



DiamondBackCovers.com / 800 935 4002

# **INSTALLATION GUIDE**

CVR-270.4

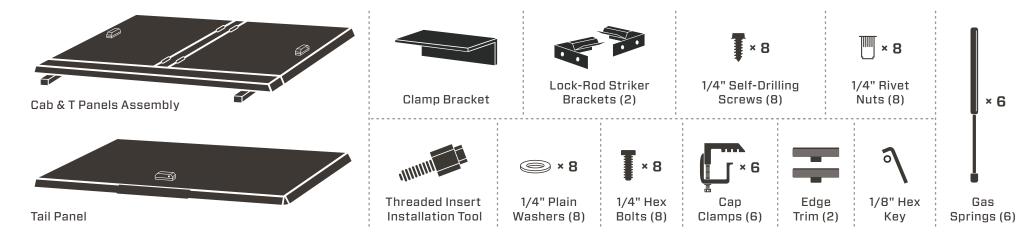


Keep an eye out for these icons:





### **PARTS INCLUDED:**



#### **TOOLS REQUIRED:**







**Ratchet Wrench** 



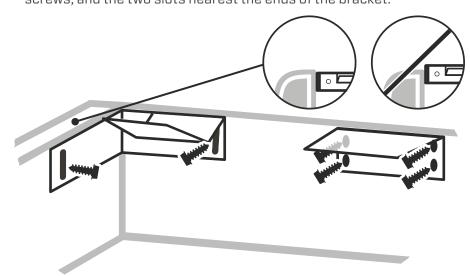


### **PRE-INSTALLATION NOTE:**

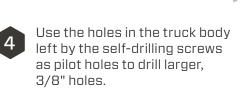
If your truck has bed rail caps, you should affix the included **bulkhead prep kit** prior to installing the cover. Refer to the **Bulkhead Prep Kit Installation Guide** for details.

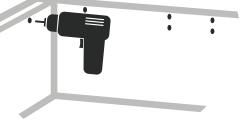
# PREPARE THE CARGO BED

- Attach the **clamp bracket** to the bulkhead, centered side to side, flush with the top rail, and longer leg down using a drill, 3/8" nut driver bit, and four self-drilling screws.
  - Installing the clamp bracket is easiest if you pre-drill it using the screws.
- Attach a **lock-rod striker bracket** to each front corner of the cargo bed, the bracket's V bend pointing rearward and the side flange located as high as possible without it breaking the plane of the top of the bed rail, using a drill, 3/8" nut driver bit, two self-drilling screws, and the two slots nearest the ends of the bracket.



Detach all three brackets by removing the self-drilling screws.





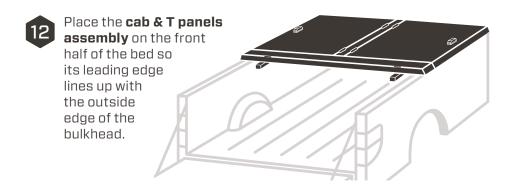
- Hammer a **rivet nut** into each hole.
- Do not install rivet nuts through plastic bed rail caps or plastic bedliners. (Spray-on bedliners are fine.) Use a utility knife to trim the plastic so that the rivet nuts' outer flange can sit tightly against the body of the truck itself.
- Insert the **installation-tool** mandrel into a rivet nut. Hand-tighten it until its hexagonal sleeve is tight to the face of the rivet nut.
- Use a 9/16" wrench to hold the installation-tool sleeve as you tighten the mandrel with a 7/16" socket until the rivet nut deforms and locks against the interior of the bed wall.

  You'll know the rivet nut is fully compressed when you feel the mandrel become very difficult to turn.
  - Remove the installation tool by unscrewing the mandrel.
- Repeat steps 6-8 for each rivet nut.
- Reinstall all three brackets using the hex bolts, plain washers, and a 7/16" socket.

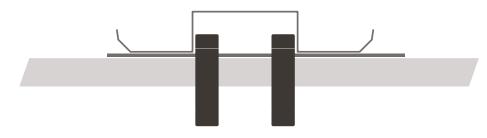


- Do not overtighten the bolts or you might strip the rivet nuts.
- If you are also installing a **Cross Bin**, do so now. Refer to page 2 of the **Cross Bin Installation Guide** for details.

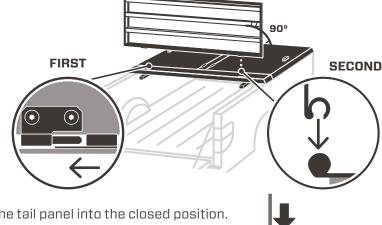
### MOUNT THE COVER



Loosely affix the T panel to the truck by finger-tightening two cap clamps under each of the three ends of the T panel, the clamps' bottom jaws under the bed rails at the two side ends and under clamp bracket at the nose.



Attach the **tail panel** by angling it 90° from the bed rails, sliding its driver-side, loop-shaped hinge knuckle fully onto the corresponding center-panel hinge pin, then dropping its passenger-side, C-shaped hinge knuckle fully onto its corresponding pin.



Lower the tail panel into the closed position.

**FULLY MATED** 

Tighten the cap clamps with a 9/16" socket.

Center the cover side to side.

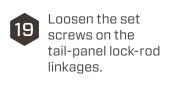
Road vibration can loosen your clamps. Retighten them after 100 miles. Check them every time you haul on top.

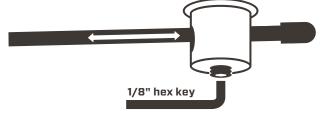
# SET THE LOCK RODS

Peel the red adhesive backing from two of the pieces of edge trim and affix one as far up as possible onto the top rim of each of the factory holes in the bed walls under the tail panel. (See step 20 illustration for location.)

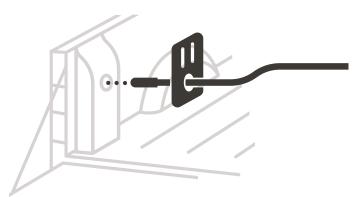


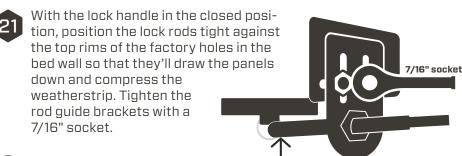
There may be plastic plugs in the factory holes. Remove them.





With the lock handle in the open position, adjust the length of the lock rods so that their tips stop about 1/4" short of the factory holes.





For best weather protection, have a second person press down on the cover while you adjust the lock rods.



Repeat steps 19–21 for the forward cab-panel lock rods so that:

- A. with the lock handles in the open position, the rod tips clear the striker brackets,
- B. with the handles in the closed position, the forward rod tips do not strike the bulkhead,
- C. in the closed position, they're tight against the underside of the striker brackets, drawing the panels down & compressing the weatherstrip, and
- D. the first bend in the rods points downward.



# ATTACH THE GAS SPRINGS

If you are also installing a **Side Bin**, do so now. Refer to the **Side Bin** Installation Guide for details.



Attach the 60-lb. gas springs to the cab-panel ball studs and the two stronger gas springs to the tailgate-panel ball studs.



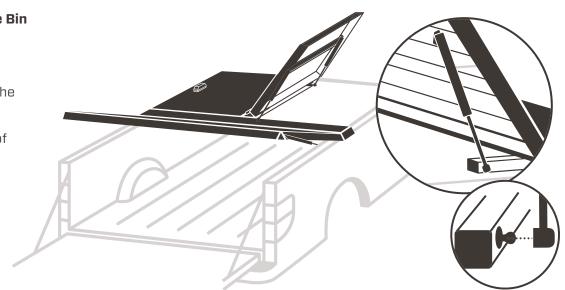
You'll find the strength of the gas springs printed on the sides of the barrels.



To avoid premature failure of your gas springs, attach them barrel up, shaft down.



Leave the cover closed and locked for 24 hours to allow the weatherstrip adhesive, which is pressure-sensitive, to fully cure.



DiamondBackCovers.com