Unit 1, Coronation Business Park, Hard Ings Road, Keighley, West Yorkshire, BD21 3ND

VK302 Single Sided Foam Tape

COLOUR: BLACK & GREY - (other colours to order)

TECHNICAL DATA	VALUE	STANDARD
Density	$220/250 \text{ kg/m}^3$	-
Tensile Strength	0.15 mpa min	DIN 53571
Elongation	150% min	DIN 53571
Tear Strength	2kg/cm min	DIN 53515
Compression Set	10% max	
	90-98% recover	
Water Absorption	8% by volume	
Cold Flexture	-30°C pass	6mm Mandril
Temperature Resistance	$-50^{\circ}C$ to $+60^{\circ}C$	BS2571
Shore Hardness	55-75	Shore 00
Resistance to Ageing	Excellent	
Resistance to Chemicals:-		
Acids	Good	
Mineral Oil	Good	
Alcohol	Good	
Alkalis	Good	
Petrol	Good	
Soap & Detergents	Good	
Compression required to achieve a		
Positive waterseal	40%	

ADHESIVE SPECIFICATION

Construction	Type	Thickness microns	Weight gsm
Release liner	Glassine	65	76
Adhesive	Modified Acrylic	50	50

PERFORMANCE TYPICAL VALUES

Test	Open	Closed	Unit	PSMA Test Method
20min adhesion	1000	-	N/m	DST-1
24hrs adhesion	1000	-	N/m	DST-1
1kg static shear	25	12	hrs	DST-2
Release		15		DST-2
Temperature Range	е	-20 to +130	$^{\circ}C$	

Shelf Life Two year when stored in original packing at temperatures not exceeding 23°C 50% R.H.

NOTE

All Technical data is based on average values. By nature of its manufacture, all foam specifications can vary by 10%. Statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but they are not to be construed in any manner as warranties expressed or implied. The user shall determine the suitability of the product for his intended use and the User assumes all risk and liability whatsoever in connection herewith