

NEWTON COMMERCIAL

FITTING INSTRUCTIONS FOR MINI CLASSIC – FRONT SEAT COVERS - FIXED

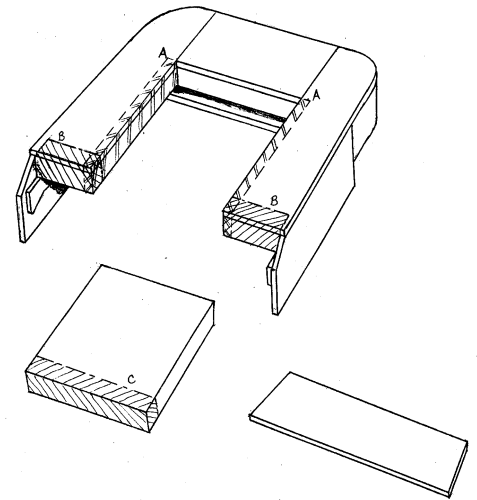
Please read through these instructions to get an idea of the method. You will need a pair of sharp scissors and a can of spray contact adhesive. The squab foam requires slight modification to fit the fixed seat frame (it was designed for use on both fixed and reclining seats). Please follow the step-by-step instructions in the order shown as they are designed to avoid getting hands and arms into impossible angles. At each stage try to do a “dry-run” to get the feel of how things are put together.

1. Remove the old covers and foam from the frame
2. Inspect the frame for damage and repair as necessary
3. Wire brush/grit blast frame and repaint as required
4. Fit the squab diaphragm to the frame

5. Modify the squab foam as shown in the diagram. →

Main horseshoe foam

- a) Remove ½ “ wide (12m) strip down inside of each roll
- b) Remove 1” (25mm) across bottom of each roll centre pad foam
- c) Remove 1” (25mm) off one end



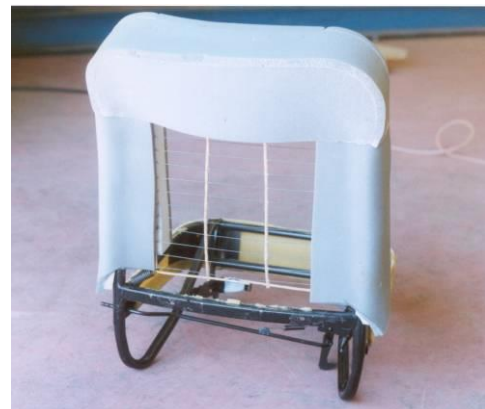
6. Glue squab foam to frame

- a) Start with top and corners make sure the corners are squashed firmly onto the frame.



- b) Glue the sides to the frame →

- c) Glue the side wraps over the frame to the rear of the side rolls.



7. Glue approx 8” wide strip of polythene over top and sides of foam. (This will allow the seat cover to slide easily over the foam)
8. Fit the squab cover
 - a) Ensure the hooks inside are free and not fouling the the foam
 - b) Pull sides down firmly
 - c) Lay the seat on its back and with one hand up the inside of the cover locate the internal hooks and fix them over the wire diaphragm.
 - d) Fit the centre pad foam
9. Feed the front squab flap between the bottom of foam and top of rear frame cross member

DO NOT FIX ANY PART OF THE SQUAB COVER TO THE FRAME AT THIS STAGE

10. Fit base diaphragm to frame and glue foam wrap to the frame.
11. On base foam – ensure the slit behind the front roll runs completely across the flat area – if not rectify using a sharp knife. (This will allow the flap to pass through)
12. Fit base cover to base foam
 - a) Glue approx 2” of the flat area behind slit with contact adhesive and glue the corresponding area on The back of the seat cover
 - b) With the flap pulled forward – lay the fluted area of the base cover squarely on the foam with the Front flute/flap seam directly over the slit. Press firmly in place.
 - c) Now glue along each side of the fluted area of cover and foam – so that when in place the piped edge Of the flutes is held firmly against the base of the side roll
 - d) Pull the calico flap through the slit – glue the slit together and the protruding flap can be glued to the Underside of the base foam.
13. Glue rear flaps of base cover over the sides and onto the bottom of the base foam (rear corners)
14. Fit the base foam assembly in place on frame – push fully rearwards and glue to frame / diaphragm – ensure and even overhang of foam at each side of frame and make sure the piping of base and squab centre pads is in line.
15. Pull the base rear flap over the rear frame cross member and clip in place.
16. Fold the base skirt down all around – make sure piping is aligned
17. Starting at the front – pull the skirt over the frame edge and clip in place – keep piping aligned and avoid crease. At halfway along sides – pull and fix skirt rear around frame then finish the rest of the skirt

THE BASE COVER IS NOW FIISHED – RETURN TO FINISH SQUAB COVER

18. Holding the piping and sideband, pull the cover firmly downwards over the frame edge and clip in place – one side at a time. Trim around rear frame leg. View from front to check alignment.
19. Smooth the front of the squab cover firmly in a downwards direction and pull the front flap over the frame cross member and clip in place
20. Lay the rear padding foam over the frame cross member (this will soften the edge) Pull the squab back over the frame and clip in place – tuck all cover edges in between foam and frame to give a neat finish.

HAPPY MOTORING.