**PRE-INSTALLATION NOTE:**
If you have already installed Side Adapter Bars on your cab panel, remove them prior to installing the Headache Rack.

**PARTS INCLUDED:**
- Headache Rack
- 4.5" Gasket Tape (8)
- 5/16" x 1" Button-Head Bolts
- 5/16" SS Flat Washers
- 5/16" Foam Washers
- 5/16" Fender Washers
- 5/16" Lock Nuts

**TOOLS REQUIRED:**
- 4" C-Clamps (2)
- Drill
- 5/16" Bit
- Ratchet Wrench
- 1/2" Socket
- 3/16" Hex Key

**INSTRUCTIONS**

1. Affix one of the strips of gasket tape to each half of the underside of all the rack’s base plates, covering the pre-drilled holes.
2. Remove the cab panel. Place it on a table or other flat surface.
3. Center the Headache Rack side to side along the leading edge of the cab panel.
4. Clamp the rack to the cover using two C-clamps.
5. Use a 5/16" bit to drill a hole into the cover for each pre-existing hole in the rack’s base plates.
6. Drop a bolt through a stainless flat washer, through a foam washer, and into each newly drilled hole.
7. Put a fender washer, stainless flat washer, and lock nut, in that order, onto the end of each bolt.
8. Tighten the lock nuts with a 1/2" socket and 3/16" hex key until the bolt heads rest flush on the base plates.
9. Reattach the cab panel to the rest of the cover.
10. To avoid hinge damage, make sure to fully mate the hinges before bringing the cab panel back into its closed position.

**IMPORTANT!**
- Normal install time: 45 minutes
- Keep an eye out for these icons:
  - ☢ Important installation information
  - ⭐ Helpful Hints

**Headache Rack**

**Tools Required**
- Drill
- 5/16" Bit
- Ratchet Wrench
- 1/2" Socket
- 3/16" Hex Key

**Parts Included**
- Headache Rack
- 4.5" Gasket Tape (8)
- 5/16" x 1" Button-Head Bolts
- 5/16" SS Flat Washers
- 5/16" Foam Washers
- 5/16" Fender Washers
- 5/16" Lock Nuts

**Instructions**

1. Affix one of the strips of gasket tape to each half of the underside of all the rack’s base plates, covering the pre-drilled holes.
2. Remove the cab panel. Place it on a table or other flat surface.
3. Center the Headache Rack side to side along the leading edge of the cab panel.
4. Clamp the rack to the cover using two C-clamps.
5. Use a 5/16" bit to drill a hole into the cover for each pre-existing hole in the rack’s base plates.
6. Drop a bolt through a stainless flat washer, through a foam washer, and into each newly drilled hole.
7. If you plan to install or re-install Side Adapter Bars on the cab panel, refrain from putting bolts in the leftmost and rightmost base-plate holes for now.
8. If you plan to install or re-install Side Adapter Bars on the cab panel, do so now. Refer to the Side Adapter Bars Installation Guide for details.

**Tips to assist installation**
- Keep an eye out for these icons:
  - ☢ Important installation information
  - ⭐ Helpful Hints

**Full Install Time**
- 45 minutes

**Contact Information**
DiamondBackCovers.com / 800 935 4002

**Headache Rack**

**Tools Required**
- Drill
- 5/16" Bit
- Ratchet Wrench
- 1/2" Socket
- 3/16" Hex Key

**Parts Included**
- Headache Rack
- 4.5" Gasket Tape (8)
- 5/16" x 1" Button-Head Bolts
- 5/16" SS Flat Washers
- 5/16" Foam Washers
- 5/16" Fender Washers
- 5/16" Lock Nuts

**Instructions**

1. Affix one of the strips of gasket tape to each half of the underside of all the rack’s base plates, covering the pre-drilled holes.
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**Tips to assist installation**
- Keep an eye out for these icons:
  - ☢ Important installation information
  - ⭐ Helpful Hints

**Full Install Time**
- 45 minutes