



DIAMONDBACK

DiamondBackCovers.com / 800 935 4002

HEADACHE RACK

INSTALLATION GUIDE

AX-7

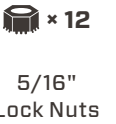
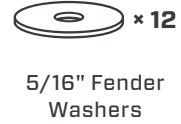
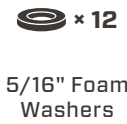
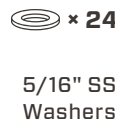
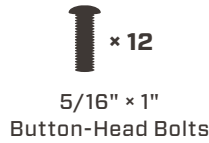
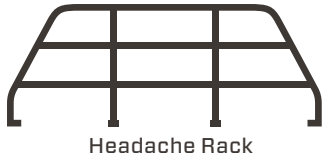
45 minutes
Normal install time

Keep an eye out for these icons:

IMPORTANT!
Important installation information

Helpful Hints
Tips to assist installation

PARTS INCLUDED:



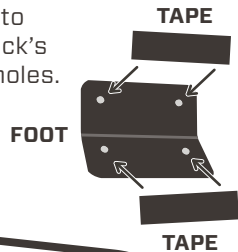
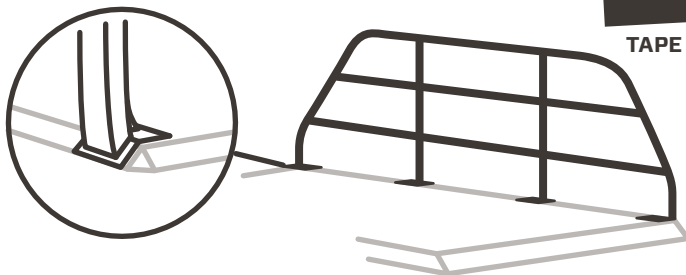
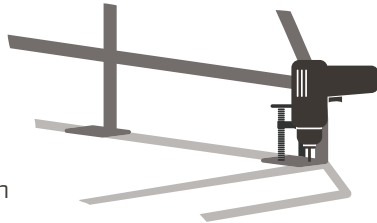
TOOLS REQUIRED:


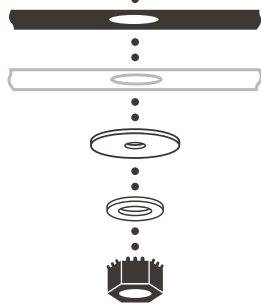
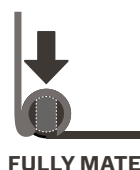
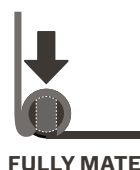


PRE-INSTALLATION NOTE:

If you have already installed Side Adapter Bars on your cab panel, remove them prior to installing the Headache Rack.

INSTRUCTIONS

- Affix one of the strips of **gasket tape** to each half of the underside of all the rack's base plates, covering the pre-drilled holes.
- Remove the cab panel. Place it on a table or other flat surface.
 
- Center the **Headache Rack** side to side along the leading edge of the cab panel.
 
- Clamp the rack to the cover using two C-clamps.
 
- Use a 5/16" bit to drill a hole into the cover for each pre-existing hole in the rack's base plates.
- Double-check the underside of the cover before drilling to confirm that your washers and bolt ends will not strike the lock rods or structural members of the cover.

- Drop a bolt through a stainless washer, through a foam washer, and into each newly drilled hole.
 
- If you plan to install or re-install Side Adapter Bars on the cab panel, refrain from putting bolts in the leftmost and rightmost base-plate holes for now.
- Put a fender washer, stainless washer, and lock nut, in that order, onto the end of each bolt.
 
- Tighten the lock nuts with a 1/2" socket and 3/16" hex key until the bolt heads rest flush on the base plates.
- Reattach the cab panel to the rest of the cover.
 
- To avoid hinge damage, make sure to fully mate the hinges before bringing the cab panel back into its closed position.
 
- If you plan to install or re-install cab-panel **Side Adapter Bars**, do so now. Refer to the **Side Adapter Bars Installation Guide** for details.