

## **SC7368/70/72 SQUAB COVER AND ARMREST FITTING**

### Fitting and fixing the top wires, photos 1 a/b/c/d/e/f

Using the 2 original wires, feed them through the 2 loops in the back of the cover. Line up the top of the cover with the top of the seat frame. Fix the wire to the green seat case as shown in the pictures, ensuring you still have some wire left to fix the base of the squab shortly.

### Sliding on the cover, photos 2 a/b/c/d

Stand the seat upright on the ground and slowly and carefully roll the cover over the frame and foam, paying particular attention not to damage the side skirt around the armrest bolt area. Work both sides equally to ensure an even roll.

### Fixing the base area, photos 3 a/b/c/d/e/f

Straighten the cover up and roll out any creases from top to bottom. Check that the side piping is nice and straight and not twisted. If twisted, straighten using thumb and fingers in a twisting motion so it all sits the same way around the cover. Next, using pliers, pull the 2 wires tight, which will tighten the cover around the foam. When you are happy with the fit keeping the wires tight, fix them to the green seat case as shown.

### Securing the bottom front edge, photos 4 a/b/c

Using one of the original wires, feed it through the loop at the base of the front edge of the cover. Then, pull the front edge under the frame and pull it over the fixing spikes ensuring that you fix it between the rod and stitch line. This is important as it means the material will not tear or split, see picture for correct position. Note. We can supply two replacement base wires if yours are missing or damaged, please call our sales office.

### Side flaps, photos 5 a/b/c

You now need to tuck in the 2 side flaps as shown in the pictures. This will tidy the sides up nicely.

### Fixing the rear bottom edge, photos 6 a/b/c/d/e/f/g/h/i/j.

Again, using the original wire, snip a small slit into the cover seam and thread the rod through to the other side. Pull the back of the cover tight and pull over the fixing spikes, also ensuring that the spike sits between the wire and the stitch line to avoid tearing. When you are happy with the fit, tap the spikes down firmly using a hammer. Ensure they are fully down as they will rip the base cover if not !!

### Armrest bolts, photos 7 a/b/c

Using scissors, snip a small hole over the armrest rod and push the side cover over the bolt. Repeat for the other side.

### Fitting the armrest cover, photos 8 a/b/c

Turn the cover inside out and roll over the armrest unit. Straighten out, and pull over the side edges. Using either staples or tacks fix the edge of the cover to the underside of the armrest. Replace the plastic cover and tap the adjusting wheel back into place. Repeat for the other armrest.

### Replacing the armrest units, photos 9 a/b/c/d

It is advisable to place a cloth over the seat to help protect that area when using a hammer or screwdriver. Place the armrest unit over the bolt ensuring you align the retaining pin holes. When aligned, tap in the retaining pin using a hammer and screwdriver, this can be quite a tricky job, so be patient please!

### Replacing the headrest escutcheons, photos 10 a/b/c

Using a knife or scissors, locate the hole positions at the top of the cover and make a small slit or cross in the material. Push the escutcheons back into place ensuring the slots face forward.

## SC7368/70/72 FITTING THE BASE COVER

### Inserting the original wires back into the base cover, photo 1

Using the 2 wires from the original base cover, thread them through the loops in the back of the cover.

### Fitting new hog rings, photos 2 a/b/c/d/e

Before fitting the new hog rings, check that the 2 wires within the foam are fixed securely (occasionally the foam may tear, resulting in the wires lifting out or becoming loose. If this happens, fit a small piece of wire to the underside of the foam and tie the two wires together with a piece of string to secure the top wire in place) Ideally using hog ring pliers, fix 3 rings to each wire in the fixing slots in the foam. Ensure you fix 3 rings to each wire in top, middle and bottom positions, thus securely fixing the cover to the foam.

### Fix the foam to the base frame photo 3

To make this job easier, our fitters normally spray a little adhesive to the bottom of the foam and to the base frame, which will then secure the foam in place and stop it sliding around.

### Fitting the cover, photos 4 a/b/c/d

Ensure the cover is turned inside out and line it up with the foam. Starting at the front, roll the cover over the foam and work back to the rear of the foam. Next, smooth out any creases in the cover and if need be, squeeze the foam to ensure you get a good fit. When you are happy that the cover is relatively crease free and is aligned correctly, check that the piping around the edges is also straight. If it looks “wavy” grab the piping between your thumb and fingers and twist to straighten. Repeat this all the way round so that the piping sits in a uniformed fashion.

### Securing the base cover, photos 5 a/b/c/d/e/f/g/h/i. 6 a/b

Turn the frame and cover over and pull the edges of the cover tight, then, turn over the plastic edged sides into the base frame channels. Any excess material can be pushed down using a flat head screwdriver. Start at the front of the seat, then fix the 2 sides and finally the back edge can be fixed and tapped down using a hammer.

### Final touches, photos 7 a/b

When the cover is fixed in place, again go around the edges to make sure that the piping sits straight on the foam. If the centre faces look a little off centre, smooth across with your hands to straighten.

## REFITTING THE SEAT RUNNERS AND FRAMES

### Replacing the adjustment lever, photos 8 a/b/c/d

Slide the bar through the side hole in the base pan and out the other side, you should be able to see a mark on the foam where the bar sat originally, to guide you. When in position, partly tighten the 2 Allan bolts to secure the runner in place.

### Secure the other runner and locate lever, photos 9 a/b/c/d/e/f

Next, partly tighten the other runner in position and locate the lever through the side hole in that runner. Slide under the 2 U shaped spring clips and locate in the correct position.

### Rejoining the base and squab frames, photos 10 a/b/c/d/e

Locate the squab rod through the hole in the base frame and twist on into place, you may need to loosen the Allan bolts on the runners to allow a bit more movement to achieve this. Then, pull the reclining lever so that the mechanism teeth interlock. When the frame is in place, align the rod on the other side and locate it into position, tap with hammer, then tighten all Allan bolts.

Finally, refit the headrests back into the escutcheons and you have finished. Well Done !