TRIUMPH

HERALD



VITESSE



SPITFIRE

GT₆

NEWTON COMMERCIAL

EASTLANDS INDUSTRIAL ESTATE LEISTON, SUFFOLK, IP16 4LL ENGLAND TEL. 01728-832880 FAX. 01728-832881 Web site www.newtoncomm.co.uk

ABOUT THIS BROCHURE

When we started our development programme in early 1984 to reproduce interior trim for Triumph cars, we honestly didn't realise how complex a subject this was going to be. Our Company policy then (as it still is today) was that we would only reproduce these new items to as near original specification as possible. To this end we went out of our way to try and find the original manufacturers, failing this we sourced our own suppliers to make these new materials. Initially we concentrated on the Spitfire models, which in itself was complicated as we not only had to have all the vinyls and cloth materials remanufactured, but to complete the range a lot of tooling for metal parts was also needed. Then came the moulded carpet tooling, which not only was very expensive, but also created the problem of finding someone to actually manufacture and mould the necessary pieces for us to then finish off and make into sets. In time this was achieved, so we were then able to make more tooling to finalise moulded sets for the GT6, Herald and Vitesse ranges. By this time we were totally committed to these vehicles, kept on developing new items until now we can offer you virtually every interior item for these cars.

In the following pages you will find not only trim panels, seat kits and carpet sets, but also headlinings, sunvisors, boot accessories and even foam kits to replace those worn out items that have not been available for many years.

Although an awful lot of parts are mentioned in this brochure, there are some items, especially for some earlier models, that we cannot at present offer, basically because of either lack of enquiries or the cost of reproducing items where it is not economically viable to manufacture them.

Our Sales and Despatch departments are fully geared to accept orders either by phone, fax, E-Mail or letter. We accept Access or Visa credit cards, or you can send us a cheque with your order. Overseas cheques will only be accepted if made out in Pounds Sterling. Thank you for your enquiry for our Triumph product range and we hope you enjoy reading this brochure and look forward to hearing from you.

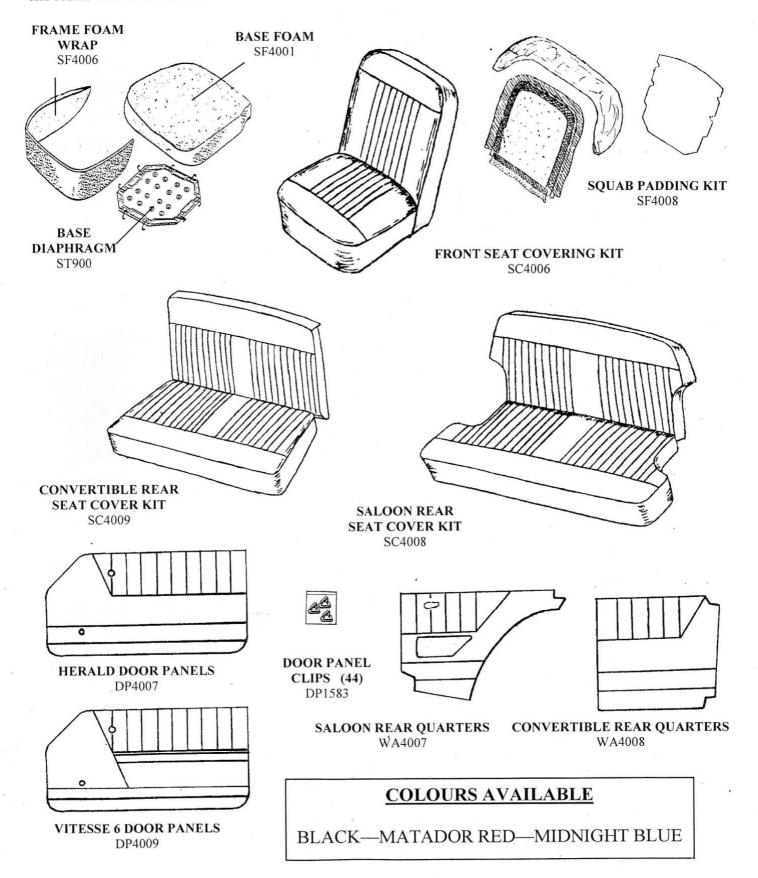
You can also find details of all of Triumph trim products on our website.

Richard Newton

P.S We also manufacture original specification trim for Minis and all Morris Minors, MGF, VW Beetle, VW Vans and VW Golf. If you haven't got one of these cars, perhaps one of your friend's has!

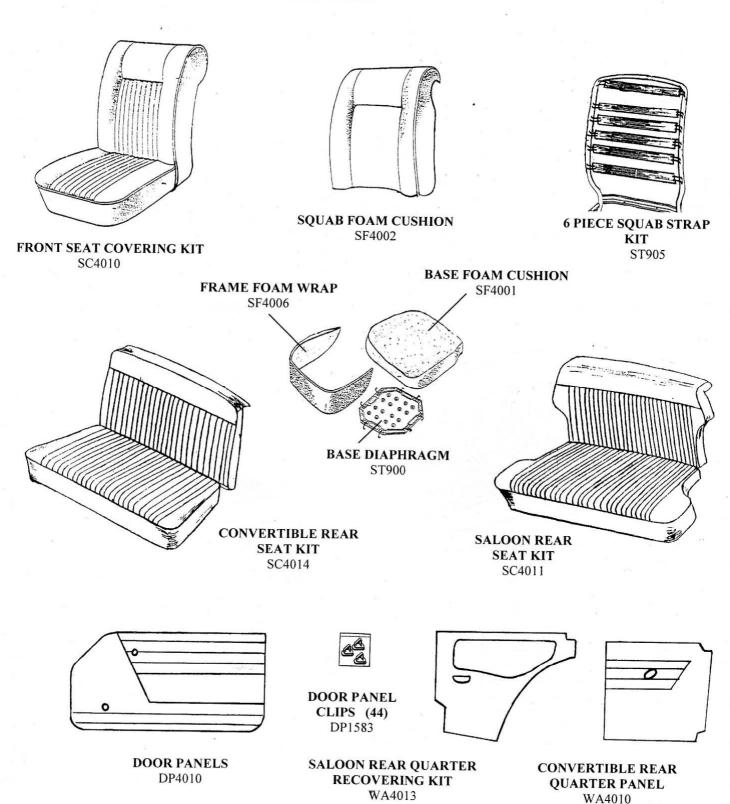
HERALD 1200 (1961-70) HERALD 12/50 (1962-66) VITESSE 6 (1962-67)

As all these models were developed at pretty much the same time, they ended up with the same trim design inside. There was only one exception and that was that the door panels fitted to the Vitesse 6 had a glove/map pocket on the lower edge. The internal construction of the front seats differs from later cars in that the squab back uses a spring frame and was originally covered in cotton wadding. Nowadays it is difficult to obtain the correct materials, so we have developed a special foam padding kit, which is easier to fit and the end result will be the same.



HERALD 13/60 (1967-71)

This series of the Herald models is probably the most numerous today, partly because they were launched rather later in the series (1967-71), so more have survived through the 1970-80 era. During 1966, Triumph went away from heat welded style seat covers and returned to the more historical sewn flute design which was a hallmark of Triumph in this period. The trim panel design was also changed and is different to all other Herald and Vitesse models.

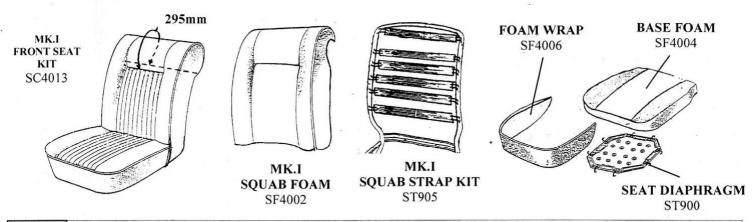


COLOURS AVAILABLE

BLACK-MATADOR RED-LIGHT TAN-SHADOW BLUE

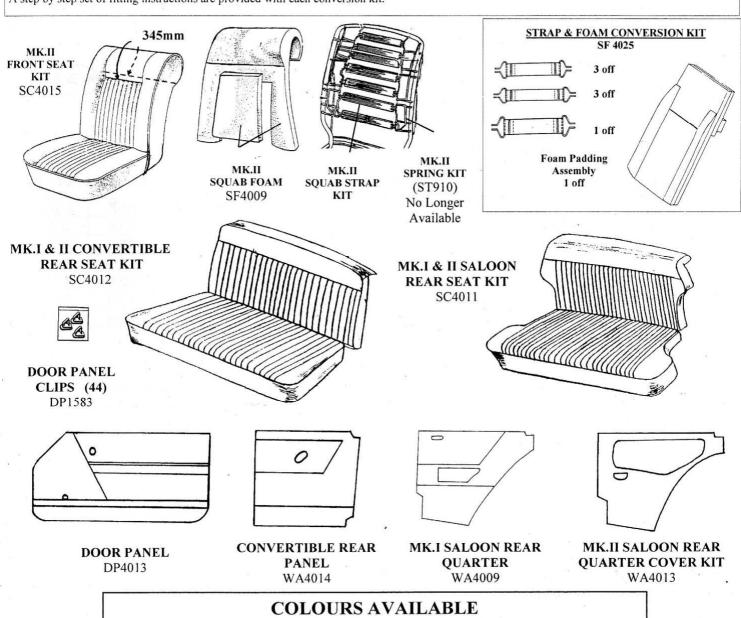
VITESSE 2 LITRE MK.I & II

Visually the front seats on the 2 Litre cars look the same, but as soon as one removes the covers, there is a difference in the frames as well as the padding. Fortunately, the base cover, base foam and diaphragm are the same, but it's in the squab area that they differ. It is possible from the outside to tell the difference between the two seats by measuring the top panel as shown below, also feel the horizontal bar behind the seam line across the back of the seat frame. The Mk I frame has a single bar (and is identical to the 13/60) the Mk11 frame has two bars. Carefully inspect the Mk.II spring arrangement, as these can be broken. If so please see the note below.

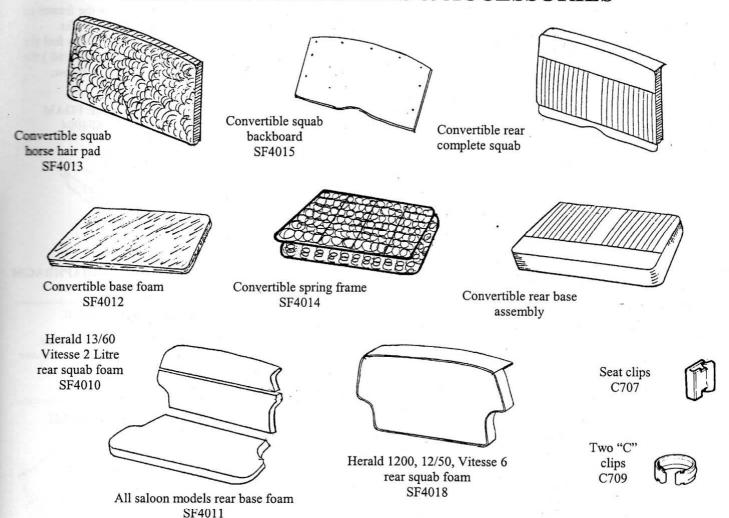


NOTE It has become necessary to provide an alternative to the original front seat squab springs, straps & paddings on the Vitesse Mk II. This is because of the extremely high cost of re-manufacturing the spring frames.

For those people whose springs are in good condition we are still able to supply the original type replacement strap kit (ST907) and Squab foam (SF4009) as shown. However, where the squab springs have become weak and/or broken, this conversion kit will provide an affordable alternative using straps and foam padding, requiring no modifications to the seat cover kit, which fits in exactly the same way as original. A step by step set of fitting instructions are provided with each conversion kit.



REAR SEAT ASSEMBLIES & ACCESSORIES



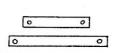
SEAT RECOVERING SERVICE

In conjunction with our manufacturing facility we also have a seat renovation department where we can refurbish customers seats. On receipt of your seats, they will be stripped down to the frame, all parts inspected, in order for us to give you a quotation on the parts and labour required to rebuild them. We normally paint the frames black and then rebuild the seats. Please enquire with our Sales Department about labour and carriage costs.

COMPLETELY FINISHED BASES & SQUABS

MODEL	BASE	SQUAB
1200	S4200	S4202
12/50	S4200	S4202
VITESSE 6	S4200	S4202
13/60	S4204	S4202
VITESSE MK.I	S4204	S4205
VITESSE MK.II	S4204	S4205

ACCESSORIES SUITABLE FOR ALL MODELS

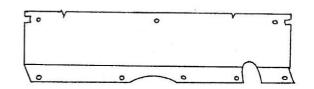


Drivers side insulation securing boards-pair DT4006



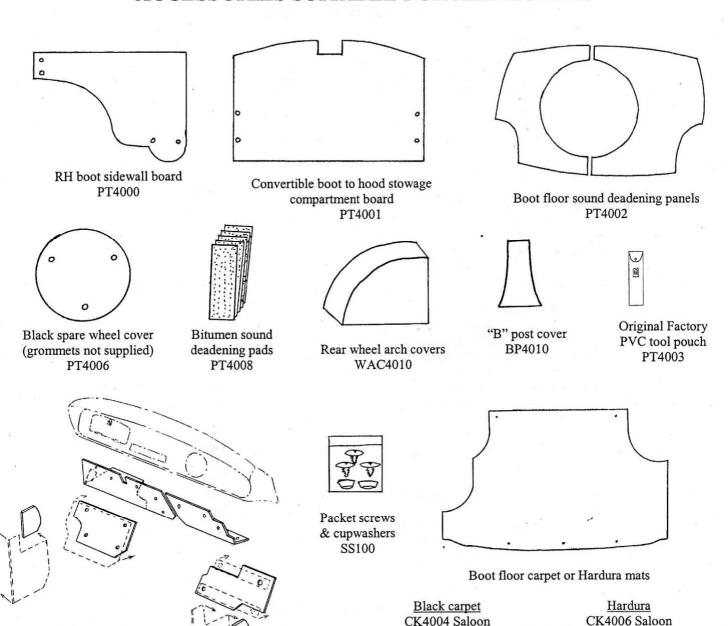
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Passenger side lower dash panel in black millboard including fixings DT4002 RHD DT4003 LHD



Upper dash panel including fixings DT4000 RHD DT4001 LHD

ACCESSORIES SUITABLE FOR ALL MODELS

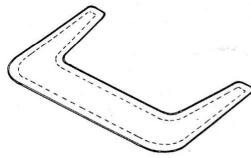


Dash area insulation pad kit (6 piece) DT4004

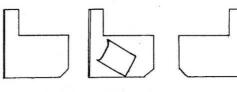
FRONT FOOTWELL SCUTTLE PANELS

Apart from the mat, each kit contains 6 durable dot fasteners and a piece of 1" wide webbing to secure jack to floor

Painted millboard to match trim colour & chrome strip on leading edge. Herald's have plain panels, Vitesses have a pocketed panel on the passenger side

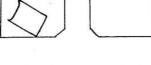


Convertible hood stowage tonneau Included in the kit are 30 pairs of Durable dot fasteners and a special tool for you to attatch them to the cover CK4044A



FL4000LH FL4002LH **PLAIN** RHD CARS

CK4005 Convertible



FL4001RH **PLAIN**

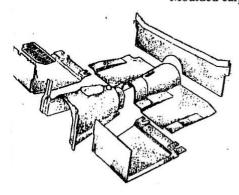
FL4003RH LHD **CARS**

CK4007 Convertible

COMPLETE INTERIOR TRIM KITS

We have on many occasions been asked if we can supply complete interior packages for those customers who have purchased a car with very tatty interiors or those who wish to change the interior colour completely. Listed below is a summary of the items we would normally supply for one of these kits. As you will see, we are able to completely renew everything. Overseas customers please ask for a carriage quotation before ordering. We normally require about 2/3 weeks to assemble all the necessary parts before shipping.

Description	Saloon	Convertible
Pair of seat covers for both front seats	Yes	Yes
Two base foam cushions	Yes	Yes
Two base front seat rubber diaphrams	Yes	Yes
Packet of 30 front seat frame clips	Yes	Yes
Two Base frame seat foam wraps	Yes	Yes
Two squab padding kits	Yes	Yes
Two squab strap kits	Yes	Yes
Rear seat covering kit-All models	Yes	Yes
Rear seat base foam	Yes	Yes
Rear seat squab foam	Yes	Yes
Pair of door panels	Yes	Yes
Pair of rear Quarter panels Or	Yes	Yes
Recovering kit for 13/60 or 2 litre Saloons	Yes	No
Pair of Saloon rear wheel arch covers	Yes	No
Pair of front scuttle panels	Yes	Yes
Packet of Door Panel clips	Yes	Yes
Packet of rear quarter panel clips	Yes	Yes
Saloon "B" Post material	Yes	No
Headlining kit	Yes	No
Lower dash panel with clips	Yes	Yes
Upper dash panel with clips	Yes	Yes
Dash area insulation kit	Yes	Yes
Packet of trim screws and cupwashers	Yes	Yes
Right hand boot side panel	Yes	Yes
B/Board - convertible - to hood stowage area	No	Yes
Boot floor sound deadening panels	Yes	Yes
Boot floor carpet or Hardura Mat	Yes	Yes
Moulded carpet set	Yes	Yes



Saloon & Convertible

RHD VEHICLES

CK4010A - HERALD CK4014A - VITESSE

LHD VEHICLES

CK4011A - HERALD CK4015A - VITESSE

Moulded Carpet Sets

Our carpet sets comprise of the following five items:

- 1) TUNNEL CARPET A very complex piece of moulded carpet which is designed to fit snugly over the original fibre or replacement fibreglass gearbox tunnels. Apertures for the gear lever and oddments tray are already turned and we also supply two pieces of felt which should be adhered to either side of the tunnel. You may have to trim the front of the carpet on earlier cars to go around heater pipes or ductings.
- 2) PAIR OF FOOTWELLS The shape of these has been created by moulding felt and then laminating carpet to them as original and then a heel mat is sewn in place.
- 3) **REAR CARPET** This again is a moulded piece which will fit the floor pan exactly.
- 4) The last item is the rear bulkhead mat, which is adhered to the bulkhead and finishes off the rear area nicely. With each kit a set of fitting instructions is included.
- *Please note the following points before ordering:

The position of the gearlever gaiter on the tunnel carpet differs between the Herald and Vitesse.

TRIUMPH SPITFIRE 1961-80

In 1984 we started a development programme to remanufacture to original specification interior trim for the above models. The products were launched in early 1986 and were immediately a success because up until then only second hand trim had been available after Triumph had finished producing in late 1980-1. We are now able to offer virtually every item to retrim any of these models as can be seen by reading through the following pages. There are certain points we would like to mention here which will help clarify various items mentioned and help you choose the correct parts.

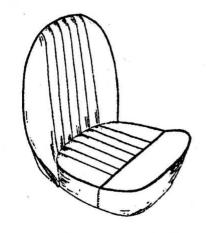
The Mk.I body was carried over into Mk.II production for the first 10,000 cars, consequently these vehicles used Mk.I trim panels and quite possibly Mk.I seats. The same can be said of the Mk.II and Mk.III models where most items except the rear cockpit area were virtually the same. During this period new interior colours were introduced as well to make the cars look prettier! In 1970 a lot of changes took place with new and stronger seats being introduced, especially for the American market where headrests became mandatory.

In 1973 Triumph again introduced new colours and also changed the grain of material used on all panels and seat covers to a much courser style known as 1290 grain. The cars by now were becoming quite luxurious in that centre console armrests and knee pads were standard items along with fitted headrests. In 1976 cloth Houndstooth seat covers were introduced and Triumph again changed the material grain back to the smoother style (Stag grain) used before 1973! Over the past couple of years we have spent a lot of time developing seat kits for the American specification cars together with the relevent foam kits. Also listed are leather seat kits for all the Spitfire models in most of the original colours.

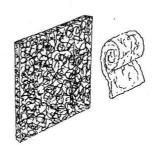
Our moulded carpet sets will fit all these models, as basically the transmission and floor areas of these cars is the same. It may be necessary to cut the odd slit here and there to allow for foot rests or knee pad fitment. The beauty of these carpets are that they are easy to fit and look great when finished. The boot carpet kit we are offering is a non standard item, but was designed to cut down noise from the rear, but also adds a touch of luxury to the rather spartan boot area.

Our seat cover kits, door panels and rear quarter kits only come in pairs or sets and are not available as separate items.

SPITFIRE MK.I 1962-64



SEAT COVER KIT SC1500AW BLACK/WHITE SC1500MW RED/WHITE SC1500MBW MIDNIGHT BLUE

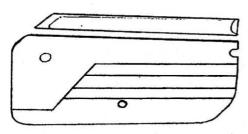


SQUAB PADDING KIT SF666



BASE FOAM SF116

BLACK PVC DOOR TOP CAPPINGS DC1644A LEFT HAND DC1645A RIGHT HAND



PAIR OF DOOR PANELS DP1568A BLACK DP1568M RED DP1568MB MIDNIGHT BLUE



WHEEL ARCH PANEL KIT WA1590A BLACK WA1590M RED WA1590MB MIDNIGHT BLUE

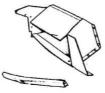




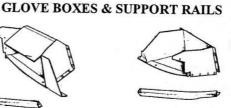
DOOR PANEL CLIPS (44) DP1583



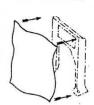
PACKET SCREWS & **CUPWASHERS** SS100



GB1632 LH LHD GB1630 LH RHD CR1623A LH (RAIL)



GB1633 RH LHD GB1631 RH RHD CR1624A RH (RAIL)



MATERIAL TO COVER DASH SUPPORT CR1625A



PT1630A

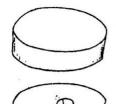
BOOT FLOOR MAT CK1627A



TOOL BAG TB1630A

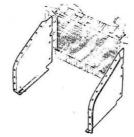


PVC TOOL POUCH PT4003



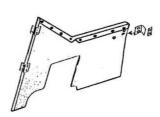
SPARE WHEEL COVER CK1628A





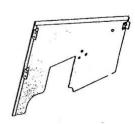
RADIATOR COWL **PANELS**

EV1640LH EV1641RH



ENGINE VALANCE PANEL RIGHT HAND

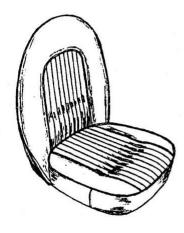
EV1642RH



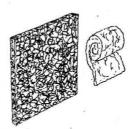
ENGINE VALANCE PANEL **LEFT HAND**

EV1646LH

SPITFIRE MK.II 1964-67



SEAT COVER KIT SC1501AW BLACK/WHITE SC1502MW RED/WHITE SC1502MBW MIDNIGHT BLUE/WHITE

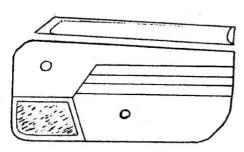


SQUAB PADDING KIT SF666

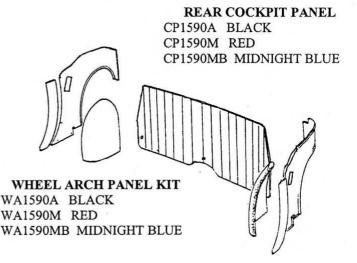


BASE FOAM SF105

BLACK PVC DOOR CAPPINGS DC1644A LEFT HAND DC1645A RIGHT HAND



PAIR OF DOOR PANELS DP1570A BLACK DP1571M RED DP1571MB MIDNIGHT BLUE

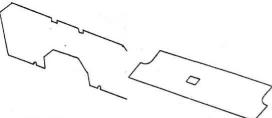




DOOR PANEL **CLIPS (44)** DP1583

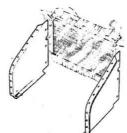


PACKET SCREWS & **CUPWASHERS** SS100



PETROL TANK **BOARD** PT1630A

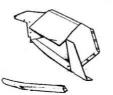
BOOT FLOOR MAT CK1627A



PANELS



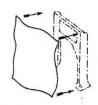
GLOVE BOXES & SUPPORT RAILS



GB1632 LH LHD GB1630 LH RHD CR1623A LH (RAIL)



GB1633 RH LHD GB1631 RH RHD CR1624A RH (RAIL)



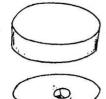
MATERIAL TO **COVER DASH SUPPORT** CR1625A



TOOL BAG TB1630A



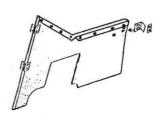
PVC TOOL POUCH PT4003



SPARE WHEEL COVER CK1628A

SPARE WHEEL SUPPORT **BOARD** CK1629





ENGINE VALANCE PANEL RIGHT HAND

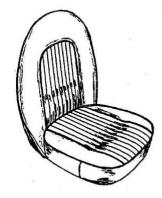
EV1642RH



ENGINE VALANCE PANEL **LEFT HAND**

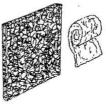
EV1646LH

SPITFIRE MK.III 1967-70



SEAT COVER KIT

SC1501AW BLACK/WHITE SC1502MW RED/WHITE SC1502MBW MIDNIGHT BLUE/WHITE SC1501LT LIGHT TAN/LIGHT TAN SC1501NT NEW TAN/WHITE SC1501SBW SHADOW BLUE/WHITE

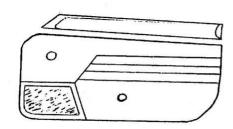


SQUAB PADDING KIT SF666

> **BASE FOAM** SF105



BLACK PVC DOOR CAPPINGS DC1644A LEFT HAND DC1645A RIGHT HAND



REAR COCKPIT PANEL

CP1595A BLACK CP1596M RED CP1596MB MIDNIGHT BLUE CP1594LT LIGHT TAN CP1597NT NEW TAN CP1595SB SHADOW BLUE

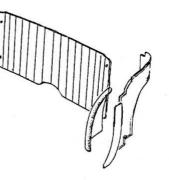


DP1570A BLACK DP1571M RED DP1571MB MIDNIGHT BLUE DP1572LT LIGHT TAN DP1572NT NEW TAN DP1572SB SHADOW BLUE



WHEEL ARCH PANEL KIT

WA1585A BLACK WA1586M RED WA1583MB MIDNIGHT BLUE WA1583LT LIGHT TAN WA1583NT NEW TAN WA1583SB SHADOW BLUE



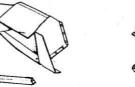
DOOR PANEL **CLIPS (44)**



PACKET SCREWS & **CUPWASHERS**



GLOVE BOXES & SUPPORT RAILS

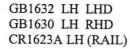


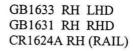


MATERIAL TO COVER DASH



SS100





SUPPORT CR1625A



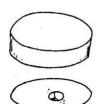
BOOT FLOOR MAT CK1627A.



TOOL BAG TB1630A

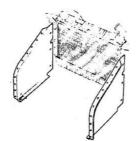


PVC TOOL POUCH PT4003



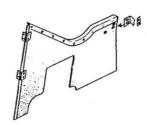
SPARE WHEEL COVER CK1628A





RADIATOR COWL **PANELS**

EV1640LH **EV1641RH**



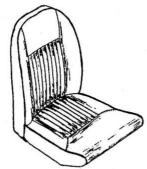
ENGINE VALANCE PANEL RIGHT HAND



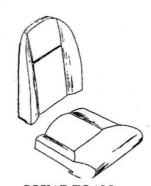
ENGINE VALANCE PANEL LEFT HAND

EV1646LH

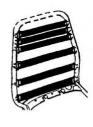
SPITFIRE MK.IV 1970-73



SEAT COVER KIT (Non reclining-no headrests) SC1506A BLACK SC1506M RED SC1506NT NEW TAN SC1506SB SHADOW BLUE

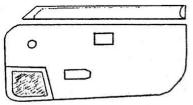


SQUAB FOAM SF108 Left hand SF109 Right hand **BASE FOAM** SF100 Right hand SF101 Left hand



SIX PIECE SQUAB STRAP KIT ST1538

BLACK PVC DOOR CAPPINGS DC1644A LEFT HAND DC1645A RIGHT HAND



PAIR OF DOOR PANELS DP1575A BLACK DP1576M RED DP1574NT NEW TAN DP1576SB SHADOW BLUE

DOOR PANEL CLIPS (44) DP1583



WHEEL ARCH PANEL KIT WA1585A BLACK WA1586M RED WA1583NT NEW TAN WA1583SB SHADOW BLUE







GLOVE BOXES & SUPPORT RAILS



BOOT FLOOR MAT



GB1621B RH LHD GB1622C LH RHD CR1623A LH (RAIL)



GB1621A LH LHD GB1622D RH RHD CR1624A RH (RAIL)



MATERIAL TO COVER DASH SUPPORT CR1625A

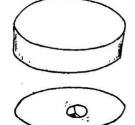




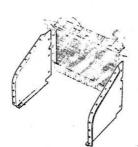
TOOL BAG TB1630A



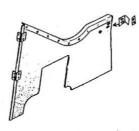
PVC TOOL POUCH PT4003



SPARE WHEEL COVER CK1628A SPARE WHEEL SUPPORT **BOARD** CK1629



RADIATOR COWL **PANELS** EV1640LH EV1641RH

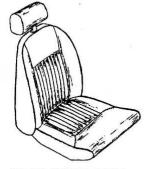


ENGINE VALANCE PANEL RIGHT HAND



ENGINE VALANCE · PANEL LEFT HAND EV1646LH

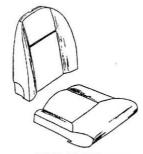
SPITFIRE MK.IV 1973-75



SEAT COVER KIT

SC1511A BLACK SC1512X BEIGE SC1513C CHESTNUT

SC1511M RED SC1514NT NEW TAN SC1515SB SHADOW BLUE



SQUAB FOAM SF102 (BOTH SEATS)

BASE FOAM

SF100 Right hand SF101 Left hand



SIX PIECE SQUAB STRAP KIT

ST1540



COMPLETE HEADRESTS

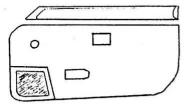
HR1538A BLACK HR1540X BEIGE HR1541C CHESTNUT HR1539M RED HR1538NT NEW TAN HR1538SB SHADOW BLUE

HEADREST COVERS ONLY

THC1530A BLACK THC1532X BEIGE THC1533C CHESTNUT THC1531M RED THC1534NT NEW TAN THC1534SB SHADOW BLUE

BLACK PVC DOOR CAPPINGS

DC 1644A -LEFT HAND D1645A -RIGHT HAND



PAIR OF DOOR PANELS

DP1580A BLACK DP1581X BEIGE DP1582C CHESTNUT DP1576M RED DP1582NT NEW TAN

DP1582SB SHADOW BLUE



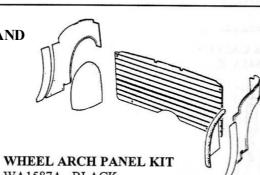
DOOR PANEL

CLIPS (44)

DP1583

WA1587A BLACK WA1588X BEIGE WA1589C CHESTNUT WA1586M RED WA1584NT NEW TAN

WA1584SB SHADOW BLUE

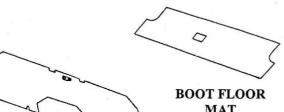


REAR COCKPIT PANEL

CP1601A BLACK CP1602X BEIGE CP1603C CHESTNUT CP1600M RED CP1602NT NEW TAN CP1602SB SHADOW BLUE



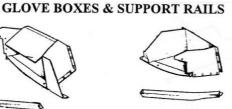
PACKET SCREWS & **CUPWASHERS** SS100



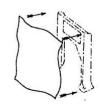
MAT CK1627A



GB1621B RH LHD GB1622C LH RHD CR1623A LH (RAIL)



GB1621A LH LHD GB1622D RH RHD CR1624A RH (RAIL)



MATERIAL TO COVER DASH **SUPPORT** CR1625A





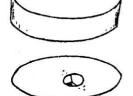
TOOL BAG



TB1630A

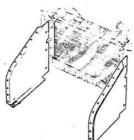


PVC TOOL POUCH PT4003

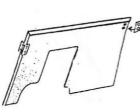


SPARE WHEEL COVER CK1628A

SPARE WHEEL SUPPORT BOARD CK1629



RADIATOR COWL **PANELS** EV1640LH EV1641RH



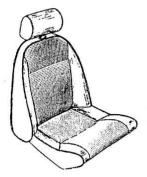
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ENGINE VALANCE PANEL RIGHT HAND EV1647RH

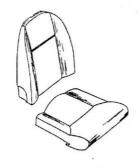


ENGINE VALANCE PANEL LEFT HAND EV1646LH

SPITFIRE 1500 1976-80



SEAT COVER KIT (HOUNDSTOOTH) SC1517A BLACK SC1518X BEIGE



SQUAB FOAM SF 104 **BASE FOAM** SF100 RIGHT HAND SF101 LEFT HAND



SEAT COVER KIT (VINYL) SC1519A BLACK SC1520X BEIGE



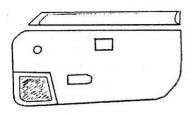
SIX PIECE SQUAB STRAP KIT ST1540



COMPLETE HEADRESTS HR1537A BLACK HR1540X BEIGE

HEADREST COVERS THC1529A BLACK THC1532X BEIGE

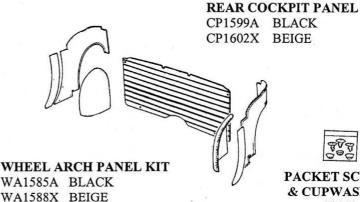
BLACK PVC DOOR CAPPINGS DC1644A LEFT HAND DC1645A RIGHT HAND



PAIR OF DOOR PANELS DP1575A BLACK DP1581X BEIGE



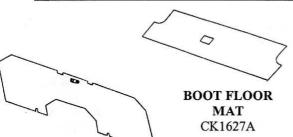
DOOR PANEL CLIPS (44) DP1583



WHEEL ARCH PANEL KIT WA1585A BLACK

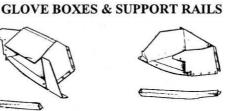


PACKET SCREWS & CUPWASHERS SS100

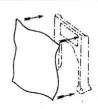




GB1621B RH LHD GB1622C LH RHD CR1623A LH (RAIL)



GB1621A LH LHD GB1622D RH RHD CR1624A RH (RAIL)



MATERIAL TO **COVER DASH SUPPORT** CR1625A





TOOL BAG TB1630A



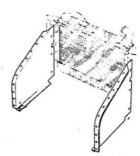
PVC TOOL POUCH PT4003



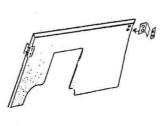
SPARE WHEEL COVER CK1628A SPARE WHEEL SUPPORT

BOARD

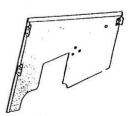
CK1629



RADIATOR COWL **PANELS EV1640LH** EV1641RH



ENGINE VALANCE PANEL RIGHT HAND EV1647RH



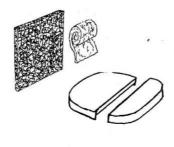
ENGINE VALANCE PANEL LEFT HAND ' EV1646LH

U.K. SPEC SPITFIRE LEATHER SEATS 1962-80

SPITFIRE MK.I 1962-64



SEAT COVER KIT SC2056A BLACK SC2056M RED SC2056MB MIDNIGHT BLUE



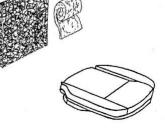
SQUAB PADDING KIT SF666

BASE FOAM

SPITFIRE MK.II & III 1964-70



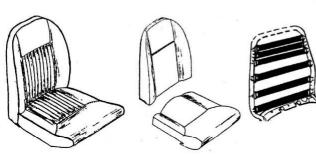
SEAT COVER KIT SC2057AW BLACK/WHITE SC2057MW RED/WHITE SC2057BW MIDNIGHT BLUE/



SQUAB PADDING KIT SF666

SF105

SPITFIRE MK.IV 1970-73



SEAT COVER KIT
SC2053A BLACK
SC2053M RED
SC2053NT NEW TAN
SC2053SB SHADOW BLUE

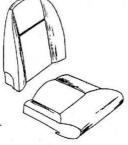
(Non reclining-no headrests)

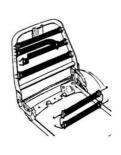
SQUAB FOAM SF108 Left hand SF109 Right hand BASE FOAM SF100 Right hand SF101 Left hand

SIX PIECE SQUAB STRAP KIT ST1538

SPITFIRE MK.IV 1973-75







SEAT COVER KIT
SC2054A BLACK
SC2054X BEIGE
SC2054NT NEW TAN
SC2054SB SHADOW BLUE
This seat kit includes headrest
covers.

SQUAB FOAM SF102 BASE FOAM SF100 Right hand SF101 Left hand

SIX PIECE SQUAB STRAP KIT ST1540

SPITFIRE 1500 1976-80







SEAT COVER KIT SC2055A BLACK SC2055X BEIGE

SIX PIECE SQUAB STRAP KIT ST1540 SQUAB FOAM
SF 104
BASE FOAM
SF100 RIGHT HAND
SF101 LEFT HAND

This seat kit includes headrest covers

U.S. SPEC SPITFIRE SEATS 1968-73

MK 111 (APPROX 1968) LOW BACK RECLINER

PLAIN FLUTES



VINYL SEAT KIT

SC1522A BLACK SC1522M RED SC1522MB MIDNIGHT BLUE SC1522LT LIGHT TAN

LEATHER SEAT KIT

SC1523A BLACK SC1523M RED



SEAT FOAM KIT (CAR SET) SF123



SQUAB STRAP KIT ST1530 BASE STRAP KIT ST668

MK 111 1969 - 70 HIGH BACK RECLINER PLAIN FLUTES



VINYL SEAT KIT

SC1525A BLACK SC1525M RED SC1525MB MIDNIGHT BLUE SC1525LT LIGHT TAN

LEATHER SEAT KIT

SC1539A BLACK SC1539M RED



SEAT FOAM KIT (CAR SET) SF127



SQUAB STRAP KIT ST1530

BASE STRAP KIT **ST668**

MK 1V 1970 - 73 HIGH BACK RECLINER



PLAIN FLUTES ONLY

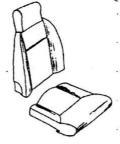
VINYL SEAT KIT SC1526A BLACK SC1526M RED SC1526SB SHADOW BLUE SC1526NT NEW TAN

LEATHER SEAT KIT SC1527A BLACK SC1527M RED SC1527NT NEW TAN SC1527SB SHADOW BLUE



PERFORATED FLUTES ONLY

VINYL SEAT KIT SC1535A BLACK SC1535X BEIGE SC1535C CHESTNUT



SQUAB FOAM SF 128

BASE FOAM SF100 Right hand SF101 Left hand

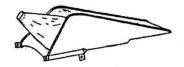


SIX PIECE SQUAB STRAP KIT

ST 1540

Please refer to pages listing MK.IV and 1500 models for USA cars built after 1973. These cars used seats with separate headrests.

ACCESSORIES



COMPLETE CENTRE ARMREST



CENTRE ARMREST RECOVERING KIT



TUNNEL COVER



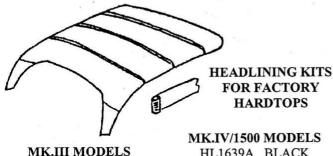
KNEE PADS

MK.IV MODELS (1973-75)

COLOUR	CONSOLE	RECON KIT	TUNNEL	KNEE PAD LH	KNEEPAD RH
BLACK	AR1631A1	AR1688A1	AR1632A1	AR1633A1	AR1634A1
BEIGE	AR1631X	AR1690X	AR1632X	AR1633X	AR1634X
CHESTNUT	AR1631C	AR1692C	AR1632C	AR1633C	AR1634C
RED	AR1631M	AR1691M	AR1632M	AR1633M	AR1634M
NEW TAN	AR1631NT	AR1693NT	AR1632NT	AR1633NT	AR1634NT
SHADOW BLUE	AR1631SB	AR1695SB	AR1632SB	AR1633SB	AR1634SB

1500 MODELS (1976 on)

BLACK	AR1631A2	AR1632A2	AR1632A2	AR1633A2	AR1634A2
BEIGE	AR1631X	AR1690X	AR1632X	AR1633X	AR1634X



MK.III MODELS HL1640L SILVER GREY MK.IV/1500 MODELS HL1639A BLACK HL1639L SILVER GREY HL1639W WHITE 1970-80 MODELS ONLY

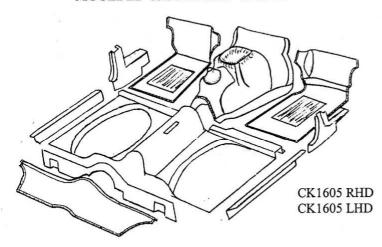


PASSENGER SIDE SUNVISOR

823321 LHD 823311 RHD PIVOT 630932 DRIVERS SIDE SUNVISOR

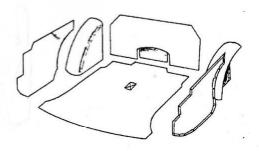
823381 LHD & RHD PIVOT 630933

MOULDED CARPET SET 1961-80



Our moulded carpet sets have been on the market now for many years and the response we are getting today is the same as when we launched them in the mid 1980's. Not only are people delighted with the finished appearance, but also with the short time it takes to fit them. You actually only require 7/16" & 3/4" spanners for removing the seats and the seat belts, screwdrivers, scissors and probably an 1/8" drill for fitting the floor studs. We do not supply glue with these sets, so we would suggest you use contact adhesive which can be purchased from any Hardware store. This set has been designed for all four cylinder Spitfires and is available in LH or RH drive versions. Fitting instructions are included.

BOOT CARPET KIT ALL MODELS



CK1651A - Mks 1 / 11 & 111

CK1611A - Mks 1V / 1500

Without this kit there is an awful lot of paint showing in the boot. This kit comprises of a petrol tank board covered in carpet, a pair of boards again covered in carpet that fit down either side, a carpeted floor mat and tailored wheel arch covers. All the metalwork is covered and this black kit looks superb when fitted.

TRIUMPH GT6 TRIM

We have been producing GT6 trim now for several years and during this period have developed certain new items that are included in this brochure. All along it has been necessary for us to compromise on a number of products as certain carpet and vinyl materials are not available. This is because it is not commercially viable for us to have these materials remade due to the very low numbers of cars in certain colours still in circulation.

We are pleased to be able to offer a complete range of seat cover kits for all GT6 cars. irrespective of whether or not they are UK or USA specification vehicles. On the following pages we have given as much detail as possible about these seat kits, together with detailed drawings to help you identify the various types. The plain vinyl seats are not really a problem nor are the leather equivalents, but you will see we can only offer black perforated vinyl kits, other colours can only be made with plain vinyl flutes because of the lack of perforated material. The same problem applies to MK.111 Seat kits with cloth faces. Here we can only offer Black or New Tan for this model. We are now able to offer foam kits for the MK.1 and 11 seats. Originally integrally moulded foams were used on the sides of these particular seats and they do tend to disintegrate over a long period of time, so you will probably find that even if the seats look reasonable, when you remove the old covers, you will find very little underneath. We have now developed a range of special fabricated foam sets so that you can create the original shapes, from our experience we would suggest that a skilled Trimmer be asked to recover your MK.1 and 11 seats as these are not the easiest to do. We would also strongly recommend that you purchase the relevant foam kit when ordering your seat kit as basically they have been designed together.

Mk.111 Seat kits are a different matter, as all the seat foams and headrests or covers are available, so any competent DIY enthusiast will be able to fit these seat kits in conjunction with our fitting instructions. We can also offer replacement MK.1,11 and 111 seat strap kits for the squab frames. However tooling for the original Mk.1 and 11 base frame diaphragm is no longer in existence, so we have developed a strap kit instead. You will need to drill a few extra 1/8" holes to fit these straps.

For MK1 and 11 models the remainder of the trim is identical except for the glove boxes which changed with the introduction of a new dash panel on MK11 models. Tooling for the sunvisors on these models is long gone and is too expensive to reintroduce. The trim changed considerably on MK.111 cars as can be seen from the following illustrations as did the colours and grain of the materials used. Common to all models are the engine valence panels, headlining kits and radiator cowl.

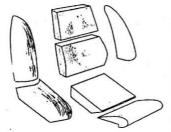
The moulded carpet sets we have developed are now available in several colours. As you probably know all GT6 door panels have a carpet section on the lower edge which originally matched the colour of the vinyl. On black door panels this is not a problem, but on other colours we can only offer you black carpet.

Our wheel arch panel kits come with an extra piece of material to cover the "B" post area. The headlining kits come ready sewn so that all you need to do is swap the supporting rails over and put it in!! (You'll probably need about 8-10 hours in a warm atmosphere.)

TRIUMPH GT6 MK.I & II

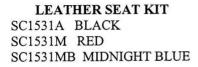
MK.I (1966-68) UK & USA MK.II (1968-69) UK ONLY





SEAT FOAM KIT (CAR SET) SF121

VINYL SEAT KIT SC1530A BLACK SC1530M RED SC1530MB MIDNIGHT BLUE





SQUAB STRAP KIT ST1530 BASE STRAP KIT ST668

MK.II (1969) **USA ONLY**



(DIAMOND PATTERN FLUTES)

LEATHER SEAT KIT

SC1532A BLACK

SC1533A BLACK

SC1533MB MIDNIGHT

SC1533LT LIGHT TAN

SC1533M RED

BLUE

SC1532M RED



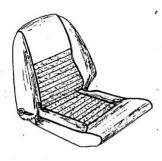


SEAT FOAM KIT (CAR SET) SF125



SQUAB STRAP KIT ST1530 BASE STRAP KIT ST668

MK.II (1969-70) UK ONLY **RECLINING TYPE**

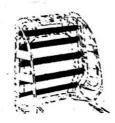


VINYL SEAT KIT SC1534A BLACK (PERFORATED FLUTES) SC1522M RED SC1522MB MIDNIGHT BLUE SC1522LT LIGHT TAN (PLAIN FLUTES ONLY)

LEATHER SEAT KIT SC1536A BLACK SC1536M RED SC1536MB MIDNIGHT BLUE SC1536LT LIGHT TAN (PLAIN FLUTES ONLY)



SEAT FOAM KIT (CAR SET) SF123



SQUAB STRAP KIT ST1530 BASE STRAP KIT ST668

MK.II (1969-70) USA ONLY RECLINING HIGHBACK



VINYL SEAT KIT SC1537A BLACK (PERFORATED FLUTES) SC1538M RED SC1538MB MIDNIGHT BLUE SC1538LT LIGHT TAN (PLAIN FLUTES ONLY)

LEATHER SEAT KIT SC1539A BLACK SC1539M RED SC1539MB MIDNIGHT BLUE SC1539LT LIGHT TAN (PLAIN FLUTES ONLY)



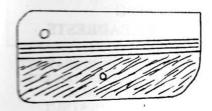
SEAT FOAM KIT (CAR SET) SF127



SOUAB STRAP KIT ST1530 BASE STRAP KIT ST668

GT6 MK. I & II

MK.I & II DOOR PANELS



DP1561A BLACK DP1561M RED DP1561MB MIDNIGHT BLUE DP1561LT LIGHT TAN

PVC DOOR TOP CAPPINGS

DC1644A LEFT HAND DC1645A RIGHT HAND

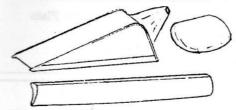


REAR WHEEL ARCH PANELS

WA1562A **BLACK** WA1562M RED WA1562MB MIDNIGHT BLUE WA1562LT LIGHT TAN

GLOVE BOXES & SUPPORT RAILS

CONSOLE RECOVERING KIT

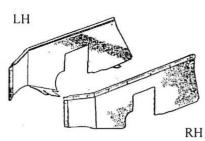


AR1698A BLACK ONLY

MK.I ONLY GB1631 RH RHD GB1632 LH LHD CR1623A LH RAIL

MK.II ONLY GB1622D RH RHD GB1621A LH LHD CR1624A RH RAIL





VP1642 LH VP1643 RH



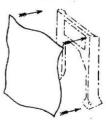
MK.I ONLY GB1630 LH RHD GB1633 RH LHD

MK.II ONLY GB1622C LH RHD GB1621B RH LHD CR1623A LH RAIL CR1624A RH RAIL

DASH RAIL SUPPORT MATERIAL



DOOR PANEL CLIPS PACKET OF 44 DP1583



CR1625A BLACK



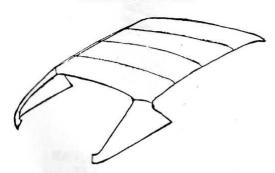
SCREWS & CUPWASHERS PACKET OF 20 PAIRS SS100

TAILGATE PANEL KIT



TP1563A BLACK

HEADLINING KIT



HL1637L LONGHORN SILVER HL1638W PLAIN WHITE HL1638A BLACK

RADIATOR COWL

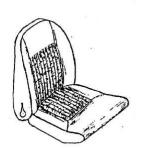


RC1645A

TRIUMPH GT6 MK.III

ALL SEAT KITS BELOW ARE MADE IN ROUGH GRAIN 1290 VINYL.

MK.III (1971-Jan 73) UK ONLY RECLINING-NO HEADRESTS



VINYL SEAT KIT SC1550A BLACK (PERFORATED CENTRES)

LEATHER SEAT KIT SC1553A BLACK (PLAIN FLUTES ONLY)

MK.III (From Feb 73) UK & USA MODELS



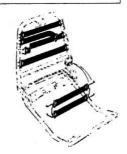
CLOTH FACED COVER KITS SC1556A BLACK SC1556NT NEW TAN

LEATHER SEAT KITS SEE MK.III (1970-71)USA MODELS THE SEATS ARE THE SAME

ACCESSORIES



SEAT FOAMS SF100 RH (BASE) SF101 LH (BASE) SF102(SQUAB)



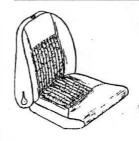
SQUAB STRAP KIT ST1540

HEADRESTS HR1538A BLACK HR1538NT NEW TAN HR1541C CHESTNUT HR1538SB SHADOW BLUE



HEADREST COVERS
THC1530A BLACK
THC1533C CHESTNUT
THC1534NT NEW TAN
THC1534SB SHADOW BLUE

MK.III (1970-71) USA MODELS RECLINING PROVISION FOR HEADRESTS



VINYL SEAT KIT
(PERFORATED CENTRES KITS)
SC1552A BLACK
SC1552C CHESTNUT
(PLAIN CENTRED KITS)
SC1514NT NEW TAN
SC1515SB SHADOW BLUE

LEATHER SEAT KIT

SC2054A BLACK
SC2054C CHESTNUT
SC2054NT NEW TAN
SC2054SB SHADOW BLUE
(Headrest covers included in these leather kits. Plain flutes only available)

MK. 111 (1971-Jan 73) USA MODELS ONLY HIGH BACK RECLINER



VINYL SEAT KIT PERFORATED FLUTES SC1535A BLACK

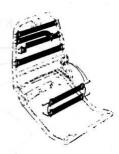
PLAIN FLUTES SC1526M RED SC1526SB SHADOW BLUE SC1526NT NEW TAN

LEATHER SEAT KIT PLAIN FLUTES ONLY SC1527A BLACK SC1527M RED SC1527SB SHADOW BLUE SC1527 NEW TAN



SQUAB FOAM SF128

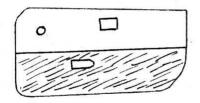
BASE FOAM SF100 Right hand SF101 Left hand



SIX PIECE SQUAB STRAP KIT ST1540

GT6 MK. III

PAIR OF DOOR PANELS



DP1635A **BLACK** DP1635SB SHADOW BLUE DP1635NT NEW TAN

PVC DOOR TOP CAPPINGS



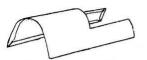
DC1644A LEFT HAND DC1645A RIGHT HAND



REAR WHEEL ARCH PANELS

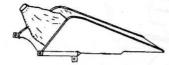
WA1636A BLACK WA1636SB SHADOW BLUE WA1636NT NEW TAN

TUNNEL COVER



AR1632A1 BLACK AR1632SB SHADOW BLUE AR1632NT NEW TAN

COMPLETE CONSOLE



AR1631A1 BLACK AR1631SB SHADOW BLUE AR1631NT NEW TAN

CONSOLE RECOVERING KIT



AR1688A1 BLACK AR1695SB SHADOW BLUE AR1693NT NEW TAN

RADIATOR COWL

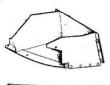


RC1645A

GLOVE BOXES & SUPPORT RAILS

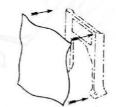


GB1621B RH LHD GB1622C LH RHD CR1623A LH (RAIL)



GB1621A LH LHD GB1622D RH RHD CR1624A RH (RAIL)

DASH RAIL SUPPORT MATERIAL



CR1625A BLACK

KNEE PADS

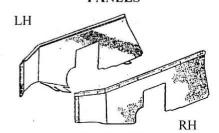


AR1633/4A1 BLACK LH/RH AR1633/4SB SHADOW BLUE LH/RH AR1633/4NT NEW TAN LH/RH

SCREWS & CUPWASHERS PACKET OF 20 PAIRS SS100

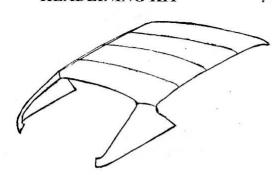
DOOR PANEL CLIPS PACKET OF 44 DP1583

ENGINE VALANCE PANELS



VP1642 LH VP1643 RH

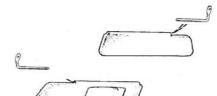
HEADLINING KIT



HL1637L LONGHORN SILVER HL1638W PLAIN WHITE HL1638A BLACK

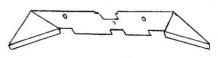
DRIVERS SIDE SUNVISOR 823381 LHD & RHD

PIVOT 630933



PASSENGER SIDE SUNVISOR 823321 LHD 823311 RHD PIVOT 630932

TAILGATE PANEL KIT



TP1637A BLACK

GT6 MOULDED CARPET SETS

Continuing the theme of us providing the best carpet sets for all the models listed in this brochure, our sets for all GT6 models are of the same quality and designed not only for easy installation, but also to look superb when fitted.

The main set illustrated below will fit any model of GT6. Please note that we have listed the rear load area carpets separately as there are differences between various models. Mk.I & II models were produced with or without rear seats, so if your car does not have these seats, then the longer carpet will be required. Mk.III models were not produced with rear seats, so there is only one mat available. A Mk.III mat will not fit earlier models, because of the different position of the fuel filler neck.

The main carpet kit comes complete with a set of eight carpet fixings and floor studs, the rear load area carpets also come with a set of six carpet fixings and floor studs. These carpet sets are only available in black.

