



# NEWTON COMMERCIAL



## TRIUMPH SPITFIRE MK IV NON RECLINING SEATS

Please read these instructions before fitting your new seat covers. For this operation the “base” is the part you sit on and the “squab” is the part your back leans against. The cushion assembly can be removed from the seat in car by pulling back two “C” clips at the front of the cushion. You can now easily remove the whole seat from the car.

**Removing Squab Cover** – Unscrew the tip forward mechanism and release the black clips at the base of the frame. A flat screwdriver will suffice. Peel back the vinyl material and note the flap that comes down from inside the seat. Unclip and leave loose. This flap is to pull the centre section of the seat face into the foam for shaping. Note that the front face is glued to the foam. This can be release gently by parting the two by hand. Pulling from the top, draw up the old cover away from the assembly.

**Fitting New Squab Cover to Foam** – having repaired or replaced the foam assembly, rubber springs, painted or repaired frame, the new cover may now be fitted. Note that there is a plastic sheet glued to the top and sides of the foam. This is to allow the cover to slip over the foam assembly with ease. Slip the cover over the assembly, pulling down equally on the plastic pipings and not the face or back piece of vinyl. Centralise and pull the cloth flap through the slit in the foam and pull down towards the base. Apply a contact adhesive by either brush or spatula (messy job) to both inside of cover and foam. Allow to go tacky and then press firmly together. Tuck up the front flap at the base of the face and glue accordingly. Now pull the cloth flap tight and clip. The rear part can now be clipped to the frame.

**Removing and Replacing the Base Cover** – The wire hog rings can be removed with pliers. This will release the skirt. Fold back the cover and cut away the fluted centre section from the foam – use either a knife or hacksaw blade. Repair or replace the foam cushion. The new order can now be adhered to the foam using the same contact adhesive. Leave for one or two hours to harden and then fold the seat cover over the cushion, clipping the skirts to the frame with hog rings supplied.