



Purmelt® Cleaner 785A

Hot Melt Adhesive Cleaner

February 2010

Formerly known as PUR-FECT CLEANER™ 34-784A

HOT MELT ADHESIVE CLEANER

Purmelt® Cleaner 785A is a 100% solids, high melt point dibenzoate plasticizer designed for use as cleaner for reactive hot melt adhesive equipment. This product is the equivalent of Benzoflex® 352.

TYPICAL PROPERTIES

APPEARANCE

White solid flake

SOLIDS

100%

FLASH POINT, COC

Approx. 258°C

WEIGHT/GALLON

Approx. 9.50 lbs.

CONTAINERS

55 GALLON DRUM

Also available in 50lb bags

SHELF LIFE

12 months @ 77°F maximum from date of manufacture in unopened container.

SUGGESTED CLEANING PROCEDURE

The following procedure should be followed when cleaning roll coating equipment:

1. Remove excess adhesive by reversing the rolls to permit material to squeeze off the rolls and fall into the clean-up pan.
2. Run the rolls forward, add 34-785A to the rolls, allow to melt, and then run for several minutes.
3. Reverse the rolls to remove excess adhesive/cleaner mixture.
4. Repeat Steps 2 and 3 a minimum of three times or as necessary.
5. Add one last fine layer of 34-785A to the rolls, which will retard curing of any residual adhesive.
6. Separate the doctor roll from the applicator roll and let cool down.

When starting up the rollers after this cleaning procedure, the first amount of adhesive should be purged from the rollers to remove any residual Purmelt® Cleaner 785A.

CAUTION

Forced ventilation must be provided over applicator and melting equipment to remove to the outside any small amount of isocyanate vapors, which may be present from the adhesive being cleaned.

- Stored in original unopened containers and use within 12 months from date of manufacture.
- Rotate stock and use oldest material first.
- Do not heat to melting without proper forced ventilation. Prevent breathing of vapor.
- Material is used hot. Appropriate clothing and eye protection should be used to prevent severe burns.
- Prevent contact with skin. Do not take internally.

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