## 3M™ Spray Adhesives and Cleaners Industrial SM 176 Edition Times Time **Product number** Spray 74 Spray 75 Spray 76 Spray 77 Spray 80 Spray 90 **Industrial Cleaner** Repositionable & Heavy duty Maintenance Properties/suitable for Foam & fabric Hi-tack Multi purpose **Rubber bonding** removable & hi-strength & cleaning Key features (info box) **Physical and Performance Characteristics, Key Features Product number** Spray 74 Spray 75 Spray 76 Spray 77 Spray 80 Spray 90 **Industrial Cleaner** Base Synthetic elastomer Polychloroprene Synthetic elastomer Synthetic elastomer Synthetic elastomer Synthetic elastomer Colour White **Bright yellow** Clear Orange Cream Cream Clear Density [g/ml] 0.71 0.71 0.70 0.70 0.71 0.71 Volatile organic compounds < 55 636 < 55 523 506 636 [VOC] % - 42°C - 46°C - 42°C - 42°C - 45°C - 55°C Flash point Spray adhesive Both sides One side Both sides One side or both sides Both sides Spraying, brushing Both sides application Spray pattern Variable lace Mist Variable lace Variable lace Particle Variable lace Bonding range Up to 10 min Permanently tacky Up to 60 min Up to 15 min Up to 15 min Up to 15 min

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Dry time	15 to 30 sec	Up to 5 min	Up to 10 min	Up to 10 sec	1 to 3 min	Up to 30 sec	
Suggested Applications							
Product number	Spray 74	Spray 75	Spray 76	Spray 77	Spray 80	Spray 90	Industrial Cleaner
General upholstery and flexible foams bonding (e.g. PU or latex)	•						
Foam lamination. Attaching foam and fabric to wood and other substrates	•						
Bond fabrics to interiors, speakers, etc.	•						
Installing acoustic panels	•						
For repositionable and removable applications		•					
Use for holding and positioning lightweight materials temporarily		•					
Bonds paper, cardboard, acetate, foil, fabrics, plastic sheeting, etc.		•					
Bond carpet, door skins and fabric in conversions			•				
Attaching nameplates, pool table fabrics, pipe insulation etc.			•				
Bonding insulation in aircraft interiors and specialty cabinets			•				
Bond insulating material such as polystyrene, rock wool, glass wool				•			
Attaching fibreglass insulation and drywall corner beads				•			
Bond thin decorative film, foils, and fabrics				•			
For variety of display and furniture jobs				•			
Picture framing and mounting displays				•			
Bond all types of rubber except EPDM					•		
Bond most supported vinyl and leather					•		
Adhere many plastics, laminates and wood products					•		
Adhere polyethylene, polypropylene to wood, metal and more						•	
Bond decorative laminate to tables, cabinets and shelving						•	
Attaching fibreglass insulation and drywall corner beads						•	
Bond kick plates to office desks						•	
Attach plastic sign lettering to wood						•	
Use for dissolving and removing dirt, grease and tar							•
Removes and various non- curing adhesives							•
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## Product Use