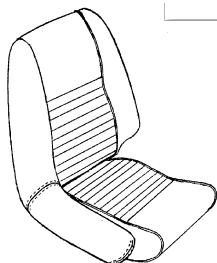


SEAT KIT FITTING INSTRUCTIONS

GT6 Mk 1&11 NON RECLINER UK LOWBACK GT6 Mk 11 NON RECLINER USA HIGHBACK

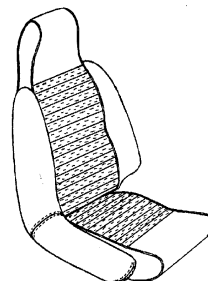


These seats are among the more difficult style of seat manufactured by Triumph, to reproduce.
Please read these instructions through carefully before you start and plan to refit your new covers in the same sequence as shown.

We would suggest you work on one seat at a time, in this way you will always have a complete seat as a reference.

It is assumed that you have carried out any necessary frame refurbishment and fitted new straps & foams.

Please retain your old covers to use as a guide for the method of fitting. At each stage where gluing is needed - always do a dry run.



SQUAB ROLLS. - - THE METHOD FOR HIGH AND LOW BACK SEATS IS IDENTICAL.

You will see that the Roll covers are handed - Begin with the larger L-shaped squab roll. If you hold the cover in front of you in a similar position to that when fitted on the frame, the longest skirt will be towards the outside of the seat.

Having identified the cover correctly, fit the front end of the cover over the front of the roll foam. Make sure the stitch line remains vertical (The cover will need to be slit up alongside the front seam to allow it to fold over the frame.)

Clip the outer front edge of the cover temporarily onto the front underside of the frame. Now pull the cover back towards the "elbow" of the sideroll so that the middle seam sits in the bend. Pull the cover tightly over the outside of the roll and clip into position on the underside of the frame. Glue the inner portion of the cover to the inner flat area of the roll foam and to the straps & frame. When the glue is dry, place the seat frame on the floor with the seat back towards you, place a foot firmly onto the frame so that it will not move. Grasp the top portion of the roll cover and pull as hard as you can upwards to stretch the roll cover over the foam. Once the maximum stretch has been reached, pull the top of the cover towards the centre of the seat and down onto the top of the frame. Hold firmly in place whilst applying glue and/or "C" clips to the cover. NOTE: The pulling action on the cover will make it curve into shape to a certain extent and it is a matter of trial and error to achieve the best position of least creases at both front and rear of the roll - It is easier to stretch out creases at the rear than the front.

Once the top & bottom are firmly fixed, secure the rest of the inner front of the cover to the foam roll by gluing it to the foam and squab straps, pulling out creases as you go. The rear of the cover is pulled tightly over the frame and clipped into position, again pull out creases as you go. Remember to mark the position of the holes for the seat back clips as they will be hard to find later.

Now you can fit the opposite roll cover in a similar fashion. First trim any excess foam from the bottom area so that it blends into the frame. Then position the cover with the seam along the front edge of the lower frame member. The outer lower portion of the cover is pulled over the back of the frame and clipped into position, whilst the inner portion is glued to the inner frame. The remainder of fitting is identical to the other roll i.e. pull the top upwards firmly & fix to the top of the frame, then glue the front portion to the foam and straps, finally pull the rear over the frame and clip into place.

HEADREST FOAMS. - If you have high back seats, then at this stage glue the headrest foam to the frame.

Also cover the headrest foam with polythene cut from the bag which contained your seat kit. This will allow the seat cover to slide more easily over the foam.

SQUAB COVERS. Identify the correct covers and foams.

Compare your old cover/foam assemblies with your new ones.

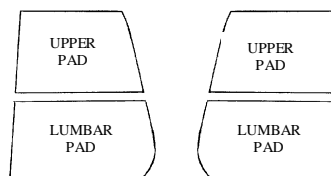
Glue the lumbar pad and the upper pad into the back of the squab cover, making sure the sides of the cover are pulled firmly around the back of the foams.

For the low -back seat, push the assembly into position onto the frame.

Glue the central calico flap and the bottom flap onto the seat straps and the back of the foam. The top portion of the cover can be stretched and clipped into place, taking care that the clips must be hidden by the backboard.

RH SEAT

LH SEAT



For the high -back seat , the assembly of the upper and lumbar foam pads into the cover is as described on the previous page.

Next feed the headrest portion of the cover over the headrest foam and pull downwards. Tuck in the small shoulder flaps and pull the cover assembly down into place, glue the flaps over the foam /straps and clip where necessary as previously mentioned.

BASE COVERS.- The base covers are handed. First identify your covers and foams. (Note that the rear cut-away portion of the main pad foam faces the inside of the car) . With the base cover inside out, glue the main pad foam onto the fluted area of the seat cover. The laminated foam flap at the front of the fluted portion of the cover can be glued to the front edge of the main base pad.

The front roll foam is glued onto the front edge of the main base pad foam in a central position.

When the glue is dry turn the cover over the foam carefully , making sure that the foam is fully straightened inside the cover and fills all the corners properly. Glue the lower edges of the cover to the under side of the foam, pulling evenly all round.

Glue the cover to the foam in the area of the front underside flap at the bottom of the front roll, this will hold the cover firmly in position whilst fixing the hessian base together, also glue the centre portion of the hessian to the underside of the foam leaving the outer area free. Trim off the hessian to within approximately 1 1/2" (35 - 40 mm) of the edge of the seat cover along both sides and at the back.

If you now refer to your original base assembly, you will see that the hessian is fixed to the edge of the seat cover by means of staples.

So , taking an ordinary domestic or office stapler, fold the hessian under to meet the plastic piped edge of the base cover and clip together. Work from front to back, down both sides then finally the rearmost flap.

When the foam is completely sealed inside the cover, it is ready to fit into position on the frame.

Push the rear of the base assembly under the bottom of the squab cover until it sits in its correct position with the lower front flap just over the edge of the front frame .

You will see the studs on the underside of the frame, two at the front and one at the rear. The sockets and tops provided fit onto the underside flaps to hold the cover in position on the frame.

BACKBOARD. - Re - use the old top clips on the backboard as new ones of the same size are not available.

If you need to use new panel clips for the sides of the backboard then it is a good idea to open out the spring section with a pair of pliers, to obtain more grip when fitted. The bottom edge is secured to the frame with self tapping screws and cup washers.

Your seat should now be complete and ready to fit back into your car.

HAPPY MOTORING !