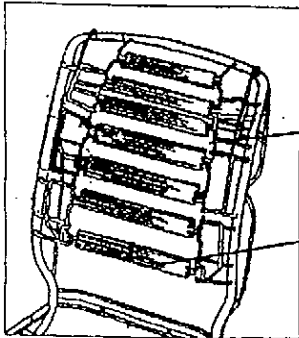


TRIUMPH VITESSE 2 Ltr MK 11 (only)
FRONT SEAT SQUAB
FOAM & STRAP CONVERSION KIT
PART NUMBER SF4025

It has become necessary to provide an alternative to the original front seat squab springs, straps & paddings on the Vitesse Mk 11. This is because of the extremely high cost of re-manufacturing the spring frames (Over £100 per seat!!!) For those people whose springs are in good condition we are still able to supply the original type replacement strap kit (ST907) and Squab foam (SF4009) as shown in the catalogue. However, where the squab springs have become weak and/or broken. This conversion kit will provide an affordable alternative using straps and foam padding, requiring no modifications to the seat cover kit, which fits in exactly the same way as original.

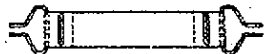
FITTING INSTRUCTIONS AS FOLLOWS.



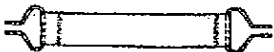
1] This diagram shows the original spring and

strap arrangement in position on the seat frame.

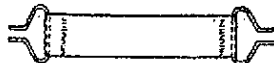
2] The conversion kit consists of the following parts. 1 off



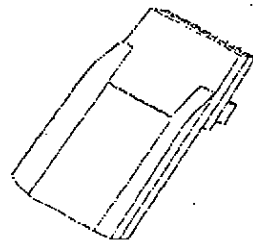
HERALD THINS X3



13 3/4" STRAP X 2



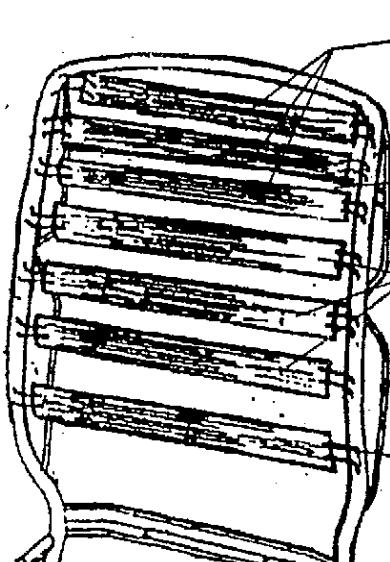
13" STRAP X 2



Foam Padding assembly - 1 off

3] Remove the original springs and straps from your frame.

4] The new straps are fitted to the bare frame by drilling 2.5mm dia. holes where necessary to accept the wire hooks. So that the straps are positioned as follows :-



a] The top three straps are the short narrow type

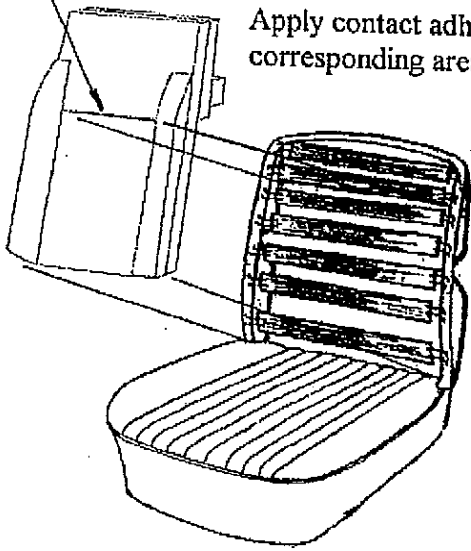
(NOTE) The gap between the second and third straps should be in line with the gap between the two rear frame cross members. This is to allow the inner flaps of the seat cover to pass through.

b] The middle three straps are the long narrow type and should be spaced equally between the third and bottom strap.

c] The bottom strap is the long wide one and should be positioned to be just above the top of the base cushion. You may find it possible to use existing holes in the frame at this point.

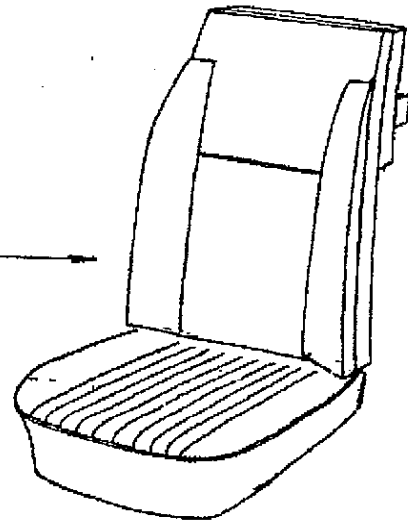
Having attached the straps to the frame you are now ready to fit the foam padding. At this stage in the proceedings you should already have fitted the seat base covers. It is a good idea to completely cover the base with a polythene bag to avoid damage from glue etc.

SLIT



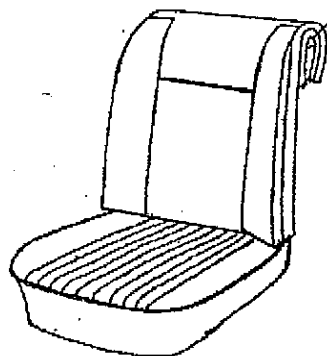
Apply contact adhesive to the front edge of the frame and the straps. Also glue the corresponding areas on the back of the foam assembly. When the adhesive is almost dry position the foam onto the frame so that the bottom edge rests on top of the base cover, the sides of the foam overhang the frame equally and the slit in the foam sits in front of the gap between the second and third straps, thus allowing the internal flaps in the squab cover to pass through.

The foam should now be in position thus.

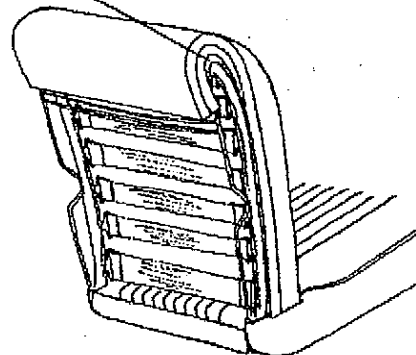


Now apply adhesive to the top rear portion of the foam and the rear of the frame and straps so that the top of the foam can be rolled over the frame. The glue will hold the foam in place.

NOTE; The small blocks on the rear of the foam should sit on the top outer "shoulders" of the frame when glued in place. The final assembly should appear thus;-



FRONT VIEW



REAR VIEW

You are now ready to re-fit your squab cover.