



# Technical Data Sheet

## 3M™ Flatback Tape 2517



[Product Details](#)



[Regulatory Info/SDS](#)

### **Product Description**

3M™ Flatback Tape 2517 is a general purpose tape for splicing liner boards, roll tabbing, core starting, bundling, holding, and package sealing applications.

### **Product Features**

- Has good backing strength and is resistant to moist conditions.
- Can be machine dispensed.
- Can withstand a bake cycle up to 300°F (149°C) for 30 minutes.
- Can be qualified to meet Commercial Item Description CID-A-A-883A, Type II and ASTM-D6123, Type II.
- High initial tack even in cool temperature conditions.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### **Typical Physical Properties**

Attribute Name	Test Method	Value
Color		Medium Brown
Adhesive Type		Rubber
Backing		Kraft paper
Total Tape Thickness	ASTM D3652	0.16 mm (6.5 mil)

### **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	22 °C (72 °F)	8.5 N/cm (78 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759		2 %
Tensile Strength	ASTM D3759		54.3 N/cm (35 lb/in)
Long Term Temperature Resistance			149 °C (300 °F) <sup>2</sup>

<sup>1</sup> 12 in/min (300 mm/min)

<sup>2</sup> Long Term (day, weeks)

### **Handling/Application Information**

#### **Application Examples**

Ideal for liner board splicing and as a general purpose tape for bundling, holding and packaging applications.

### **Industry Specifications**

Can be qualified to meet Commercial Item Description CID-A-A-883A, Type II and ASTM-D6123, Type I

### **Storage and Shelf Life**

Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.  
To obtain best performance, use this product within 18 months from date of manufacture.

## Available Sizes

Attribute Name	Value
Standard Roll Length	55 m (60 yd) <sup>1</sup>

<sup>1</sup> Available in metric widths (eg, 24 mm corresponds to 1 inch).

## Information

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## ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M  
Closure and Masking Systems Division  
3M Center, Building 225-3S-06  
St. Paul, MN 55144-1000  
800-362-3550 • 877-369-2923 (Fax)  
[www.3M.com](http://www.3M.com)

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