LP916A-C Pneumatic Remote Bulb Thermostats

SERVICE DATA

GENERAL

DESCRIPTION

The LP916 Thermostats are bleed-type controllers with a fixed throttling range. They have a liquid-filled, remote thermal element.

APPLICATION

Typical applications for the LP916A are duct-mounted (Fig. 1) and mixed air control (Fig. 2). The LP916B is typically used for fan coil unit control (Fig. 3). Typical applications for the reverse acting LP916C are cooling coil control similar to Figure 1 or fan coil control (Fig. 4).

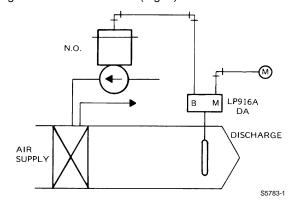


Fig. 1. Typical LP916A duct-mounted heating application.

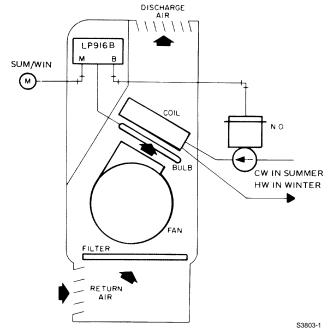


Fig. 3.Typical LP916B fan coil application, heating/ cooling with seasonal changeover.

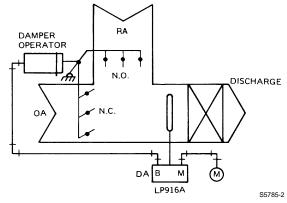


Fig. 2. Typical LP916A mixed air application.



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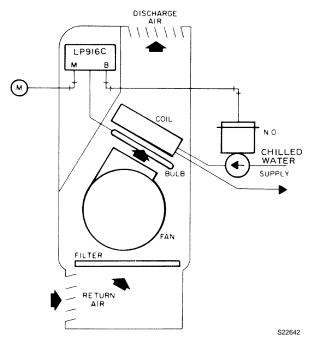


Fig. 4. Typical LP916C fan coil application, cooling only.

SPECIFICATIONS

Models:

LP916A: Direct Acting.

LP916B: Reverse acting at 9 or 13 psi (62 or 90 kPa) supply pressure (Summer), direct acting at 18 psi

(124 kPa) supply pressure (Winter).

LP916C: Reverse Acting.

Maximum Safe Air Pressure:

25 psi (172 kPa).

Maximum Safe Temperature:

Duct-mounted models 190F (88C); all others 135F (57C).

Nominal Main-Line Pressure:

LP916A & C: 18 psi (124 kPa). LP916B: 18 psi (124 kPa) heating, 9 or 13 psi (62 or 90 kPa) Cooling.

For other LP916 specifications refer to Table 1.

75-5559 2

Table 1. LP916 Specifications.

Model	Setpoint Range F/C	Throttling Range F/C	Restrication Size In.	Bulb Size Inches	Mounting Bracket
LP916A1001 /1	65-85F	3.5F	0.007	3/8 x 9	Separate
LP916A1019	65-85F or 19-30C	3.5F or 2C	0.007	1/2 x 5	Integral
LP916A1027 <u>/1</u>	65-85F	3.5F	0.007	3/8 x 9	Integral
LP916A1035 1	55-95F	7.0F	0.007	3/8 x 6-11/16	Integral
LP916A1050 1	17-27C	1.95C	0.007	1/2 x 5	Integral
LP916A1068 1	17-27C	1.95C	0.007	3/8 x 9	Integral
LP916A1076 1	13-35C	3.89C	0.007	3/8 x 6-11/16	Integral
LP916A1084 1	17-27C	1.95C	0.007	3/8 x 9	Integral
LP916A1092 1	17-27C	3.80C	0.007	3/8 x 6-11/16	Separate
LP916A1100 🔨	35-115F	14.0F	0.007	3/8 x 3-1/2	Integral
LP916A1118 1	55-95F	7.0F	0.007	3/8 x 7	Integral
LP916A1126	65-85F or 19-30C	3.5F or 2C	0.005	3/8 x 9	Separate
LP916A1134	65-85F or 19-30C	3.5F or 2C	0.005	3/8 x 9	Integral
LP916A1142 1	55-95F	7.0F	0.005	3/8 x 6-11/16	Integral
LP916A1159 🚹	17-27C	1.95C	0.005	3/8 x 9	Integral
LP916A1175	40-80F or 4-27C	7.0F or 4C	0.007	3/8 x 7	Integral
LP916B1009 <u>/1</u>	65-85F	3.5F	0.007	3/8 x 9	Separate
LP916B1017	65-85F or 19-30C	3.5F or 2C	0.007	1/2 x 5	Integral
LP916B1025 1	65-85F	3.5F	0.007	3/8 x 9	Integral
LP916B1041 1	17-27C	1.95C	0.007	3/8 x 9	Integral
LP916B1058	65-85F or 19-30C	3.5F or 2C	0.007	1/2 x 5	Integral
LP916B1066 1	65-85F	3.5F	0.007	3/8 x 9	Integral
LP916B1074	65-85F or 19-30C	3.5F or 2C	0.005	3/8 x 9	Separate
LP916B1082	65-85F or 19-30C	3.5F or 2C	0.005	1/2 x 5	Integral
LP916B1090 1	17-27C	1.95C	0.005	3/8 x 9	Integral
LP916B1108	65-85F or 19-30C	3.5F or 2C	0.005	3/8 x 9	Integral
LP916C1007 /1	65-85F	3.5F	0.007	3/8 x 9	Integral
LP916C1015 1	17-27C	1.95C	0.007	3/8 x 9	Integral
LP916C1023	60-80F or 16-27C	3.5F or 2C	0.007	3/8 x 9	Integral
LP916C1049 1	65-85F or 19-30C	3.5F or 2C	0.007	1/2 x 5	Integral
LP916C1072	35-115F	14.0F	0.007	3/8 x 3-1/2	Integral
LP916C1080 1	55-95F	7.0F	0.007	3/8 x 7	Integral
LP916C1098	65-85F or 19-30C	3.5F or 2C	0.005	3/8 x 9	Integral
LP916C1114 1	40-80F or 4-27C	7.0F or 4C	0.007	3/8 x 7	Integral

3

1 Inactive or obsolete.

OPERATION

LP916A (Direct Acting)

When temperature at the sensing element falls below setpoint of the LP916A, branchline pressure to the normally open (n.o.) valve is lowered, and the valve is modulated open to maintain setpoint temperature.

LP916B (Reverse/Direct Acting)

With main-line pressure at 13 psi (90 kPa) for all except LP916B1058 which requires 9 psi (62 kPa), the LP916B operates reverse acting. As the sensed temperature increases, the branchline pressure decreases and chilled water flow increases with a n.o. valve.

With a high main-line pressure of 18 psi (124 kPa) or above, the LP916B operates direct acting. As the sensed temperature increases, the branchline pressure increases and hot water flow decreases with a n.o. valve.

LP916C (Reverse Acting)

When the LP916C is used with a normally open valve for cooling, branchline pressure drops with a rise in sensed air temperature and the n.o. valve is modulated open to maintain setpoint temperature.

MAINTENANCE

EQUIPMENT REQUIRED

- Commercial Cleaning Solvent or Degreaser.
- Gage Adaptor CCT729A.
- Gage 305965, 0 to 30 psi.
- 5/64-inch Hex wrench.



WARNING

Careless handling of solvents can result in permanent damage to the respiratory system or skin. Avoid prolonged inhalation of vapors or contact with skin.

CLEANING

Remove cover. Use cleaning solvent to clean all surfaces. Clean the element and capillary tubing, making certain neither is damaged or kinked. Do not bend the capillary tubing in a short radius.

OPERATIONAL CHECK

Use gage adaptor. Insert the gage into the gage tap (Fig. 5) on the front of the device. Set main-line pressure to 18 psi (124 kPa), or 13 psi (90 kPa) for LP916B Summer application. Slowly turn the setpoint knob above and below bulb ambient temperature. The branchline pressure should vary from 3 to 13 psi (21 to 90 kPa) pressure, or 13 to 3 psi (90 to 21 kPa) for reverse acting application within the rated throttling range. If operation is not satisfactory, recalibrate and recheck (see CALIBRATION). Turning the knob to above 13 psi (90 kPa) should build branch line to within 2 psi (14 kPa) of main.

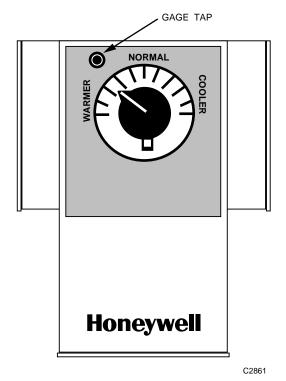


Fig. 5. LP916 Gage tap location.

CALIBRATION CHECK

Set setpoint knob to temperature measured at bulb location. Branchline pressure should be 8 ± 1 psi (55 ± 7 kPa).

CALIBRATION

LP916A & C

- Apply 18 psi (124 kPa) main-line pressure.
- 2 Measure temperature at sensing bulb location.
- Remove setpoint knob using 5/64-in hex wrench to loosen setscrew.
- A Rotate setpoint shaft to achieve 8 psi (55 kPa) branchline pressure. Allow enough time for pressure build-up.
- Replace the knob and position the pointer to correspond to the temperature sensed by the remote hulb

LP916B

- For direct action, follow Steps 1 through 5 for LP916A and C.
- For reverse action (except LP916B1058), apply 13 psi (90 kPa) main-line pressure. For the LP916B1058, apply 9 psi (62 kPa) main-line pressure.
- 3 Adjust switchover lever stop (Fig. 6) to achieve 8 psi (55 kPa) branchline pressure when the setpoint knob is set to measured bulb temperature. For the LP916B1058 model, branchline pressure should be 6 psi (41 kPa).

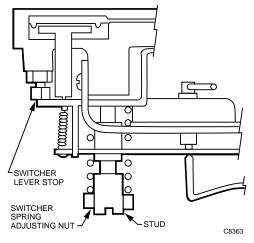


Fig. 6. LP916B Automatic switchover mechanism.

TROUBLESHOOTING

Before troubleshooting the LP916, check branchline piping and actuators for leaks.

Refer to Figure 7 to troubleshoot the LP916 Thermostat.

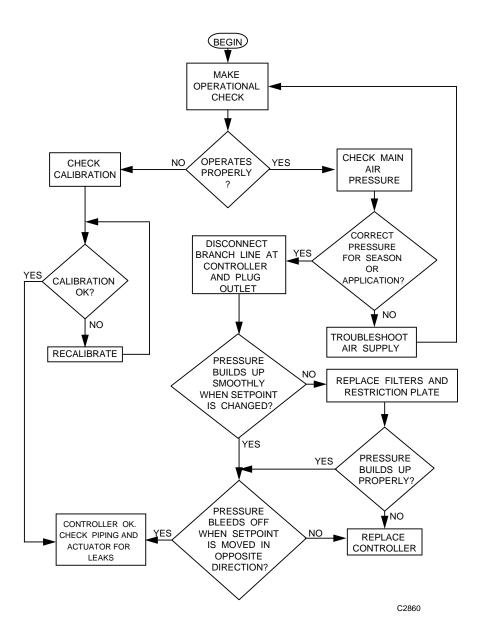


Fig. 7. LP916 Troubleshooting flowchart.

6

REPAIR

The only repair recommended for the LP916 is the replacement of the plate and tube assembly, gaskets, restriction plate, and filters with connector assembly and gasket. Since February 1984, models have a different connector assembly with a single gasket, these are included in Repair Kit 14003113-002, as shown in Figure 8. All available parts are listed in the PARTS AND ACCESSORIES section.

EQUIPMENT REQUIRED

Gulmite Head Screw Wrench 316744-00021.

14003113-002 REPAIR KIT INSTALLATION

- 1 Turn off system air and remove LP916 from system.
- Remove and save the three No. 8-32 x 7/16-in. pan head screws from the connector assembly (Fig. 8) or plate and tube assembly (Fig. 9 or 10).
- Lift off the connector assembly and gasket or plate and tube assembly, restriction gasket, restriction plate, body gasket, and two filters and discard.
- 4 Place new gasket on body and align screw holes.
- Position the new connector assembly on gasket and align screw holes. A 0.007 in. restriction may be used for models with a 0.005 in. restriction with no effect on operation except a slightly higher air consumption. If air consumption is a problem, connector assembly with a 0.005 in. restriction may be ordered and substituted.
- 6 Insert and tighten the three screws.
- Make operational check (See OPERATIONAL CHECK).

NOTE: For 14003113-001 Repair Kit follow directions on package.

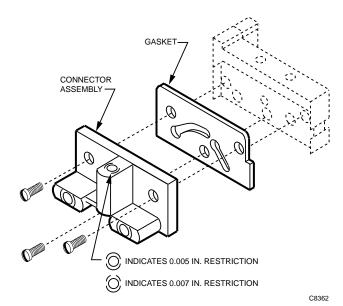


Fig. 8. Repair kit 14003113-002 (0.007 in. restriction included in kit).

PARTS AND ACCESSORIES

PARTS LIST

See Figure 9 for LP916A &C exploded view and Figure 10 for LP916B exploded view. See Tables 2 and 3 for LP916A &C parts list and Tables 3 and 4 for LP916B parts list.

Table 2. LP916A and C Parts list (Fig. 9).

Key	Part No.	Description	
1	316294	Cover	
2	_	6-32 x 3/16 in. rd-hd slotted screw	
3	_	6-32 x 1/4 in. pan-hd slotted screw with washer (2)	
4	_	Spring	
5 6		Plate	
7	_	6-32 x 0.31 (5/16) in. rd-hd slotted screw with washer (2)	
8	_	Base	
9	_	Baseplate Scaleplate	
10	_ _ _ _	8-32 x 5/16 in. slotted pan-hd screw (7)	
11	_	Palnut	
12	_	Setpoint Shaft	
13	— 14003113-001	Knob (includes 8-32 x 5/16 in. hex socket setscrew). Use 5/64 in. key to tighten.	
14	14003113-001 —	Repair Kit—Consists of Filters, Body Gasket, 0.007 Restriction, and Restriction Gasket	
15	_	Filters (2)	
16	_	BodyGasket 0.007 Restriction Plate	
17	_	Restriction Gasket	
18	_	Plate and Tube Assembly	
19		8-32 x 7/16 in. pan-hd slotted screw (3)	
20	14004378-001 14004378-002	Connector Assembly (0.007)	
21	14004376-002	Connector Assembly (0.005)	
	14003113-002	Gasket	
22	_	Repair Kit—Consists of 14004378-001 Connector Assm. (0.007) & 14004376-001 Gasket Nozzle	
23	_	Flapper	
24	_	Spring	
25 26	— 316372A	4-40 x 3/16 rd-hd slotted screw	
20	316372A 316372B	Element and Lever Assembly (see Table 3)	
	316372B 316372C	Element and Lever Assembly (see Table 3)	
27	_	Element and Lever Assembly (see Table 3)	
	_	Lever (LP916A) Lever (LP916C)	
28	_	Spring	
29	_	8-32 x 5/16 in. pan-hd slotted screw with star lockwasher	

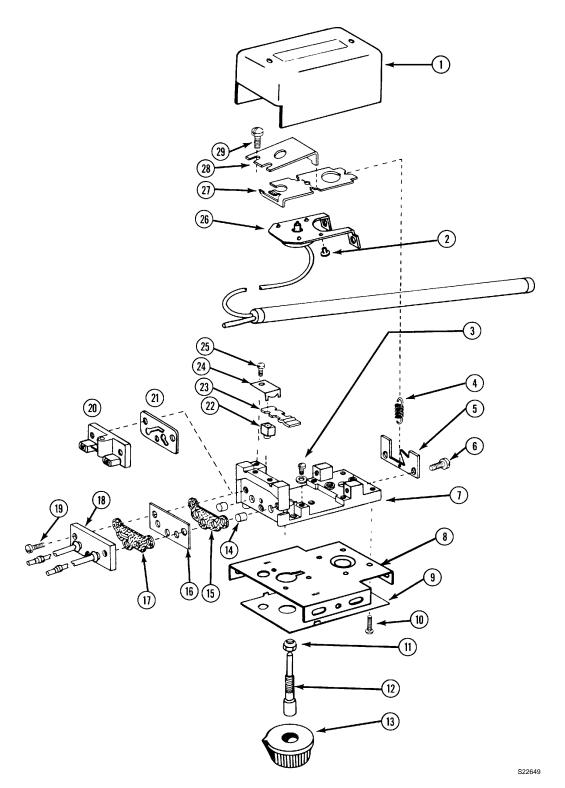


Fig. 9. LP916A and C Exploded view (See Tables 2 and 3).

9

Table 3. LP916A-C Element and lever assemblies.

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Assembly Part No.	Part No.	Bulb Size in. (mm)			
316372A	A1001, A1027, A1068, B1009, B1025, B1041, B1066, C1007, C1023	3/8 x 9-1/2 (9.5 x 241)			
316372B	A1019, B1017, B1058, C1049	1/2 x 5-3/4 (13 x 146)			
316372Ç	A1035, A1076, A1118, A1126, A1134, A1142, A1159, A1175, B1074, B1082, B1090, B1108, C1080, C1098, C1114	3/8 x 6-3/4 (10 x 172)			

Table 4, LP916B Parts list (Fig. 10).

	Table 4. LP916B Parts list (Fig. 10).		
Key	Part No.	Description	
1	316294	Cover	
2	_	Nut	
3	_	Lever	
4	316372A	Element and Lever Assembly (see Table 3)	
	316372B	Element and Lever Assembly (see Table 3)	
	316372C	Element and Lever Assembly (see Table 3)	
5	_	Stud	
6	_	Spring	
7	_	Lever	
8	_	4-48 x 3/16 in. hex-hd screw	
9	_	4-48 nut	
10	_	8-32 x 0.31 (5/16) in. rd-hd slotted screw with washer (2)	
11	_	Base	
12	_	Spring	
13	_	Disc Assembly	
14	_	Diaphragm	
15	_	Baseplate	
16	_	8-32 x 5/16 in. slotted pan-hd screw (7)	
17	_	Palnut	
18	_	Setpoint Shaft	
19	316732	Knob (includes 8-32 x 5/16 in. hex socket setscrew). Use 5/64 in. key to tighten.	
	14003113-001	Repair Kit—Consists of Filters, Body Gasket, 0.007 Restriction, and Restriction Gasket	
20	_	Filters (2)	
21	_	BodyGasket	
22	_	0.007 Restriction Plate	
23	_	Restriction Gasket	
24	_	Plate and Tube Assembly.	
25		8-32 x 7/16 in. pan-hd slotted screw	
26	14004378-001	Connector Assembly (0.007)	
	14004378-002	Connector Assembly (0.005)	
27	14004376-001	Gasket	
	14003113-002	Repair Kit—Consists of 14004378-001 Connector Assm. (0.007) & 14004376-001 Gasket	
28	_	Nozzle	
29	_	Flapper	
30	_	Spring	
31	_	4-40 x 3/16 in. rd-hd slotted screw (3).	
32	_	6-32 x 3/16 in. rd-hd slotted screw	
33	_	Spring	
34	_	8-32 x 5/16 in. pan-hd slotted screw with star lockwasher (2)	

75-5559 10

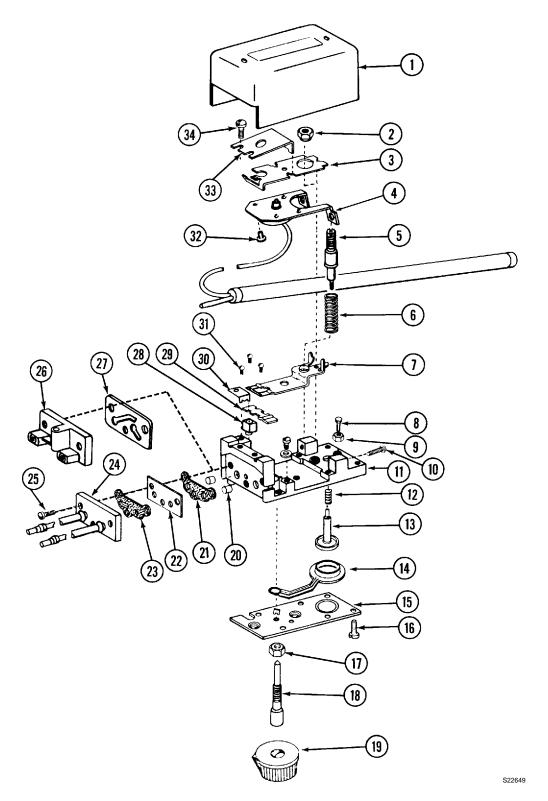


Fig. 10. LP916B Exploded view.

11

ACCESSORIES

- ① Gage 305965 (0 to 30 psi).
- 2 Gage Adaptor MQP729.
- Internal Mounting Bracket AK3993.Mounting Kits for fan coil units:
 - Mounting Kits for fan coil units:
 316016A with small bracket.
 316016B with full length bracket.
 316016C with scaleplate, knob, and mounting screws only.

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