Grid profile placement

PortaPivot 6530 XL

Patented technology
Delivered parts & recommended tools

Watch our instruction videos on www.portapivot.com
Step 1: design your grid pattern

Step 2: calculate grid profile lengths
Step 3: remove adhesive tape around cut line

Step 4: cut grid profiles

Step 5: calculate guide lengths
Step 6: cut guides (2 of each length)

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Step 7: degrease panel (preferably with isopropyl alcohol)
Make sure the starting profile is 100% straight! If not, use a rubber hammer to straighten profile.
Place the correct length guide in the bottom left corner.

Use masking tape to keep the guide in place.
Place a second length guide

Take the first grid profile (603 mm)
A small portion of tape should have been removed before the grid profile was cut. This will facilitate positioning.

Remove the backing strip.
Use the length guides to position the grid profile onto the glass.

Make sure the grid profile is perfectly placed against the door frame and glass rubber.

Press down firmly.
Repeat the same steps for the second grid profile.

Place length guides

Place profile

Press down firmly
Repeat the same steps for the first vertical grid profile.

Place length guides

Place profile

Press down firmly
Repeat steps for all remaining grid profiles, using the correct length guides and grid profiles (according to your design).

Flip over the door leaf and repeat all steps for the counterside.

For perfect alignment, start assembly in the same corner as the first side.
For further instructions on how to install the fully assembled door in your doorway, please refer to the DOOR INSTALLATION MANUAL.