

FITTING INSTRUCTIONS FOR HL7425 VW TYPE 25 DELUXE HEADLINING KIT

These fitting instructions are designed for use with the corresponding pictures on the CD disc. This T25 deluxe headlining kit has been patterned off an original headlining sent in by one of our clients. The pictures have been kindly donated by him and will hopefully make the fitting process a lot easier. You will find that on some edges we have made the headliner slightly larger to help with fitting, so you may have a bit more material to trim back compared to the original lining.

We strongly recommend a good quality contact adhesive, preferably brushed on, for fixing the outside edges of the material. A plastic mallet or similar will also be required.

This headliner came out of a T25 Caravelle vehicle, which the owner has decided to add a Westfalia pop up roof modification to, although he had to cut the headliner accordingly, the fitting advice remains the same. We have included a few pictures at the end for anybody wishing to do the same modification.

Thanks for choosing this Newton Commercial product and good luck !

Pictures showing the following steps

1. Remove original headlining and clean off any dirt or old adhesive from the bodywork.
2. Ensure the cross bows are rust free.
3. Guide the cross bow bars through the loops in the headlining.
4. Ensure cross bow locator bungs are in good condition
5. Offer up the headlining and locate the cross bows into the plastic locaters on either side of the van.
6. Working from front to back, fit all cross bows to support the headlining from the roof.
7. When located both sides, push the bows up to the roof.
8. Headliner going in at the back end of the van.
- 9/10. Having been trimmed, the lining is pulled tight, glued to the tailgate aperture and the seal then fitted.
- 11/12/13. The lining is pulled tight, glued and then trimmed around the rear side windows.
14. Headlining trimmed, pulled tight and tucked behind metal flaps on the bodywork. Tap with plastic mallet to secure.
15. Pull the headlining tight, trim as required and glue to the roof at the front of the van
16. Nearside rear window forward pillar top section.
17. Nearside rear window forward pillar bottom section.
18. Nearside rear window back pillar bottom section.
- 19/20. Nearside cab door rear pillar.
The cab door post pieces have a vinyl bottom section and are trimmed and glued to fit.
21. Fitted headlining. As this vehicle has the Westfalia pop up roof modification, 3 cross bows were taken out and the headlining glued to the hole surround and held in place with a plastic C section.
- 22/23/24. Shows finished headlining.
- 25/26/27. Shows pop up roof fitting.

Well done you've finished
Happy Motoring from all at Newton Commercial

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