

# **Stitch and Dot Optimized EVA Packaging Hot Melt**

Use up to 50% less adhesive

superDOT M305 is a premium freezer grade metallocene hot melt adhesive formulated for applications using hot melt stitching and dotting to reduce adhesive consumption up to 50%. superDOT M305 offers a fast set speed, very aggressive tack, excellent adhesion, and increased heat stability. It is designed to be used in general packaging applications. Product is suitable for all equipment generally associated with packaging applications.

## TYPICAL PROPERTIES

Application Temperature Range	260-280°F
Viscosity @ 350°F	750 cps
Softening Point	215°F
Color	Clear/White

## **HANDLING & STORAGE**

For best results, use product within 365 days.

#### SAFETY

When handling and working with hot melt adhesives wear protective clothing and eye protection at all times. To minimize the risk of flammable vapors, do not exceed 400°F melt temperature.

## **CLEAN UP**

For best results, allow product to cool and manually remove excess adhesive with scrapper. Consult your hot melt equipment manufacturer for proper clean-up procedures or contact your Infinity Bond representative for additional help.

#### **FDA STATUS**

Consult your Infinity Bond representative for the most recent FDA status information.

#### ROTATE STOCK

For best results, use oldest lots first.

### **TOXICITY**

Under normal conditions of use this product is considered non toxic. Consult the SDS for additional information.

### IMPORTANT NOTICE TO CUSTOMER

The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. Our products are intended for sale to industrial and commercial customers. We require customers to inspect and test our products before use to and to satisfy themselves as to contents and suitability for their specific applications. We warrant that our products will meet our written specifications. Nothing herein shall constitute any other warranty express or implied, including any warranty of merchantability or fitness for a particular purpose, nor is any protection from any law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.