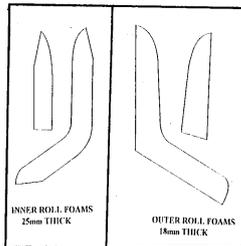


# GT6 MK 1 & 11 SEAT FOAM KIT.

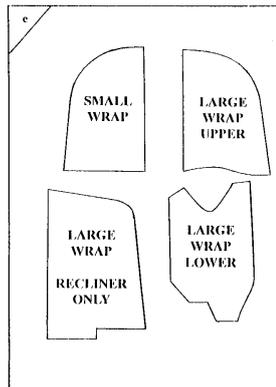
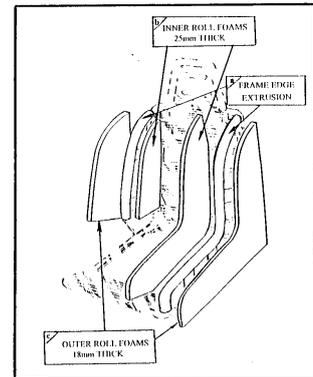
## FITTING INSTRUCTIONS

GT6 Mk1 & 11 seats are among the more difficult style of seat, manufactured by Triumph , to reproduce. You are now in possession of the first commercially available set of foams for these cars since their original manufacture. There are however differences between these & the originals , mainly due to the fact that the Triumph foams were moulded, whereas ours are fabricated . This is due to the extremely high cost of foam mould tooling ,making moulding economically out of the question . The main problem area concerns the side rolls , which were originally made of moulded chipfoam. This in itself creates a manufacturing impossibility, as moulded chipfoam is no longer available. We have developed a method of reproducing the same shape from layers of pre - shaped sheet foam glued together. **Please read these instructions through carefully before you start and plan the rebuild in the same sequence as shown.** You will then be in a better position to see the method of fitting. We would suggest that you work on one seat at a time , in this way you will always have a complete seat to use as a reference.

### SQUAB ROLLS - HIGH OR LOW BACK SEATS ARE IDENTICAL.

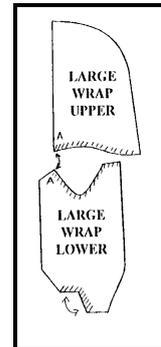


- a) Cut the FRAME EDGE EXTRUSION to length & glue onto frame as shown
- b) Glue INNER ROLL FOAMS (25mm thick) on insides of frame - butting the front edge up to the frame edge extrusion (a)
- c) Glue OUTER ROLL FOAMS (18mm thick) to outer frame, again butting up to the frame edge extrusion (a).
- d) Trim off any excess foam from the outer rolls overhanging the frame , so that they are level with the frame edge at bottom and rear.



- e) Identify the WRAP FOAMS (18mm thick cut shapes) Use 1 off each shape per seat.

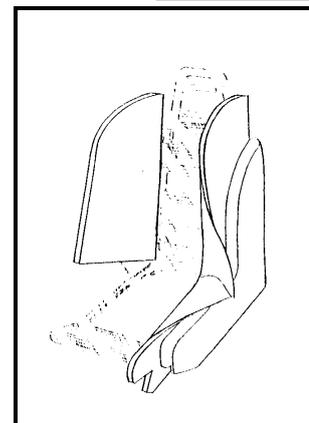
- f) The LARGE WRAPS - UPPER & LOWER must now be joined together. Carefully glue the edges shown , then starting at A-A bring the two edges together. You will see the wrap - shape forming as you go.



- g) Glue the SMALL WRAP to the inner face of the of the small side roll & the LARGE WRAP to the inner face of the large side roll. Push the rear edge of the wrap foams firmly up against the squab straps when positioning them .

- h) Lay the seat backboard in place ( use a few clips to hold it in the correct position ) then mark round it with a felt tip pen , taking care not to mark the actual backboard.

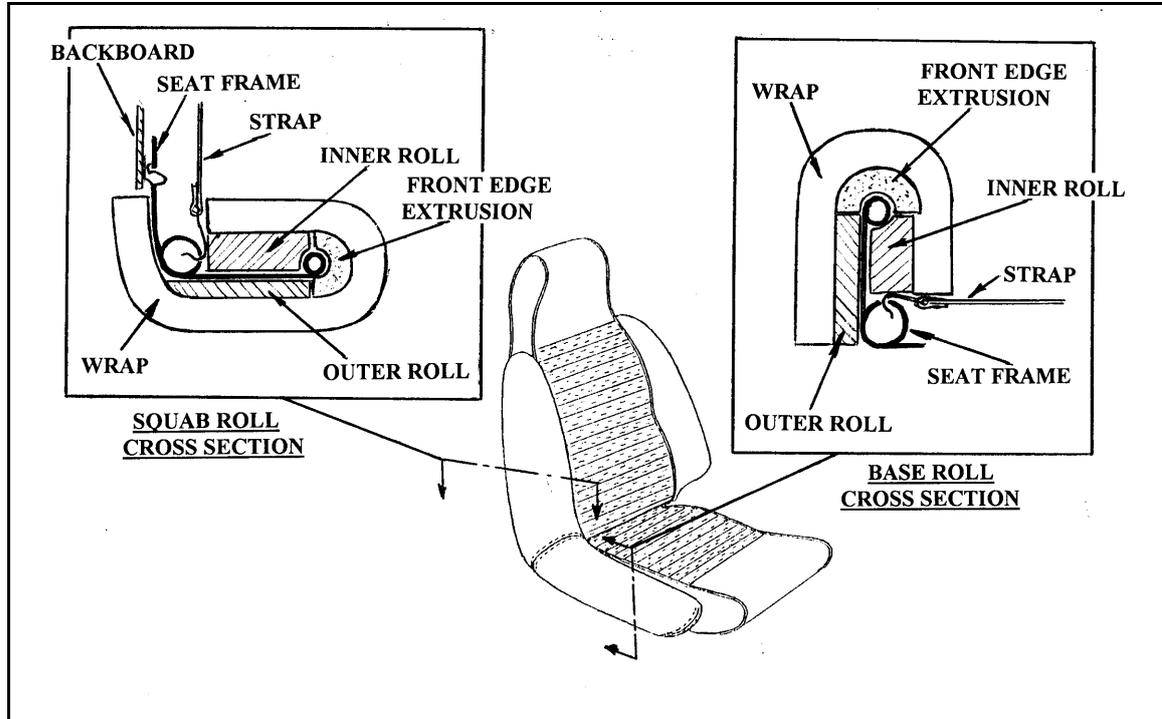
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i) Now continue to glue the WRAP FOAMS over the SIDE ROLLS pressing home firmly to take up the required shape . The bottom edge of the LARGE WRAP will overhang the frame and should be trimmed off level with the bottom of the frame . The rear edges overhanging the squab frame must be glued round the frame up to the line previously marked , showing the position of the backboard . Trim off excess foam to this line.

SEE THE DIAGRAMS BELOW SHOWING TYPICAL CROSS SECTIONS OF THE ROLL FOAMS.

Your roll foam assemblies are now complete and ready for covering .



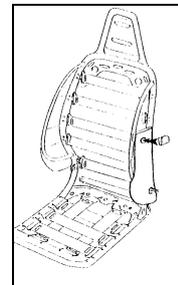
**Reclining seats** are treated in exactly the same way . The differences being that the roll foams only apply to the squab and not the base . You will see that the roll on the same side as the reclining handle is longer . This side requires a slightly different preparation in that there is a shaped hardboard stiffener ( j ) which is clipped and glued to the frame before the side roll foams are attached .

( **NOTE** - USE THE **LARGE WRAP RECLINER** FOR THIS ROLL . )

If you keep one complete seat as a reference you can see the shape required at the bottom edges of the side rolls . Trim foam to required shape with a sharp knife or an electric carving knife .

Always allow an extra 18 to 25mm of foam at this bottom edge , then the seat cover will squash the foam to the required size.

**NOTE** - The **LARGE WRAP UPPER & LOWER** are **not** required for the reclining seat .



**Built in headrest** ( USA version - fixed / reclining )

These seats are identical internally to the UK lowback version .

The headrest foam is glued onto the frame after fitting the side roll covers .

It will be perfectly clear what is required when removing the old headrest foams .

The remaining foams in your kit are the **MAIN PAD FOAMS** for the squab & base . These are built into the back of the seat covers and are held in place by gluing to the cover and the internal calico flaps .

Again you can retain your old cover / foam assemblies as a reference .

For further details see the fitting instructions supplied with your seat cover kit .

**HAPPY MOTORING !**