Affix one of the strips of gasket tape to the underside of each gusset bolt flange, covering the pre-drilled hole.

Remove the cab panel. Place it on a table or other flat surface.

Poke a hole through the gasket tape that passes under the pre-drilled hole in each cab-guard bolt flange.

Align the leading edge of the cab guard with the top of the bevel at the front edge of the cover. Center the cab guard side to side.

Use the pre-drilled hole on each cab-guard bolt flange as a template to mark drill locations on the cover for the first pair of bolts.

Double-check the underside of the cover to verify that nothing will obstruct the bolts or washers at these locations. Adjust the locations of the bolt holes if necessary.

Set the cab guard aside. Drill the marks using a 5/16" bit.

Place the cab guard back onto the cover. Drop a bolt through a plain washer, through a foam washer, through each flange hole, and into the cover.

Put a fender washer, plain washer, and lock nut, in that order, onto the end of each bolt.

Tighten the lock nuts with a 1/2" socket and 3/16" hex key.

Continued on reverse...
On the underside of the driver side of the cab panel, find the ‘×’ mark labeled ‘C’.

Keep the cab v driver-side gusset aligned with the top of the panel’s driver-side bevel while you drill a bolt hole up through the cover and gusset flange at the ‘×’.

Repeat steps 11–12 on the passenger side.

Repeat steps 8–10 for both new holes.

Reattach the cab panel.

To avoid hinge damage, make sure to fully mate the hinges before bringing the cab panel back into its closed position.