

Durcon Chip Repair INF1022

Kit Materials (KITR-201-XXX)

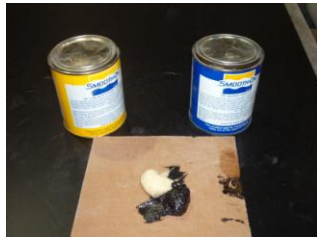
- Part A Smooth-On
- Part B Smooth-On
- Edge Paint
- Two Mixing sticks
- 220 grit sandpaper
- Red Scotch Brite Pad
- Material Data Sheets for Smooth-On Parts A & B



Recommended Tools/Supplies

- Heat gun
- Belt sander with 100 grit paper
- Putty knife
- 12x12 piece of card board

Procedure



**1st Step - Mix 50/50 of both Part A and Part B Smooth-On.
Mix completely or the Smooth-On will not set.**



2nd Step - Apply Smooth-on to repair area.



3rd Step – Apply heat, keeping the heat gun at least 5 to 6 inches away from the patch. Heat should be applied to the patch for at 3 to 4 minutes or until the patch becomes solid.



4th step – Once the patch is solid, use included sand paper or a belt sander to even out the patch.

Final step – Apply edge paint (See INFO 1017 for application instructions) to the sanded area.