Take 5, Inc.
1341 Dayton Street, Unit I, Salinas, CA 93901
(831)-244-8080 www.TacticalFlowMeter.com

Inline Ultrasonic Flow Meter
QUICK User Manual

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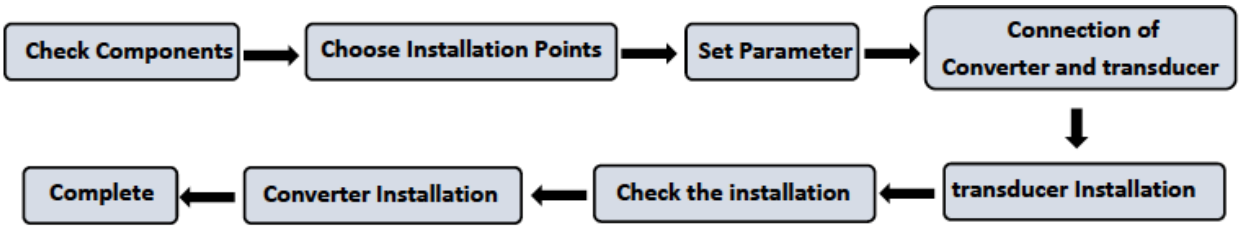
Welcome to the new generation ultrasonic flow meter featuring of our patented technology.

TFM-Ultra Series Ultrasonic Flow/Heat Meters utilize the transit-time principle to measure the velocity of relatively clean liquids in full pipes.

The purpose of this guide is to provide installation procedures and basic operating instructions for TFM-Ultra Series Ultrasonic Flow/Heat Meters.

Installation Procedure



1.1 Composition of Ultrasonic flow meter

Ultrasonic Flow Meter = Electronics + Transducers
Ultrasonic Heat Meter = Electronics + Transducers + Temperature Transducer

1.2 Types of Electronics

Model	Wall Mount TFM_Ultra1	Fixed Mount TFM-Ultra-FM	Explosion proof TFM-UltraEX
Photo			

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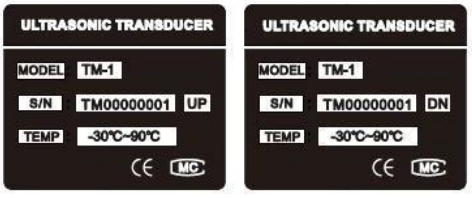
1.3 Types of Flow/Temperature transducers

Flow Transducer	Photo	Model	Measuring Range	Temperature
Clamp on		TS-2 (small)	1" to 4"	-30 to 90℃
		TM-1 (medium)	2" to 26"	
		TL-1 (large)	12"-48"	
High Temperature Clamp On		TS-2-HT (small)	1" to 4"	-30 to 160℃
		TM-1-HT (medium)	2" to 26"	
		TL-1-HT (large)	12"-48"	
Insertion		TC-1 (standard)	2"-48"	-30 to 160℃
		TC-2 (extended)		
		TP-1 (parallel)	3"-48"	
Inline		Standard	1/2" to 40"	-30 to 160℃

Temperature Transducers	Photo	Model	Measuring Range	Temperature	Cutoff Water
Clamp on		CT-1	2" - 48"	-40 - 160℃	Not Applicable
Insertion		TCT-1	2" - 48"	-40 - 160℃	Required
Insertion under pressure		PCT-1	2" - 48"	-40 - 160℃	Not Applicable
Insertion small sizes		SCT-1	< 2"	-40 - 160℃	Required

2. Verify Components

1. Please check you have all the components in the order.
2. All codes on the electronics and transducers should be matched. They are used in sets.



3. Configurations

3.1 Remote Mounting

		
Clamp On	Insertion	Inline

3.3 Local Mounting

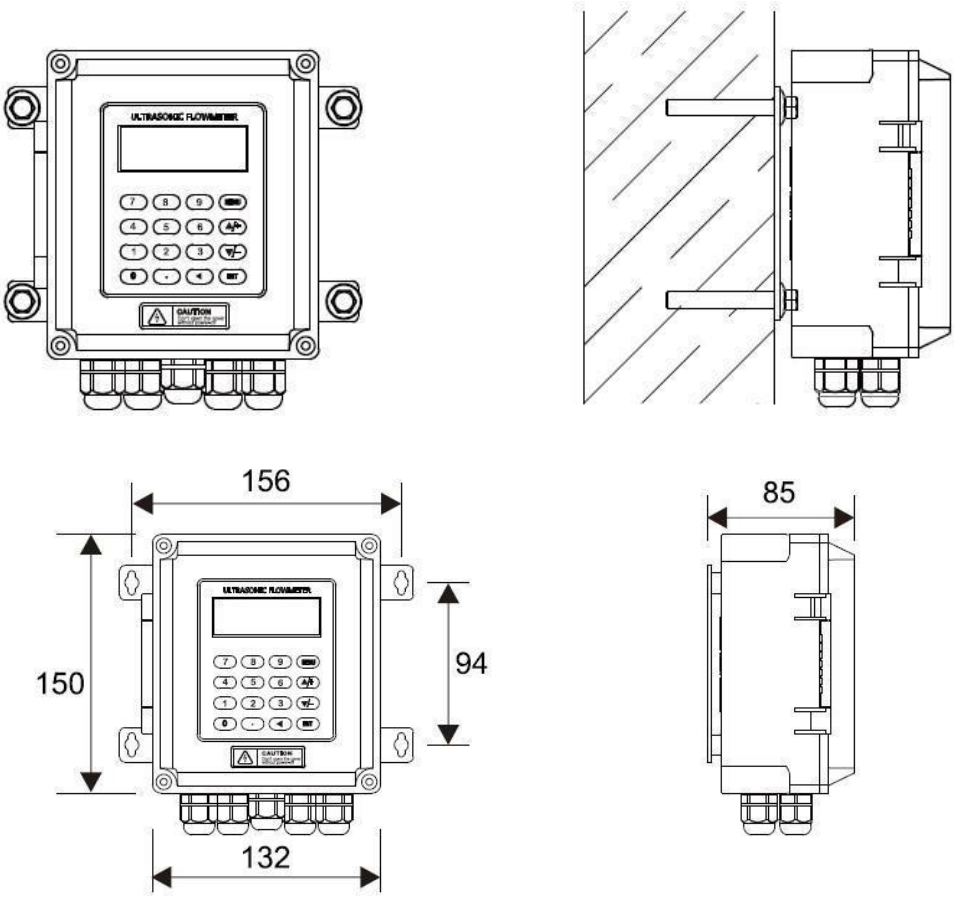
		
Clamp On	Insertion	Inline

★ Temperature and heat can be measured by connecting PT100 temperature sensors on the water supply and return pipes.

4. Electronics Installation and Wiring Diagram

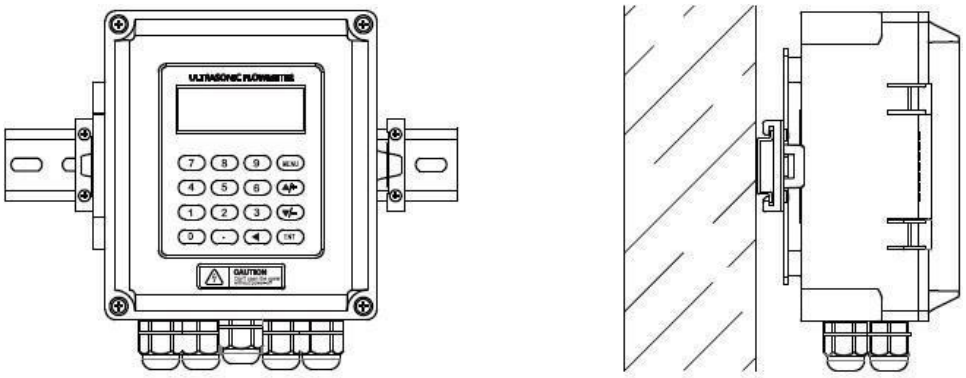
4.1 Remote Mounting

- **TFM- Ultra1 Installation**

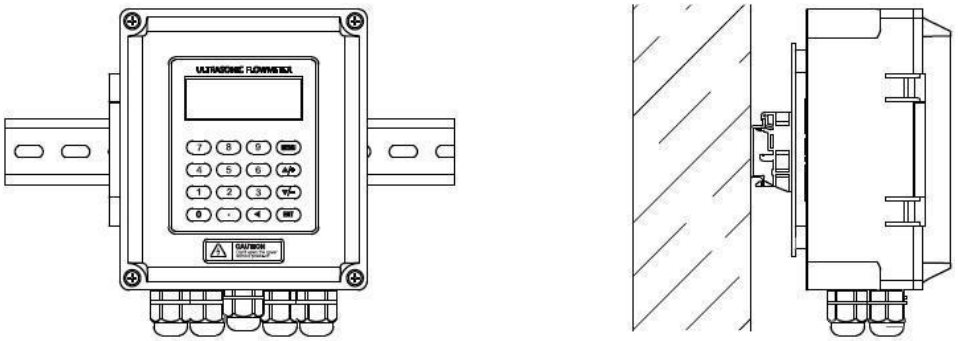


Wall Mounting: Secure the Electronics with 4 bolts.

DIN-Rail Mounting using rail fixing clamps.

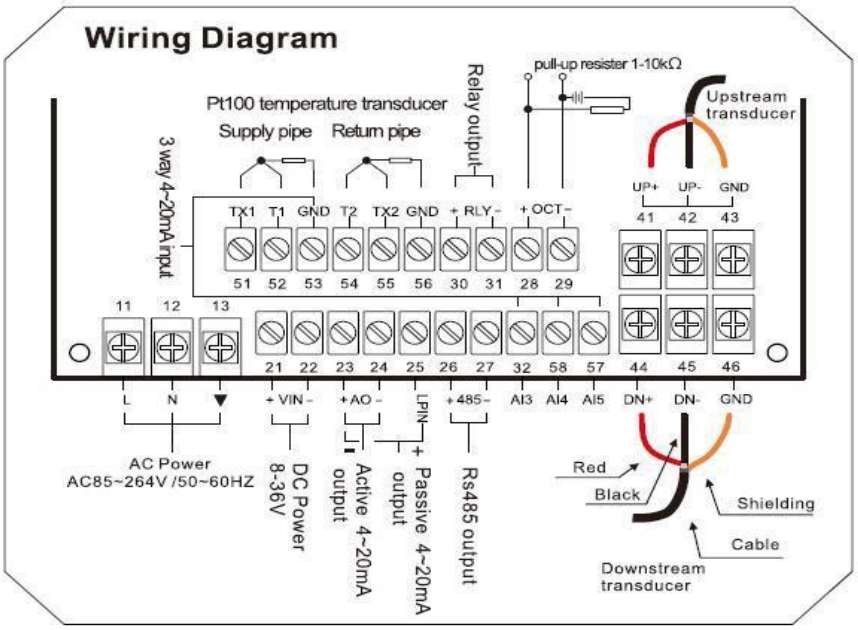


DIN-Rail Mounting using PCB bracket

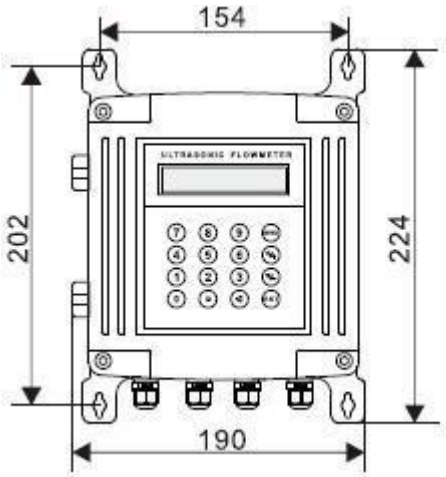


★ TFM Electronics - Ultra1 can be installed on the wall, in distribution box, or an explosion-proof box

● TFM- Ultra1 Wiring Diagram

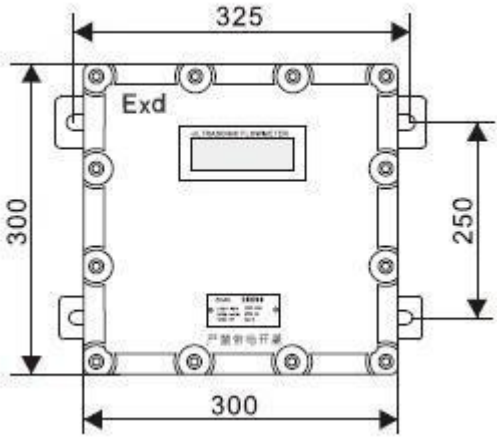


- **TFM- Ultra1 and TFM- UltraEX Installation Instruction(TFM- Ultra1(Grey) is the same)**



Thickness: 75mm

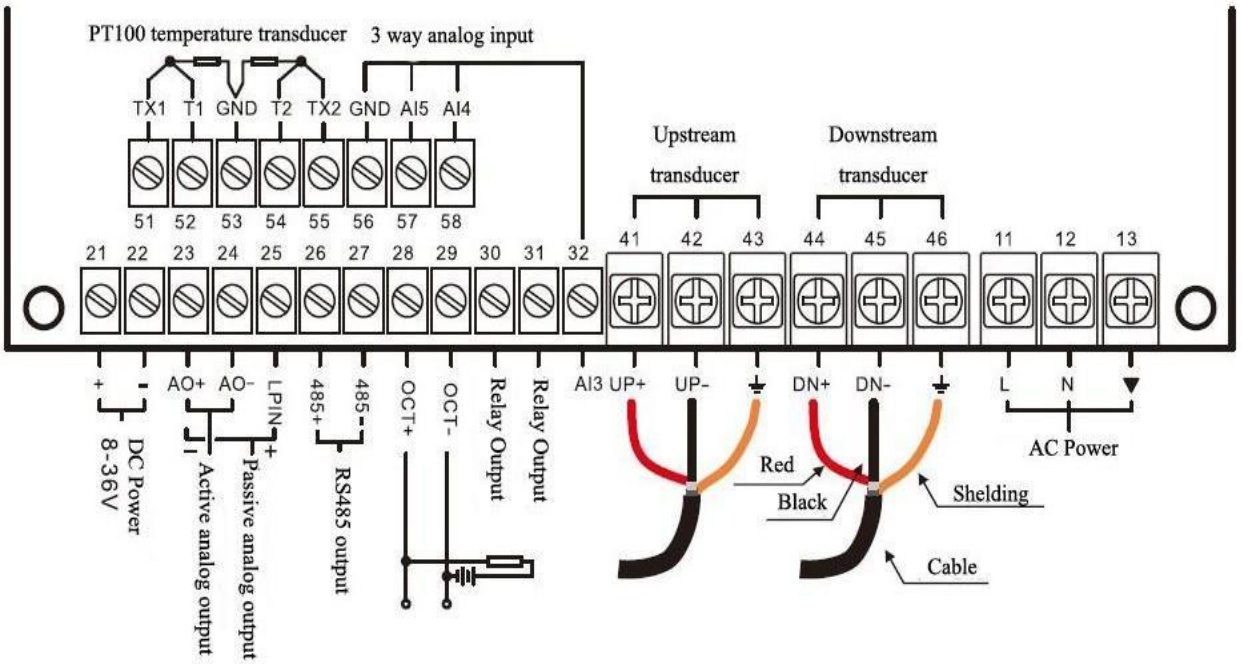
Wall mounting: Secure the Electronics with 4 bolts.



Thickness: 165mm

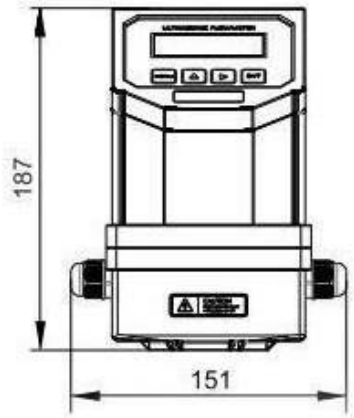
Explosion-proof grade: D Ⅱ BT5
Secure the Electronics with 4 bo

- TFM- Ultra1 and TFM- UltraEX Wiring Diagram



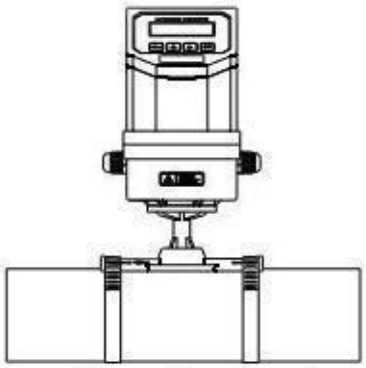
4.2 Fixed mounting

- **Installation and Wiring Diagram**

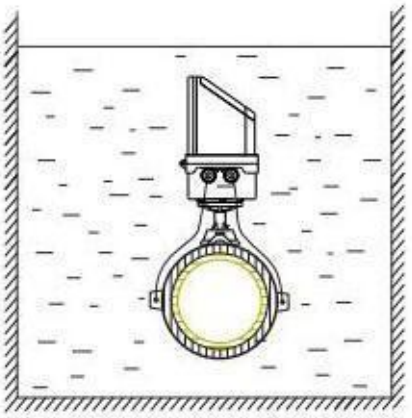


Thickness: 117mm

The Electronics is generally installed on the pipeline, sometimes submerged in water.

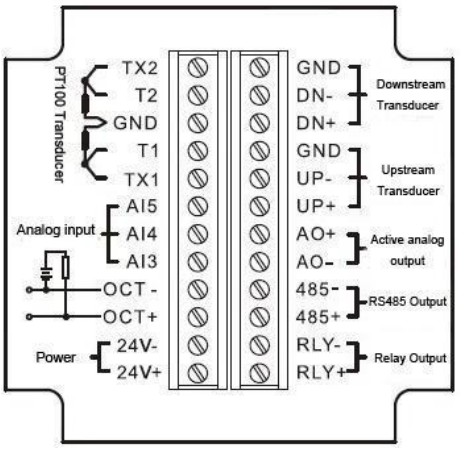


Install on the pipeline



Install in the water

● Wiring Diagram

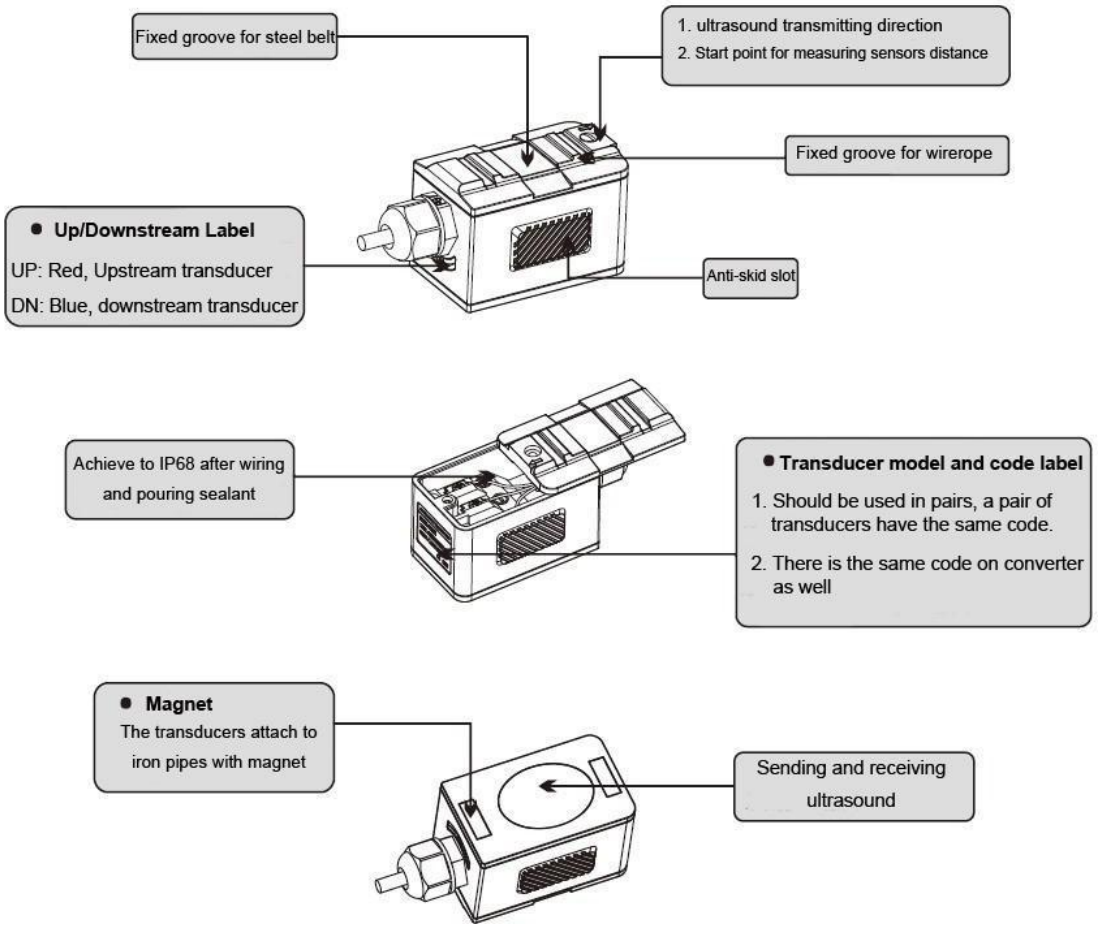


Open the flip cover and complete the wiring. To avoid leakage, you must tighten the water joint and the screws of the back cover after wiring. Then apply pot gel inside to attain IP68 protection class.

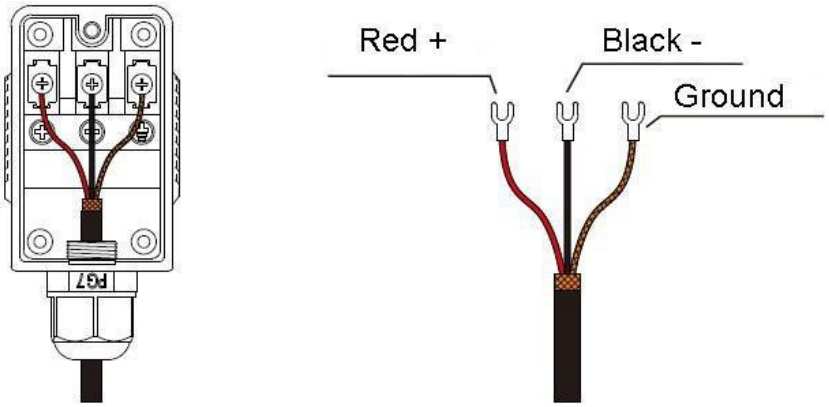
5. Transducer Introduction and Wiring Diagram

5.1 Clamp On Type Transducer

Introduction

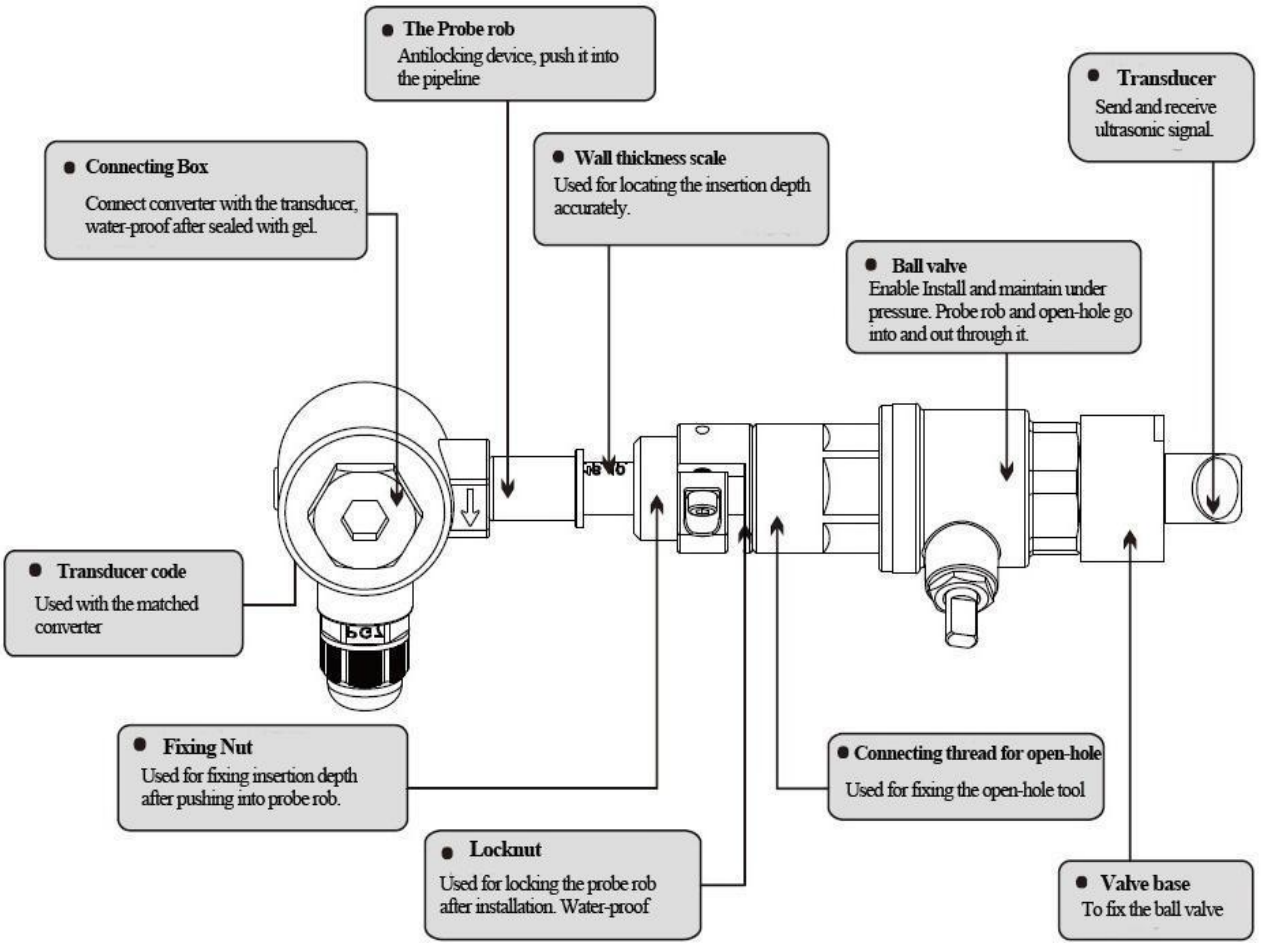


Transducer Wiring Diagram

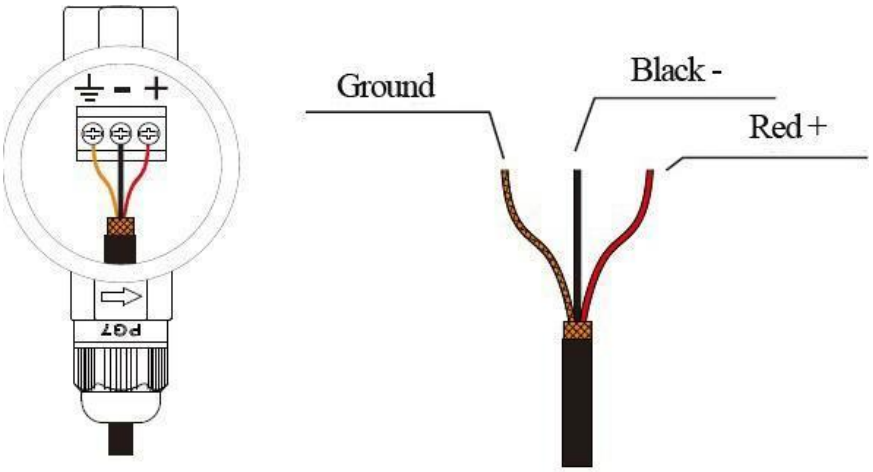


5.2 Insertion Type Transducer

Introduction

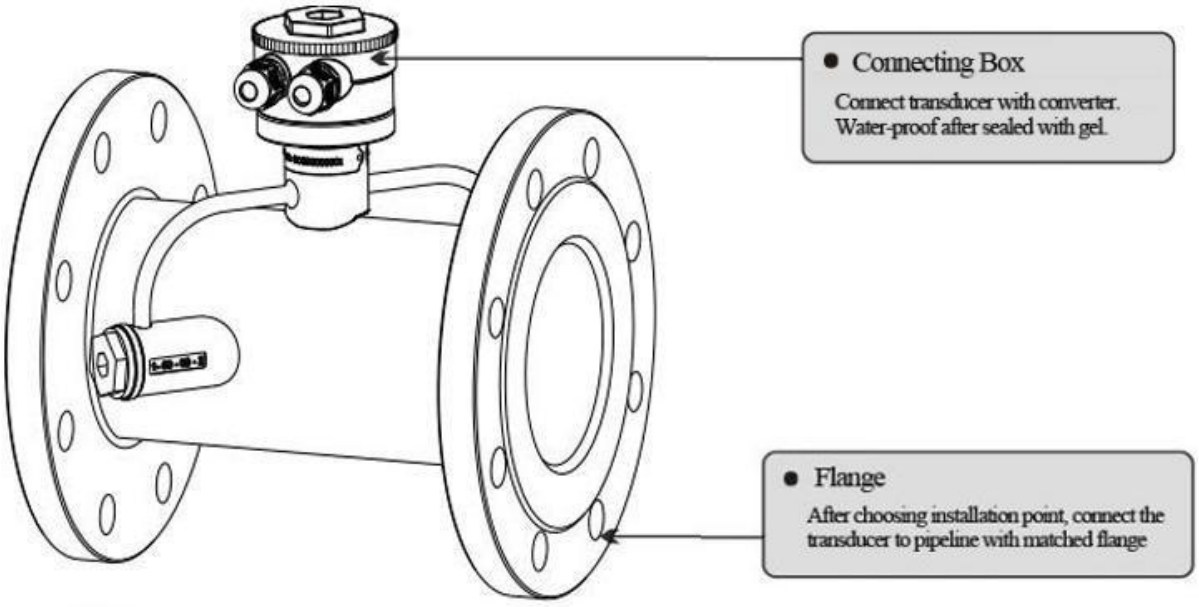


Wiring Diagram

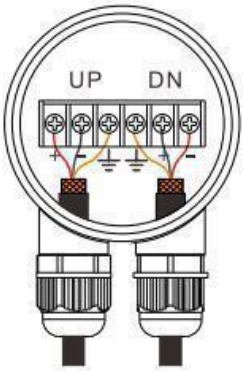


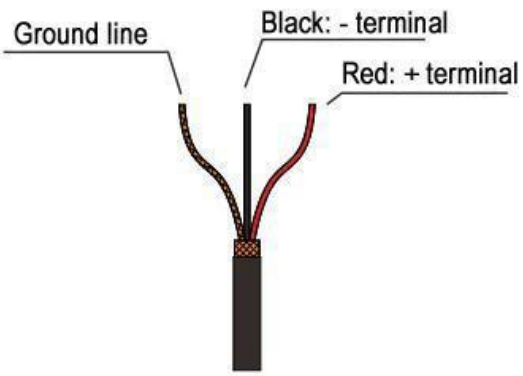
5.3 Inline Type Transducer

Introduction



Wiring Diagram





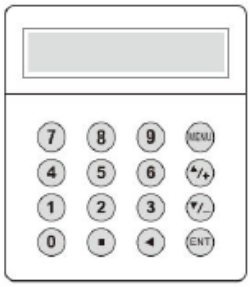
6. Display and Operation

6.1 Display and keyboard

Display is 2×20 characters LCD with backlight, available to set backlight time and contrast.

6.2 Operation

- 16-key Keyboard



Separated Mounting

0 - 9 and . are used for inputting numbers or menu numbers.

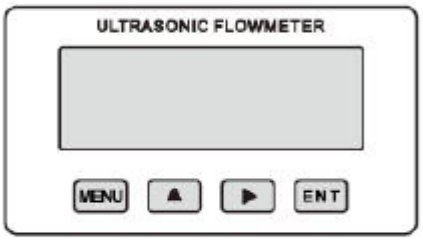
◄ is used for back left or delete the left character.

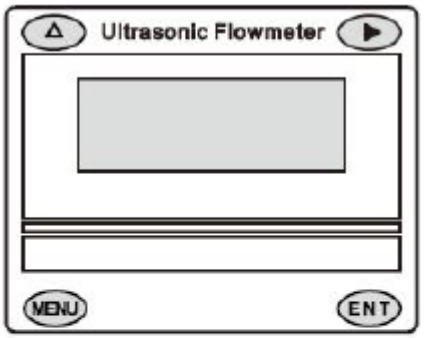
▲/+ and ▼/- are used for entering into the last and next menu. Also can be used as ± sign when inputting numbers.

MENU is used for accessing the menu. Press this key first, then type the number keys to enter into the matched menu.

ENT is the ENTER key, used for confirming the contents you input or choose.

- 4-key Keyboard





MENU : used for entering into menus.

▲: used for menuup or choosing **0-9**, +, -

▶ : used for menudown or moving the cursor to next.

ENT : used for finishing menu inputting or entering into submenu.

6.3 Menu Details

Menu No.	Function
M00	Display flow rate and NET totalizer. If the net totalizer is turned off (refer to M34), the net totalizer value shown on the screen is the value prior to its turn off. Select all totalizer unit in menu M31.
M01	Display flow rate, velocity.
M02	Display flow rate and POS (positive) totalizer. If the positive totalizer is turned off, the positive totalizer value shown on the screen is the value prior to its turn off.
M03	Display flow rate and NEG (negative) totalizer. If the negative totalizer is turned off, the negative totalizer value shown on the screen is the value prior to its turn off.
M04	Display date and time, flow rate. The date and time setting method is found in MENU60.
M05	Display energy rate (instantaneous Caloric)and total energy (Caloric).
M06	Display temperatures, inlet T1, outlet T2.
M07	Display analog inputs, AI3/AI4, current value and its corresponding temperature or pressure or liquid level value.
M08	Display all the detailed error codes. Display working condition and system error codes. 'R' stands for normal; others refer to Chapter 5 for details.
M09	Display today's total NET flow.
M10	Window for entering the outer perimeter of the pipe. If pipe outer diameter is known, skip this menu and go to Menu 11 to enter the outer diameter.
M11	Window for entering the outer diameter of the pipe. Valid range: 0 to 18000mm. Note: Enter either the outer diameter in M11 or the perimeter in M10.
M12	Window for entering pipe wall thickness You may skip the menu and enter inner diameter in M13 instead.
M13	Window for entering the inner diameter of the pipe If pipe outer diameter and wall thickness are enter correctly, the inner diameter will be calculated automatically, thus no need to change anything in the window
M14	Window for selecting pipe material Standard pipe materials (No need to enter material sound speed) include: (0) Carbon Steel (1) Stainless Steel (2) Cast Iron (3) Ductile Iron (4) Copper (5) PVC (6) Aluminum (7) Asbestos (8) Fiberglass (9) Other (Enter material sound speed in M15)

M15	Window for entering the pipe material speed, only for non-standard pipe materials

M16	Window for selecting the liner material, select none for pipes without any liner. Standard liner materials (no need to enter the liner sound speed) include: (0) None, No liner (1) Tar Epoxy (2) Rubber (3) Mortar (4) Polypropylene (5) Polystryol (6) Polystyrene (7) Polyester (8) Polyethylene (9) Ebonite (10) Teflon (11) Other (Enter liner sound speed in M17)
M17	Window for entering the non-standard liner material speed.
M18	Window for entering the liner thickness, if there is a liner
M19	Window for entering the ABS thickness of the inside wall of the pipe
M20	Window for selecting fluid type For standard liquids (no need to enter fluid sound speed) include: (0) Water (1) Sea Water (2) Kerosene (3) Gasoline (4) Fuel Oil (5) Crude Oil (6) Propane at -45°C (7) Butane at 0°C (8)Other liquids(need to enter sound speed in M21 and viscosity in M22) (9) Diesel Oil (10) Caster Oil (11) Peanut Oil (12) #90 Gasoline (13) #93 Gasoline (14) Alcohol (15) Hot water at 125°C
M21	Window for entering the sound speed of non- standard liquid, used only when option Item 8 'Other' is selected in M20
M22	Window for entering the viscosity of the non-standard liquids, used only when option Item 8 'Other' is selected in M20

M23	Window for selecting transducer type, There are 22 types as following 0. Standard-M (The middle size) 1. Insertion Type C 2. Standard-S 3. User Type 4. Standard B 5. Insertion Type B(45) 6. Standrad-L (large size transducers) 7. JH-Polysonics 8. Standard-HS (small size transducer) 9. Standard-HM (middle size transducer for Handheld Flow Meter) 10. Standard-M1 (middle size transducer #1) 11. Standard-S1 (small size transducer #1) 12. Standard-L1 (large size transducer #1) 13. PI-Type 14. FS410 (middle size transducer for FUJI Flow Meter) 15. FS510 (large size transducer for FUJI Flow Meter) 16. Clamp-on TM-1 (Middle size transducer for Taosonics Instrument) 17. Insertion TC-1 (for Taosonic Instrument) 18. Calmp-on TS-1 (small size for Taosonics Instrument) 19. Calmp-on TS-1 20. Clamp-on TL-1 (For Taosonics Instrument) 21. Insertion TLC-2 (For Taosonics Instrument) 22. Clamp-on M2 23. Clamp-on L2 If the user-type-transducer is selected, you need enter additional 4 user-type-wedge parameters that describe the user transducers. If the PI-type transducer is selected, you need enter additional 4 PI-type transducer parameters that describe the PI-type transducers

M24	Window for selecting the transducer mounting methods. Four methods can be selected: (0) V-method (1) Z-method (2) N-method (3) W-method
M25	Display the transducer mounting spacing or distance
M26	(1) A switch for the parameters in flash memory will be loaded when power is turned on. The default option is that the parameters will be loaded. If this switch is not turned on, the system will try to use the parameters in the system RAM. If these parameters are not usable, the system will load the parameters from flash memory. (2) Function to store the current parameters into the flash memory, so that these parameters will be solidified and will be loaded as the default parameters every time when power is turned on.
M27	Savetore up to 9 different pipe configurations to the internal Flash memory. Load saved pipe configurations from internal Flash memory. To save or load the current setup parameter, use the going up or going down keys to change the address number, press 'ENT' key, and use going down or going up keys to select to save to or load from the memory.
M28	Configure meter to hold or not hold the last good value when poor signal condition occurs. YES is the default setup.
M29	Configure empty signal thershold. When the signal is less than this threshold, the pipe is regarded as empty pipe, and the flow meter will not totalize flow. Make sure that the entered value is less than the normal signal range that you see during operating conditions.
M30	Select English or Metric units. Note that the totalizer units will not change.
M31	Window for selecting flow rate unit system. Flow rate can be in 0. Cubic Meter short for (m^3) 1. Liter (l) 2. USA Gallon (gal) 3. Imperial Gallon (igl) 4. Million USA Gallon (mgl) 5. Cubic Feet (cf) 6. USA Liquid Barrel (bal) 7. Oil Barrel (ob) The flow unit in terms of time can be per day, per hour, per minute or per second. So there are 32 different flow rate units in total for selection.
M32	Window for selecting the totalizers unit. Available units are the same as those in M31

M33	Window for setting the totalizer multiplying factor The multiplying factor ranges from 0.001 to 10000. Factory default is 1
M34	Turn on or turn off the NET totalizer
M35	Turn on or turn off the POS (positive) totalizer

M36	Turn on or turn off the NEG(negative) totalizer
M37	(1) Totalizer reset (2) Restore the factory default settings parameters. Press the dot key followed by the backspace key. Attention, It is recommended to make note on the parameters before doing the restoration
M38	Manual totalizer used for easier calibration. Press a key to start and press a key to stop the manual totalizer.
M39	Language selection. The selection could also be changed automatically by the system, if English LCD display is used as the display device.
M3A	Setup for local segmental LCD display. Enter 0 or 1 for the non-auto-scan mode; Enter 2~39 for the auto-scan mode. In the auto-scan mode the display will automatically scan displaying from 00 to the entered number of the local segmental LCD display.
M40	Flow rate damper for a stable value. The damping parameter ranges from 0 to 999 seconds. 0 means there is no damping. Factory default is 10 seconds
M41	Low flow rate (or zero flow rate) cut-off to avoid invalid accumulation.
M42	Zero calibration/Zero point setup. Make sure the liquid in the pipe is not running while doing the setup.
M43	Clear the zero point value, and restore the solidified zero point value.
M44	Set up a flow bias. Generally this value should be 0.
M45	Flow rate scale factor. The default value is ‘1’. Keep this value as ‘1’, when no calibration has been made.
M46	Networks address identification number. Any integer can be entered except 13(0DH, carriage return), 10 (0AH, line feeding), 42 (2AH), 38, 65535. Every set of the instrument in a network environment should have a unique IDN. Please refer to the chapter for communication.
M47	System locker to avoid modification of the system parameters. If password is forgotten, you could send a command ‘LOCK0’ to the serial input to unlock. Or you can write 0 to REGISTER49-50 under MODBUS protocol.
M48	Entry to linearity correcting data inputs. By using of this function, the non-linearity of flow meter will be corrected. Correcting data shall be obtained by careful calibration.
M49	Displays the input contents for the serial port. By checking the displays, you can know if the communication is ok.
M50	Switches for the built-in data logger. There are as many as 22 different items can be chosen. To turn this function, select ‘YES’ the system will ask for selecting the items. There are 22 items available. Turn on all those items you want to output

M51	Window to setup the time of scheduled output function (data logger, or Thermo-printer). This includes start time, time interval and how many times of output. When a number great than 8000 entered for the times of output, It means the output will be keeping always. The minimum time interval is 1 second and the maximum is 24 hours.
M52	Data logging direction control. (1) If 'Send to RS485' is selected, all the data produced by the data logger will be transmitted out through the RS-232/RS485 interface (2) If 'To the internal serial BUS is selected, the data will be transmitted to the internal serial bus which allows a thermal printer, or a 4-20mA analog output

	module, to be connected to it.
M53	Display analog inputs, AI5, current value and its corresponding temperature or pressure or liquid level value.
M54	Pulse width setup for the OCT (OCT1) output. Minimum is 6 mS, maximum is 1000 mS
M55	Select analog output (4-20mA current loop, or CL) mode. Available options: (0) 4-20mA output mode (setup the output range from 4-20mA) (1) 0-20mA output mode (setup the output range from 0-20mA, This mode can only be used with Version-15 flow meter) (2) RS232 Serial port controls 0-20mA (3) 4-20mA corresponding fluid sound speed (4) 20-4-20mA mode (5) 0-4-20mA mode (can only be used with Version-15 flow meter) (6)20-0-20mA mode(can only be used with Version-15 flow meter) (7) 4-20mA corresponding flow velocity (8)4-20mA corresponding heat flow rate
M56	4mA or 0mA output value, Set the value which corresponds to 4mA or 0mA output current (4mA or 0mA is determined by the setting in M55)
M57	20mA output value, Set the value which corresponds to 20mA output current
M58	Current loop verification Check if the current loop is calibrated correctly.
M59	Display the present output of current loop circuit.
M60	Setup system date and time. Press ENT for modification. Use the dot key to skip the digits that need no modification.
M61	Display Version information and Electronic Serial Number (ESN) that is unique for each flow meter. The users may employ the ESN for instrumentation management
M62	RS-232/RS485 setup. All the devices connected with flow meter should have matched serial configuration. The following parameters can be configured: Baud rate (300 to 19200 bps), parity, data bits (always is 8), stop bits (1).

M63	Select communication protocol. Factory default is 'MODBUS ASCII. this is a mode for MODBUS-ASCII, Meter-BUS, Fuji Extended Protocol, Huizhong's various protocols. If you are going using MODBUS-RTU you have to select 'MODBUS_RTU'.
M64	AI3 value range. Used to enter temperature/pressure values that are corresponding to 4mA and 20mA input current. The display values have no unit, so that they can present any physical parameter.
M65	AI4 value range. Used to enter temperature/pressure values that are corresponding to 4mA and 20mA input current.

M66	AI5 value range. Used to enter temperature/pressure values that are corresponding to 4mA and 20mA input current.
M67	Windows to setup the frequency range (lower and upper limit) for the frequency output function. Valid range is 0Hz-9999Hz. Factory default value is 0-1000 Hz. For Version-12, Version-13, Version-14 flow meters, you need a hardware module, which shall be plugged to the Serial Expanding Bus, for the frequency output function. Please remember to order the module if you need frequency output function. For Version-15 flow meter, you need to indicate on your orders that you need the frequency function; Otherwise you will get a flow meter which has no frequency output circuits.
M68	Window to setup the minimum flow rate value which corresponds to the lower frequency limit of the frequency output.
M69	Windows to setup the maximum flow Rate value that corresponds to the upper frequency limit of the frequency output.
M70	LCD display backlight control. The entered value indicates how many seconds the backlight will be on with every key pressing. If the enter value is great than 50000 seconds, It means that the backlight will always keeping on.
M71	LCD contrast control. The LCD will become darker or brighter when a value is entered.
M72	Working timer. It can be cleared by pressing ENT key, and then select YES.
M73	Window to setup the lower limit of flow rate for Alarm#1. When the flow rate is below the set value, Alarm#1 equals 'on'
M74	Window to setup the upper limit of flow rate for Alarm#1. When the flow rate is above the set value, Alarm#1 equals 'on' There are two alarms in the flow meter, and every alarm can be pointed to alarm output devices such as the BUZZER or OCT output or RELAY output. For example, if you want the Alarm#1 is to output by the OCT circuit, you need to set M78 at selection item 6.
M75	Window to setup the lower limit of flow rate for Alarm#2.
M76	Window to setup the upper limit of flow rate for Alarm#2.

M77	Buzzer setup. If a proper input source is selected, the buzzer will beep when the trigger event occurs. The available trigger sources are: 0. No Signal 1. Poor Signal 2. Not Ready (No*R) 3. Reverse Flow 4. AO Over 100% 5. FO Over 120% 6. Alarm #1 7. Reverse Alarm #2 8. Batch Controller 9. POS Int Pulse 10.NEG Int Pulse 11.NET Int Pulse 12.Energy POS Pulse 13.Energy NEG Pulse 14.Energy NET Pulse 15.MediaVel=>Thresh 16.MediaVelo<Thresh 17.ON/OFF viaRS485 18.Daily Timer (M51) 19.Timed alarm #1 20. Timed alarm #2 21.Batch Total Full 22. Timer by M51 23. Batch 90% Full 24. Key Stroking ON 24.Disable BEEPER

M78	OCT (Open Collect Transistor Output)/OCT1 setup By selecting a proper input source, the OCT circuit will close when the trigger event occurs. The available trigger sources are: 0. No Signal 1. Poor Signal 2. Not Ready(No*R) 3. Reverse Flow 4. AO Over 100% 5. FO Over 120% 6. Alarm #1 7. Reverse Alarm #2 8. Batch Controller 9. POS Int Pulse 10.NEG Int Pulse 11.NET Int Pulse 12.Energy POS Pulse 13.Energy NEG Pulse 14.Energy NET Pulse 15.MediaVel=>Thresh 16.MediaVelo<Thresh 17.ON/OFF viaRS485 18. Daily Timer (M51) 19.Timed alarm #1 20. Timed alarm #2 21.Batch Total Full 22.Timer by M51 23.Batch 90% Full 24.Flow Rate Pulse 25.Disable OCT The OCT circuit does not source voltage at its output. It must be connected with an external power and pull-up resistor for some configurations. When the OCT circuit is closed, it will draw current. The maximum current shall not be over 100mA. NOTE: the maximum voltage applied to OCT can not be over 848 VDC.

M79	Relay or OCT2 setup By selecting a proper input source, the RELAY will close when the trigger event occurs The available trigger sources are: 0. No Signal 1. Poor Signal 2. Not Ready(No*R) 3. Reverse Flow 4. AO Over 100% 5. FO Over 120% 6. Alarm #1 7. Reverse Alarm #2 8. Batch Controller 9. POS Int Pulse 10.NEG Int Pulse 11.NET Int Pulse 12.Energy POS Pulse 13.Energy NEG Pulse 14.Energy NET Pulse 15.MediaVel=>Thresh 16.MediaVelo<Thresh 17.ON/OFF viaRS485 18. Timer (M51 Daily) 19.Timed alarm #1 20. Timed alarm #2 21.Batch TotalFull 22.Timer by M51 23.Batch 90% Full 24.Disable RELAY The RELAY is of SPST(Single pole, single throw) type. It is rated for 110VAC max and have a current rating of 0.5A resistive load. It highly recommended that a salve relay to be utilized whenever a large resistive load or inductive load is to be controlled. Note. In order to make the user interface compatible with the former version7, the name RELAY was used other than OCT2, but in fact it is an OCT output.

M80	Window for selecting the trigger signal for the built-in batch controller. Available trig sources: 0. Key input (press ENT key to start the batch controller) 1. Serial port 2. AI3 rising edge (when AI3 receives 2mA or more current) 3. AI3 falling edge (when AI3 stop receiving 2mA or more current) 4. AI4 rising edge (when AI3 receives 2mA or more current) 5. AI4 falling edge (when AI3 stop receiving 2mA or more current) 6. AI5 rising edge (when AI3 receives 2mA or more current) 7. AI5 falling edge (when AI3 stop receiving 2mA or more current) 8.Timer periodically (define the start time and interval time in M51) 9.Timer daily (define the start time and interval time in M51) For the input analog current signal, 0 mA indicates "0", 4mA or more indicates '1'. By selecting item #8, the batch totalizer can be started periodically by the internal timer located at Menu51. When the batch totalizer is full, a signal which indicate the batch is full can be direct to either the OCT or the RELAY terminals to stop the pump or other devices. By selecting item #9, the batch totalizer could act as totalizer witch runs for only a period of the day so that a alarm signal could be produced if the total flow during that time period is over a certain amount of. For example, if you want a alarm signal which stand for the total flow is over 100 cubic meters during the period of every day from 20:00 to 06:00, setups is like M51 start time =20:00:00 M51 interval =10:00:00 M51 log times =9999 (means always) M80 select item #9 M81 input 100 (Unit is defined in M30,M31,M32)
M81	The built-in batch controller Set the flow batch value(dose) The internal output of the batch controller can be directed either to the OCT or the RELAY output circuits. M81 and M80 should be used together to configure the batch controller. Note: Because the measuring period is 500mS, the flow for every dos should be keeping at 60 seconds long to get a 1% dose accuracy.
M82	View the daily, monthly and yearly flow totalizer and thermal energy totalizer value. The totalizer values and errors for the last 64 days, 32 last 32 months and last 2 years are stored in the RAM memory, To view them, use the 'ENT' and 'UP' 'Down' keys.

M83	Automatic Amending Function for automatic offline compensation. Select 'YES' to enable this function, select 'NO' to disable it. When the function is enabled, The flow meter will estimate the average flow uncounted (or 'lost') during the offline session and add the result to the totalizer. The estimation of the uncounted flow is made by computing the product of the offline time period and the average flow rate, which is the average of the flow rate before going offline and the one after going on line.

M84	Set the thermal energy unit: 0. GJ 1. KC 2.KWh 3. BTU
M85	Select temperature sources 0. from T1,T2 (factory default) 1. from AI3,AI4
M86	Select the Specific Heat Value. Factory default is 'GB'. Under this setting, the flow meter will calculate the enthalpy of water based on the international standard. If the fluid is other than water, you should select option '1. Fixed Specific Heat', and enter the specific heat value of the fluid.
M87	Turn on or turn off the Energy totalizer.
M88	Select thermal energy totalizer multiplying factor. Factory default is '1'.
M89	1. Display the temperature difference 2. Window for entering the lowest temperature difference.
M8.	Heat meter is on 1. Inlet 2. Outlet Select the heat meter installation place.
M90	Display signal strengths S (one for upstream and one for downstream), and signal quality Q value. Signal strength is presented by 00.0 to 99.9, the bigger the value, the bigger the signal strength will be, and more reliable readings will be made. Q value is presented by 00 to 99, the bigger the better. It should at least be great than 50 for normal operations.
M91	Displays the Time Ratio between the Measured Total Transit Time and the Calculated time. If the pipe parameters are entered correctly and the transducers are properly installed, the ratio value should be in the range of 100±3%. Otherwise the entered parameters and the transducer installation should be checked.
M92	Displays the estimated fluid sound velocity. If this value has an obvious difference with the actual fluid sound speed, pipe parameters entered and the transducer installation should be checked again.
M93	Displays total transit time and delta time(transit time difference)

M94	Displays the Reynolds number and the pipe factor used by the flow rate measurement program. Pipe factor is calculated based on the ratio of the line-average velocity and the cross-section average velocity.
M95	(1) Display the positive and negative energy totalizers (2) Upon entering this window, the circular display function will be started automatically. The following windows will be displayed one by one, each window will stay for 8 seconds: M95>>M00>>M01>>M02>>M02>> M03>>M04>>M05>>M06>>M07>>M08>>M90>>M91>>M92>> M93>> M94>>M95. This function allows the user to visit all the important information without any manual action. To stop this function, simply press a key. Or switch to a window other than M95.
M96	This is not a window but a command for the thermal printer to advance 5 lines of paper.

M97	This is not a window but a command to print the pipe parameters. By default, the produced data will be directed to the internal serial bus (thermal printer). You can also direct those data to the serial communication port.
M98	This is not a window but a command to print the diagnostic information. By default, the produced data will be directed to the internal serial bus (thermal printer). You can also direct those data to the serial communication port.
M99	This is not a window but a command to copy the current display window. By default, the produced data will be directed to the internal serial bus (thermal printer). You can also direct those data to the serial communication port. By use of the window copying function, you can hardcopy very window displaying manually by switching windows, or you can obtain the window displaying data by communication.
M+0	Browse the 32 recorded instrument power-on and power-off date and time with the flow rate at the time of power on and off
M+1	Displays the total working time of the flow meter. When the backup battery is removed, the total working time will be reset to zero.
M+2	Displays the last power-off date and time
M+3	Displays the last power-off flow rate
M+4	Displays how many times of has been powered on and powered off.
M+5	A scientific calculator for the convenience of field working. All the values are in single accuracy. The calculator can be used while the flow meter is conducting flow measurement. Water density and PT100 temperature can also be found in this function.
M+6	Set fluid sound speed threshold Whenever the estimated sound speed (displayed in M92) exceeds this threshold, an alarms signal will be generated and can transmitted to BUZZER or OCT or RELAY. This function can used to produce an alarm or output when fluid material changes.
M+7	Displays total flow for this month(only for the time past)
M+8	Displays total flow for this year(only for the time past)
M+9	Display the not-working total time in seconds. The total failure timer will also include the time when power off, if the back-up battery is applied.

M.2	Entry to solidify the zero point. Password protected.
M.5	Setup the Q value threshold. If the present Q is below this threshold, flow rate will be set to 0. This function is useful when flow meter is installed in noisy environment or on airy pipes.
M.8	The maximum flow rates for today and this month.
M.9	Serial port tester with CMM command output for very second.
M-0	Entry to hardware adjusting windows only for the manufacturer
M-1	4-20mA output adjustment
M-2	4mA calibration for AI3 input
M-3	20mA calibration for AI3 input
M-4	4mA calibration for AI4 input

M-5	20mA calibration for AI4 input
M-6	4mA calibration for AI5 input
M-7	20mA calibration for AI5 input
M-8	Lower Temperature Zero setup for the PT100
M-9	Higher Temperature Zero setup for the PT100
M-A	Temperature Calibration at 50℃
M-B	Temperature Calibration at 84.5℃

6.4 Quick setup of measured parameters

Accurate measured parameters can have a great influence on measuring precision and reliability. It is suggested to measure the practical perimeter and wall thickness of the pipeline. Ultrasonic thickness gauge can be used to measure the pipe thickness.
Measured parameters setup is from Menu10 to Menu29. Please complete one by one.

>>> Following parameters need to be inputted before measurement:

1. Outer diameter unit: mm
2. Pipe thickness unit: mm
3. Pipe material
4. Lier parameters: thickness and sound velocity (If have liner)
5. Liquid type
6. transducer type
7. transducer mounting type
8.

Dave….COPY FROM PDF BELOW….
key.

7. Transducer Installation

DAVE put in

>> VIBRATION

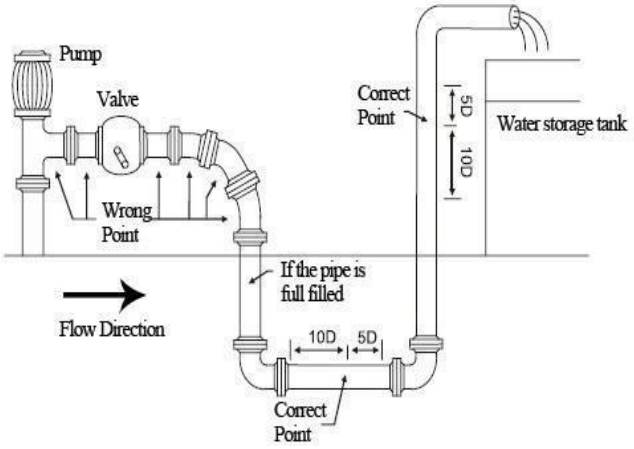
There cannot be obvious vibration on the installation point, otherwise it needs to be tightened.

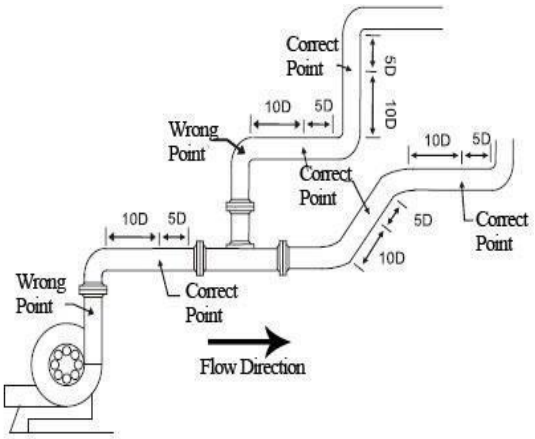
>>Steady flow

Steady flow is helpful for ensuring measurement accuracy.

Standard requests for steady flow are:

1. The pipe should be far away from pump outlet and half-open valve. 10D to upstream and 5D to downstream. (D means outer diameter)
2. 30D to pump outlet and half-open valve.





>> Scaling

The inside scaling would have bad effect on ultrasonic signal transmission, and would decrease the inner diameter as well. As a result, the measurement accuracy can not be guaranteed. Please try to avoid choosing the installation point with inside scaling.

>>Temperature

The liquid temperature on installation point should be in the working range of transducers. Please try to choose the point with lower temperature. Avoid to choose points like the outlet of boiler water and heat exchanger. Return water pipe would be better.

Temperature range of standard clamp on and insertion transducers: -30 ~ 90℃
Temperature range of high temperature clamp on and insertion transducers: -30 ~ 160℃

>>Pressure

The maximum pressure for standard insertion and inline transducer is **1.6MPa**

Out of this range need customized.

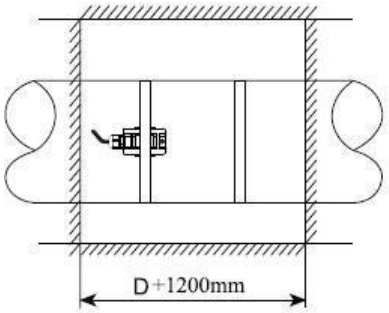
>>EMI (electromagnetic interference)

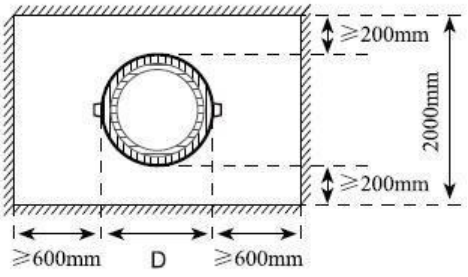
The ultrasonic flow meter, transducer and signal cable can be easily interfered by interference sources such as frequency changer, radio station, microwave station, GSM base station and high-tension cable. Please try to avoid these interference sources when choosing installation points.

The shield layer of flow meter, transducer and signal cable should be connected to earth.

Better to use isolated power supply. Do not use the same power supply with the frequency Electronics.

>>Instrument well





When measuring underground pipes or need to protect the measuring points, an instrument well is required. To ensure the enough installation space, the sizes of instrument well should meet

the following requirements. D is the pipe diameter.

7.2 Clamp on transducer Installation

△! Before installation, please verify the parameters of pipeline and liquid. To ensure the installation accuracy.

1) Installation procedure

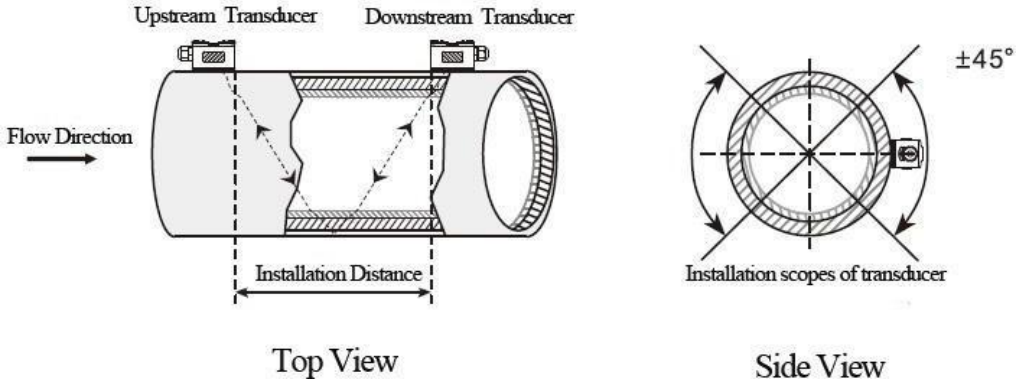
Select an installation method → Input the measuring parameters → Clean pipe surface → Install transducers → Check the installation

2) Select an installation method

There are two different methods for clamp on transducers: V method and Z method.

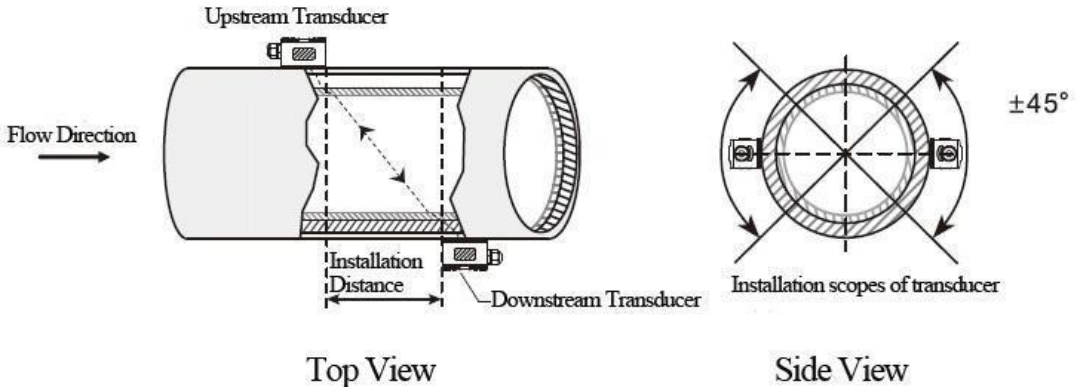
>> V method

V method should be priority selected for pipe sizes DN25 - DN200. Let the pair of transducers horizontal alignment, the central line in parallel with the pipeline axis.



>> Z method

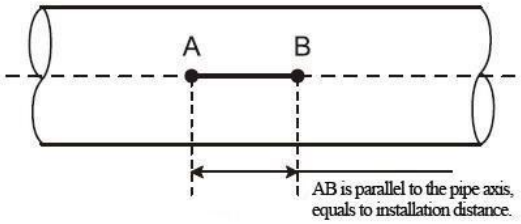
Z method should be priority selected for pipe sizes DN200 - DN6000. Also can be used when V method doesn't work well. Make sure the vertical distance of two transducers equals to the installation distance, and the two transducers are on the same axis surface.



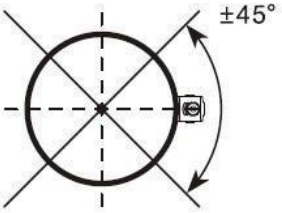
3) Positioning installation points

>> V method

The line between two transducers is parallel to pipe axis, and equal to the distance shown in the Electronics. As shown, A, B are the two installation points.



Front View



Side View

>> Z method

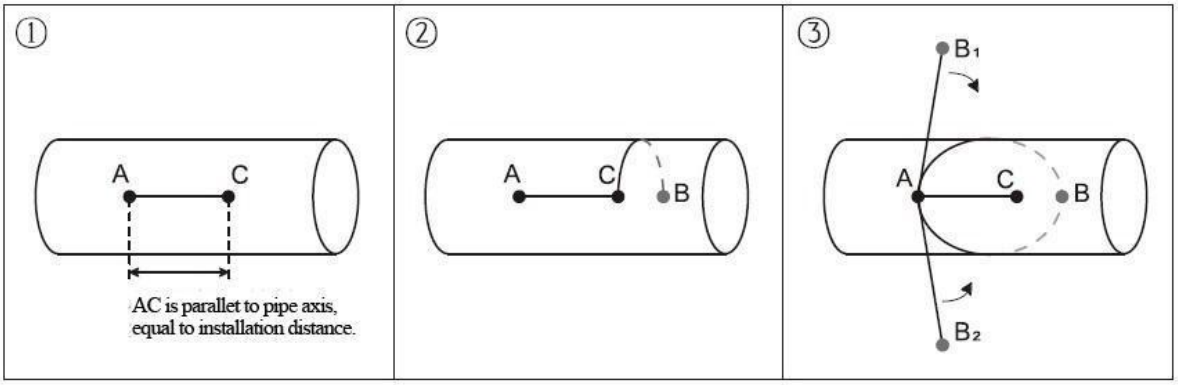
○1 First, according to the installation distance shown in Electronics, position two points A, C on the same side of pipeline. AC is parallel to pipe axis.

○2 Perpendicular to the pipe axis, opposite to point C, get Point B.

○3 Check. Measure the length between A and B from both sides of the pipe, get AB_1 and AB_2.

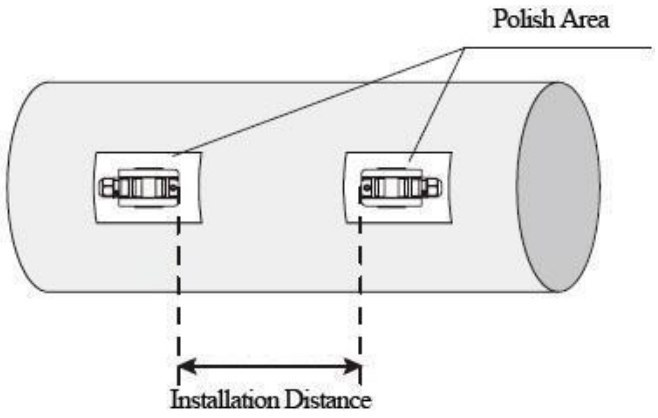
If $AB_1 = AB_2$, then B is the correct point. If not, need to positioning point B and C again.

As shown, A, B are the two installation points



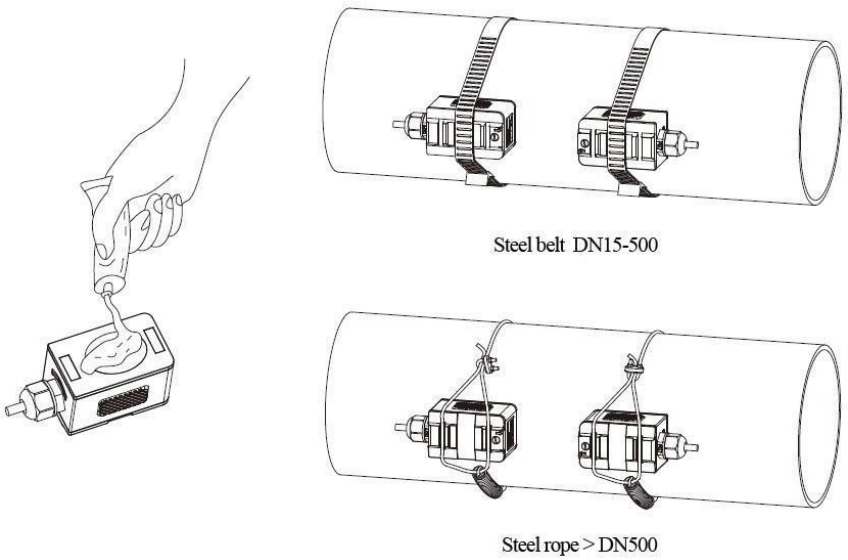
4) Clean the surface of installation points

Paint, rust and anti-corrosive coating on installation points need to be cleaned. It's good to use a polishing machine to get the metal luster.
As shown below:



5) Install transducers

After transducer wiring and sealing, please evenly smear 2-3mm couplant on the transducer emitting surface. Then put the transducers on the installation points, fixed with steel belt or steel rope.



6) Check Installation

Please see details in Chapter 7.5

7.3 Insertion type transducer installation

△!Before installation, please verify the parameters of pipeline and liquid. To ensure the installation accuracy.

1) Installation procedure

Select an installation method → Input the measuring parameters → Positioning installation points → Fix ball valve base →Open hole under pressure →Install transducers → Check the installation

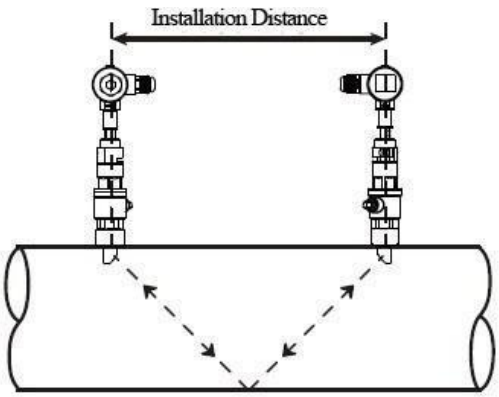
2) Select installation method and positioning installation points

Insertion type transducers are suitable for pipe sizes > 50mm.

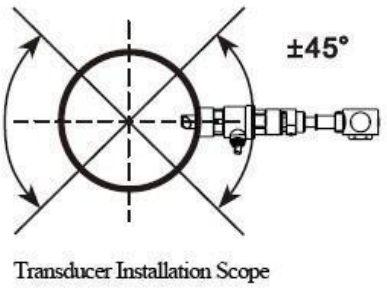
Two different installation methods: V method and Z method. Generally use Z method, only use V method for lack of space.

>> V method

V method can be used for DN50mm - 300mm. Let the pair of transducers horizontal alignment, the central line in parallel with the pipeline axis, and the transmit direction mush be opposite.



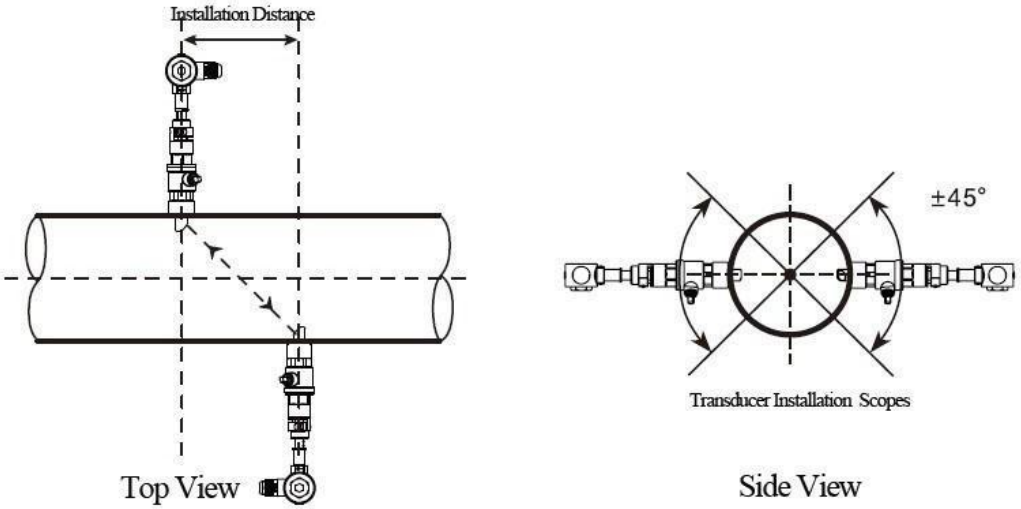
Top View



Side View

>> Z method

Z method can be used for all pipes > DN50mm. Make sure the vertical distance of two transducers equals to the installation distance, and the two transducers are on the same axis surface. The transmit direction mush be opposite.



>> Parallel insertion

If there is insufficient installation space or the transducers can be only installed on the top of pipeline, parallel insertion transducer will be a good choice. (Pipe size ≥300)

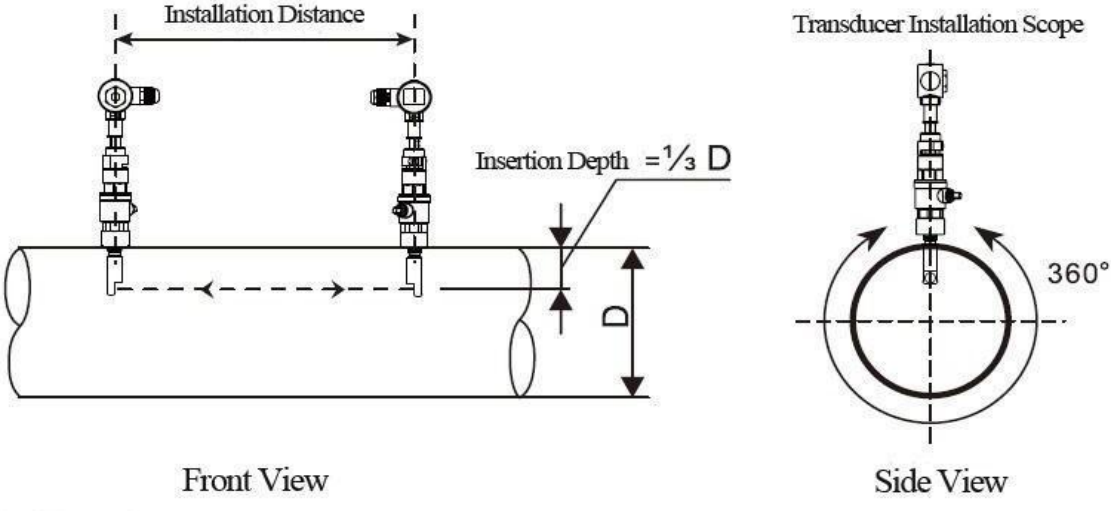
Positioning of parallel insertion transducer need to meet the 3 factors as follow:

Installation distance = Vertical distance of two transducers along the pipe axis direction

Make sure two transducers are in the same horizontal

line, Insertion depth = 1/3 inner diameter

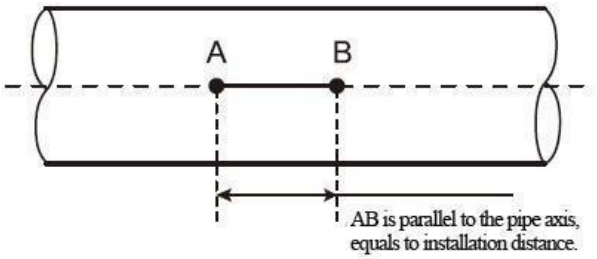
Users can set the distance between transducers by themselves. Recommend 300~500mm



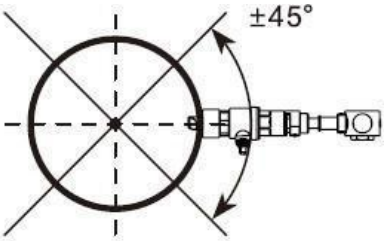
3) Positioning installation points

>> V method

The line between two transducers is parallel to pipe axis, and equal to the distance shown in the Electronics. As shown, A, B are the two installation points.



Front View



Side View

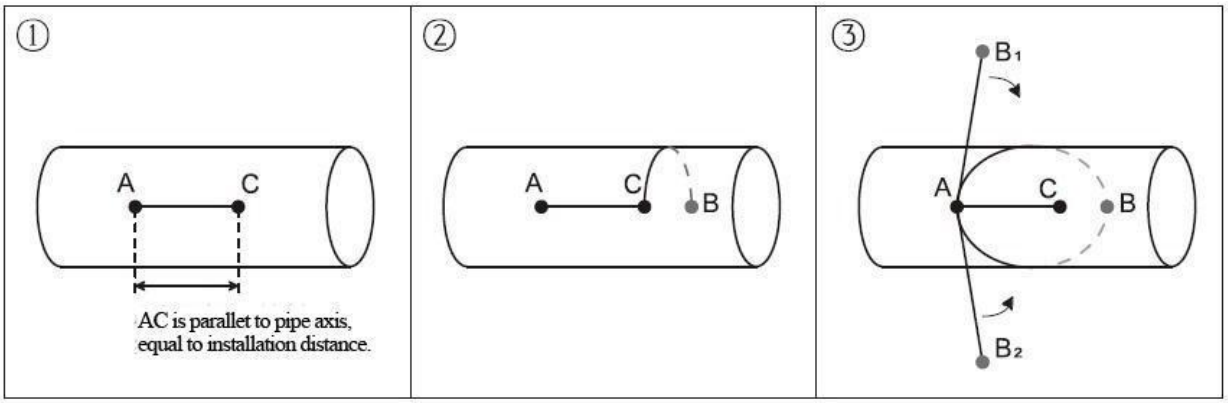
>> Z method

○1 Firstly according to the installation distance shown in Electronics, positioning two points A, C on the same side of pipeline. AC is parallel to pipe axis.

○2 Perpendicular to the pipe axis, opposite to point C, get Point B.

○3 Check. Measure the length between A and B from both sides of the pipe, get AB_1 and AB_2. If $AB_1 = AB_2$, then B is the correct point. If not, need to positioning point B and C again.

As shown, A, B are the two installation points.



4) Fix ball valve base

>> Welding Fix

For carbon steel pipes, the ball valve base can be welded directly. Make sure that the central point of ball valve base is overlapped with the transducer installation point.

Matters need attention:

Please take the PTFE sealing gasket out from the base before welding.

Please clean the pipe surface around welding point before welding. Pay attention that there should not be any air hole during welding, which can avoid leaking. Welding strength must be ensured.

Do not sputter welding slag on the base thread.

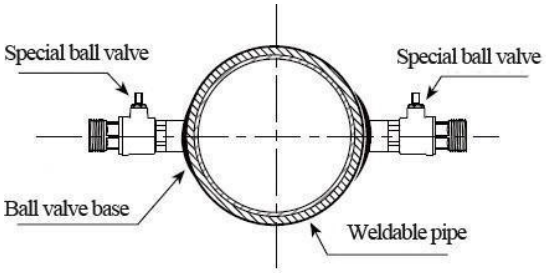
Non-deformation of base during welding.

After welding, tighten ball valve into the base.

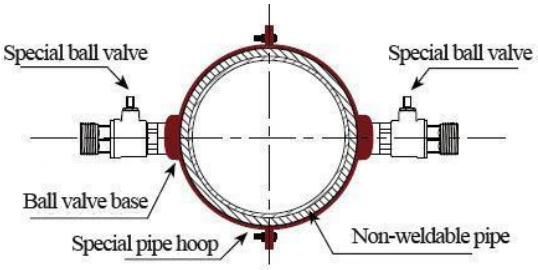
>> Pipe hoop Fix

For pipes can't be welded directly like cast iron pipe, cement pipe, copper pipe and composite pipe, customized pipe hoop is recommended.

The hoop center should be overlapped with the transducer installation point. Please compress the sealing gasket tightly to avoid leaking.



Welding Fix

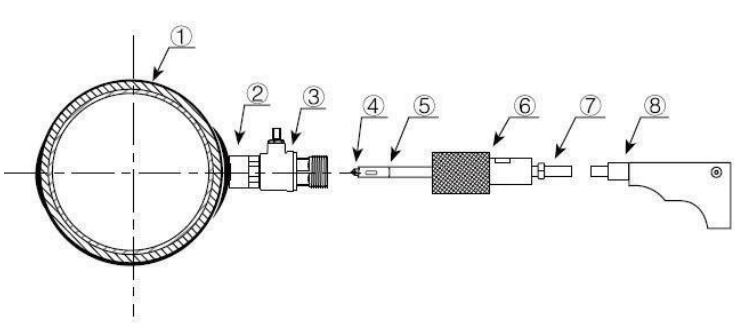


Pipe hoop Fix

5) Open hole

After finishing the installation of ball valve and base, insert the open-hole tool into ball valve and lock it. Then open the ball valve, start drilling, from slow to fast. Close ball valve after drilling.

See more details in the video of insertion transducer installation.



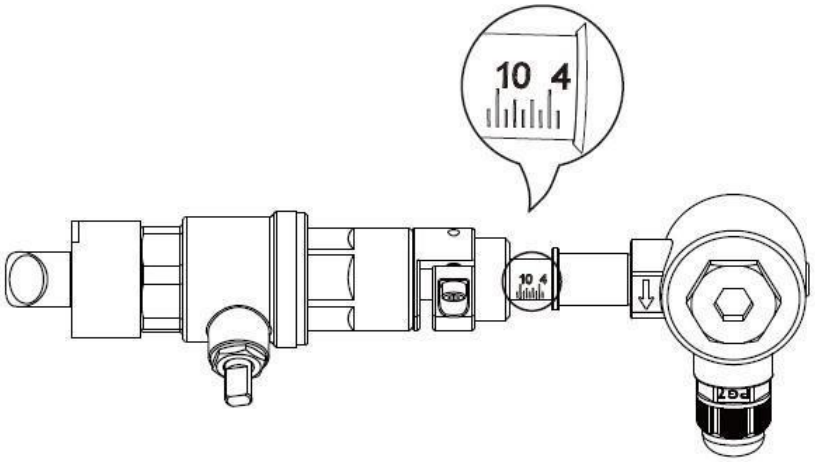
① Pipeline
② Ball valve base
③ Special ball valve
④ Drill
⑤ Super hole cutter
⑥ Seal cover
⑦ Drill rod
⑧ Electric hand drill

6) Install transducer and adjustment

Adjust the proper insertion depth and transmit direction to get good ultrasound signal.

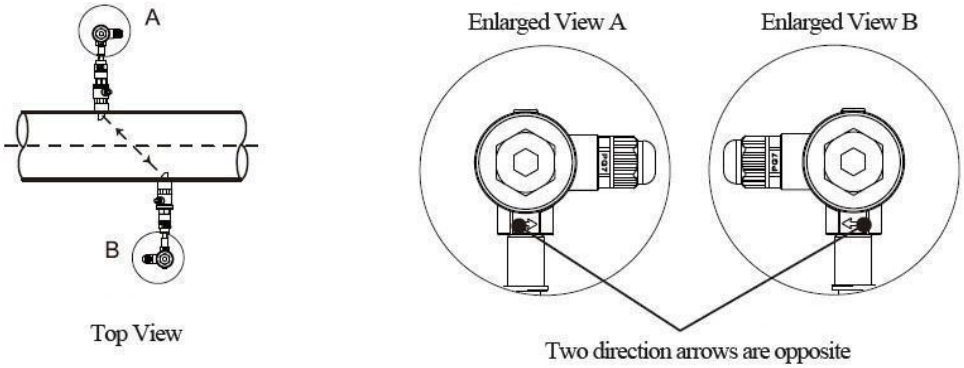
>> Insertion depth adjustment

Adjust the depth scale according to pipe wall thickness, and completely push in the transducer rod.



>> Transmit direction

There is a indicating arrow on the transducer junction box, the arrow direction on two transducers should be opposite“ ➡ ⬅ ” and parallel to the pipe axis.



>>Operation steps

Tighten the locknut into ball valve, adjust the insertion depth scale.

Open ball valve, completely push in the upstream transducer rod. Adjust the transmit direction parallel with pipe axis, and point to the installation point of downstream transducer. Lock it after adjustment.

Install downstream transducer in the same way. Adjust the transmit direction to get the best signal strength and watching Menu91, if the value is between 97% ~ 103%, the installation is correct. If not, need to re-adjust the insertion depth and transmit direction until meet the requirement.

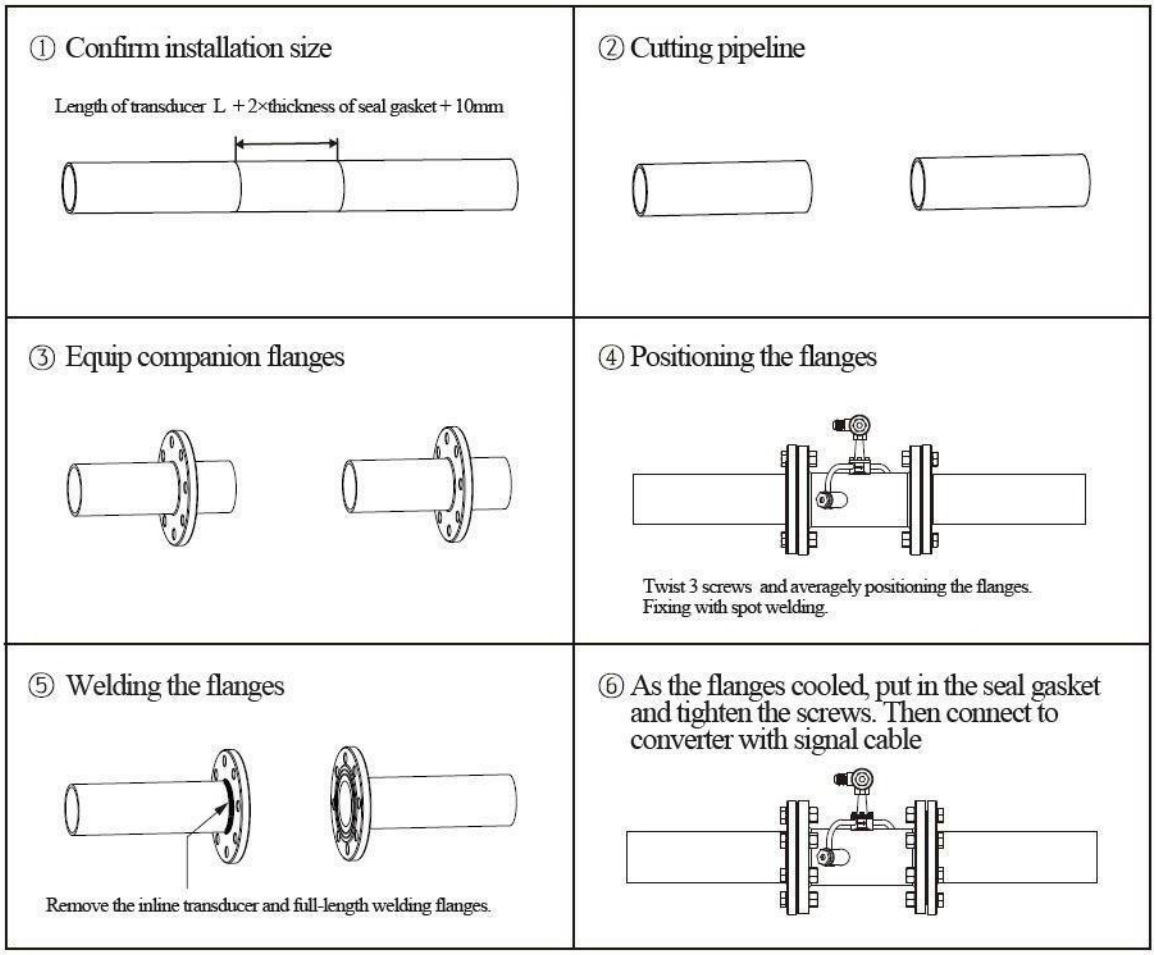
7) Check installation

Please see details in Chapter 7.5

7.4 In-line type transducer installation

After choosing the installation point, install the transducer in the pipeline with companion flanges. Then connect the transducer to Electronics with special signal cable. Installation is complete.

1) Installation method



2) Check installation

Please see details in Chapter 7.5

7.5 Check Installation

The flow meter includes the detection ability. M90 is used for checking signal strength and quality. M91 is used for checking the ratio of measured and theoretical transmission time (transmission time ratio).

1) Check signal strength and quality

M90 is used for checking the signal strength and signal quality(Q value) of upstream and downstream transducers.

Signal strength is represented by numbers 00.0 ~ 99.9, 00.0 means no signal and 99.0 means maximum signal. Generally, the flow meter can work properly when signal strength is > 60.0

Signal quality (Q value) is represented by numbers 00 ~ 99. 00 means signal is worst and 99 means signal is best. The flow meter can work properly when Q > 60.

During the installation, please adjust the transducer to make the signal strength and signal quality the larger the better. This will ensure the flow meter long term stable operation and lead to accurate measurement.

Signal strength and Q value	Installation Judgement
< 60	Can not work
60~75	Bad
75~80	Good
>80	Excellent

2) Check transmission time ratio

M91 is used for displaying transmission time ratio. It is a percentage ratio between theoretical transmission time and measured transmission time. It shows the relation between setting parameters and actual transducer installation distance. This ratio should be between 97% ~ 103%. If not in the range of 97%~103%, it means that the parameters and transducer installation distance are inconsistent. Please check separately.

8. Finish Installation

1) Commonly used menus. M00 or M02 is for meter reading. M30~M33 is for unit selection. M40 is for selecting damping factor, generally 5~10 sec. M60 is for correcting time and date. M26 is for curing parameters.

2) To avoid signal reduction and improve anti-jamming ability, it is better to use the supplied signal cable from flow meter manufacturer.

3) The length of cables between Electronics and transducer should be as short as possible, do not exceed 200 m.

4) The temperature and humidity of working environment should be in the range of technical specifications. Avoid direct sunlight on the LCD.

§8.0 Digital Communication

Registers

The TDS-100M Ultrasonic Flow Meter supports three different communication protocols; MODBUS, Fuji Extended Protocol, and the Easy-to-Use Water Meter Protocol

Additionally, both the RTU and the ASCII format of MODBUS is supported

The Fuji Extended Protocol is developed based on the protocol used in the Fuji Japanese ultrasonic flow meters for compatibility with our enhanced Ultrasonic Flow Meters.

The hardware allows a MODEM to be connected directly to the RS232 port to make it easy to set up a flow SCADA by means of PTN. With the RS485 port, TDS-100M can be connected to a network based on the MODBUS protocol using RS485. With use of a GSM module, flow data can be read by the use of a mobile phone.

The programmable device address (ID number), or Slave ID, located at window M46, to allow the flow meter to be addressed with a SCADA system. If there are more than two flow meters are used in a network, the prefix W must be used before every command.

When TDS-100M is used in a network, all the parameters of the flow meter can be programmed through the network, except the device address, Slave ID, that must be entered on the local keypad using Window 46.

TDS-100M supports MODBUS functions code 3 and code 6, i.e. reading and writing registers.

For example, reading the registers from REG0001 to REG0010 in the unit #1, or Slave ID 1, (ultrasonic flow meter) using the MODBUS-RTU format, the command is as follows:

Example for reading 10 registers starting at Reg 00

01	03	00 00 00	0A	C5 CD
Slave ID	Function Code	Reg Start	# of Regs	Check-Sum

Using MODBUS-ASCII format, the command is:
:01030000000AF2(CR and LF)

By default, the RS232/RS485 is configured as:
9600,none,8,1(9600bd,none parity,8 data bits,1 stop bit)

§8.1 ModBus Register listing

REGISTER #	VARIABLE NAME	FORMAT	NOTE
0001-0002	Flow Rate	IEEE-754	
0003-0004	Energy Flow Rate	IEEE-754	
0005-0006	Velocity	IEEE-754	
0007-0008	Fluid sound speed	IEEE-754	
0009-0010	Positive accumulator	LONG	
0011-0012	Positive decimal fraction	IEEE-754	
0013-0014	Negative accumulator	LONG	
0015-0016	Negative decimal fraction	IEEE-754	
0017-0018	Positive energy accumulator	LONG	
0019-0020	Positive energy decimal fraction	IEEE-754	

0021-0022	Negative energy accumulator	LONG	
0023-0024	Negative energy decimal fraction	IEEE-754	
0025-0026	Net accumulator	LONG	
0027-0028	Net decimal fraction	IEEE-754	
0029-0030	Net energy accumulator	LONG	
0031-0032	Net energy decimal fraction	IEEE-754	
0033-0034	Temperature #1/inlet	IEEE-754	
0035-0036	Temperature #2/outlet	IEEE-754	
0037-0038	Analog input AI3	IEEE-754	
0039-0040	Analog input AI4	IEEE-754	
0041-0042	Analog input AI5	IEEE-754	
0043-0044	Current input at AI3	IEEE-754	units of mA
0045-0046	Current input at AI3	IEEE-754	units of mA
REGISTER #	**VARIABLE NAME**	**FORMAT**	**NOTE**
0047-0048	Current input at AI3	IEEE-754	units of mA
0049-0050	System password	BCD	Writable 00H for
51	Password for hardware	BCD	Writable “A55Ah” for
0053-0055	Calendar (date and time	BCD	Writable 6 Bytes of
56	Day+Hour for Auto-Save	BCD	Writable For example
59	Key to input	INTEGER	Writable
60	Go to Window #	INTEGER	Writable
61	LCD Back-lit lights for	INTEGER	Writable units of
62	Times for the beeper	INTEGER	Writable Max 255
62	Pulses left for OCT	INTEGER	Writable Max 65535
72	Error Code	BIT	16 bits, see note 4
0077-0078	PT100 resistance of inlet	IEEE-754	units of Ohm
0079-0080	PT100 resistance of outlet	IEEE-754	units of Ohm
0081-0082	Total travel time	IEEE-754	units of Microsecond
0083-0084	Delta travel time	IEEE-754	units of Nanosecond
0085-0086	Upstream travel time	IEEE-754	units of Microsecond
0087-0088	Downstream travel time	IEEE-754	units of Microsecond

0089-0090	Output current	IEEE-754	units of mA
92	Working step and	INTEGER	The high byte is the step and low for signal quality, range 00-99, the larger the better.
93	Upstream strength	INTEGER	Range 0-2047
94	Downstream strength	INTEGER	Range 0-2047
96	Language used in user interface	INTEGER	0 : English, 1:Chinese
0097-0098	Rate of measured travel time	IEEE-754	Normal 100+-3%
0099-0100	Reynolds number	IEEE-754	
0101-0102	Pipe Reynolds factor	IEEE-754	
REGISTER #	**VARIABLE NAME**	**FORMAT**	**NOTE**
0103-0104	Working Timer	LONG	unsigned, in second
0105-0106	Total working time	LONG	unsigned, in second
0105-0106	Total power on-off time	LONG	unsigned
0113-0114	Net accumulator	IEEE-754	In Cubic Meter, float
0115-0116	Positive accumulator	IEEE-754	In Cubic Meter, float
0117-0118	Negative accumulator	IEEE-754	In Cubic Meter, float
0119-0120	Net energy accumulator	IEEE-754	In Cubic Meter, float
0121-0122	Positive energy accumulator	IEEE-754	In Cubic Meter, float
0123-0124	Negative energy accumulator	IEEE-754	In Cubic Meter, float
0125-0126	Flow for today	IEEE-754	In Cubic Meter, float
0127-0128	Flow for this month	IEEE-754	In Cubic Meter, float
0129-0130	Manual accumulator	LONG	
0131-0132	Manual accumulator decimal fraction	IEEE-754	
0133-0134	Batch accumulator	LONG	
0135-0136	Batch accumulator decimal fraction	IEEE-754	
0137-0138	Flow for today	LONG	
0139-0140	Flow for today decimal fraction	IEEE-754	

0141-0142	Flow for this month	LONG	
0143-0144	Flow for this month decimal fraction	IEEE-754	
0145-0146	Flow for this year	LONG	
0147-0148	Flow for this year decimal fraction	IEEE-754	
158	Current window	INTEGER	
0165-0166	Failure time	LONG	unit in seconds
0173-0174	Current output frequency	IEEE-754	
REGISTER #	**VARIABLE NAME**	**FORMAT**	**NOTE**
0175-0176	Current output with 4-20mA	IEEE-754	
0181-0182	Temperature difference	IEEE-754	
0183-0184	Lost flow	IEEE-754	
0185-0186	Clock coefficient	IEEE-754	Should less than 0.1
0187-0188	Total time for Auto-Save	IEEE-754	Time to save by 0056
0189-0190	POS flow for Auto-Save	IEEE-754	Time to save by 0056
0191-0192	Flow rate for Auto-Save	IEEE-754	Time to save by 0056
0221-0222	Inner pipe diameter	IEEE-754	In millimeter
0229-0230	Upstream delay	IEEE-754	In microseconds
0231-0232	Downstream delay	IEEE-754	In microseconds
0233-0234	Calculated travel time	IEEE-754	In microseconds
0257-0288	LCD buffer	BCD	
289	LCD buffer pointer	INTEGER	
311	Worked time for today	LONG	Unsigned, in seconds
313	Worked time for this month	LONG	Unsigned, in seconds
1437	Unit for flow rate	INTEGER	See note 5
1438	Unit for energy totalizer	INTEGER	0=GJ 1=Kcal
1439	Multiplier for accumulator	INTEGER	Range 0~7,see note 1
1440	Multiplier for energy accumulator	INTEGER	Range 0~10,see note 1
1441	Unit for energy flow rate	INTEGER	0=GJ/h , 1=Kcal/h
1442	Device address	INTEGER	
1451	User scale factor	IEEE-754	

1521	Factory scale factor	IEEE-754	Read only
1523	Multiplier for accumulator	INTEGER	
1524	Multiplier for energy accumulator	INTEGER	
1525	Energy accumulator Units	INTEGER	
1529	Serial number	BCD	High byte first

§8.2 Factory Contact Information

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