

## How-to: Iron on TKEES patches

### What you'll need:

1. Ironing board
2. Plain piece of paper
3. Your patch
4. Iron

**Step 1** - Lay your garment out smooth (make sure there are no wrinkles) and place your patch down on the desired area

**Step 2** - Use the sheet of paper as a barrier between the iron and the patch

**Step 3** - Preheat your iron. Use the cotton setting for cotton blends.

**Step 4** - Place the iron down over the sheet of paper. Keep the iron moving over the patch to prevent overheating.

**Step 5** - Apply the heat for about 45 to 60 seconds.

**Step 6** - Once the time is up, remove the heat and then remove the piece of paper.

**Step 7** - Let the patch and the garment cool before handling

**Step 8** - If the edges are not fully bound, apply the heat for a few more seconds with focus on the edges.

**Step 9** - We always suggest adding a small stitch with a needle and thread in a few spots around the patch if possible to add a bit more security.

**\*Note:** do not wash or dry the garment with the patches using any extreme heat. Hot water or extremely hot dryers can soften the adhesive causing the patch to come off the garment.