

MAINTENANCE AND STORAGE

Your Sagan Journey filter is designed to dry out in order to preserve the useful life of the filter. If you are not going to use the filter for a period of time follow these simple steps:

1. Disconnect the filter from the quick connect fitting
2. Allow the filter cartridge to sit and "air dry" for up to two weeks
3. Store the filter in a small box or other container that is NOT air tight. This will allow the filter material to continue to dry thoroughly.
4. Rinse the mouthpiece, pump and tubing with warm soapy water and rinse thoroughly. Allow to air dry.

TECHNOLOGY: HOW IT WORKS

Sagan's Captivator Adsorption Media™ (CAM) filtration technology used in the Journey Filter, combines filter media science with the most advanced filtration materials available today. The unique filter design and manufacturing method used create a multifaceted water filtration system. The process incorporates an electro-positive charge which attracts and pulls particles as small as viruses out of the water while still maintaining high flow. Sagan's technology has been thoroughly tested and proven effective by independent water laboratories to consistently remove microbiological organisms such as: bacteria, virus and cryptosporidium/giardia.

PRODUCT REGISTRATION

We encourage you to register your new Sagan water filtration product by completing the short product registration form online at www.saganindustries.com/productregistration. If you would like to receive future product announcements and other related product information you may so indicate on the registration form.

ONE YEAR LIMITED WARRANTY

Your Journey Filter and XStream Straw (the "Product") are warranted for one (1) year from the date of purchase against defects in materials and workmanship. If you believe there are defects with the product within one year from the purchase date, return it to Sagan Industries LLC at the address below with the following: (a) Letter describing the suggested defect (b) Copy of Proof of Purchase Receipt. Please retain the original purchase receipt for your records. Sagan representatives will inspect the returned product and, at its sole discretion, will replace or repair the defective item if the defect falls under the provisions of this limited warranty. This warranty does not cover improper use or maintenance or premature clogging due to use with turbid water.

SAGAN INDUSTRIES LLC MAKES NO WARRANTY OF FITNESS OF PURPOSE OR MERCHANTABILITY WITH RESPECT TO THE PRODUCT. WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, BEYOND THOSE STATED HERE. ANY REPRESENTATIONS AND WARRANTIES MADE BY ANY DEALER OR DISTRIBUTOR, WHICH ARE INCONSISTENT OR IN CONFLICT WITH THE TERMS OF THIS LIMITED LIFETIME WARRANTY, ARE NOT BINDING ON SAGAN INDUSTRIES LLC, AND ARE OF NO EFFECT.

SAGAN INDUSTRIES LLC'S RESPONSIBILITY UNDER THIS LIMITED WARRANTY IS LIMITED TO PROVIDING A REPLACEMENT PRODUCT AS SET FORTH ABOVE. THIS REMEDY IS THE SOLE AND EXCLUSIVE REMEDY FOR ANY BREACH OF WARRANTY. SAGAN INDUSTRIES LLC SHALL HAVE NO LIABILITY AND SHALL NOT BE RESPONSIBLE FOR ANY DAMAGE YOU MAY INCUR FROM FAILURE OF THE PRODUCT TO FUNCTION PROPERLY, THE DESIGN OF THE PRODUCT OR ITS CONSTRUCTION, OR ANY OTHER CAUSE, WHETHER LIABILITY IS ASSERTED IN CONTRACT, TORT, OR OTHERWISE. SAGAN INDUSTRIES LLC IS NOT RESPONSIBLE FOR INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND RESULTING FROM ANY BREACH OF WARRANTY OR UNDER ANY OTHER LEGAL THEORY, INCLUDING, BUT NOT LIMITED TO, LOST PROFITS, GOODWILL, OR DEFECTIVE ITEM IF THE DEFECT OR REPLACEMENT OF EQUIPMENT AND PROPERTY. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY HAVE OTHER LEGAL RIGHTS WHICH VARY FROM STATE TO STATE.

©2016 SAGAN INDUSTRIES LLC.

11035 TECHNOLOGY PLACE, SUITE 100, SAN DIEGO, CA, 92127
 INFO@SAGANINDUSTRIES.COM | 858-675-7017

SAGAN™

SAFE WATER ANYWHERE™

XStream™
 STRAW



saganindustries.com

We encourage you to view our other unique products

PATENT PENDING



SEE INDEPENDENT
 END of LIFE
 TESTING AT
aquaveritas.org
 REGISTRATION NO. SAG-20160606-003



Sagan water purification products are uniquely designed and "End-of-Life" certified to give you the assurance they will meet your personal needs anytime, anywhere.

Our passion is to enhance and preserve life. We believe personal wellness is dependent upon access to pure, SafeWater. We preserve life and promote health and wellness by creating state-of-the-art water filtration products for everyday use, outdoor activities and for times of emergency. Our products are reliable, easy to use and promote personal wellness and self-reliance.

ABOUT SAGAN INDUSTRIES LLC

Thank you for choosing the Sagan XStream Straw with the Journey water filter to help you stay healthy and well wherever your journey may take you, its comfortable design and ease of use conveniently provide you with pure, filtered water; its use is essential when you are camping, backpacking, trekking and enjoying your travels. It will give you peace of mind when the quality of the water available is in question.

INDEPENDENTLY TESTED

The Sagan Journey Filter has been tested by an independent EPA/ISO certified laboratory to remove from water up to 99.9999% of Bacteria, up to 99.99% of Protozoan Cysts (Giardia/Cryptosporidium) and up to 99.99% of Virus for up to 250 gallons/946 liters.

ABOUT SAGAN INDUSTRIES LLC

The Journey Filter is "End of life" tested to deliver up to 250 gallons/946 liters of SafeWater which is free from microbial contaminants from any water source, excluding salt water. This means the filter was continuously challenged with the EPA prescribed amount of microorganism contaminants at regular 25 gallon intervals, until the water passing through the filter started showing signs of falling below the EPA water quality standards. See the chart below. A copy of the Filter Test Results are available at: saganindustries.com & aquaveritas.org

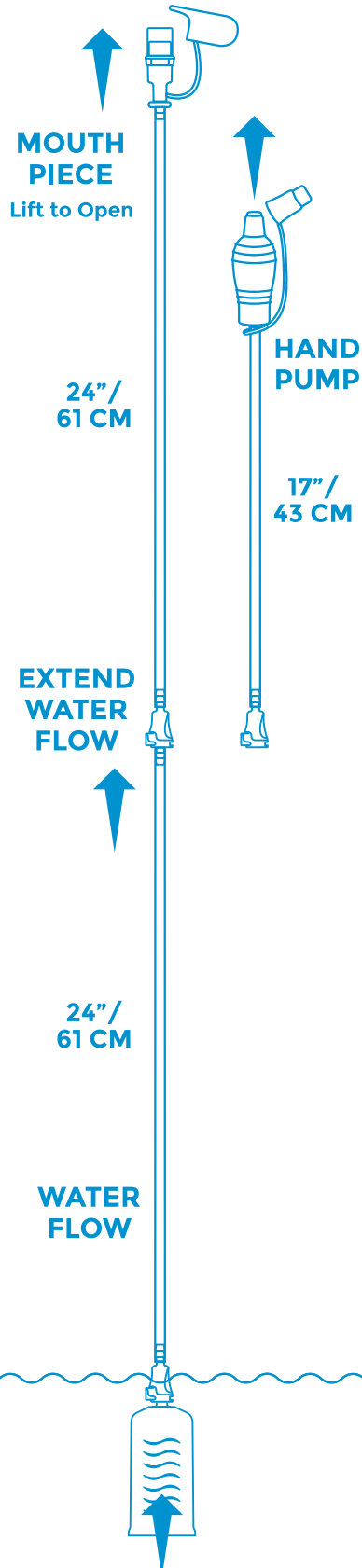
saganindustries.com & aquaveritas.org

NOTES		*CFU means Colony Forming Unit which is one microorganism		**The challenge of microorganism contaminants every 25 gallons included the simultaneous dose of all three types of microorganisms	
AQUA VERITAS™	BACTERIA	99.99999%	99.99%	EPA Water Quality Standard Removal Criteria	Sagan Journey Filter Removal Certification 250 gallons
CYSTS (Giardia/Cryptosporidium)	VIRUS	99.99999%	99.99%		
		450,000,000	300,000,000	Averaged Total CFU*	Volume of Contaminants with which the filter was challenged over the course of testing 250**
		40,000,000	40,000,000	gallons of water	

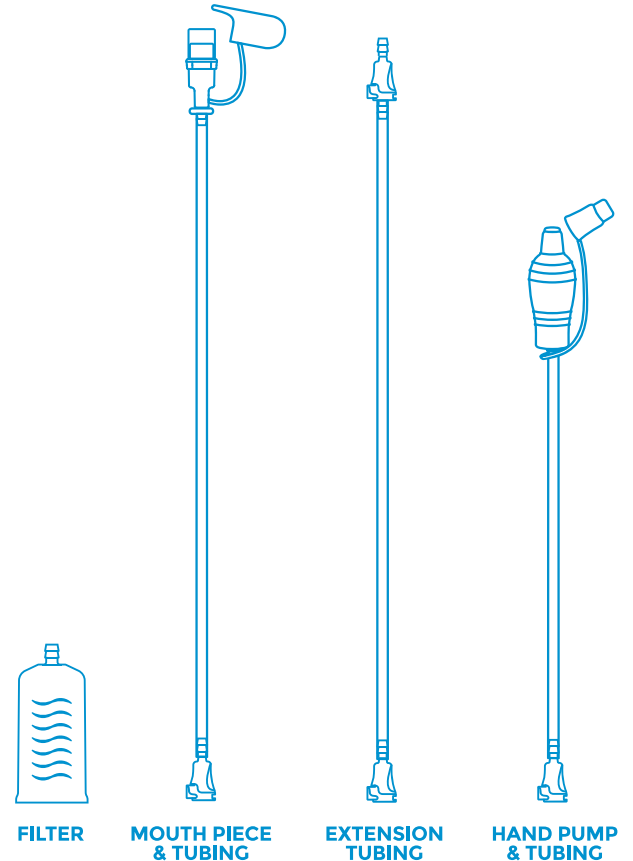
MAKE THE UNTHINKABLE DRINKABLE™

XStream™ STRAW

HOW IT WORKS



COMPONENTS & INSTRUCTIONS FOR USE



HOW TO ASSEMBLE & EXTEND THE XSTREAM STRAW

1. Remove the filter from the protective wrapping
2. Attach the tubing with the mouthpiece on one end to the top of the filter by pressing the quick connect on to the connection on top the filter. It will click when it is securely in place.
3. To use the extension tubing, connect the quick connect fitting to the top of the filter, then connect the mouthpiece section of tubing to the extension tubing.
4. To drink through the mouthpiece, open the mouthpiece valve by holding the bottom part of the mouthpiece with one hand while lifting up the top section of the mouthpiece. See 'How it Works' diagram.

ATTACHING THE XSTREAM PUMP TO THE XSTREAM STRAW

1. Insert the end of the pump tubing which has the barbed quick connect male end into a bowl of water mixed with a small amount of cleaning solution. Clean the pump by pumping the reservoir full of the cleaning solution and pumping it out the bite valve several times. Repeat this using clean water only to rinse the pump of the cleaning solution. When finished using the pump and for storage, repeat the steps above and then pump air only through the pump a few times to assist in drying.
2. Remove the barbed quick connect male end from the end of the tubing attached to the pump by depressing the blue tab and pulling on the barb until the part is disconnected.
3. Connect the XStream Pump tubing to the end of the short Xstream Straw Section of tubing by connecting the two quick connect parts. You will hear a click when they are locked together.
4. Squeeze and release the pump several times to allow the pump to draw water through the filter.
5. Use the pump to: Share water, wash and clean with filtered water.

****WARNING: ALWAYS PREFILTER THE WATER THROUGH A CLOTH OR WATER SCREEN IF THERE IS VISIBLE SEDIMENT AND TURBIDITY.** Dirt and sediment will clog the filter membrane pores prematurely and shorten the useful life of the filter. The warranty does not cover abuse of the filter due to its use with turbid water.