

TB-21ND WELD CLEANING FLUID

TIG Brush[®]



FOR STAINLESS STEEL

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name TB-21ND WELD CLEANING FLUID FOR STAINLESS STEEL (US) TB21ND WELD CLEANING FLUID • WELD CLEANING FLUID Synonym(s)

1.2 Uses and uses advised against

Use(s) TIG BRUSH WELD CLEANING SOLUTION FOR STAINLESS STEEL

1.3 Details of the supplier of the product

Supplier name **ENSITECH INC**

Address 1005 N. Commons Drive, Aurora, Illinois, 60504, UNITED STATES

Telephone +1 630 851 2126 Fax +1 630 851 7744 **Email** info@tigbrush.com Website www.tigbrush.com

1.4 Emergency telephone number(s)

+1 352-323-3500 **Emergency**

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

Skin Corrosion/Irritation: Category 2 GHS classification(s)

Serious Eye Damage / Eye Irritation: Category 2A

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H315 Causes skin irritation. H319 Causes serious eye irritation.

Prevention statement(s)

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

P321 Specific treatment is advised - see first aid instructions. P362 Take off contaminated clothing and wash before re-use.

Storage statement(s)

None allocated.

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Disposal statement(s)

None allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
PHOSPHORIC ACID	7664-38-2	231-633-2	23 to 24%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (phosphorus oxides) when heated to decomposition. Contact with most metals may evolve flammable hydrogen gas.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with sodium bicarbonate or 50-50 mixture of sodium carbonate and calcium hydroxide. Collect for complete neutralisation and appropriate disposal.

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6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas. This solution should not be used in a spraying application.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
ingredient		ppm	mg/m³	ppm	mg/m³
Phosphoric acid	SWA (AUS)		1		3

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction

ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face Wear splash-proof goggles. Hands Wear PVC or rubber gloves.

Body Wear coveralls.

Where an inhalation risk exists, wear a Type B (Inorganic gases and vapours) respirator. If spraying, with Respiratory

prolonged use, or if in confined areas, wear an Air-line respirator.







9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

ORANGE COLOURED LIQUID **Appearance**

SWEET ODOUR Odour **Flammability** NON FLAMMABLE **NOT RELEVANT** Flash point 100°C (Approximately) **Boiling point**

< 0°C **Melting point**

Evaporation rate AS FOR WATER

Hq 2.01

NOT AVAILABLE Vapour density Specific gravity 1 (Approximately) Solubility (water) **SOLUBLE**

Vapour pressure 18 mm Hg @ 20°C



9.1 Information on basic physical and chemical properties

Upper explosion limit **NOT RELEVANT** Lower explosion limit **NOT RELEVANT** Partition coefficient **NOT AVAILABLE Autoignition temperature** NOT AVAILABLE **Decomposition temperature NOT AVAILABLE Viscosity** NOT AVAILABLE **Explosive properties** NOT AVAILABLE **Oxidising properties** NOT AVAILABLE **Odour threshold** NOT AVAILABLE

9.2 Other information

% Volatiles > 60 % (Water)

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), alkalis (e.g. sodium hydroxide) and metals.

10.6 Hazardous decomposition products

May evolve toxic gases (phosphorus oxides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Information available for the product: **Acute toxicity**

Based on available data, the classification criteria are not met.

Information available for the ingredient(s):

Ingredient	Oral Toxicity	Dermal Toxicity	Inhalation Toxicity
	(LD50)	(LD50)	(LC50)
PHOSPHORIC ACID	1530 mg/kg (rat)	2740 mg/kg (rabbit)	

Irritating to the skin. Contact may result in irritation, redness, pain, rash, dermatitis and possible skin burns. Skin

Irritating to the eyes. Contact may result in irritation, lacrimation, pain, redness, conjunctivitis and possible Eye

Sensitization Insufficient data for classification as a skin or respiratory sensitiser.

Mutagenicity Insufficient data available to classify as a mutagen. Insufficient data available to classify as a carcinogen. Carcinogenicity

Reproductive Insufficient data available to classify as a reproductive toxin.

Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties. exposure

STOT - repeated Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated

exposure with single exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION



STOT - single

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12.1 Toxicity

Phosphoric acid may be hazardous to aquatic life at high concentrations.

12.2 Persistence and degradability

While acidity may be reduced by natural water minerals, the phosphate may persist indefinitely.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

When spilled onto soil, it will permeate downward, and may dissolve some of the soil matter, especially carbonate-based materials. Some acid will be neutralised, however significant amounts will remain for transport to groundwater.

12.5 Other adverse effects

Phosphoric acid is hazardous to aquatic life at high concentrations. While acidity may be reduced by natural water minerals, the phosphate may persist indefinitely. When spilled onto soil, it will permeate downward, and may dissolve some of the soil matter, especially carbonate-based materials. Some acid will be neutralised, however significant amounts will remain for transport to groundwater.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Wearing the protective equipment detailed above, neutralise to pH 6-8 by SLOW addition to a saturated

sodium bicarbonate solution or similar basic solution. Dilute with excess water and flush to drain. Waste

disposal should only be undertaken in a well ventilated area.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous

Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant

Risk phrases R36/38 Irritating to eyes and skin.

Safety phrases S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S45 In case of accident or if you feel unwell seek medical advice immediately (show the label

where possible).

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Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)

All components are listed on AICS, or are exempt.

UNITED STATES: TSCA (US Toxic Substances Control Act)
All components are listed on the TSCA inventory, or are exempt.

16. OTHER INFORMATION

Additional information

ACIDS: When mixing acids with water (diluting), caution must be taken as heat will be generated which causes violent spattering. Always add a small volume of acid to a large volume of water, NEVER the reverse.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American	Conference of	Governmental	Industrial Hygienists
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CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide
IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average



Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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