FASZINATION KALK ...



Technical Data Sheet

HISTOCAL® Historic Masonry and Grouting Mortar MG II (fine)

Spreading rate:

approx. 15 I wet mortar each 25kg bag approx. 600 I wet mortar each ton

Water consumption:

approx. 4.5 l each bag

Composition

HISTOCAL[®] Historic Masonry and Grouting Mortar MG II (fine) consists of natural hydraulic lime NHL 5 acc. to EN 459-1 and grainclassified crushed lime sands.

Properties

- free of cement
- grading curve according to historic findings
- high natural water retention properties
- · very good side adhesion
- highly permeable
- low-tension hardening process
- low E-module high elasticity

Application

For laying bricks and grouting of historic masonry (e.g. natural stones, bricks). We recommend our $HISTOCAL^{\circ}$ Historic Masonry- and Grouting Mortar MG IIa in case of buildings subjected to humidity.

Substrate

The substrate must be dry, clean and free from loosely attached particles. Sufficiently wet absorbing masonry before.

Processing

To be processed with all commonly used mortar mixers (continuous mixer, gravity mixer, blunger) and by hand. Watch for uniform and correct consistency (well earth-moist to plastic).

New construction of masonry: For the simultaneous bricklaying and grouting.

Subsequent grouting to renovate existing masonry:

Scrape out joints and clean.

Working procedure acc. to DIN:

1st working step: first vertical joint, then horizontal joint 2nd working step: first horizontal joint, then vertical joint Joint finishing through smooth finish or broom finish.

After-treatment:

Protect fresh mortar until sufficient hardening (usually several weeks) against premature drying-out through sun radiation and draft (e.g. hinge with jute sheets kept moist or spray with mist nozzles). The mortar must be protected against frost for several weeks until sufficient hardening has been achieved!

Special notes

The air and surface temperature must be at least 5 $^{\circ}$ C and maximum 25 $^{\circ}$ C. HISTOCAL[®] Historic Masonry and Grouting Mortar MG II (fine) shall only be used in the original state without additives.

Delivery 25 kg bags containers

Storage

Dry, if possible on wooden shelves and protected against draft. Storage time shall not exceed 9 months.

Technical data

Mortar group:

Grain size: Solid mortar raw density: Compressive strength 28 days: Flexural strength 28 days: E-Module: M 2.5 acc. to EN 998-2 NMII acc. to DIN V 18580 0-1.2 mm approx.1.65 kg/dm³ approx. 3 N/mm² approx. 1,0 N/mm² approx. 3,5 kN/mm²

Safety instructions Mortal will react very alkaline with water, thus: Protect skin and eyes, rinse thoroughly with water in case of contact, immediately contact doctor in case of eye contact.

Quality-monitored production

HISTOĆAL[®] Historic Masonry and Grouting Mortar MG II (fine) is continuously tested in our plant laboratory with respect to the fulfilment of composition and properties. This will ensure a uniform quality of the product. HISTOCAL[®] Historic Masonry and Grouting Mortar MG II (fine) is certified acc. to EN 998-2.

The information supplied in this technical data sheet is based on the know-how gained by our development department and on the collected experience from the field. A liability for the exact validity of the individual data cannot be derived there from, however, because differing processing requirements or processing methods are outside of our scope of influence. With respect to the quality of our products, we refer to the warranty given within the scope of our General terms and conditions. Our field service consultants will be ready to assist you in case of any further questions with respect to the application. We reserve the right to changes improving our products. Version 30.06.2016 (Substitutes all prior versions).

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