



Description	Pin Number	color
X1 Step	D2	green
Y Step	D3	orange
Z Step	D4	white
X1 Direction	D5	yellow
Y Direction	D6	blue
Z Direction	D7	purple
X1 Home	D9	black
Y Home	D10	black
Z and X2 Home	D12	black
Abort	A0	red
Hold	A1	yellow
Resume	A2	green
X2 Direction	A3	gray
X2 Step	A4	brown

DANGER There is a possibility of electrical shock, burn(s), damage to the electrical components, or fire. Wiring connections should be performed by a licensed electrician. Do not remove power supply cover. Disconnect all electrical power when servicing power supply, controller, or drivers.