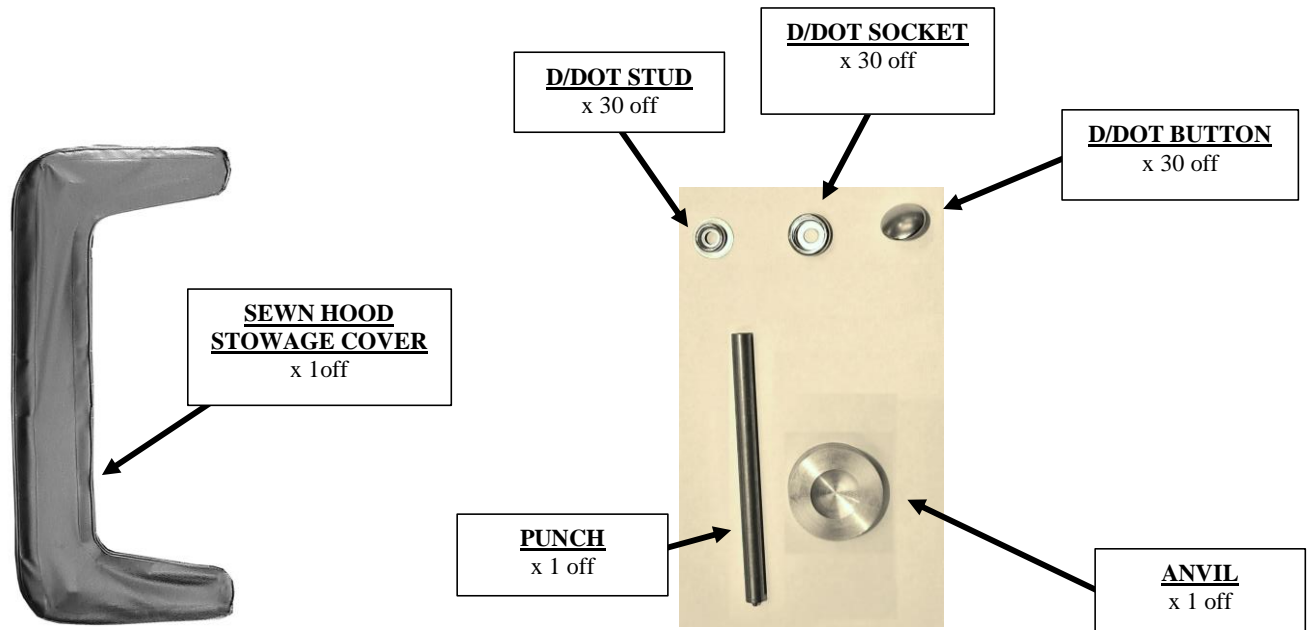


**NEWTON COMMERCIAL**  
**FITTING INSTRUCTIONS**  
**HERALD/VITESSE CONVERTIBLE HOOD STOWAGE COVER**  
**CK4044**

Your kit contains the following items, 1 off sewn hood cover plus fittings shown below.



**TOOLS AND FITTINGS REQUIRED.** Hammer, Bradawl, White chalk pencil and a clean work bench.

Also, if you are completing a restoration involving a new rear seat assembly & rear quarter panels, we have included in this kit 30 off Durable Dot (D/Dot) Studs (You will need 28 so have some spares) for along the top of the rear squab assembly & the rail above the rear quarter panels – also for the back of the hood (if not already fitted). You will need to supply 1/8<sup>th</sup> inch pop rivets & rivet fixing tool.



STUDS ABOVE REAR QUARTER PANELS & ALONG TOP OF REAR SQUAB ASSEMBLY.



STUDS AT REAR OF THE HOOD.

If your studs are already in place then you will not need the ones supplied in this kit.

**FITTING INSTRUCTIONS.**

1. Lay the hood stowage cover on the workbench and fold it in half. Using the white pencil mark the centre of the front & rear edges.
2. Fold the hood fully down into its recess.
3. Mark the centre of the top of the rear squab cover & between the two middle studs at the back of the hood. (See the left hand picture above)
4. Lay the Hood Stowage Cover centrally in position, lining up the centre marks. You should have an even fit all round.
5. When satisfied with the position, so that when pressing down on the cover, the stud position can be felt underneath and that the studs are the same distance from the sewn edge at both front and back. Start with the two studs either side of the centre line on top of the rear squab.

The following sequence shows how to mark the positions & fix the D/Dot buttons & sockets in place using the punch & anvil provided.



**6.** Feel for the position of the stud underneath the cover then mark its centre with a white pencil.



**7.** Using a sharp bradawl, make a hole through the cover.



**8.** Push the stem of a D/Dot Button through the hole so that the button is on the top surface.



**9.** The stem of the D/Dot Button will protrude through to the underside of the cover.



**10.** Place the anvil on a firm work surface then position the button into the anvil.



**11.** Keep the whole assembly firmly in place on the anvil with the button stem through the cover.



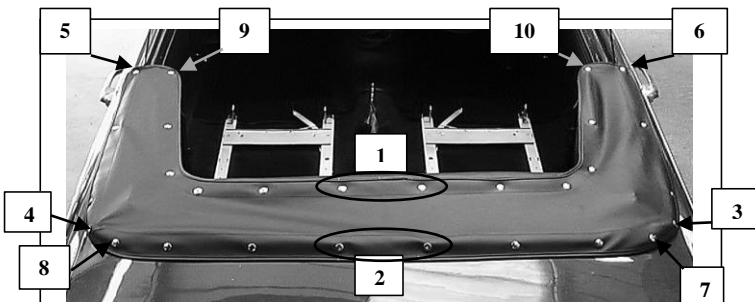
**12.** Place a D/Dot Socket over the Button stem.



**13.** Place the shaped end of the punch into the protruding stem of the button whilst pushing everything firmly in place on the anvil. Hit the punch firmly with a hammer.



**14.** The hammer strike will cause the end of the stem to burr over, thus fixing the socket in place. You may need to use 2 or 3 hammer blows to achieve a satisfactory result.



**15.** Numbers in this picture indicate the order of fitting. Work from the middle outwards to the corners, then infill with the remainder in any order. Keep the cover pulled tight when marking the stud positions.



**16.** Finished Hood Stowage Cover in place.