



**DIAMONDBACK**

DiamondBackCovers.com / 800 935 4002

# HEADACHE RACK

## INSTALLATION GUIDE

AX-7

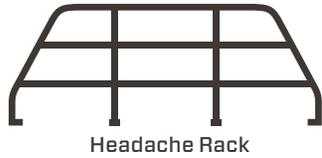
**45 minutes**  
Normal install time

Keep an eye out for these icons:

**IMPORTANT!**  
Important installation information

**Helpful Hints**  
Tips to assist installation

### PARTS INCLUDED:



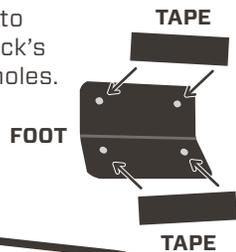
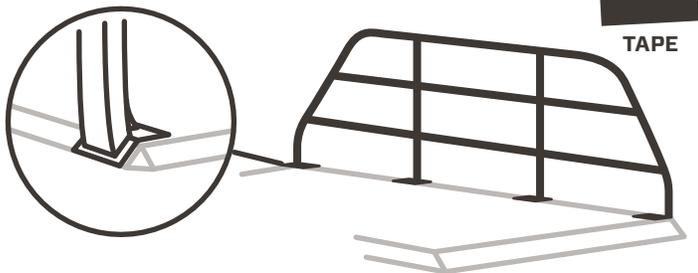
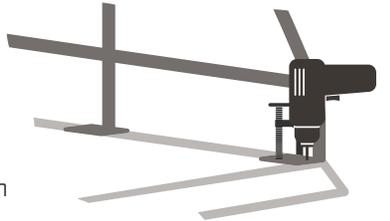
### TOOLS REQUIRED:

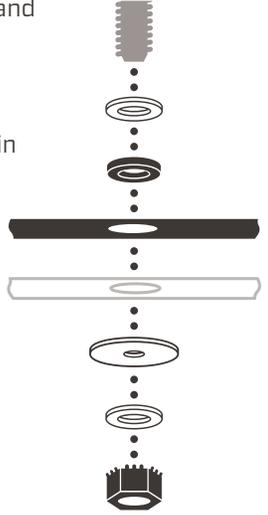
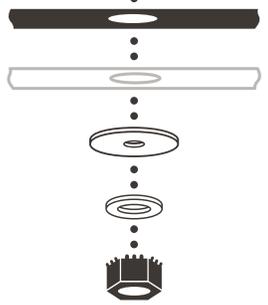
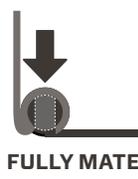


### PRE-INSTALLATION NOTE:

If you have already installed Side Adapter Bars on your cab panel, remove them prior to installing the Headache Rack.

## INSTRUCTIONS

- 1** Affix one of the strips of **gasket tape** to each half of the underside of all the rack's base plates, covering the pre-drilled holes.
- 2** Remove the cab panel. Place it on a table or other flat surface. 
- 3** Center the **Headache Rack** side to side along the leading edge of the cab panel. 
- 4** Clamp the rack to the cover using two C-clamps. 
- 5** Use a 5/16" bit to drill a hole into the cover for each pre-existing hole in the rack's base plates.
- !** Double-check the underside of the cover before drilling to confirm that your washers and bolt ends will not strike the lock rods or structural members of the cover.

- 6** Drop a bolt through a stainless flat washer, through a foam washer, and into each newly drilled hole. 
- !** If you plan to install or re-install Side Adapter Bars on the cab panel, refrain from putting bolts in the leftmost and rightmost base-plate holes for now.
- 7** Put a fender washer, stainless flat washer, and lock nut, in that order, onto the end of each bolt. 
- 8** Tighten the lock nuts with a 1/2" socket and 3/16" hex key until the bolt heads rest flush on the base plates.
- 9** Reattach the cab panel to the rest of the cover. 
- !** To avoid hinge damage, make sure to fully mate the hinges before bringing the cab panel back into its closed position. **FULLY MATED**
- ★** If you plan to install or re-install cab-panel **Side Adapter Bars**, do so now. Refer to the **Side Adapter Bars Installation Guide** for details.