

Technical Data Sheet

TECHNOMELT SUPRA 100

December 2020

PRODUCT DESCRIPTION

TECHNOMELT SUPRA 100 provides the following product characteristics:

Technology	Polyolefin
Product Type	Hotmelt
Application	Packaging Industry
Appearance	Granules, white

Application Areas

- Wrap-around cases
- Tray forming
- Folding Boxes
- Bonding paper and carton including printed and lacquered surfaces
- Permits high machine speeds
- Suitable for deep-freeze packaging

Product Properties

- High-guality synthetic hotmelt adhesive
- Excellent processing and bonding characteristics
- Very high adhesion •
- Extremely thermostable •
- Very high mileage characteristics
- Good cold flexibility
- High heat resistance

Technical Data

TECHNOMELT SUPRA 100:

Viscosity, Brookfield - 160 °C, mPas Softening Point, Ring & Ball, °C

1,200 to 1,600 100 to 110

Performance Properties

Setting Time Open Time

fast short - medium

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Application method:

- nozzle
- wheel
- plunger

Working Temperature

Recommended working temperature: 160 to 190 °C

Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our HOTMELT CLEANER Q 1924

For the cold cleaning of surface soilings on application equipment, conveyor belts or other machine parts, TECHNOMELT CLEANER MELT-O-CLEAN can be applied. During use, please follow the safety instructions.

Handling Information

Due to the variety of substrates available, adhesion of materials can be very different. Therefore pre-tests should be carried out. See also "General Instructions for the Application of Hotmelts".

STORAGE

When stored in a dry and cool place in the original unopened containers shelf life is as follows.

Shelf life:

Shelf-life (in unopened original packaging), months 24

Classification

Please refer to the corresponding safety data sheets for details on: **Hazardous Information Transport Regulations** Safety Regulations

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ADDITIONAL INFORMATION

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