



NEWTON COMMERCIAL

MORRIS MINOR TRAVELLER FRONT HEADLINING FITTING INSTRUCTIONS HL727

Remove centre wooden finisher between front and rear headlining. Untack rear of front headlining. Release side-tensioning wires- this screw is found underneath "B" post finisher wood. Remove centre hoop from the side gulleys. By lifting front of headlining attached to plywood front section, feel for two spring clips – centrally placed on either side. By inserting a screwdriver between headlining and metal edge, lift clip upwards enabling plywood section with headlining attached to pull out from above windscreen. Pull wire through old headlining and remove centre hoop.

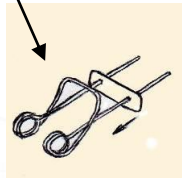
FITTING NEW HEADLINING – The headlining in this packet has sewn loops ready to accept the centre hoop and side wires. Cut a small slit either end of loop in headlining so the hoop can be inserted through this loop. Make good or replace from plywood section. Lay out headlining, finished surface downwards and lay plywood section on top of front section leaving approximately 1" of headlining to be glued and folded over onto board. Re-fix spring clips into position. Feed wire through sewn looped on either side of headlining and also through the loops in the centre hoop. Fit centre hoop into gulley as originally set. Slot front plywood section into position in the front of the roof engaging the clips. Tension wires pulling each side alternately removing creases and when satisfactory re-tighten. Pull rear of headlining and tack removing any irregularities in the lining. Recover the centre wooden finisher with the strip of material supplied, gluing down the edges and then replace.

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MORRIS MINOR HEADLINING
(SERIES 2 TO END OF PRODUCTION)

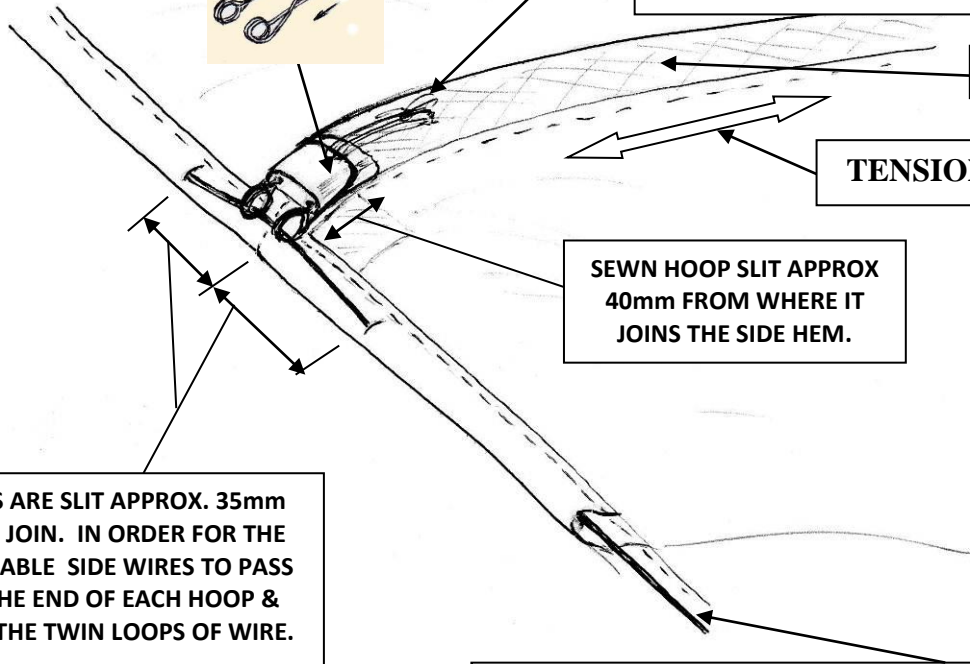
ADDITIONAL FITTING INFORMATION
SHOWING DETAIL AT EACH HOOP END

IMPORTANT NOTE:
WHEREVER YOU NEED TO SLIT THE HEADLINER MATERIAL
MAKE SURE YOU DO NOT CUT ANY STITCHES.

SPRING WIRE END CLIP ASSEMBLY.
THESE ARE A PUSH FIT INTO EACH
END OF THE HOOPS



USING A NEEDLE & STRONG THREAD SEW
THE END OF EACH SEWN HOOP TO THE
TOP WIRE OF THE SPRING CLIP.
THE HEADLINING WILL REQUIRE
CONSIDERABLE STRETCHING ACROSS EACH
HOOP – THIS IS CORRECT TO ENSURE A
CREASE FREE FITTING & THAT THE SIDE
HEMS SIT INSIDE THE CANT RAILS



SEWN HOOP

TENSION

SEWN HOOP SLIT APPROX
40mm FROM WHERE IT
JOINS THE SIDE HEM.

SIDE HEMS ARE SLIT APPROX. 35mm
FROM THE JOIN. IN ORDER FOR THE
BOWDEN CABLE SIDE WIRES TO PASS
ACROSS THE END OF EACH HOOP &
THROUGH THE TWIN LOOPS OF WIRE.

BOWDEN CABLE
SIDE WIRES
RUN DOWN BOTH SIDES OF THE HEADLINING & ARE
ANCHORED FRONT AND BACK AS DESCRIBED IN THE
INSTRUCTIONS.
ON 4 DOOR MODELS THERE MAY ALSO BE AN ADDITIONAL
WIRE TIED TO THE SIDE WIRE AT THE TOP OF THE 'B' POST
(BETWEEN THE DOORS).
THIS GIVES EXTRA DOWNWARD TENSION AT THE MID POINT.
IT IS ANCHORED BEHIND THE 'B' POST TRIM PANEL

APPLIES TO ALL SALOONS, TRAVELLER
FRONT,
VAN & PICK UP HEADLININGS

