

## FITTING INSTRUCTIONS

# Dolomite

1972-80



## SC5016

Triumph Dolomite Front Seat Kit



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## Frame preparation:

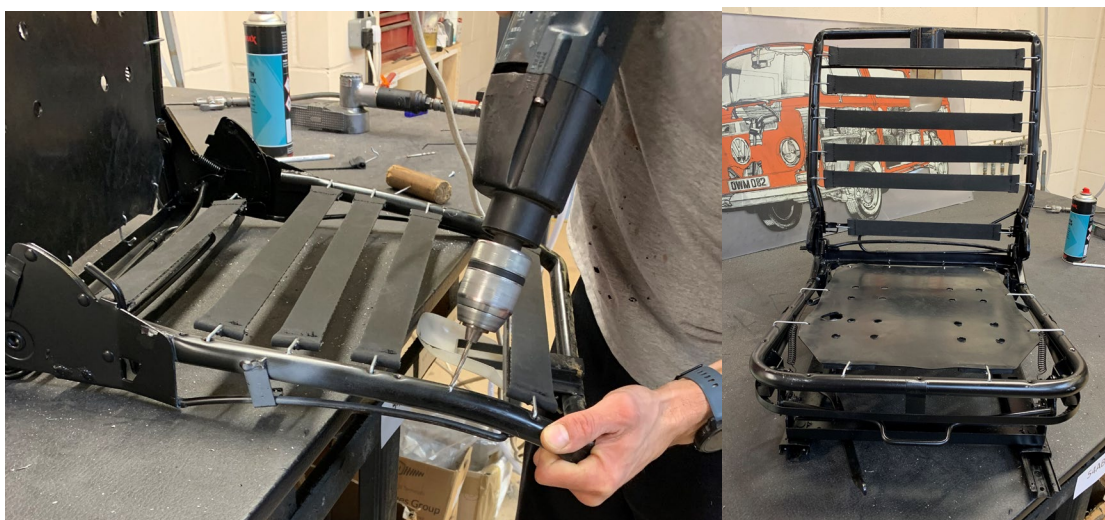
Remove the old covers, clean up the frame and treat any rusty areas.



Insert the hooks into the rubber diaphragm as show.  
Long hooks down sides and diagonal corners, small hooks front and back of the diaphragm.  
The 4 hooks at the back of the diaphragm to face upwards.



Offer the diaphragm up to the frame and drill new holes for the hooks. Start at the rear of the frame.



If using a new strap kit, remove the old wire strap frame. Attach the new straps to the frame using the existing holes. The short strap hooks onto the lower wire frame section.  
Drill two new rows of holes into the frame in between the central straps.

**Base:**

Place the top foam section on top of the main base foam lining up the edges, mark the inside edge of the top foam.  
Apply spray adhesive inside the marked area on the main foam.



Turn the base cover inside out. Apply spray adhesive to the fluted section on the cover below the calico flap.  
Once tacky, carefully line up the glued section of the cover to the foam in between the marked section. Place edge of the calico flap to the line, press down firmly to secure.



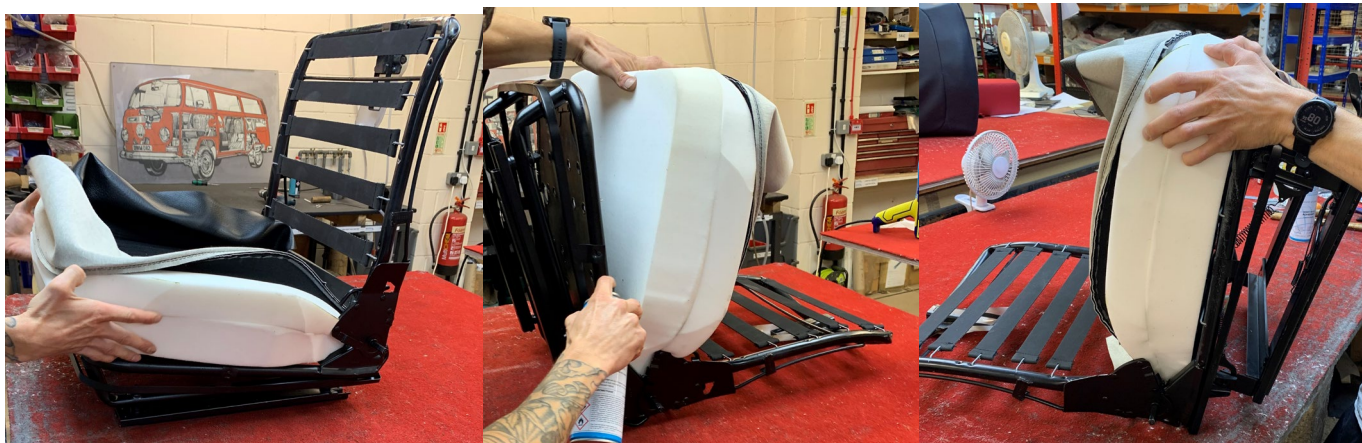
Apply spray adhesive to the underneath of the calico flap and the foam.  
Once tacky, attach the calico flap to the foam.



Use something heavy to hold the cover out of the way, apply spray adhesive to the remaining part of the main foam. Apply spray adhesive the underneath of the top foam.



Attach the top foam to the main foam, carefully lining up the edge of the top foam on top of the calico flap. Make sure all outer edges are lined up. Make the top foam follows the contour on the back edge of the main foam.



Place the foam onto the frame, apply spray adhesive around the edges of the foam and around the frame. Once the glue has gone tacky; line up the foam to the frame and press down firmly.



Work the cover over the foam and frame.



Using trim clips, attach the cover to the frame making sure vinyl is taut and crease free.



Cut into the skirt at the reclining mechanism, push through to underneath the diaphragm. Clip remaining skirt to frame.

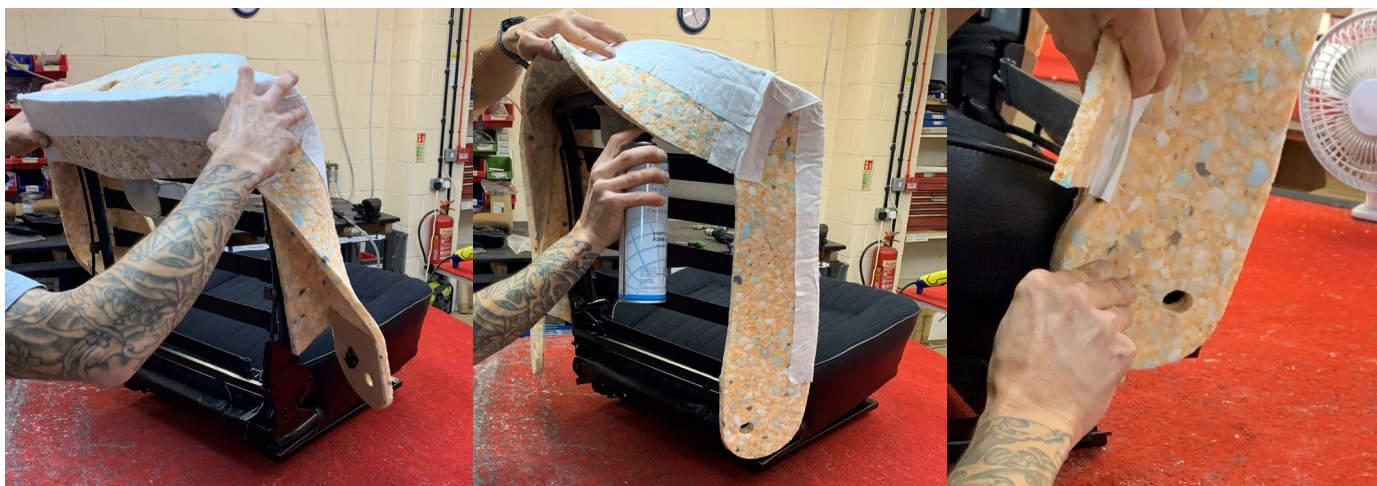


Cut into the flap so that this can go around the frame.  
Apply spray adhesive to the wrong side of the flap and onto the frame.  
Attach flap to the frame once the glue had become tacky.  
Trim off any excess flap.

## Squab:



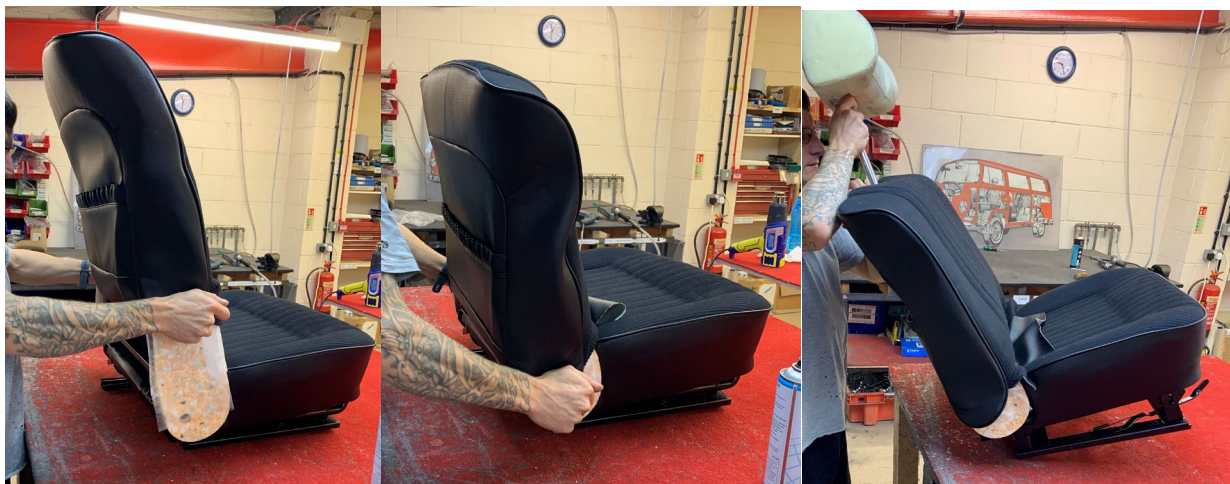
Apply spray adhesive to the pocket boards and the inner end of the squab outer foam.  
Attach the boards to the foam lining up circular cut outs and edges.



Slide the foam over the frame, apply spray adhesive to inside the top and side of the foam, also apply some adhesive to the frame to hold in the foam in place.  
Hook the boards onto the frame.



Cut a strip off the plastic bag the cover arrived in and apply some spray adhesive to one side.  
Apply spray adhesive around the foam being careful not to spray the cover.  
Place the plastic over the foam so it is taut.  
Trim off excess and remove plastic from the circular cut outs on the sides and the headrest slot.



Slide the cover over the frame pulling down as far as possible.  
Partially insert the headrest stalk to help position the eyelet in the cover to the correct position.



Carefully pull the squab pocket flaps over the foam and board. It may help to turn these inside out first.



Work any creases from the sides of the cover and positioning the cover to the correct position.  
Once sure cover is sitting where it needs to be, cut out a hole for the stem of the reclining handle.





You can attach the reclining handle on now or at the end.



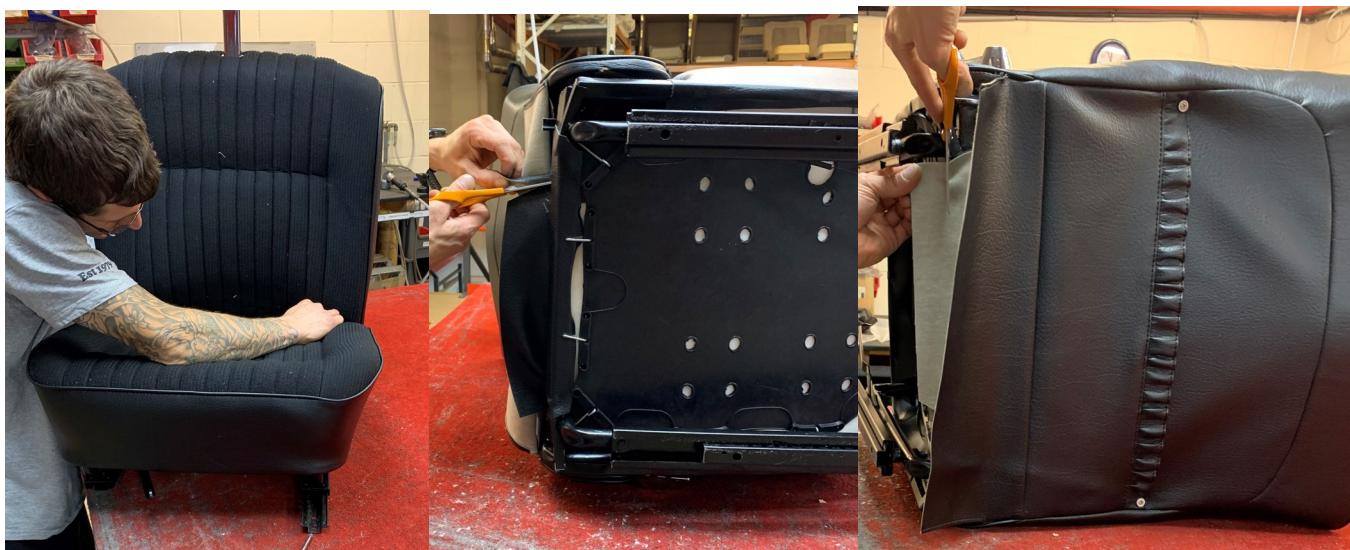
Insert the centre foam inside the front of the cover pushing this up the calico flap.



Pull the calico flap through the straps, make sure centre foam is position centrally and cover is pulled back to create the desired dip. Clip calico onto the frame with trim clips.



Locate the bracket on the inside of the frame and attach the two self-tapping screws into the back where the map pocket elastic is.



Push the front flap through to the back of the seat. Cut into flap around the frame and trim flap down so there is enough flap to attach over the top of where the base flap is stuck down.



Apply spray adhesive to the flap on over the top of the base flap. Once tacky glue the flap down.



Finally, pull the rear flap taut and clip to the frame with trim clips, cut around leg of frame.

**Complete.**