



# WELCOME TO THE WARM CLUB



The entire Nineplus wetsuit range is produced exclusively with Yamamoto™ Smooth Skin Neoprene from Japan and the entire range has just got even better. We have adjusted the Yamamoto we use from #39 down to #38.

This means the cell structure within the neoprene is slighty denser and therefore more durable. It is only fractionally heavier in contrast but the lifetime of the smooth-skin can be up to 10 years.

Yamamoto is the best neoprene on the market and although it is priced slightly higher than other more mainstream wetsuits it is a product for the serious surfer and has been built with this in mind.

The inside seams on the full suits are taped and all full body wetsuits now have a Zirconium Thermal Lining in the chest panels. The inside cuffs and ankles feature silicon tailoring to prevent any water entry and keep them in place.

The secret of the nineplus range of wetsuits is both the fit and the classic approach we take when designing our products.

We use the best neoprene in the world, Yamamoto from Japan, which is made from a base ingredient of chalk limestone deposits sourced from quarries close to Osaka. The process also uses hydroelectricity to create the neoprene sheets our suits are made from in the most ecological and responsible way possible.

The range of Nineplus wetsuits we produce complement one another to create meaningful products that have a both form and function. They have been refined over the past 15 years so that our customers can experience the joy of surfing in a more pleasurable way. Our suits are as warm and comfortable as possible while still feeling like you have the least amount of rubber between you, your board and the sea.

## THE NINEPLUS WETSUIT

Blind stitched seams throughout, as well as Japanese glue seals which act like welded seems but lighter and more comfortable.

Advanced Yamamoto Japanese neoprene; with a tighter cell structure so that less neoprene keeps you just as warm.

Zirconium lined core - this is a dermatological body warming material with very low water absorbency. Extremely light and durable the best thermal lining on the market.

Rubber taped seams on ankles, wrists and behind the knees.

The Yamamoto smooth skin protects from wind chill. Lined in 4000 and 6000 Yamamoto – the most flexible, stretchable lining available.

Minimal Iconic Nineplus branding for classic style

Japanese seat panel, with nylon in the seat area for durability.

Lumbar panel at base of spine for better fit.

Comfortable and durable Japanese Kanako knee panels.

The memory of our neoprene will retain full stretch qualities over 2000 times which prevents stretch-out in your wetsuit.

CARING FOR YOUR WETSUIT

Select proper suit size! (will void warranty is size incorrect) These are not 'compression' type wetsuits and should be sized for a relaxed fit, but not too loose.



To get the best from your wetsuit, always rinse with clean water after surfing. Hang suit double, by the waist for drying and storage inside out. Do not dry in direct sunlight, leave to dry in the shade.

Avoid sharp or abrasive surfaces such as rocks, barnacles, branches, dirty/sandy wax or even cactus! Wax should be kept clean and changed often to avoid chest panel wear through!





Do not force the arm or leg strongly into its opening (back of the knee blowouts), or wrench up forcefully the arm into the shoulder opening when pulling up torso (chest blowouts).

### "LIMESTONE NEOPRENE WITH SMOOTH SKIN REQUIRES SPECIAL CARE AND USAGE"



Do not use fingernails or overly forceful fingertips. It is better to 'slide' suit on rather than to 'tug'.



Do avoid heavy contact on elbows (like heavy resting on surfboard etc)!

MENS WETSUIT SI		s	м	мт	L	LT	XL	XLT	XXL
Weight	lbs	125-138	140-162	140-162	165-189	165-189	191-215	191-215	217-233
	kg	57-65	66-76	66-76	80-88	80-88	89-100	89-100	95-108
Height	ft	5'6"-5'9"	5'8"-5'10"	5′11″-6′	5′10″-6′	6'-6'2"	5'11"-6'1"	6'1"-6'3"	6'-6'3"
	cm	167-175	172-178	180-183	178-183	183-188	180-185	185-191	183-191
Chest	in	34.5"-36.5"	37"-39"	37.5"-39.5"	38"-40"	38.5"-40.5"	40"-42"	40.5"-42.5"	42 "-44"
	cm	88-93	94-99	95-100	97-102	98-103	102-107	103-108	107-112
Waist	in	28 "-31"	31"-33"	31"-33"	33"-36"	33"-36"	35"-38"	35"-38"	37"-39"
	cm	71-79	79-84	79-84	84-91	84-91	89-97	89-97	94-99

LADIES WETSUIT SIZING		<b>S</b> (UK 8-USA 4)	<b>M</b> (UK 10 - USA 6)	<b>MT</b> (UK 10 - USA 6)	<b>L</b> (UK 12- USA 8)	<b>LT</b> (UK 12- USA 8)	<b>XL</b> (UK 14- USA 10)
Weight	lbs	97-117	117-134	117-134	132-145	132-145	139-154
	kg	44-53	53-61	53-61	60-66	60-66	63-70
Height	ft	5'2"-5'5"	5′5″-5′9″	5'8"-5'11"	5'8"-5'11"	5'9"-5'11"	5′9″-5′11″
	cm	157-162	162-167	165-170	165-170	170-175	170-175
Chest	in	34-36	36-38	36-38	37-39	37-39	39-41
	cm	87-92	92-97	92-97	94-99	94-99	99-104
Waist	in	28-30	30-32	30-32	31-33	31-33	33-35
	cm	71-76	76-81.5	76-81.5	79-84	79-84	84-89





## WETSUIT SIZING A WORD ON SIZING

Nineplus wetsuits fit smaller than many US brands. Please refer to the sizing charts and take extra care when selecting your size. If your measurements indicate two size options to you our advice would be to choose the larger size.

Nineplus wetsuits are meant to fit with the rubber in a relaxed state in the shoulders and chest area. If the rubber is at full stretch it will shorten the life of the suit.

Please note that an incorrectly sized suit will not be eligible for warranty coverage.



# **XXYAMAMOTO**

Nineplus Wetsuits are made using Yamamoto' closed cell foams and are all produced from 100% CR - Chloroprene Rubber. This is commonly known by most as Neoprene which is a DuPont trademark.

Nineplus wetsuits exclusively use Yamamoto rubber which is derived from Limestone and is over 99.7% calcium carbonate compared to petroleum based neoprene manufactured by other companies. Using calcium carbonate foam is much cleaner and more eco-friendly because it does not use petroleum as the important resource, instead it uses used car tyres.

Our neoprene is as environmentally friendly as possible. Not just in its makeup but mostly in the production technique which is the most damaging aspect of neoprene production.

Yamamoto is the only rubber accepted into the medical profession and this is due to the environmental aspects of its production.

The way Yamamoto covert the limestone to neoprene is considered the most environmentally clean route in relation to how the product is generally made.

Yamamoto neoprene is not derived from petrochemicals in anyway, it is from limestone taken from the mountains within Japan in the same way concrete is made. There is estimated to be enough reserves to last another 3000 years so it is not a limited supply resource. By utilizing hydroelectric power the greenhouse gases are kept to an absolute minimum and by recycling the heat for farming the production process is as conservative as possible.

During processing a special compound is used to match the neoprene and it is processed at 0.5 centigrade. This process causes the limestone to make an acetylene gas which then by polymerization liquefies to the burnt rubber and then dry's into rubber chips. Essentially car tyres are being recycled and bonded to limestone to create the neoprene sheets which are then cut and sewn into our wetsuits.

#### Nineplus & HASU use Yamamoto which assures;

#### Uniform cell structure

#### **Highest Heat Insulation & Warmth**

#### Lightweight & the lowest water absorption possible

Super low modulus stretch with optimum cell recovery – in regular terms you can stretch Yamamoto to its maximum over 2000 times and it will not bag out. Other neoprene has around 300 times and it loses it stretch. Worth noting next time the suit feels great for 6 months and then loosens on the elbows and the knees.

## WETSUIT WARRANTY



IF TREATED WITH CARE A YAMAMOTO SMOOTHSKIN WILL LAST LONGER THAN A CONVENTIONAL WETSUIT, BUT GETTING THE MOST OUT OF YOUR NINEPLUS WETSUIT ALSO REQUIRES A LITTLE CARE ON YOUR PART.

To ensure your wetsuit lasts for many years, we recommend regular rinsing with clean water to remove salts and sand. Your Nineplus wetsuit will dry much faster than normal wetsuits because it contains much less water. Don't allow it to dry in scorching hot sunshine as in rare cases we have seen the smoothskin rubber heat up so much that it can cook!

Smoothskin advocates have always been aware that sharp finger nails, barnacles, and so on, can be capable of 'nicking' the skin of the neoprene. However, our shared belief in the benefits of smoothskin has meant that, with years of perseverance with different grades of smoothskin, we have greatly reduced this tendency.

Now, if treated carefully a Yamamoto smooth skin suit will last longer than a conventional wetsuit because of its quality and cell structure; but this will still of course be dependant inevitably on your own care and control.

If there are any problems, we will always do our best to help you; although our warranty does not include nicks in the smooth skin as this will ultimately be down to your own care.

#### For any other issues our peace of mind policy is:

Within the first 3 months we will repair or replace your wetsuit free of charge. Between 3 and 6 months we will repair your wetsuit free of charge. Between 6 and 12 months we will repair your wetsuit free of charge although you will be responsible for delivering it to us. Please note this is on the understanding we can repair your wetsuit and will be confirmed upon receipt of details regarding your wetsuit damage.

### If the wetsuit has been purchased from a shop the following information will apply.

- A valid receipt must be copied or taken back with any wetsuit purchase.
- The receipt must fit within the date range noted above.
- The wetsuit must have been purchased from the store to which it is returned.
- A copy of the receipt must be provided when returned to us.
- A replacement wetsuit will be offered or a repair service, if for any reason it is out of stock we will have the right to replace it within 90 days, if this is not possible or suitable (at our discretion) we will credit you and you can credit the customer.

