



**mitsubishi  
electric**

SPLIT-TYPE, HEAT PUMP AIR CONDITIONERS

*Changes for the Better*

## INDOOR UNIT

# SERVICE MANUAL

No. OBH488

**Wireless type  
Models**

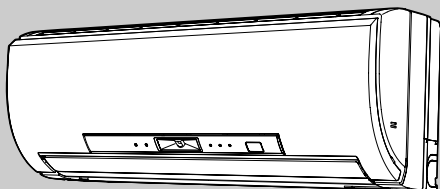
**MSZ-FD25VA** - E1

**MSZ-FD25VAS** - E1

**MSZ-FD35VA** - E1

**MSZ-FD35VAS** - E1

Outdoor unit service manual  
MUZ-FD-VA Series(OBH489)  
MXZ-A-VA Series (OB377)  
MXZ-8A140A (OC316)



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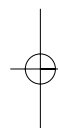
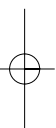
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**PARTS CATALOG (OBB488)**

**NOTE:**  
RoHS compliant products have <G> mark on the spec name plate.









# 1

## TECHNICAL CHANGES

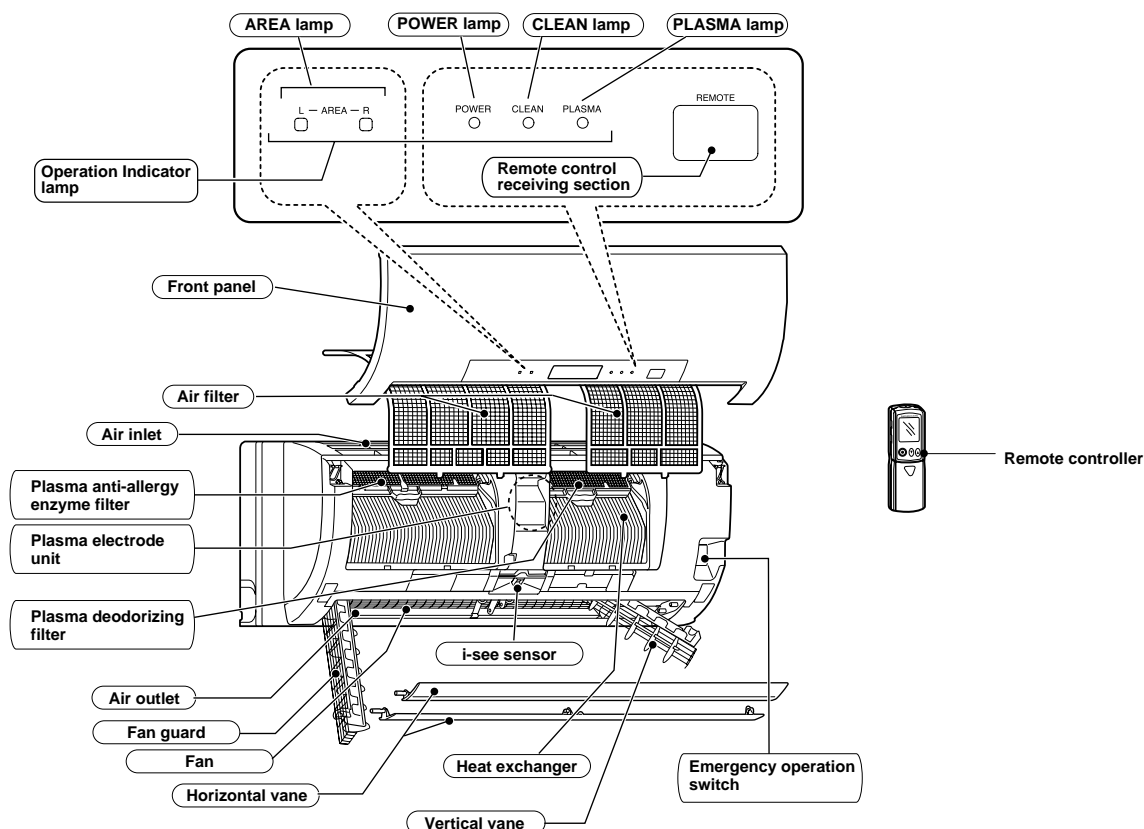
**MSZ-FD25VA** -[E1] **MSZ-FD25VAS** -[E1]

**MSZ-FD35VA** -[E1] **MSZ-FD35VAS** -[E1]

1. New model



MSZ-FD25VA  
MSZ-FD25VAS  
MSZ-FD35VA  
MSZ-FD35VAS



#### AREA lamp indicate AREA setting

In AREA setting, the horizontal air flow direction changes automatically according to the detection of i-see Sensor which detects the floor/ wall temperature to air-condition the room evenly.

#### i-see control operation

i-see sensor constantly measure floor/wall temperature to automatically adjust to the set temperature by estimating the temperature actually perceived by a person inside the room ("sensible temperature").

### ACCESSORIES

①	Installation plate	1
②	Installation plate fixing screw 4 × 25 mm	5
③	Remote controller holder	1
④	Fixing screw for ③ 3.5 × 1.6 mm (Black)	2
⑤	Battery (AAA) for remote controller	2
⑥	Wireless remote controller	1
⑦	Felt tape (Used for left or left-rear piping)	1



Indoor model				MSZ-FD25VA	MSZ-FD25VAS	MSZ-FD35VA	MSZ-FD35VAS
Power supply				Single phase 230 V, 50 Hz			
Electrical data	Power input *1	Cooling	W	26		28	
		Heating		31		33	
	Running current *1	Cooling	A	0.25		0.27	
		Heating		0.30		0.32	
	Fan motor current *1	Cooling	A	0.25		0.27	
		Heating		0.30		0.32	
Fan motor model				RCOJ40-GF			
Dimensions W×H×D			mm	798×295×257			
Weight			kg	12			
Color				PURE WHITE	SILVER	PURE WHITE	SILVER
Special remarks	Air direction			4			
	Air flow (Super High)	Cooling	m³ /h	672			
		Heating		726		750	
	Air flow (High/Med./Low)	Cooling	m³ /h	516/378/276			
		Heating		552/402/270		552/402/282	
	Sound level (Super High)	Cooling	dB(A)	42		43	
		Heating					
	Sound level (High/Med./Low)	Cooling	dB(A)	36/29/20		36/29/21	
		Heating					
	Fan speed (Super High)	Cooling	rpm	1,190			
		Heating		1,270		1,300	
	Fan speed (High/Med./Low)	Cooling	rpm	950/740/580			
Heating		1,010/780/570		1,010/780/590			
Fan speed regulator				4			
Remote controller model				KM08A			

**NOTE :** Test conditions are based on ISO 5151

Cooling : Indoor Dry-bulb temperature 27 °C

Wet-bulb temperature 19 °C

Outdoor Dry-bulb temperature 35 °C

Heating : Indoor Dry-bulb temperature 20 °C

Outdoor Dry-bulb temperature 7 °C

Wet-bulb temperature 6 °C

Refrigerant piping length (one way): 5 m

\*1 Measured under rated operating frequency.

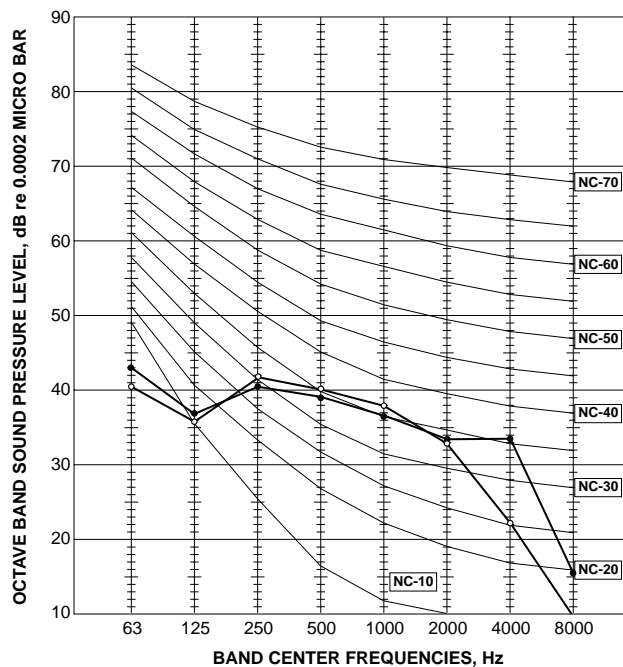
#### Specifications and rating conditions of main electric parts

Fuse	(F11)	250 V 3.15 A
i-see Sensor motor	(MT)	MP20Z 12 VDC 300 Ω (at 25 °C)
Horizontal vane motor	(MV1)	MSFBC20C29 12 VDC 350 Ω (at 25 °C)
Vertical vane motor	(MV2)	MSBPC20M11 12 VDC 300 Ω (at 25 °C)
Varistor	(NR11)	S10K320E3K1
i-see Sensor	(RR)	A2TPMI 23A FOV50 OBA060 P8L1 J4S
Terminal block	(TB)	3P

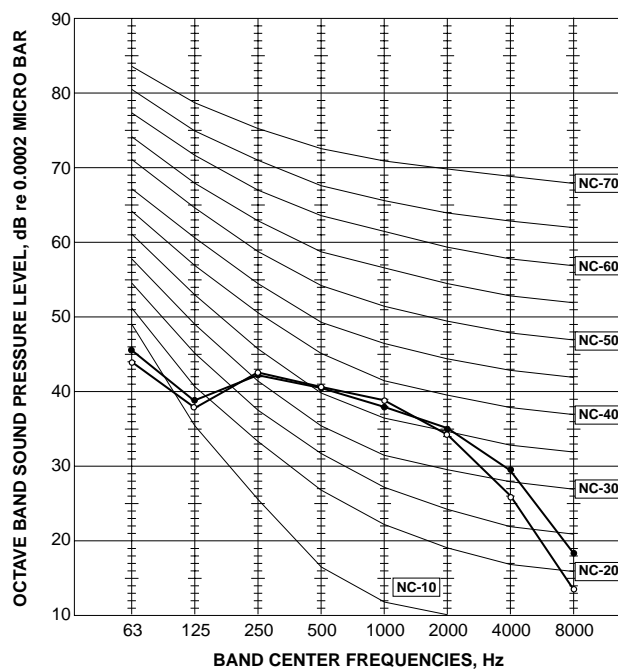


**MSZ-FD25VA**  
**MSZ-FD25VAS**

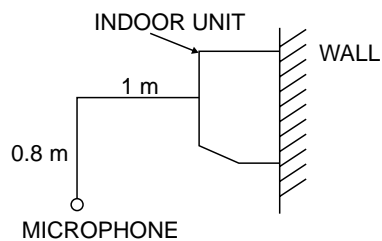
FAN SPEED	FUNCTION	SPL(dB(A))	LINE
Super High	COOLING	42	●—●
	HEATING		○—○


**MSZ-FD35VA**  
**MSZ-FD35VAS**

FAN SPEED	FUNCTION	SPL(dB(A))	LINE
Super High	COOLING	43	●—●
	HEATING		○—○


**Test conditions**

Cooling : Dry-bulb temperature 27 °C    Wet-bulb temperature 19 °C  
 Heating : Dry-bulb temperature 20 °C



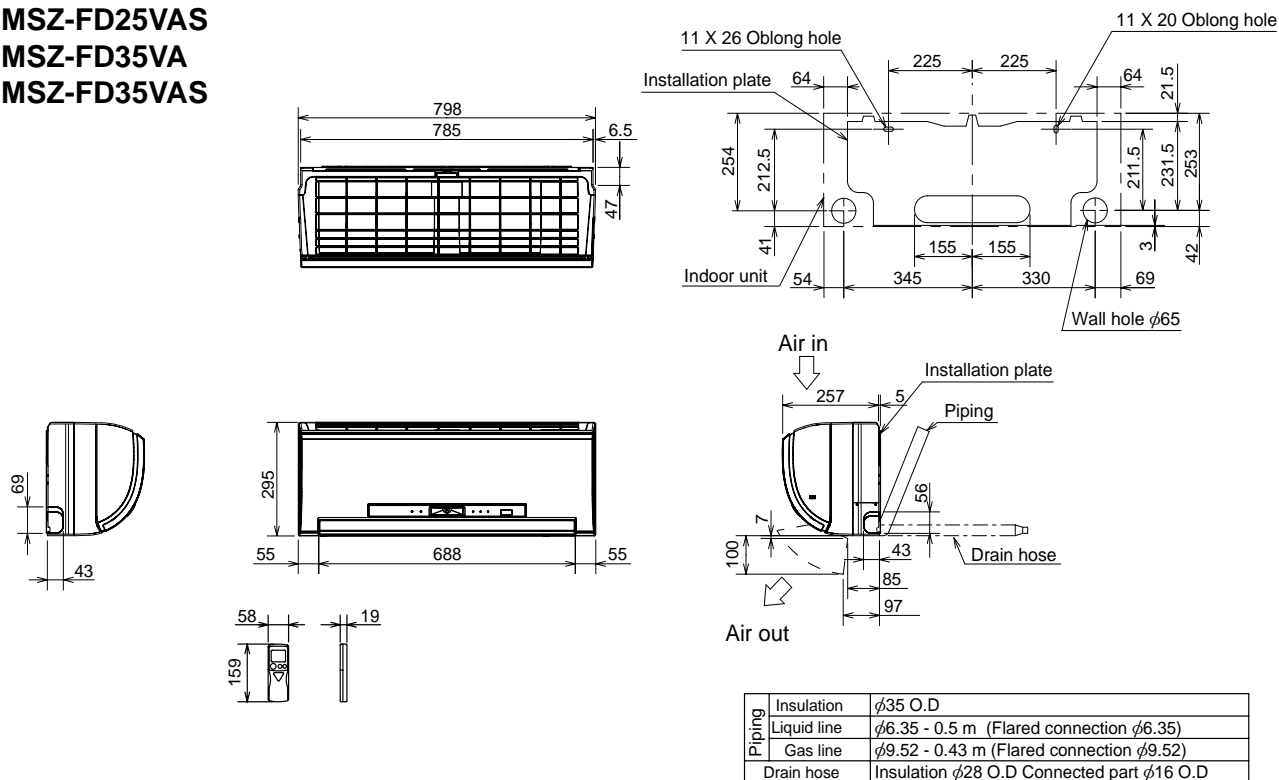


# 5

# OUTLINES AND DIMENSIONS

MSZ-FD25VA  
MSZ-FD25VAS  
MSZ-FD35VA  
MSZ-FD35VAS

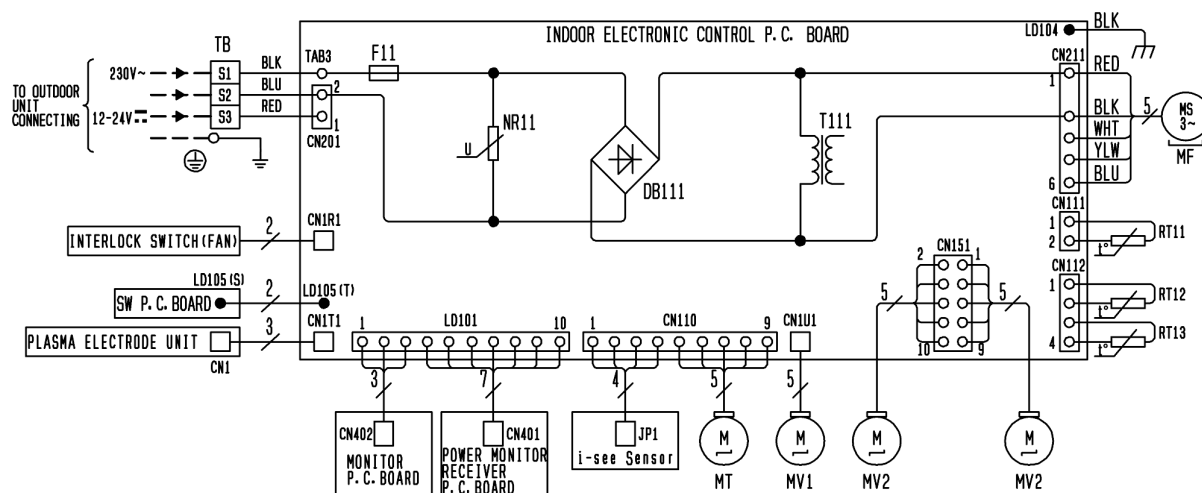
Unit : mm



# 6

# WIRING DIAGRAM

MSZ-FD25VA MSZ-FD25VAS MSZ-FD35VA MSZ-FD35VAS



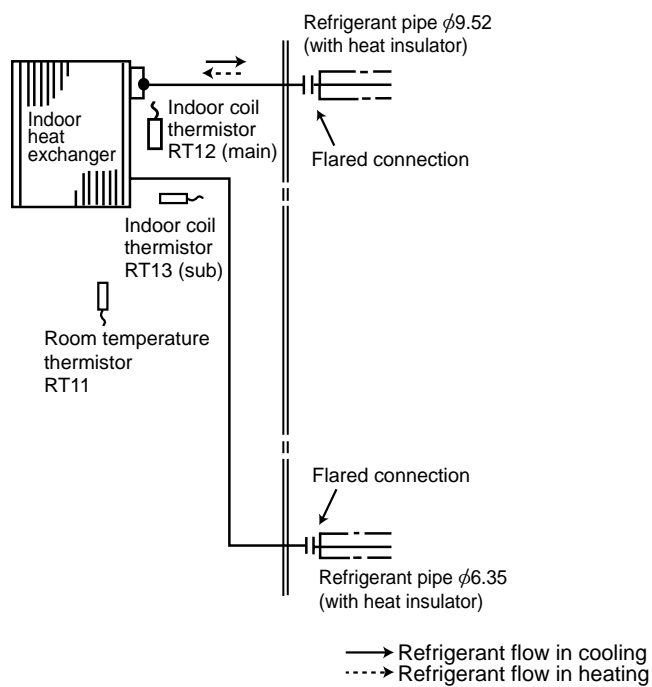
SYMBOL	NAME	SYMBOL	NAME
DB111	DIODE STACK	NR11	VARISTOR
F11	FUSE (T3.15A/250V)	RT11	ROOM TEMP. THERMISTOR
MF	FAN MOTOR	RT12	COIL TEMP. THERMISTOR (MAIN)
MT	i-see Sensor MOTOR	RT13	COIL TEMP. THERMISTOR (SUB)
MV1	VANE MOTOR (HORIZONTAL)	T111	TRANSFORMER
MV2	VANE MOTOR (VERTICAL)	TB	TERMINAL BLOCK

NOTES: 1. About the outdoor side electric wiring refer to the outdoor unit electric wiring diagram for servicing.  
2. Use copper conductors only. (For field wiring)  
3. Symbols below indicate.  
□ : Terminal block  
□ : Connector



MSZ-FD25VA  
MSZ-FD25VAS  
MSZ-FD35VA  
MSZ-FD35VAS

Unit : mm





**MSZ-FD25VA**  
**MSZ-FD25VAS**  
**MSZ-FD35VA**  
**MSZ-FD35VAS**

### 8-1. TIMER SHORT MODE

For service, set time can be shortened by short circuit of JPG and JPS on the electronic control P.C. board.

The time will be shortened as follows. (Refer to 10-7.)

Set time : 1-minute → 1-second

Set time : 3-minute → 3-second (It takes 3 minutes for the compressor to start operation. However, the starting time is shortened by short circuit of JPG and JPS.)

### 8-2. P.C. BOARD MODIFICATION FOR INDIVIDUAL OPERATION

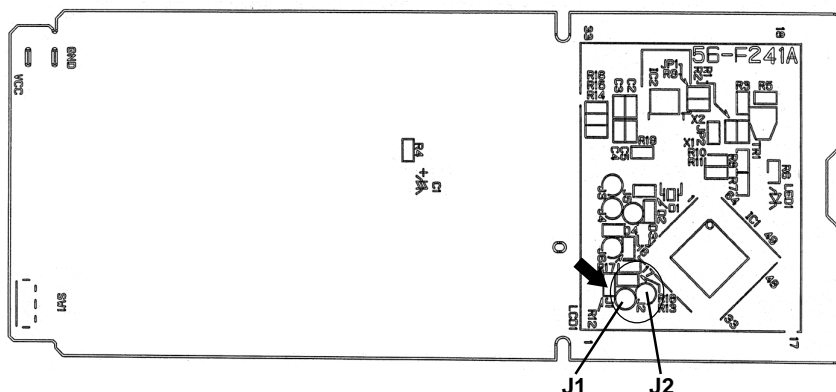
A maximum of 4 indoor units with wireless remote controllers can be used in a room.

In this case, to operate each indoor unit individually by each remote controller, P.C. boards of remote controller must be modified according to the number of the indoor unit.

#### How to modify the remote controller P.C. board

Remove batteries before modification.

The board has a print as shown below :



**NOTE :** For modification, take out the batteries and press the OPERATE/STOP(ON/OFF) button twice or 3 times at first.  
 After modification, put back the batteries then press the RESET button.

The P.C. board has the print "J1" and "J2". Solder "J1" and "J2" according to the number of indoor unit as shown in Table 1. After modification, press the RESET button.

**Table 1**

	1 unit operation	2 units operation	3 units operation	4 units operation
No. 1 unit	No modification	Same as at left	Same as at left	Same as at left
No. 2 unit	—	Solder J1	Same as at left	Same as at left
No. 3 unit	—	—	Solder J2	Same as at left
No. 4 unit	—	—	—	Solder both J1 and J2

#### How to set the remote controller exclusively for particular indoor unit

After you turn the breaker ON, the first remote controller that sends the signal to the indoor unit will be regarded as the remote controller for the indoor unit.

The indoor unit only accept the signal from the remote controller that has been assigned to the indoor unit once they are set.

The setting will be cancelled if the breaker is turned OFF, or the power supply is shut down.

Please conduct the above setting once again after the power has restored.



### 8-3. AUTO RESTART FUNCTION

When the indoor unit is controlled with the remote controller, the operation mode, the set temperature, and the fan speed are memorized by the indoor electronic control P.C. board. "AUTO RESTART FUNCTION" automatically starts operation in the same mode just before the shutoff of the main power.

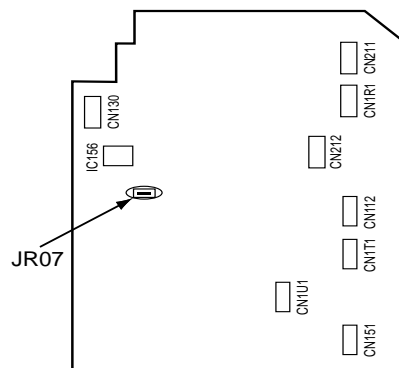
#### Operation

- ① If the main power has been cut, the operation settings remain.
- ② After the power is restored, the unit restarts automatically according to the memory.

(However, it takes at least 3 minutes for the compressor to start running.)

#### How to release "AUTO RESTART FUNCTION"

- ① Turn OFF the main power for the unit.
- ② Solder the Jumper wire to JR07 on the indoor electronic control P.C. board. (Refer to 10-7.)

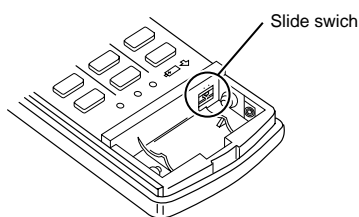


#### NOTE :

- The operation settings are memorized when 10 seconds have passed after the indoor unit was operated with the remote controller.
- If main power is turned OFF or a power failure occurs while AUTO START/STOP timer is active, the timer setting is cancelled.
- If the unit has been OFF with the remote controller before power failure, the auto restart function does not work as the power button of the remote controller is OFF.
- To prevent breaker OFF due to the rush of starting current, systematize other home appliance not to turn ON at the same time.
- When some air conditioners are connected to the same supply system, if they are operated before power failure, the starting current of all the compressors may flow simultaneously at restart. Therefore, the special counter-measures are required to prevent the main voltage-drop or the rush of the starting current by adding to the system that allows the units to start one by one.

### 8-4. REMOTE CONTROLLER

Be sure to set the slide switch inside the remote controller to an appropriate position in accordance with the installed position of the indoor unit. If the switch is not set correctly, the air conditioner may not function properly.

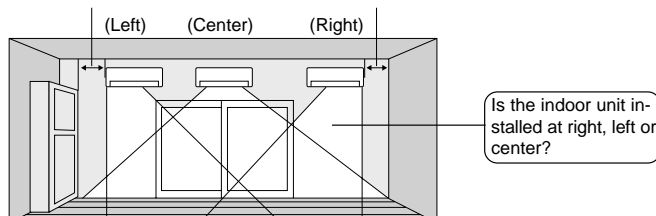


Area	Left	Center	Right
Position of the slide switch			
Display on the remote controller			

Where is the indoor unit installed in your room?

Installed at left, if the distance is not more than 50 cm.

Installed at right, if the distance is not more than 50 cm.

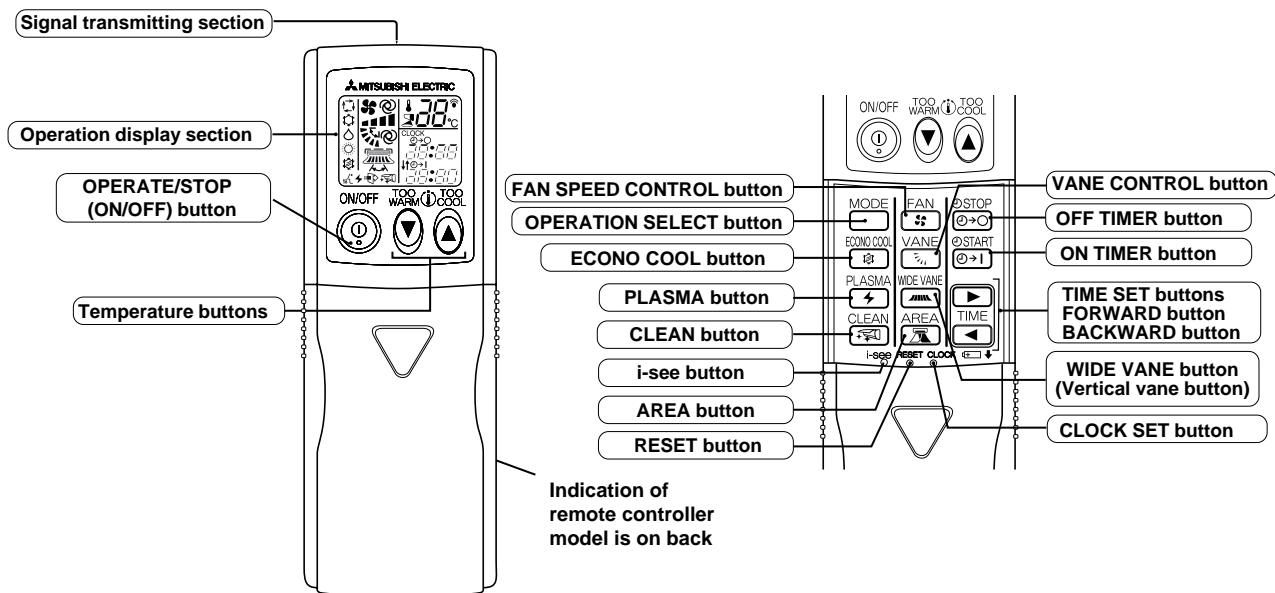


**NOTE:** If the indoor unit is installed more than 50 cm away from the side walls, cabinets or other nearby objects, set the slide switch to the "center" position.



MSZ-FD25VA  
MSZ-FD25VAS  
MSZ-FD35VA  
MSZ-FD35VAS

### WIRELESS REMOTE CONTROLLER



**NOTE:** Last setting will be stored after the unit is turned OFF with the remote controller. Indoor unit receives the signal of the remote controller with beeps.

### INDOOR UNIT LAMP

The lamps at the center of the indoor unit indicates the operation state.

Lamp	Operation state
AREA	Refer to 9-7.
POWER	Lamp lights during operation. Lamp blinks in abnormal condition.
CLEAN	Lamp lights during clean operation. Refer to 9-9.
PLASMA	Lamp lights during PLASMA operation. Refer to 9-8.



## 9-1. COOL ( ❄ ) OPERATION

- (1) Press OPERATE/STOP(ON/OFF) button.  
POWER lamp of the indoor unit turns on with a beep tone.
- (2) Select COOL mode with OPERATION SELECT button.
- (3) Press TEMPERATURE buttons (TOO WARM or TOO COOL button) to select the desired temperature.  
The setting range is 16 ~ 31 °C.

### 1. Coil frost prevention

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the coil from frosting.

When the temperature of indoor heat exchanger becomes too low, the coil frost prevention mode works.

The indoor fan operates at the set speed and the compressor stops. This mode continues until the temperature of indoor heat exchanger rises.

### 2. Low outside temperature operation

When the outside temperature is lower, low outside temperature operation starts, and the outdoor fan slows or stops.

## 9-2. DRY ( ☁ ) OPERATION

- (1) Press OPERATE/STOP(ON/OFF) button.  
POWER lamp of the indoor unit turns on with a beep tone.
- (2) Select DRY mode with OPERATION SELECT button.
- (3) The set temperature is determined from the initial room temperature.

### 1. Coil frost prevention

Coil frost prevention is as same as COOL mode. (9-1.1.)

### 2. Low outside temperature operation

Low outside temperature operation is as same as COOL mode. (9-1.2.)

## 9-3. HEAT ( ☀ ) OPERATION

- (1) Press OPERATE/STOP(ON/OFF) button.  
POWER lamp of the indoor unit turns on with a beep tone.
- (2) Select HEAT mode with OPERATION SELECT button.
- (3) Press TEMPERATURE buttons (TOO WARM or TOO COOL button) to select the desired temperature.  
The setting range is 16 ~ 31 °C.

### 1. Cold air prevention control

When the compressor is not operating or is starting, and the temperature of indoor heat exchanger and/or the room temperature is low or when defrosting is being done, the indoor fan will stop or rotate in Very Low speed.

### 2. High pressure protection

The compressor operational frequency is controlled by the temperature of the indoor heat exchanger to prevent the condensing pressure from increasing excessively.

When the temperature of indoor heat exchanger becomes too high, the high pressure protection works.

The indoor fan operates following the cold air prevention control. This mode continues until the temperature of indoor heat exchanger falls.

### 3. Defrosting

Defrosting starts when the temperature of outdoor heat exchanger becomes too low.

The compressor stops once, the indoor/outdoor fans stop, the 4-way valve reverses, and the compressor re-starts.

This mode continues until the temperature of outdoor heat exchanger rises or the fixed time passes.


## 9-4. AUTO CHANGE OVER ... AUTO MODE OPERATION

Once desired temperature is set, unit operation is switched automatically between COOL and HEAT operation.

### Mode selection

- (1) Initial mode  
When unit starts the operation with AUTO operation from off;
  - If the room temperature is higher than the set temperature, operation starts in COOL mode.
  - If the room temperature is equal to or lower than the set temperature, operation starts in HEAT mode.
- (2) Mode change  
COOL mode changes to HEAT mode when about 15 minutes have passed with the room temperature 2 °C below the set temperature.  
HEAT mode changes to COOL mode when about 15 minutes have passed with the room temperature 2 °C above the set temperature.

### NOTE 1

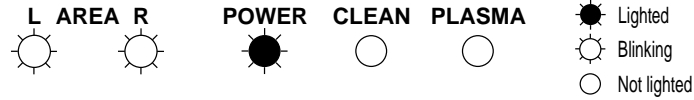
If two or more indoor units are operating in multi system, there might be a case that the indoor unit, which is operating in  (AUTO), cannot change over to the other operating mode (COOL ↔ HEAT) and becomes a state of standby. Refer to **NOTE 2 "FOR MULTI SYSTEM AIR CONDITIONER"**.



**NOTE 2**  
**FOR MULTI SYSTEM AIR CONDITIONER**  
**OUTDOOR UNIT : MXZ series**

Multi system air conditioner can connect two or more indoor units with one outdoor unit.

- When you try to operate two or more indoor units with one outdoor unit simultaneously, one for the cooling and the others for heating, the operation mode of the indoor unit that operates earlier is selected. The other indoor units cannot operate, indicating as shown in the figure below. In this case, please set all the indoor units to the same operation mode.



- When indoor unit starts the operation while the defrosting of outdoor unit is being done, it takes a few minutes(max. 10 minutes) to blow out the warm air.
- In the heating operation, though indoor unit that does not operate may get warm or the sound of refrigerant flowing may be heard, they are not malfunction. The reason is that the refrigerant continuously flows into it.

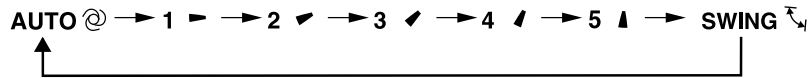
## 9-5. AUTO VANE OPERATION

### 1. Horizontal vane

#### (1) Vane motor drive

These models are equipped with a stepping motor for the horizontal vane. The rotating direction, speed, and angle of the motor are controlled by pulse signals (approx. 12 V) transmitted from indoor microprocessor.

#### (2) The horizontal vane angle and mode change as follows by pressing VANE CONTROL button.



#### (3) Positioning

To confirm the standard position, the vane moves until it touches the vane stopper. Then the vane is set to the selected angle.

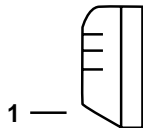
Confirming of standard position is performed in the following cases:

- The operation starts or finishes (including timer operation).
- The test run operation starts.
- Standby mode (only during multi system operation) starts or finishes.

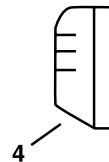
#### (4) VANE AUTO ( @ ) mode

The microprocessor automatically determines the vane angle to make the optimum room temperature distribution.

COOL and DRY operation  
 Vane angle is fixed to Angle 1.



HEAT operation  
 Vane angle is fixed to Angle 4.



#### (5) STOP (operation OFF) and ON TIMER standby

In the following cases, the horizontal vane returns to the closed position.

- When OPERATE/STOP (ON/OFF) button is pressed (POWER OFF).
- When the operation is stopped by the emergency operation.
- When ON TIMER is ON standby.

#### (6) Dew prevention

During COOL or DRY operation with the vane angle at Angle 3 ~ 5 when the compressor cumulative operation time exceeds 1 hour or 30 minutes, the vane angle automatically changes to Angle 2 for dew prevention.



(7) SWING (↕) mode



By selecting SWING mode with VANE CONTROL button, the horizontal vane swings vertically.

(8) Cold air prevention in HEAT operation

The horizontal vane position is set to Upward.

**NOTE :** When 2 or more indoor units are operated with multi outdoor unit, even if any indoor unit turns thermostat off, this control doesn't work in the indoor unit.

(9) To change the airflow direction not to blow directly onto your body.

To change the air flow direction	When to use this function?	COOL/DRY	HEAT
Pressing and holding VANE CONTROL button for 2 seconds or more cause the horizontal vane to reverse and move to horizontal position.  Horizontal position	Use this function if you don't want the air from the indoor unit to blow directly onto your body. <ul style="list-style-type: none"><li>Depending on the shape of the room, the air may blow directly onto your body.</li><li>Press VANE CONTROL button again to return the vane to the previously-set position.</li></ul>	The air conditioner starts the cooling or drying operation approx. 3 minutes after the vane has moved to the horizontal position. <ul style="list-style-type: none"><li>When VANE CONTROL button is pressed again, the vane returns to the previously-set position and the air conditioner starts the cool or dry operation in approx. 3 minutes.</li></ul>	The air conditioner starts heating operation approx. 3 minutes after the vane has moved to the horizontal position. <ul style="list-style-type: none"><li>Sometimes the area around your feet may not warm. To warm the area around the feet, set the horizontal vane to  (AUTO) or the downward-blowing position.</li><li>When VANE CONTROL button is pressed again, the vane returns to the previously-set position and the air conditioner starts the heat operation in approx. 3 minutes.</li></ul>

**NOTE :**

- If you make the airflow not to blow directly onto your body by pressing VANE CONTROL button, the compressor stops for 3 minutes even during the operation of the air conditioner.
- The air conditioner operates with Very Low speed until the compressor turns on again.

(10) ECONO COOL (🌿) operation (ECONOmical operation)

When ECONO COOL button is pressed in COOL mode, set temperature is automatically set 2 °C higher.

Also the horizontal vane swings in various cycle.

SWING operation makes you feel cooler than set temperature. So, even though the set temperature is higher, the air conditioner can keep comfort. As a result, energy can be saved.

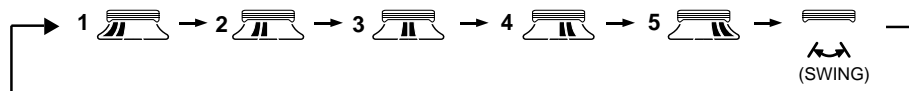
ECONO COOL operation is cancelled when ECONO COOL button is pressed once again or VANE CONTROL button is pressed or changed to other operation mode.

## 2. Vertical vane

(1) Vane motor drive

These models are equipped with a stepping motor for the vertical vane. The rotating direction, speed, and angle of the motor are controlled by pulse signals (approx. 12 V) transmitted from microprocessor.

(2) The vertical vane angle and mode change as follows by pressing WIDE VANE button.



(3) Positioning

To confirm the standard position, the vane moves until it touches the vane stopper. Then the vane is set to the selected angle.

Confirming of standard position is performed in the following cases:

- OPERATE/STOP(ON/OFF) button is pressed (POWER ON or OFF).
- SWING is started.
- The power supply turns ON.

(4) SWING(↔) MODE

By selecting SWING mode with WIDE VANE button, the vertical vane swings horizontally. The remote controller displays "↔". Swing mode is cancelled when WIDE MODE button is pressed once again.



## 9-6. i-see CONTROL OPERATION

The sensors constantly measure the room and floor/wall temperatures to automatically adjust to the set temperature by estimating the temperature actually perceived by a person inside the room ("sensory temperature").

### Advantages

- The air inside the room is conditioned quickly to a comfortable condition.
- The room will not become too cold or hot even when the air conditioner is kept on for a long period.
- The air conditioner will not overcool or overheat, which means you can save on electricity.

i-see control operation is activated when i-see button is pressed with a thin stick in manual COOL or manual HEAT mode.

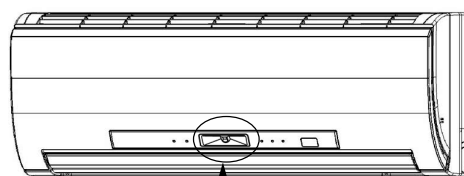
**NOTE :** i-see control operation is activated when the remote controller is first used following replacement of the batteries or resetting of the remote controller.

i-see control operation is cancelled when i-see button is pressed with a thin stick once again.

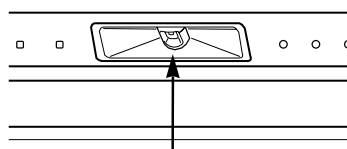
**NOTE :** If the conditioner is turned OFF without cancelling i-see control operation, i-see control operation is activated the next time the air conditioner is turned ON.

### i-see Sensor

i-see Sensor, which is installed on the upper of the air outlet of the indoor unit, is moved with the stepping motor and it detects the floor/ wall temperature.



i-see Sensor is installed here.



Enlarged view of i-see Sensor

### i-see Sensor

- When AREA setting is not activated, the sensing range of i-see Sensor differs depending on the installation location of the air conditioner.

Installation position	Installed at left	Installed at center	Installed at right
Image of sensing range			
Direction of sensor	Right	Center	Left




Refer to "Remote controller in SERVICE FUNCTIONS".

- Install the front panel correctly after being removed for maintenance or service so that the floor/wall temperatures can be measured correctly.

## 9-7. AREA ( ) SETTING

- (1) Press OPERATE / STOP (ON/ OFF) button to start the air conditioner.
- (2) Press i-see button. (NOTE1)
- (3) Press AREA button.

Each time the button is pressed, the area is changed in sequence:

 (AUTO) →  (LEFT) →  (RIGHT) → Cancel

i-see Sensor moves intermittently, measuring the floor and wall temperature.

- (4) AREA setting is cancelled when the "cancel" is selected by pressing AREA button, or when WIDE VANE button is pressed.

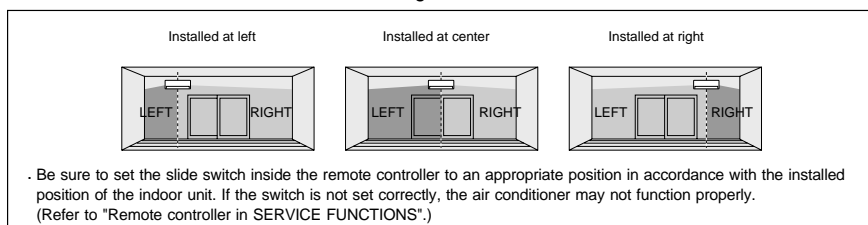
**NOTE1:** AREA setting is only available during i-see control operation.

**NOTE2:** If AREA setting is canceled, the vertical vane returns to the previously set position before AREA setting.

**NOTE3:** The horizontal air flow direction (WIDE VANE button), including horizontal SWING, cannot be set during AREA setting.



# ●Indoor unit installation location and air-conditioning area



		To air-condition mainly the left area of the room	To air-condition the entire room The horizontal air flow direction and indoor unit display are switched according to the room temperature (floor/wall).	To air-condition mainly the right area of the room
Remote controller button		Press AREA button to select LEFT.	Press AREA button to select AUTO.	Press AREA button to select RIGHT.
Remote controller display				
i-see Sensor operation				
Control range of horizontal air flow direction. The vertical air flow direction conforms to the setting on the remote controller. (The horizontal air flow direction is controlled in this range.)	Installed at center			
	Installed at left			
	Installed at right			
Indoor unit display	AREA	L R ● ○	L R or L R or L R ● ○ ● ○ ● ○	L R ○ ●

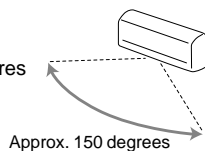
● Lighted  
○ Not lighted

## ●When AREA is set to AUTO

- The vertical vane is controlled to maintain uniform temperature in the whole room.
- The i-see Sensor moves in a range of 150 degrees detecting floor/wall temperature of 3 areas (left, right, center). Therefore, the detected temperatures may be different from the temperatures measured on commercial thermometers depending on the condition or temperature distribution on the floor and/or wall.

Ex.) In COOL mode

Moving of horizontal air flow direction		
Indoor unit display	<p>Indication of AREA setting</p> <p>L AREA R</p> <p>○ ●</p> <p>▶</p> <p>● AREA ○</p>	
NOTE	<ul style="list-style-type: none"> <li>• The horizontal air flow direction changes if i-see Sensor detects approx. 3 °C temperature difference.</li> <li>• In AUTO of AREA setting, both right and left lamps are lighted when the room is evenly air-conditioned.</li> </ul> <p>L AREA R</p> <p>● ●</p>	

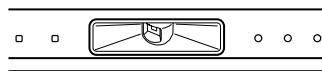


● Lighted  
○ Not lighted

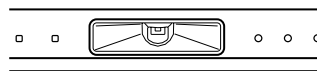


### Operation and operating range

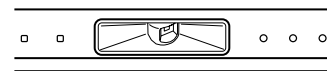
i-see sensor moves 30 degrees from the center in both right and left side.



i-see Sensor turning to the left



i-see Sensor turning to the center



i-see Sensor turning to the right

i-see Sensor operates as follows in accordance with AREA setting made with the remote controller.

“AUTO” in AREA setting; first turning to the LEFT for adjusting the position then.....

CENTER → RIGHT → CENTER → LEFT → CENTER.....

(The sensor turns to the right, left and center.)

“RIGHT” in AREA setting; first turning to the LEFT for adjusting the position then....

CENTER → RIGHT → CENTER → RIGHT → CENTER.....

(The sensor turns to the right and center.)

“LEFT” in AREA setting; first turning to the LEFT for adjusting the position then....

CENTER → LEFT → CENTER → LEFT → CENTER.....

(The sensor turns to the left and center.)

The sensor finishes turning to one area to another for 3 seconds and it operates one area for 5 seconds.

### 9-8. PLASMA ( ) OPERATION

- (1) Press OPERATE/STOP (ON/OFF) button to start the air conditioner.
- (2) Press PLASMA button to set PLASMA operation.  
PLASMA lamp turns ON and plasma electrode unit is energized.
- (3) Press PLASMA button again to cancel PLASMA operation.

#### Description of PLASMA operation:

Plasma operation consists of deodorizing and air purifying features.

Particles of odor-releasing substances are absorbed and decomposed by the plasma deodorizing filter.

Particles of allergens such as pollens and house dust are collected by the plasma anti-allergy filter.

These filters work with negative ions generated by the plasma electrode unit.



## 9-9. CLEAN ( ) OPERATION

- When CLEAN operation is set, it performs for 40 minutes when unit is stopped after COOL/DRY operation. CLEAN operation performs when: COOL is operated more than 3 minutes / DRY is operated more than 6 minutes.
- The horizontal vane is slightly opened and the fan is stopped for the first 15 minutes. then, the horizontal vane is set to higher than angle 1 and the fan is operated for 25 minutes.





## 9-10. TIMER OPERATION

### 1. How to set the time




- (1) Check that the current time is set correctly.

**NOTE :** Timer operation will not work without setting the current time. Initially "0:00" blinks at the current time display of TIME MONITOR, so set the current time correctly with CLOCK SET button.






#### How to set the current time

- (a) Press the CLOCK set button.
  - (b) Press the TIME SET buttons (  and  ) to set the current time.
    - Each time FORWARD button (  ) is pressed, the set time increases by 1minute, and each time BACKWARD button (  ) is pressed, the set time decreases by 1minute.
    - Pressing those buttons longer, the set time increases / decreases by 10 minutes.
  - (c) Press the CLOCK set button.
- (2) Press OPERATE/STOP (ON/OFF) button to start the air conditioner.
  - (3) Set the time of timer.



#### ON timer setting

- (a) Press ON TIMER button(  ) during operation.
- (b) Set the time of the timer using TIME SET buttons (  and  ) . \*

#### OFF timer setting

- (a) Press OFF TIMER button (  ) during operation.
  - (b) Set the time of the timer using TIME SET buttons (  and  ) . \*
- \* Each time FORWARD button (  ) is pressed, the set time increases by 10 minutes; each time BACKWARD button (  ) is pressed, the set time decreases by 10 minutes.

### 2. To release the timer

To release ON timer, press ON TIMER button (  ).  
 To release OFF timer, press OFF TIMER button(  ).  
 TIMER is cancelled and the display of set time disappears.

## PROGRAM TIMER

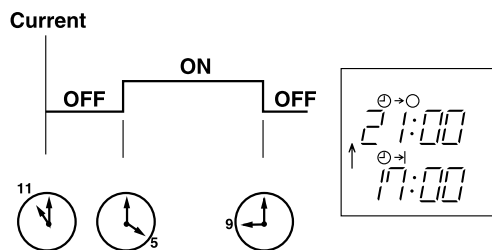
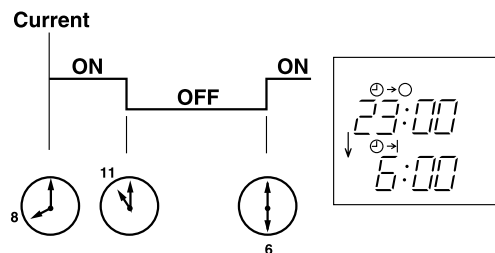
- OFF timer and ON timer can be used in combination. The timer of the set time that is reached first will operate first.
- "↑" and "↓" display shows the order of OFF timer and ON timer operation.

(Example 1) The current time is 8:00 PM.

The unit turns off at 11:00 PM, and on at 6:00 AM.

(Example 2) The current time is 11:00 AM.

The unit turns on at 5:00 PM, and off at 9:00 PM.



**NOTE :** If the main power is turned OFF or a power failure occurs while ON/OFF timer is active, the timer setting is cancelled. As these models are equipped with an auto restart function, the air conditioner starts operating with timer cancelled when power is restored.



## 9-11. EMERGENCY/TEST OPERATION

In case of test run operation or emergency operation, use EMERGENCY OPERATION switch on the right side of the indoor unit. Emergency operation is available when the remote controller is missing, has failed or the batteries of the remote controller run down. The unit will start and AREA lamp will light.

The first 30 minutes of operation is the test run operation. This operation is for servicing. The indoor fan runs at High speed and thermostat is ON, but temperature control does not work.

After 30 minutes of test run operation, the system shifts to EMERGENCY COOL / HEAT MODE with a set temperature of 24 °C. The fan speed shifts to Med.

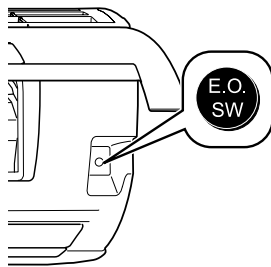
All protective operations such as the coil frost prevention works even in emergency operation.

In the test run or emergency operation, the horizontal vane operates in VANE AUTO ( @ ) mode.

Emergency operation continues until EMERGENCY OPERATION switch is pressed once or twice or the unit receives any signal from the remote controller. In case of latter, normal operation will start.

**NOTE :** Do not press EMERGENCY OPERATION switch during normal operation.

### EMERGENCY OPERATION switch (E.O.SW)



Operation mode	COOL	HEAT
Set temperature	24 °C	24 °C
Fan speed	Med.	Med.
Horizontal vane	Auto	Auto
Vertical vane	Straight	Straight

The operation mode is indicated by the AREA lamp as following

#### AREA lamp

	L	AREA	R	
EMERGENCY COOL	●	↓	○	● Lighted ○ Not lighted
EMERGENCY HEAT	○	↓	●	
STOP	○		○	

#### NOTE:

This is the indication of EMERGENCY OPERATION mode. AREA setting is not available during EMERGENCY OPERATION.

## 9-12. 3-MINUTE TIME DELAY OPERATION

When the system turns OFF, compressor will not restart for 3 minutes as 3-minute time delay function operates to protect compressor from overload.



## MSZ-FD25VA MSZ-FD25VAS MSZ-FD35VA MSZ-FD35VAS

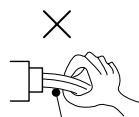
## 10-1. CAUTIONS ON TROUBLESHOOTING

## 1. Before troubleshooting, check the following

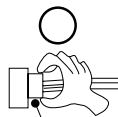
- 1) Check the power supply voltage.
- 2) Check the indoor/outdoor connecting wire for miswiring.

## 2. Take care of the following during servicing

- 1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and / or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the P.C. board.
- 3) When removing the P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



Lead wiring



Housing point

## 3. Troubleshooting procedure

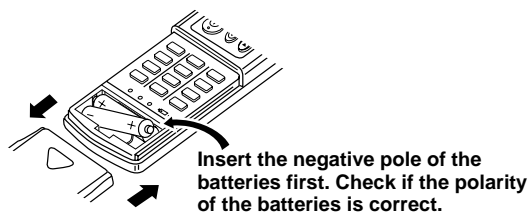
- 1) First, check if the OPERATION INDICATOR lamp on the indoor unit is flashing on and off to indicate an abnormality. To make sure, check how many times the abnormality indication is flashing on and off before starting service work.
- 2) Before servicing, check that the connector and terminal are connected properly.
- 3) When the P.C. board seems to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
- 4) When troubleshooting, refer to 10-2., 10-3. and 10-4.

## 4. How to replace batteries

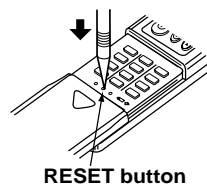
Weak batteries may cause the remote controller malfunction.

In this case, replace the batteries to operate the remote controller normally.

- ① Remove the front lid and insert batteries. Then reattach the front lid.



- ② Press RESET button with tip end of ball point pen or the like, and then use the remote controller.



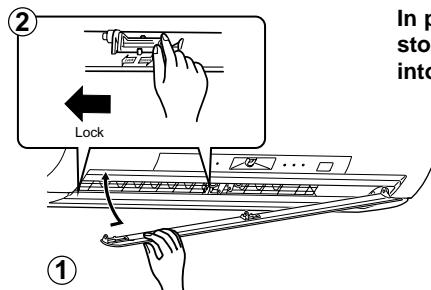
**NOTE :** 1. If RESET button is not pressed, the remote controller may not operate correctly.

2. This remote controller has a circuit to automatically reset the microcomputer when batteries are replaced. This function is equipped to prevent the microcomputer from malfunctioning due to the voltage drop caused by the battery replacement.

## 5. How to install the horizontal vane

If horizontal vane is not installed correctly, all of the operation indicator lamps will blink. In this case, install the horizontal vane correctly by following the procedures ① to ②.

**NOTE :** Before installation of the horizontal vane, turn OFF the power supply.



In procedure ② lock the stoppers until they click into place.



## 10-2. FAILURE MODE RECALL FUNCTION

### Outline of the function

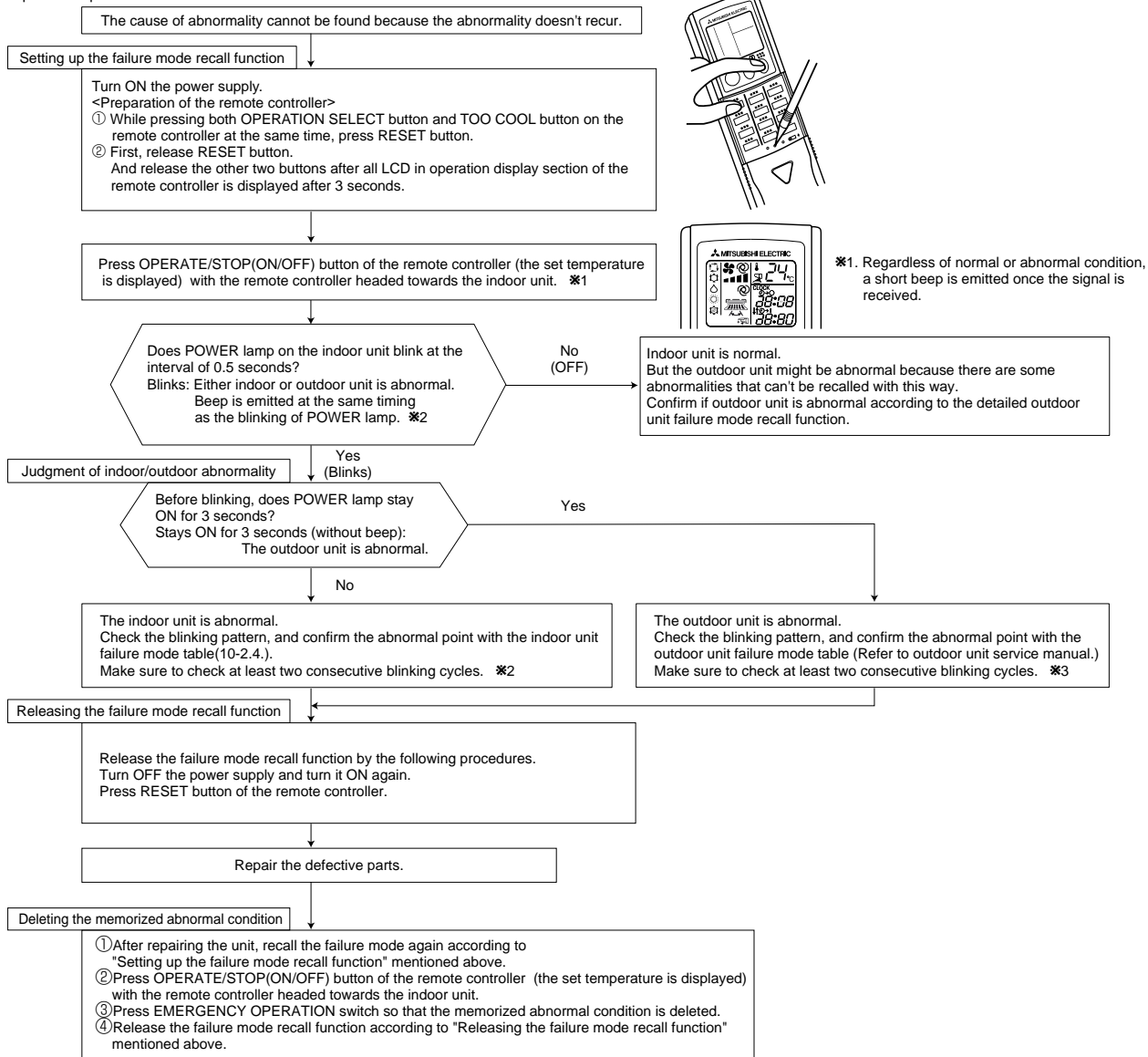
This air conditioner can memorize the abnormal condition which has occurred once.

Even though LED indication listed on the troubleshooting check table (10-4.) disappears, the memorized failure details can be recalled.

This mode is very useful when the unit needs to be repaired for the abnormality which doesn't recur.

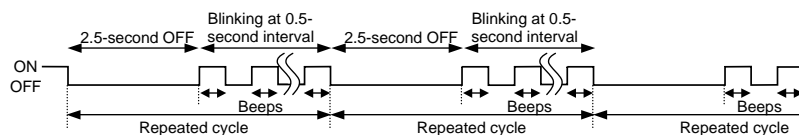
### 1. Flow chart of failure mode recall function for the indoor/outdoor unit

#### Operational procedure

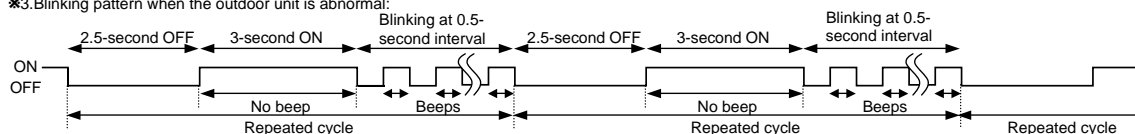


**NOTE:** 1. Make sure to release the failure mode recall function once it's set up, otherwise the unit cannot operate properly.  
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

※2. Blinking pattern when the indoor unit is abnormal:



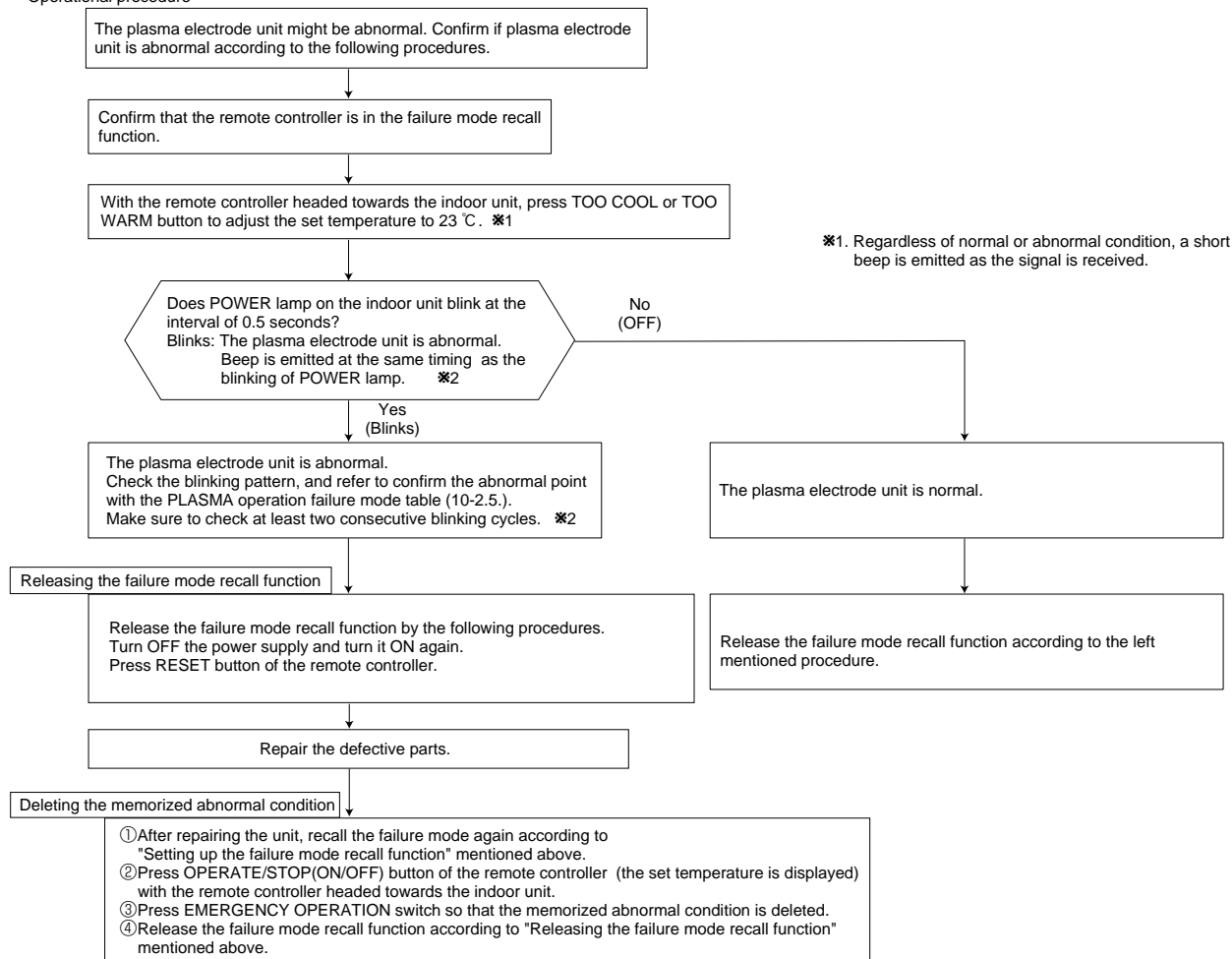
※3. Blinking pattern when the outdoor unit is abnormal:





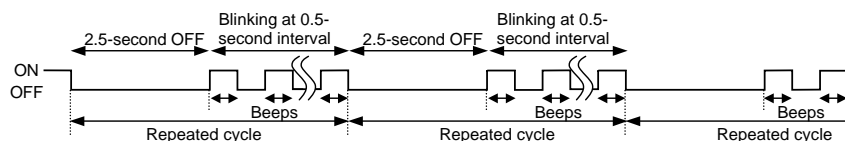
## 2. Flow chart of PLASMA operation failure mode recall function

### Operational procedure



**NOTE1.** Make sure to release the failure mode recall function once it's set up, otherwise the unit cannot operate properly.  
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

※2. Blinking pattern when plasma unit is abnormal:



## 3. PLASMA operation check

PLASMA operation goes ON when PLASMA button on the remote controller is pressed with any set temperature displayed during failure mode recall function.

PLASMA lamp	Correspondence
Continuously blinking	Follow "Check of PLASMA operation" to identify the error.(Refer to 10-6.⑥)
2-time flash	There is failure in PLASMA operation control circuit on the indoor electronic control P.C. board.(Refer to 10-6.⑥)
Not lighted	Normal



#### 4. Indoor unit failure mode table

POWER lamp	Abnormal point (Failure mode)	Condition	Correspondence
Not lighted	Normal	—	—
1-time flash every 0.5-second	Room temperature thermistor	The room temperature thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the room temperature thermistor (10-7.).
2-time flash 2.5-second OFF	Indoor coil thermistor	The indoor coil thermistor short or open circuit is detected every 8 seconds during operation.	Refer to the characteristics of the main indoor coil thermistor, the sub indoor coil thermistor (10-7.).
3-time flash 2.5-second OFF	Serial signal	The serial signal from outdoor unit is not received for 6 minutes.	Refer to 10-6.⑩ "How to check miswiring and serial signal error".
11-time flash 2.5-second OFF	Indoor fan motor	The rotational frequency feedback signal is not sent out for 12-seconds after indoor fan motor is operated.	Refer to 10-6.⑨ "Check of indoor fan motor".
12-time flash 2.5-second OFF	Indoor control system	It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	Replace the indoor electronic control P.C. board.

**NOTE :** Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (10-4.).

#### 5. PLASMA operation failure mode table

POWER lamp	Abnormal point (Failure mode)	Condition	Correspondence
1-time flash	PLASMA power supply control	PLASMA power supply cannot be turned OFF even if the PLASMA operation is turned OFF with the remote controller.	Replace the indoor electronic control P.C.board.
2-time flash	Spark discharge	The voltage between CN1 ③(+) and ②(GND) on the PLASMA POWER P.C.board falls below 1.6 V(spark discharge judgment voltage).	Refer to 10-6.⑥ "Check of PLASMA operation".
3-time flash	Abnormal electric discharge error 1	The voltage between CN1 ③(+) and ②(GND) on the PLASMA POWER P.C.board falls by 0.9 V below the normal voltage value (3 V).	
4-time flash	Abnormal electric discharge error 2	The voltage between CN1 ③(+) and ②(GND) on the PLASMA POWER P.C.board falls significantly. (0.4 V / 0.5 ms)	
5-time flash	PLASMA DEODORIZING	The voltage between CN1 ③(+) and ②(GND) on the PLASMA POWER P.C board rises above the normal voltage value (3 V).	

**NOTE1 :** Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (10-4.).

**NOTE2 :** As soon as an abnormality is detected, PLASMA operation goes OFF, therefore measuring instrument which records the voltage wave is required in order to perform the above mentioned voltage measurement.

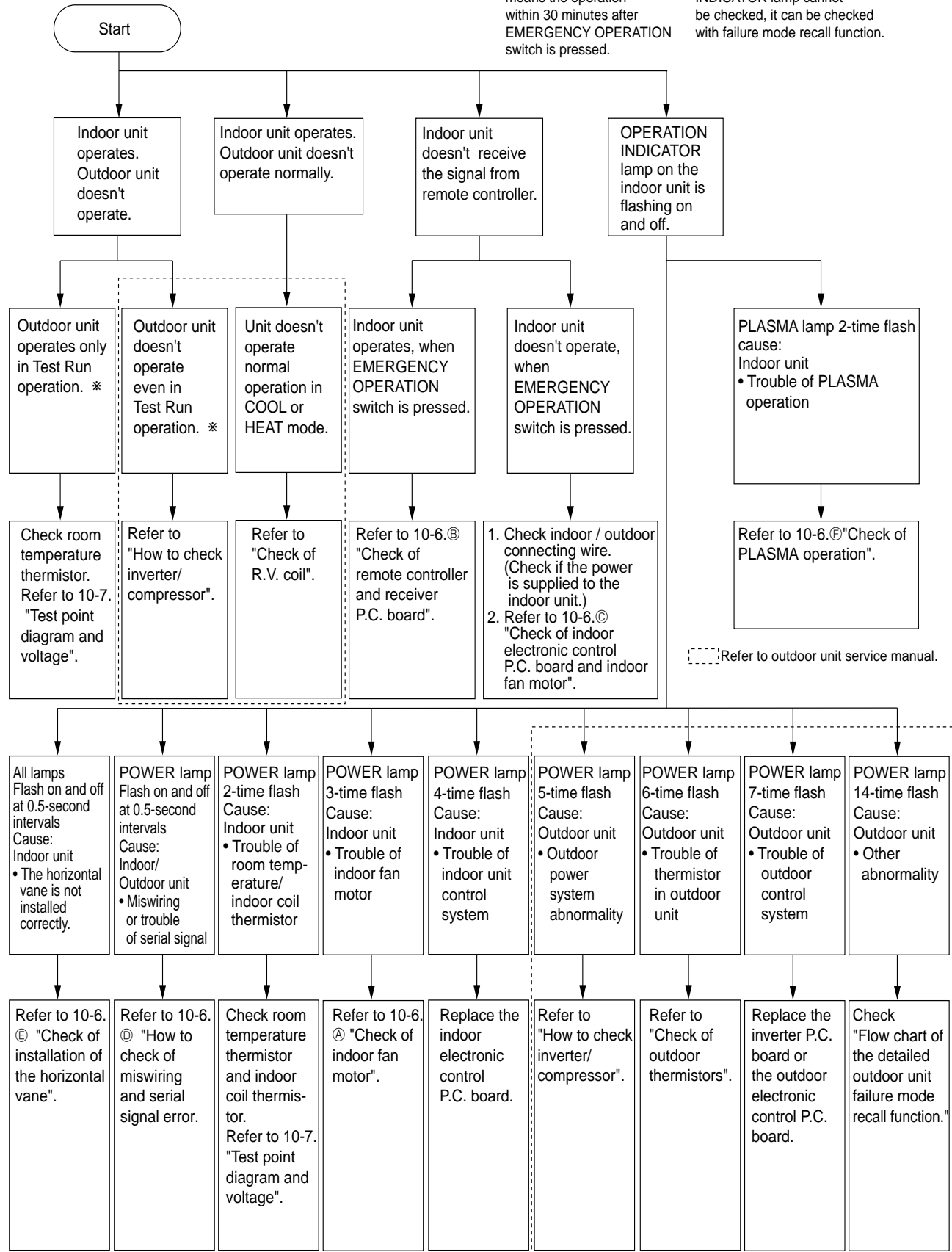
**NOTE3 :** When POWER lamp flashes 1-time or 2-time, Please perform PLASMA operation check (Refer to 10-2.3).



### 10-3. INSTRUCTION OF TROUBLESHOOTING

※"Test Run operation" means the operation within 30 minutes after EMERGENCY OPERATION switch is pressed.

If blinking of OPERATION INDICATOR lamp on the indoor unit is flashing on and off.

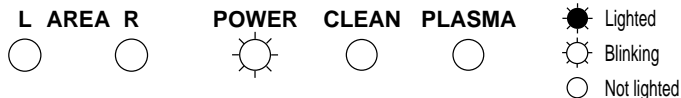




## 10-4. TROUBLESHOOTING CHECK TABLE

Before taking measures, make sure that the symptom reappears for accurate troubleshooting.

When the indoor unit has started operation and the following detection method has detected an abnormality (the first detection after the power ON), the indoor electronic control P.C. board turns OFF the indoor fan motor with OPERATION INDICATOR lamp flashing.



No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Correspondence
1	Miswiring or serial signal	POWER lamp flashes. 0.5-second ON  0.5-second OFF	Indoor unit and outdoor unit do not operate.	The serial signal from the outdoor unit is not received for 6 minutes.	• Refer to 10-6.③ "How to check miswiring and serial signal error".
2	Indoor coil thermistor Room temperature thermistor	POWER lamp flashes. 2-time flash  2.5-second OFF		The indoor coil or the room temperature thermistor is short or open circuit.	• Refer to 10-7.the characteristics of indoor coil thermistor, and the room temperature thermistor.
3	Indoor fan motor	POWER lamp flashes. 3-time flash  2.5-second OFF		The rotational frequency feedback signal is not emitted during the indoor fan operation.	• Refer to 10-6.④ "Check of indoor fan motor".
4	Indoor control system	POWER lamp flashes. 4-time flash  2.5-second OFF		It cannot properly read data in the nonvolatile memory of the indoor electronic control P.C. board.	• Replace the indoor electronic control P.C. board.
5	Outdoor power system	POWER lamp flashes. 5-time flash  2.5-second OFF		It consecutively occurs 3 times that the compressor stops for overcurrent protection or start-up failure protection within 1 minute after start-up.	• Refer to "How to check of inverter/compressor". Refer to outdoor unit service manual. • Check the stop valve.
6	Outdoor thermistors	POWER lamp flashes. 6-time flash  2.5-second OFF		The outdoor thermistors short or open circuit during the compressor operation.	• Refer to "Check of outdoor thermistor". Refer to outdoor unit service manual.
7	Outdoor control system	POWER lamp flashes. 7-time flash  2.5-second OFF		It cannot properly read data in the nonvolatile memory of the inverter P.C. board or the outdoor electronic control P.C. board.	• Replace the inverter P.C. board or the outdoor electronic control P.C. board. Refer to outdoor unit service manual.
8	Other abnormality	POWER lamp flashes. 14-time flash  2.5-second OFF		An abnormality other than above mentioned is detected.	• Check the stop valve. • Confirm the abnormality in detail using the failure mode recall function for outdoor unit.
9	Outdoor control system	POWER lamp lights up.	Outdoor unit does not operate.	It cannot properly read data in the nonvolatile memory of the inverter P.C. board or the outdoor electronic control P.C. board.	• Check the blinking pattern of the LED on the inverter P.C. board or the outdoor electronic control P.C. board.

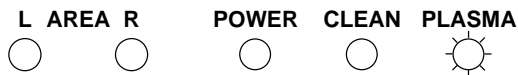




No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Correspondence
1	Attachment of the horizontal vane	<p>All lamps flash at the same time.</p> <p>0.5-second ON</p> <p>0.5-second OFF</p>	Indoor unit and outdoor unit do not operate.	The electricity is not conducted to the interlock switch (Fan) of the horizontal vane.	<ul style="list-style-type: none"> <li>Refer to 10-6.⑤ "Check of installation of the horizontal vane".</li> </ul>



No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Correspondence
1	<b>MXZ type</b> Operation mode setting	<p>POWER lamp is lighted.</p> <p>AREA lamps flash.</p> <p>2.5-second OFF</p>	Outdoor unit operates but indoor unit does not operate.	The operation mode of the each indoor unit is differently set to COOL (includes DRY) and HEAT at the same time, the operation mode of the indoor unit that has operated at first has the priority.	<ul style="list-style-type: none"> <li>Unify the operation mode. Refer to outdoor unit service manual.</li> </ul>



No.	Abnormal point	Operation indicator lamp	Symptom	Condition	Correspondence
1	PLASMA control	<p>PLASMA lamp flashes.</p> <p>2-time flash</p> <p>2.5-second OFF</p>	Indoor unit and outdoor unit do not operate.	PLASMA operation can not be turned OFF even if the PLASMA operation is turned OFF with remote controller.	<ul style="list-style-type: none"> <li>Refer to 10-6.⑥ "Check of PLASMA operation".</li> </ul>



## 10-5. TROUBLE CRITERION OF MAIN PARTS

### MSZ-FD25VA MSZ-FD25VAS MSZ-FD35VA MSZ-FD35VAS

Part name	Check method and criterion	Figure						
Room temperature thermistor(RT11) Indoor coil thermistor (RT12, RT13)	Measure the resistance with a tester. Refer to 10-7. "Test point diagram and voltage", "Indoor electronic control P.C. board", the chart of thermistor.							
Indoor fan motor(MF)	Check 10-6. ㉔.							
Horizontal vane motor(MV1)	Measure the resistance between the terminals with a tester. (Part temperature 10 ~ 30 °C) <table><tr><td>Color of the lead wire</td><td>Normal</td></tr><tr><td>BRN-other one</td><td>336 Ω ~ 364 Ω</td></tr></table>	Color of the lead wire	Normal	BRN-other one	336 Ω ~ 364 Ω			
Color of the lead wire	Normal							
BRN-other one	336 Ω ~ 364 Ω							
Vertical vane motor(MV2) i-see Sensor motor(MT)	Measure the resistance between the terminals with a tester. (Part temperature 10 ~ 30 °C) <table><tr><td>Color of the lead wire</td><td>Normal</td></tr><tr><td>BRN-other one</td><td>282 Ω ~ 306 Ω</td></tr></table>	Color of the lead wire	Normal	BRN-other one	282 Ω ~ 306 Ω			
Color of the lead wire	Normal							
BRN-other one	282 Ω ~ 306 Ω							
i-see Sensor(RR)	Cover the i-see Sensor with black vinyl tape. Then, turn ON the power supply. (i-see Sensor is energized.) Measure the voltage between connector terminals of i-see Sensor with a tester. (Part temperature 10 ~ 40 °C) <table><tr><td>i-see Sensor connector terminals</td><td>Normal range</td></tr><tr><td>②(GND) - ④(+)</td><td>1.874 ~ 3.387 VDC</td></tr><tr><td>①(+) - ②(GND)</td><td>1.010 ~ 1.420 VDC</td></tr></table> <b>NOTE:</b> Pay attention to static electricity.	i-see Sensor connector terminals	Normal range	②(GND) - ④(+)	1.874 ~ 3.387 VDC	①(+) - ②(GND)	1.010 ~ 1.420 VDC	
i-see Sensor connector terminals	Normal range							
②(GND) - ④(+)	1.874 ~ 3.387 VDC							
①(+) - ②(GND)	1.010 ~ 1.420 VDC							
PLASMA electrode unit	Check 10-6. ㉕.							

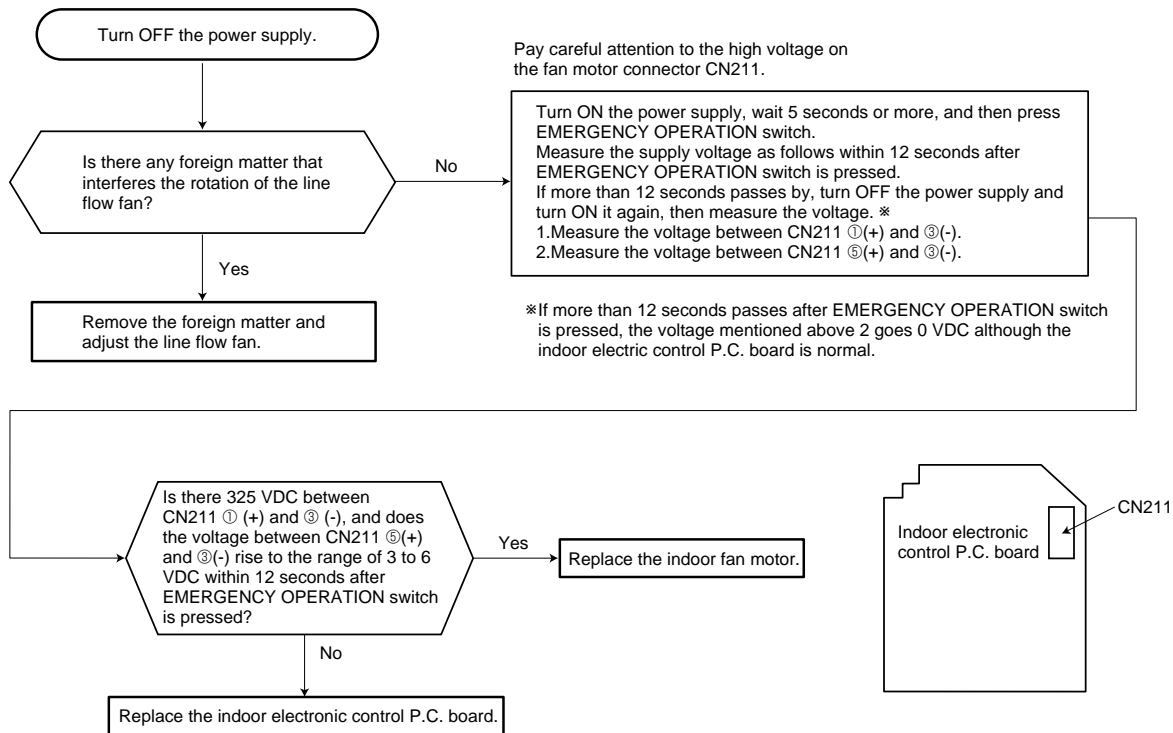


## 10-6. TROUBLESHOOTING FLOW

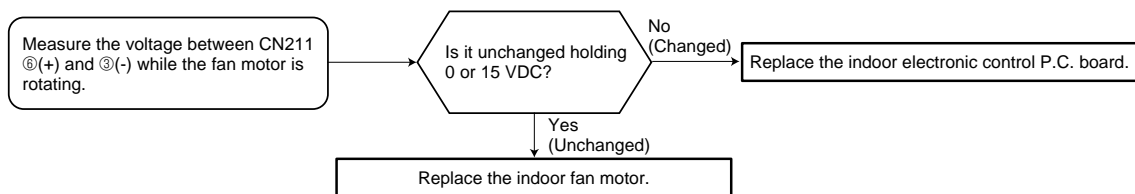
**POWER lamp flashes 3-time.  
Indoor fan does not operate.**

### A Check of indoor fan motor

The indoor fan motor error has occurred, and the indoor fan doesn't operate.



The indoor fan motor error has occurred, and the indoor fan repeats "12-second ON and 30-second OFF" 3 times, and then stops.

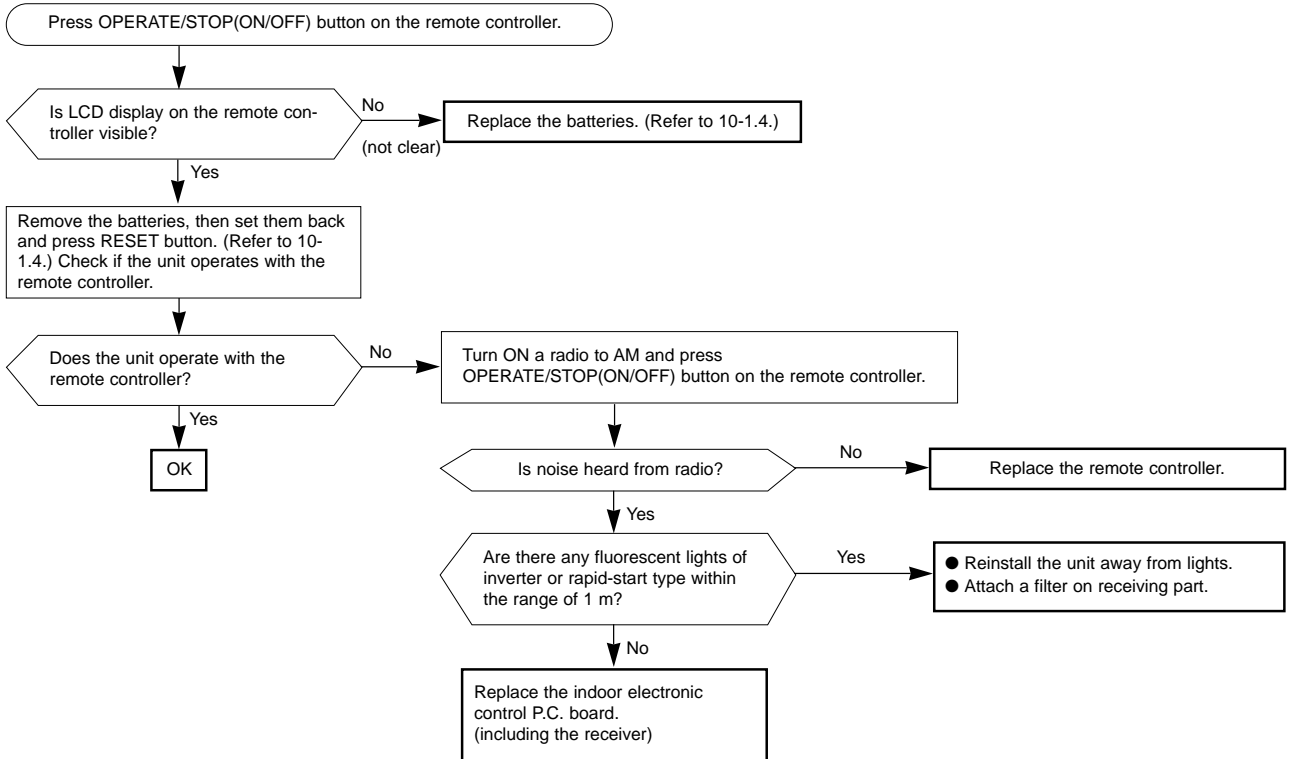




Indoor unit operates by pressing EMERGENCY OPERATION switch, but does not operate with the remote controller.

### ⑧ Check of remote controller and indoor electronic control P.C. board

※Check if the remote controller is exclusive for this air conditioner.





The unit does not operate with the remote controller.  
Also, POWER lamp does not light up by pressing EMERGENCY OPERATION switch.

### © Check of indoor P.C. board and indoor fan motor

Turn OFF the power supply.  
Remove indoor fan motor connector CN211, vane motor connector CN151 and the i-see Sensor motor connector CN110 from the indoor electronic control P.C. board and turn ON the power supply.

Does the unit operate with the remote controller?  
Does POWER lamp light up by pressing EMERGENCY OPERATION switch?

No

Turn OFF the power supply.  
Check both "parts side" and "pattern side" of the indoor electronic control P.C. board visually.

Measure the resistance of the i-see Sensor motor coil.  
Refer to 10-5.

Short/open circuit:  
Replace the i-see Sensor motor and the indoor electronic control P.C. board.

Measure the resistance between CN211 ③ and ④ of the indoor fan motor connector.

Short/open circuit:  
Replace the indoor fan motor.

Measure the resistance of the horizontal vane motor coil and the vertical vane motor coil.  
Refer to 10-5.

Short/open circuit:  
Replace the horizontal vane motor, the vertical vane motor and the indoor electronic control P.C. board.

Replace the varistor(NR11) and fuse(F11).

Are the varistor(NR11) burnt and the fuse(F11) blown?

No

Be sure to check both the fuse and the varistor in any case.

Is the fuse(F11) blown only?

No

Measure the resistance between ①(+) and ③(-) of the indoor fan motor connector.  
\*1,\*2

\*1. The fan motor connector's ① lead wire is red, whereas ③ is black.  
\*2. Connect "+" of the tester to fan motor connector's ① lead wire, and "-" to ③ lead wire, otherwise the resistance cannot be measured properly.

Is the resistance 1 MΩ or more?

No

Replace the fuse (F11) and the indoor fan motor.

Yes

Replace the fuse (F11).

Measure the resistance of cement resistor(R111) on the indoor electronic control P.C. board.

Is the resistance approx. 4 Ω?

No

Replace the indoor electronic control P.C. board and the indoor fan motor.

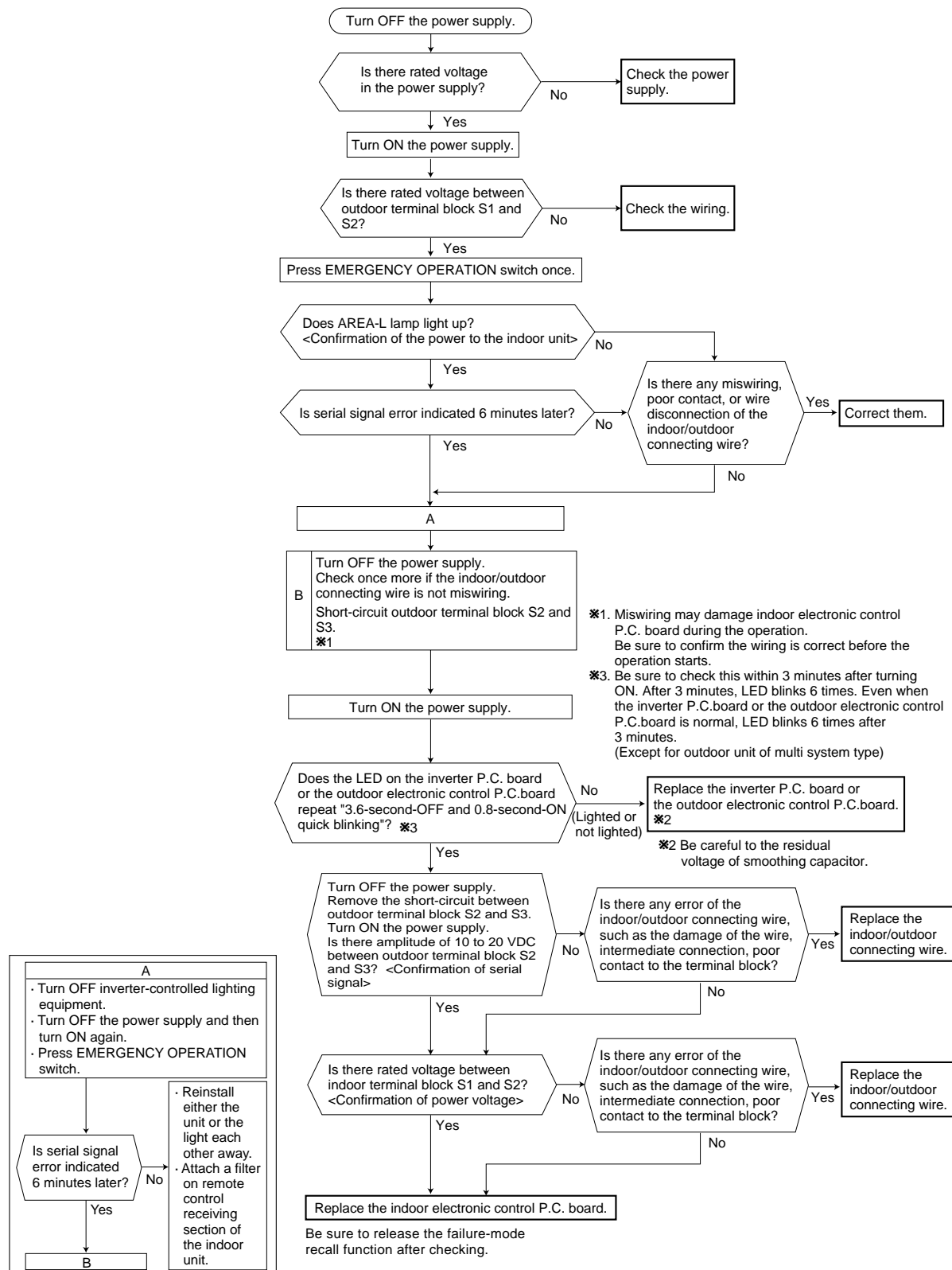
Yes

Replace the indoor electronic control P.C. board.



- Unit cannot operate neither by the remote controller nor by **EMERGENCY OPERATION** switch.  
Indoor unit does not operate.
- **POWER** lamp flashes **ON** and **OFF** every 0.5-seconds.  
Outdoor unit does not operate.

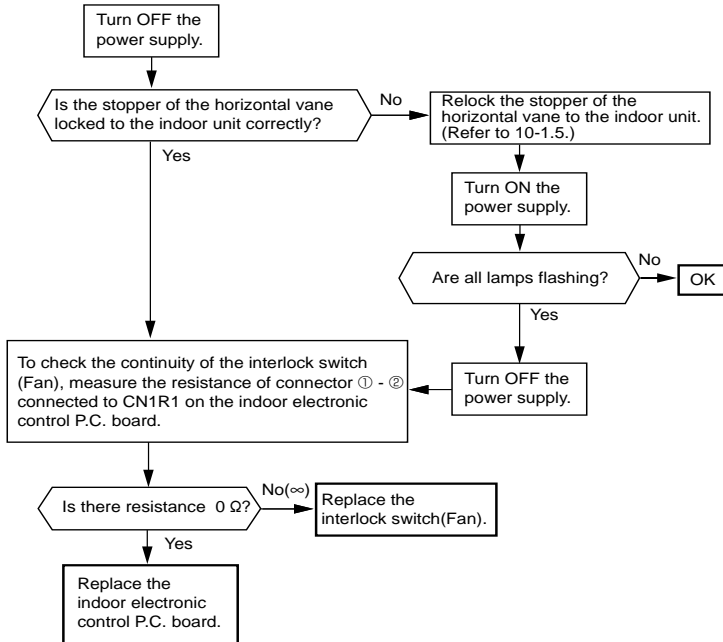
#### ④ How to check miswiring and serial signal error





All lamps flash ON and OFF every 0.5-second.  
Indoor unit and outdoor unit do not operate.

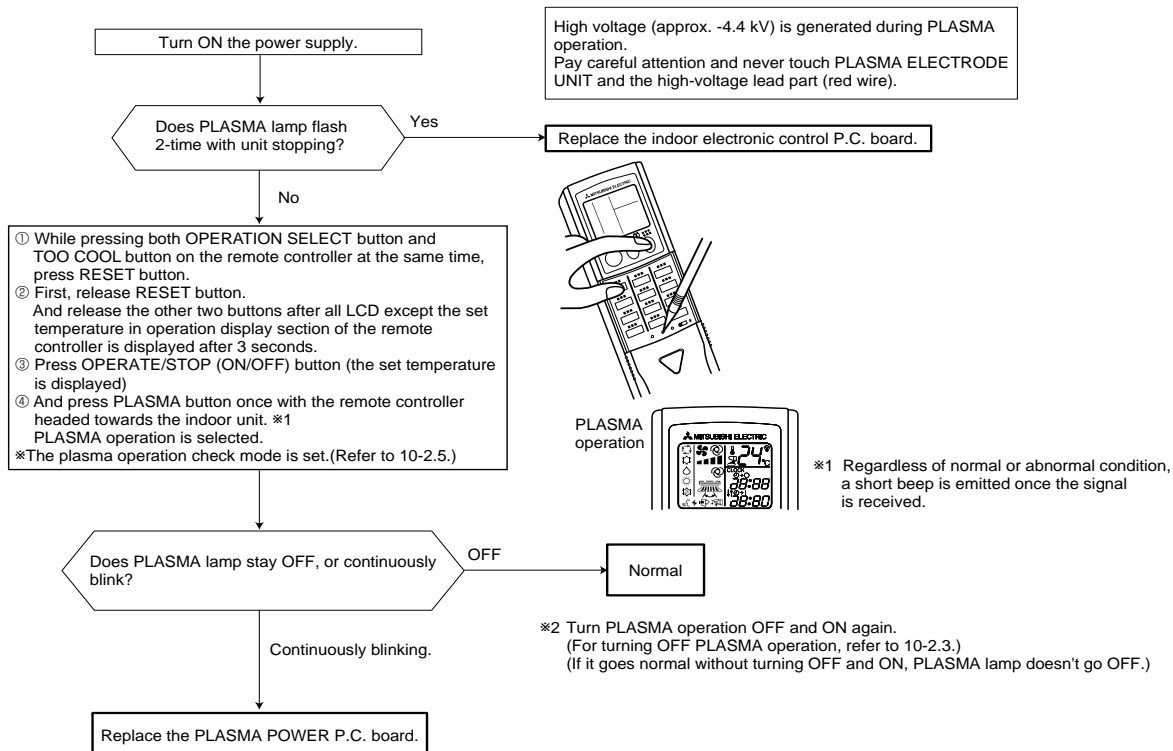
### E Check of installation of the horizontal vane



PLASMA lamp flashes 2-time.  
POWER lamp flashes 1 to 5 times while PLASMA operation failure mode (Refer to 10-2.5) is recalled.

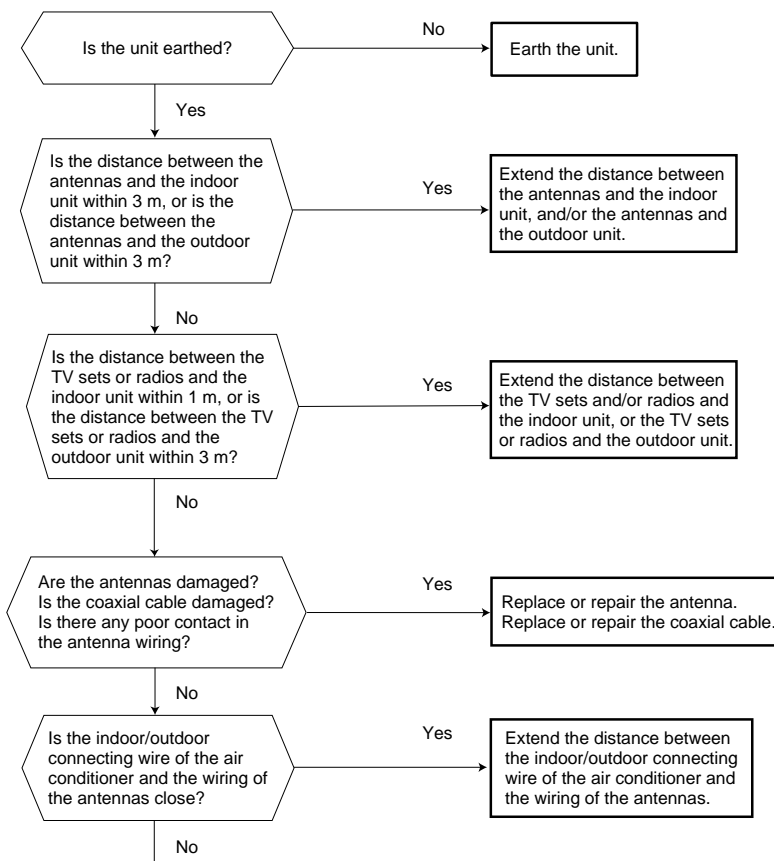
### F Check of PLASMA operation

After performing the check, make sure to release the failure mode recall function.





## G Electromagnetic noise enters into TV sets or radios

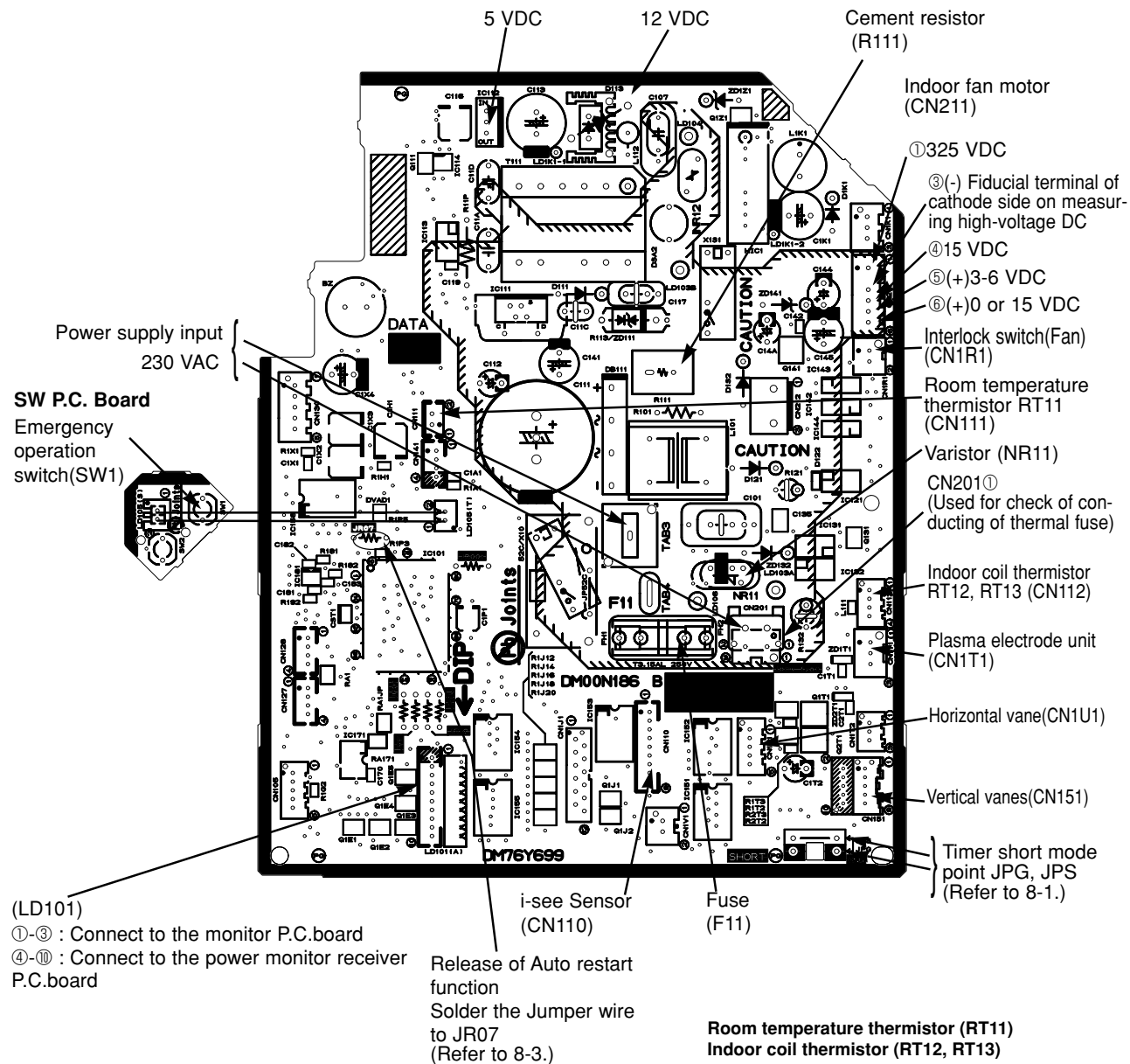




## 10-7. TEST POINT DIAGRAM AND VOLTAGE

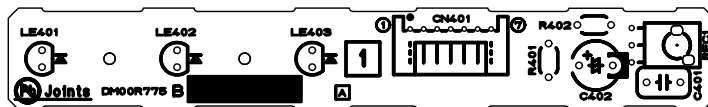
### MSZ-FD25VA MSZ-FD25VAS MSZ-FD35VA MSZ-FD35VAS

#### 1. Indoor electronic control P.C. board.

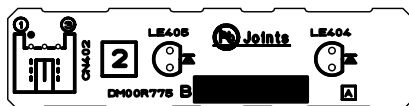




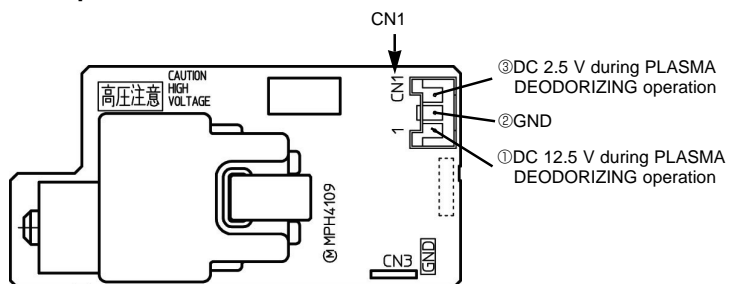
## 2. Power monitor receiver P.C. board



## 3. Monitor P.C. board



## 4. Plasma power P.C. board

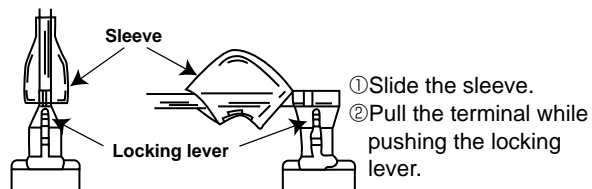




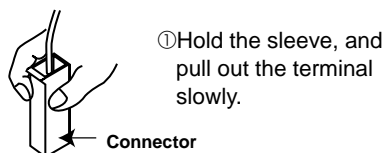
## &lt;"Terminal with locking mechanism" Detaching points&gt;

The terminal which has the locking mechanism can be detached as shown below.  
There are two types ( Refer to (1) and (2)) of the terminal with locking mechanism.  
The terminal without locking mechanism can be detached by pulling it out.  
Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



(2) The terminal with this connector has the locking mechanism.



**NOTE :**  
Turn OFF power supply  
before disassembling.

**MSZ-FD25VA MSZ-FD25VAS MSZ-FD35VA MSZ-FD35VAS**

OPERATING PROCEDURE	PHOTOS
<p><b>1. Removing the panel</b></p> <p>(1) Press and unlock the knobs on both sides of the front panel and lift the front panel until it is level. Pull the hinges forward to remove the front panel.</p> <p>(2) Remove the horizontal vanes.</p> <p>(3) Remove the screw caps of the panel. Remove the screws. (See Photo 1)</p> <p>(4) Hold the lower part of both ends of the panel and pull it slightly toward you, and then remove the panel by pushing it upward.</p>	<p><b>Photo 1</b></p> <p>Horizontal vane</p> <p>Front panel</p> <p>Screws of the panel</p>

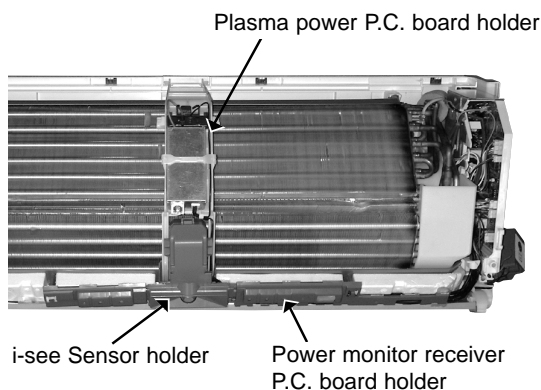


## OPERATING PROCEDURE

### 2. Removing the electronic control P.C. board, the power monitor receiver P.C. board, i-see Sensor, SW P.C. board and the terminal block

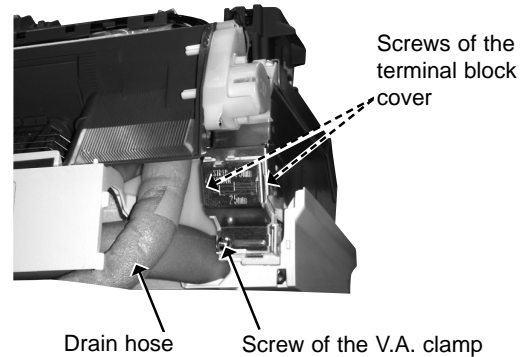
- (1) Remove the panel (Refer to 1.) and the corner box.
- (2) Remove the screw of the V.A. clamp. Remove the V.A. clamp and then the indoor/outdoor connecting wire. (See Photo 2)
- (3) Remove the sensor holder from the electrical cover. (See Photo 3)
- (4) Remove the screw of the electrical cover, and then the electrical cover. (See Photo 3)
- (5) Remove the earth wire connected to the indoor electronic control P.C. board from the electrical box. (See Photo 3.)
- (6) Remove the power monitor receiver P.C. board holder. (See Photo 4.)
- (7) Pull out the i-see Sensor from the power monitor receiver P.C. board holder.
- (\*) Install the i-see Sensor in its former position when assembling it. (Refer to Photo 5)
- (8) Open the rear cover of the power monitor receiver P.C. board holder and pull out the power monitor receiver P.C. board.
- (9) Open the sensor holder and pull out the SW P.C. board.
- (10) Pull the electronic control P.C. board slightly toward you from the electrical box, and disconnect TAB3 and all the connectors on the electronic control P.C. board.
- (11) Pull out the electronic control P.C. board from the electrical box.
- (12) Remove the earth wire connected to the heat exchanger from the electrical box. (See Photo 3)
- (13) Unhook the catches of the electrical box, and pull out the electrical box.
- (14) Remove the screw of the terminal block cover, and then the terminal block cover and the terminal block holder. (See Photo 3)
- (15) Remove the terminal block by sliding it.

**Photo 4**

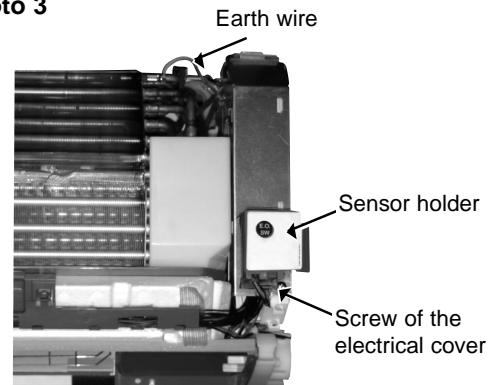


## PHOTOS

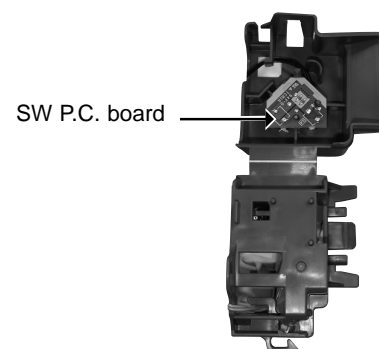
**Photo 2**



**Photo 3**

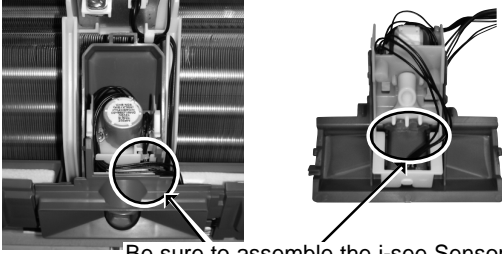
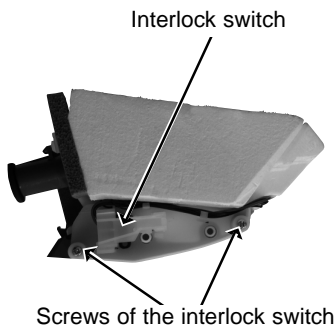
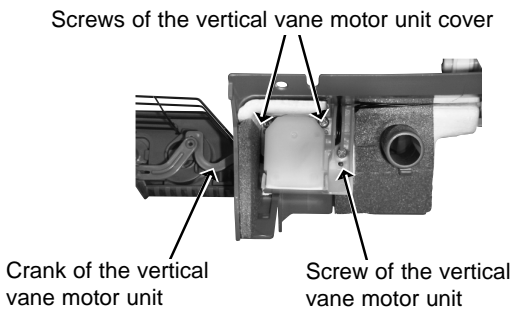
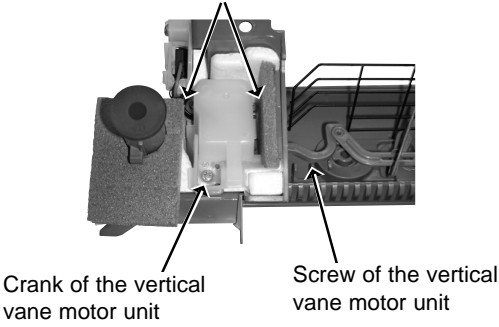


Sensor holder (inside)



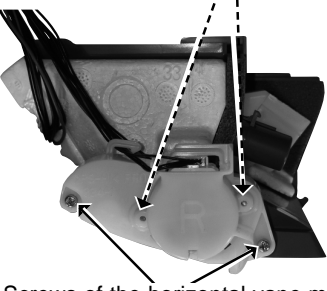
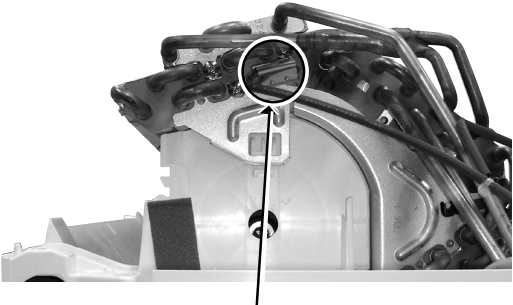
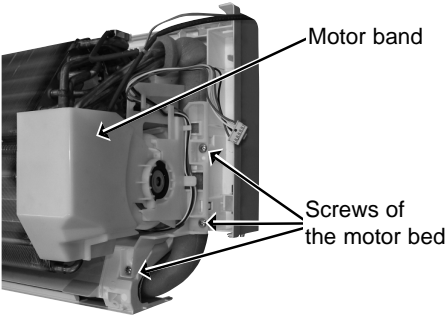
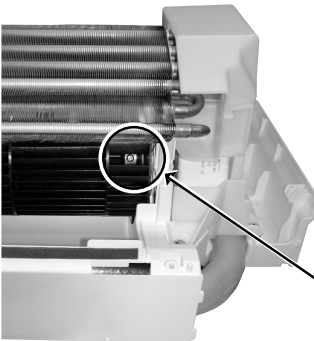
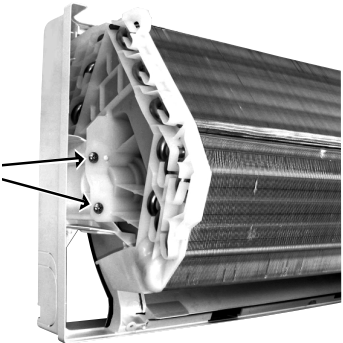




OPERATING PROCEDURE	PHOTOS
<p><b>3. Removing the electrical box</b></p> <p>(1) Remove the panel (Refer to 1.) and the corner box.</p> <p>(2) Remove the indoor/outdoor connecting wire, the sensor holder, the electrical cover and the earth wire. (Refer to 2.)</p> <p>(3) Disconnect the following connectors on the electronic control P.C. board; fan motor &lt;CN211&gt;, indoor coil thermistor &lt;CN112&gt;, vane motor &lt;CN151&gt;, interlock switch &lt;CN1R1&gt;, plasma power P.C. board &lt;CN1T1&gt;.</p> <p>(4) Unhook the catches of the electrical box, and pull out the electrical box. (See Photo 3)</p>	<p><b>Photo 5</b></p>  <p>Be sure to assemble the i-see Sensor in the correct position</p>
<p><b>4. Removing the nozzle assembly</b></p> <p>(1) Remove the panel (Refer to 1.) and the corner box.</p> <p>(2) Remove the V.A. clamp, and then the indoor/outdoor connecting wire. (See Photo 2)</p> <p>(3) Remove the sensor holder and the electrical cover. (See Photo 3.)</p> <p>(4) Disconnect the following connectors on the electronic control P.C. board; vane motor &lt;CN151&gt;, interlock switch&lt;CN1R1&gt;.</p> <p>(5) Remove the power monitor receiver P.C. board holder and the plasma power holder P.C. board holder. (See Photo 4)</p> <p>(6) Pull out the drain hose from the nozzle assembly and remove the nozzle assembly.</p> <p>(7) Remove the interlock switch.</p>	<p><b>Photo 6</b></p>  <p>Interlock switch</p> <p>Screws of the interlock switch</p>
<p><b>5. Removing the vertical vane motor unit</b></p> <p>(1) Remove the nozzle assembly. (Refer to 4.)</p> <p>(2) Remove the crank of the vertical vane motor unit from the arm of the vertical vane.</p> <p>(3) Remove the screw of the vertical vane motor unit, and pull the vertical vane motor unit.</p> <p>(4) Remove the screws of the vertical vane motor unit cover.</p> <p>(5) Remove the crank of the vertical vane motor unit from the shaft of the vane motor.</p> <p>(※) Only the crank of the left side vertical vane motor unit. (See Photo 7)</p> <p>(6) Remove the vertical vane motor from the the vertical vane motor unit.</p> <p>(7) Disconnect the connector of vertical vane motor from the vertical vane motor.</p>	<p><b>Photo 7</b></p>  <p>Screws of the vertical vane motor unit cover</p> <p>Crank of the vertical vane motor unit</p> <p>Screw of the vertical vane motor unit</p> <p><b>Photo 8</b></p>  <p>Screws of the vertical vane motor unit cover</p> <p>Crank of the vertical vane motor unit</p> <p>Screw of the vertical vane motor unit</p>





OPERATING PROCEDURE	PHOTOS
<p><b>6. Removing the horizontal vane motor</b></p> <p>(1) Remove the nozzle assembly.(Refer to 4.)</p> <p>(2) Remove the screws of the horizontal vane motor unit, and pull out the horizontal vane motor unit.</p> <p>(4) Remove the screws of the horizontal vane motor unit cover.</p> <p>(5) Remove the horizontal vane motor from the horizontal vane motor unit.</p> <p>(3) Disconnect the connector from the horizontal vane motor.</p>	<p><b>Photo 9</b></p> <p>Screws of the horizontal vane motor unit cover</p>  <p>Screws of the horizontal vane motor unit</p>
<p><b>7. Removing the indoor fan motor and the line flow fan</b></p> <p>(1) Remove the panel (Refer to 1.) and the corner box.</p> <p>(2) Remove the sensor holder, the power monitor receiver P.C. board holder, the electrical box (Refer to 3.) and the nozzle assembly (Refer to 4.).</p> <p>(4) Remove the screws fixing the motor bed. (See Photo 10)</p> <p>(5) Loosen the screw fixing the line flow fan. (See Photo 11)</p> <p>(6) Remove the motor bed together with fan motor and motor band.</p> <p>(7) Release the hooks of the motor band. Remove the motor band. Pull out the indoor fan motor.</p> <p>(8) Remove the indoor coil thermistor from the heat exchanger.</p> <p>(※) Install the indoor coil thermistor (RT12) in its former position when assembling it. (Refer to Photo 13)</p> <p>(9) Remove the screws fixing the left side of the heat exchanger. (See Photo 12)</p> <p>(10) Lift the heat exchanger, and pull out the line flow fan to the lower-left.</p> <p><b>Photo 13</b></p>  <p>Indoor coil thermistor (RT12)</p>	<p><b>Photo 10</b></p>  <p>Motor band</p> <p>Screws of the motor bed</p> <p><b>Photo 11</b></p>  <p>Screw of the line flow fan</p> <p><b>Photo 12</b></p>  <p>Screws of the left side of the heat exchanger</p>





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