



Permalock® 609

PRODUCT DESCRIPTION:

Permalock™ 609 is a formulated hotmelt that is designed specifically for the filtration industry. Permalock™ 609 has a medium set speed, medium open time, aggressive tack, excellent adhesion, and excellent heat stability. Great low temperature bond performance. Product is suitable for all equipment generally associated with filtration applications. Provides excellent adhesion to all filter medias and surfaces. Does an excellent job as a pleat separator on Solent, Spati, TAG, and JCEM mini-pleaters.

TYPICAL PHYSICAL PROPERTIES:

Viscosity ¹	6,000 cps @ 350°F (+/-1200)
Softening Point	204° F (+/-2.9)
Color	Clear/Opaque
Application Temperature	300°- 375° F

¹ ASTM D 3236

HANDLING & STORAGE:

For best results, use product within 365 days.

SAFETY:

When handling and working with hot melt adhesives wear protective clothing and eye protection at all times. To minimize the risk of flammable vapors, do not exceed 400°F melt temperature.

CLEAN UP:

For best results, allow product to cool and manually remove excess adhesive with scrapper. Consult your hot melt equipment manufacturer for proper clean-up procedures or contact your Tailored Chemical Products representative for additional help.

FDA STATUS:

Consult your Tailored Chemical representative for the most recent FDA status information.

ROTATE STOCK:

For best results, used oldest lots first.

TOXICITY:

Under normal conditions of use this product is considered nontoxic. Consult the SDS for additional Information.

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