

Grow It Yourself™

Workbook

The complete student guide to Grow It Yourself™ mycelium materials.



About Grow.bio

<u>MycoComposite™ technology</u> to the people in the form of <u>Grow It Yourself™ materials</u>.

At Grow.bio, we are excited to see all the projects you come up with using our GIY mycelium material, whether for designing world-changing solutions for fashion, architecture and product innovation, or growing beautiful objects like toxic-chemical free planters and lamps. Our dream is to live in a world where biomaterial products are literally grown in a new manufacturing paradigm using living materials. You just helped take the important first step towards turning this dream into reality.

There is a lot to learn about growing your own products, and this manual will get you started. But, before getting your hands dirty, make sure to pay close attention to The Essentials (because your hands definitely shouldn't be dirty!)

Join the GIY Community!



We love to see what you're working on. Tag us at <u>@grow.bio</u> on Instagram and we'll reshare! Add your project and any tips and tricks you've discovered to our community forum. Scan the QR code to join the <u>GIY Community</u>.

giy@ecovative.com

@grow.bio

www.grow.bio/

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The Essentials

Safety and Warnings

- Not for children under 13 years of age except under adult supervision.
- Choking hazard— contains small agricultural particles which may be harmful if ingested or inhaled.
- Not intended for human or animal consumption
- The process requires the use of flour, and may not be advisable for those with severe gluten allergies. Maltodextrin may be used as a substitute.
- This material is not rated or recommended for structural applications.
- The full Material Safety Data Sheet is available at grow.bio/pages/MSDS

Keep it clean!

To get your project growing, you'll be creating a nutrient-filled, moist environment that is great for all types of organisms. That's why it is super important to keep everything extremely clean, and prevent contamination from bacteria that could ruin your project. Make sure to thoroughly wash your hands, wear gloves, never touch or breathe (or smell!) inside the bag - you might contaminate the material before it starts growing.

Avoid:

- Bacteria
- Yeast
- Molds

Follow the instructions and use the cleaning supplies listed to prevent contamination!

Timeline





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Step 1: Mix Day 1 Grow time: 3-4 days

Add flour and waterto the bag and mix to hydrate the dry Grow It Yourself material.

Step 2: Grow Day 5 Grow time: 5-6 days

Break up the growing material, and add in more flour, then pack into a growth form.

Step 3: Pod Day 9 Grow time: 1 day

Pop the mycelium shape from the form and seal in a pod to create a velvety overgrowth.

Step 4: Dry Day 10 Dry time: 4-8 hours

Remove overgrown shape from the pod and bake in the oven to render the material inert.

Forming Guide

Options for forming your designs:

- Found forms-things like bowls, cake pans, sand castle toys, candy molds
- Custom forms- 3D printed designs or small thermoformed trays
- Grow.bio forms- we offer a variety of growth forms on our webstore

Materials that ARE porous:

- Wood
- Clay
- Plaster
- Cardboard

Materials that AREN'T porous:

- Wax
- Silicone
- Ероху
- Plastic

Other tips and tricks:

- Use draft angles of 3 degrees and chamfered edges. <u>Learn more here</u>
- No negative drafts or undercuts
- Avoid features smaller than 1/4" wide or tall for structural and resolution reasons
- Plastic wrap is a great liner for porous materials and can help eject your part
- For more complex shapes, use multi-part growth forms
- Sculpt the material like clay by adding 1 tablespoon psyllium husk powder to 4 tablespoons water in Step 1.

What makes a good form?

- It's waterproof
- It's non-porous
- It's smooth
- It gives the desired resolution
- It can eject your part easily
- It can be reused

Order your forms from Grow.bio:

https://grow.bio/collections/shop

You will need:

Growing **Flour** Water Measuring spoons Measuring cups Large bowl Growth form* Plastic wrap **Baking sheet Basic Tools** Tape Oven

Scissors

Cleaning

- 70% Rubbing
 Alcohol / IPA
 (Isopropyl
 Alcohol)
- Spray bottle
- Gloves
- Papertowels

What's included from Grow.bio:

- GIY material
- Instructions
- Growth Form*

(if ordered from Grow.bio)

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^{*} You will need to make a growth form or repurpose an existing form if you did not order one from Grow.bio.

Step 1



Make time: 20 minutes Grow time: 3-4 days

Begin here if you have dehydrated Grow It Yourself[™] material!

Thoroughly clean your hands, tools, and your work environment before opening the bag.



Add flour and water

- Cut open the bag above the filter patch.
- Mix 4 Tbsp flour and 3 cups water into a slurry then pour into the bag.



Seal and shake

- Reseal the top of the bag above the filter patch.
- Shake it! Mix the bag for 1 minute to hydrate thoroughly.



Grow for 3-4 days

- Let grow until white in a clean area, out of direct sun, with a room temperature at 72° F
- Allow an additional day of growth if not well grown after 4 days.



Step 1: Mix

Checklist

Gloves, tools, and work surface are sprayed with 70% Isopropyl Alcohol before the dehydrated Grow It Yourself™ bag is cut open.

Make sure to shake until each and every particle is wet, and that there

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The bag is sealed tight with the white filter patch uncovered so the mycelium can breathe.

aren't any clumps of flour in the bag.

The bag is in a warm, clean area out of direct sun where it can grow for the next 3-4 days.

The Biological Breakdown

Thanks to your vigorous shaking & mixing, the dormant mycelium will begin to grow, absorbing nutrients from the flour and spreading root-like hyphae. As these individual white strands grow from the moist substrate, they'll begin to intertwine, binding the particles together, loosely at first. The material is alive and growing! As the days pass, you'll notice the substrate in the bag will grow increasingly white—this is the mycelium growing and colonizing the bag. You'll also notice condensation in the bag as the mycelium respires, converting glucose and oxygen into carbon dioxide, water, and ATP, just like humans! When the material has turned completely white after 3-4 days, you're ready for Step 2.

Step 2



Make time: 20 minutes Grow time: 5-6 days

Begin here if you have already hydrated Grow It Yourself[™] Living material! Thoroughly clean your hands, tools, and your work environment before opening the bag.



Break up material

- Add material to a large bowl and break up all the chunks. We call this step "regrinding."
- Add 4 Tbsp flour and mix well for 1 minute.



Pack the form

- Add material to the growth form and pack down as you continue to add more layers.
- Place a sturdy flat sheet on top of the form and tap all over to smooth the fill surface.



Grow for 5-6 days

- Cover the form with plastic wrap or a lid and poke a few small holes for respiration.
- Grow until fully white again in a clean area with the same growth conditions as step 1.

Step 2: Grow

Checklist

- Gloves, bowl, growth forms, and work surface are sprayed with 70% Isopropyl Alcohol before the bag is reopened.
- The GIY material was well broken up so no large chunks remained and an addition 4 Tbsp flour was incorporated into the mix.

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- Growth form was well packed and is covered tightly with a lid of plastic wrap punched with holes approximately 1-inch apart.
- The bag is in a warm, clean area out of direct sun where it can grow until fully white again for another 5-6 days.

The Biological Breakdown

When you break apart your material, it damages and stresses the mycelium, so it's important to give it some extra food by adding flour in this step. Those nutrients will be essential to the strong bonds you need it to grow. Breaking the weak bonds that formed during the first step allows stronger bonds to form as the mycelium grows in a tighter formation. Over 5-6 days, the mycelium will grow exponentially to fill in all of the gaps, binding the loose particles together. When everything in the growth form has turned completely white, you're ready for the next steps—pop and pod!

This step will create a velvety overgrowth on the mycelium part.

Thoroughly clean your hands, tools, and your work environment before popping.



Pop and pod

- Flip the growth form upside down and tap until the grown part "pops" out of the form.
- Seal part in a roomy plastic bag with a cup of water to grow for 1 day to create a white, fuzzy overgrowth on the mycelium part.

Step 4

Dry

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Oven temperature 180° F Dry time: 4-8 hours

This step is optional and will desiccate the mycelium and prevent mushrooms. If you want mushrooms to grow on your part, be aware of spore allergies.



Dry the part

- Remove from the overgrown part from the pod and place on a baking sheet.
- Dehydrate the part at 180° F for 4-8 hours or until fully dry. The part will shrink in size!





Step 3-4: Pod + Dry

Checklist

- The pod is well sealed around the part and cup of water, walls are not touching the grown part (which will cause no overgrowth in this area!)
- Want to dry faster? Place in the oven at 200° F and check every 30 minutes. Do not bake too long or hot or your part will discolor!
- After drying, check that the dry weight is 35% the original weight of the mycelium part. Once dry, the part will feel lighter, and will have shrunk!
- Choosing not to bake in an oven? Place your part elevated in front of a fan for at least 2 days to dry. Note: the mycelium could reanimate!

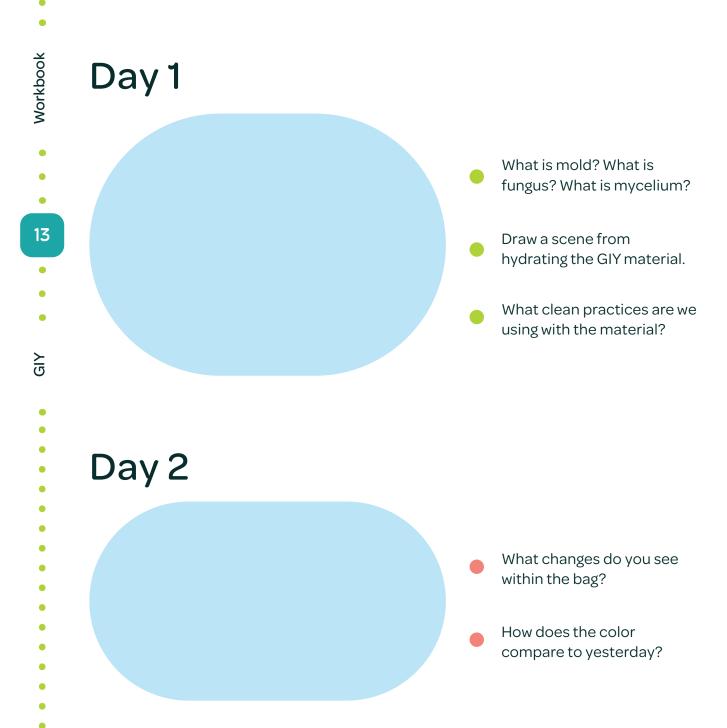
The Biological Breakdown

Because most people don't want household objects to grow of their own accord, it's important to halt any further growth of the mycelium by drying it with heat. The combo of heating and drying removes all moisture from your project and eliminates the mycelium's ability to continue to grow, creating stable, inert materials. If you decide to desiccate by air-drying without heat, this only places the material in stasis, and it could reanimate, but it is not likely without the right environmental conditions.

Step 1: Observation

Worksheet

Use this worksheet to document daily activity and observations of your GIY material in Step 1. The material is now alive and growing, changes are happing rapidly!



Day 3 Do you notice condensation in the bag? How does the mycelium compare to yesterday? Day 4 Draw the mycelium growing throughout the substrate. How does the GIY material compare to Day 1? Why did we grow the mycelium in a bag first? Notes

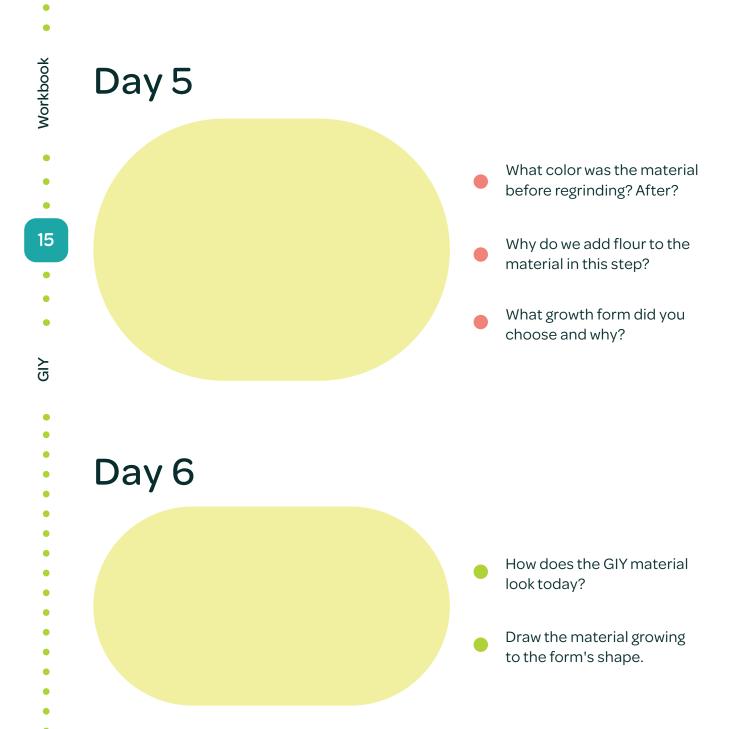
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Step 2: Observation

Worksheet

Use this worksheet to document daily activity and observations of your GIY material in Step 2. The material will now grow to the take the shape of the form it is packed into.



Day 7 What color is the mycelium today? Why does mycelium respire? Day 8 Draw the grown shape once removed from the form. How did the mycelium bind the hemp substrate? Why grow mycelium instead of making from plastic? Notes

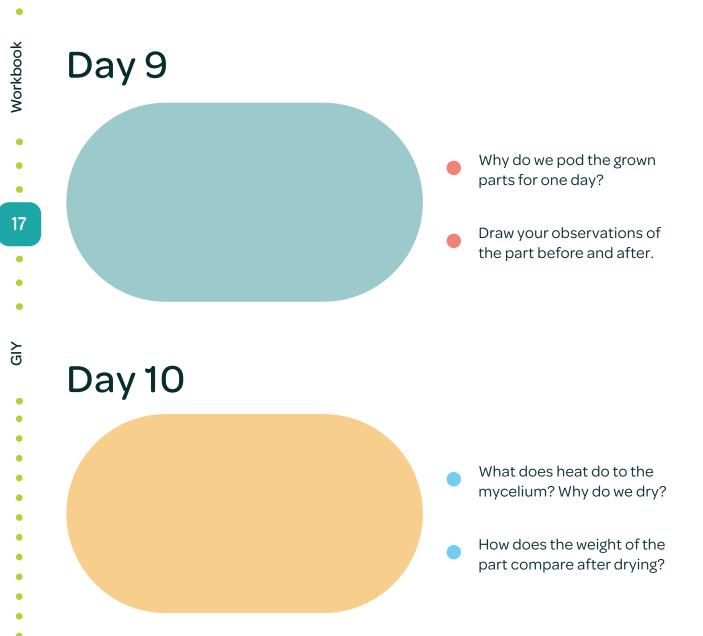
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Step 3-4: Observation

Worksheet

Use this worksheet to document daily activity and observations of your GIY material in Step 3-4. Podding and baking the shape greatly changes the appearance and size!



Write any final notes, observations, or comments on the next page and drawing space.

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Draw your Observations!

Use this area as an overflow space for visual observations or final notes!

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How many days does the mycelium material take to grow?

Like all living things, the temperature and environment affect the speed of growth of mycelium. Under ideal conditions, humid 72 degrees Fahrenheit, the dry GIY material grows for 3-5 days in the bag until white, then 4-6 days in the form until white again, and 1 day in a pod then 1 day to dry. From start to finish is around 10 days.

What is the shelf-life of the GIY bags and finished grown parts?

In indoor conditions the grown part is shelf stable for 30 years. Unless it is exposed to constant moisture and other environmental conditions, it should not grow mold. The dehydrated GIY material is shelf stable and should be used within 10 weeks of the date on the bag's label, but lasts longer if refrigerated. Living GIY material must be kept refrigerated at all times and used within 3 months.

Is the material waterproof?

Mycelium is naturally hydrophobic and water will condense on its surface. However, if the grown shape is immersed in water or repeatedly saturated, it will lose its rigidity and become susceptible to degradation. Inconsistent moisture exposure from varying weather may allow the material to passively dry and maintain some rigidity. If left in a waterway, the material will break down in 180 days with no harm to the environment.

Is the material compostable or recyclable?

Yes, it is 100% home-compostable. When divided into one cubic inch pieces, the grown part composted within 45 days in soil and 180 days in water. Do not recycle the material, it is only compatible with the composting process.

Where is GIY material made?

<u>Grow.bio</u> is the education and community division of <u>Ecovative Design</u>, headquartered in NY. We have a global network of growth and distribution facilities, and our EU licensee <u>Grown.bio</u>, also provides GIY kits to their region.

How can you post process GIY materials?

The mycelium material can be cut with a bandsaw, tablesaw, drilled, laminated with wood, etc. The more fine the substrate the better precision on a CNC router. Some artists blend the dry GIY in a blender to create a finer texture before hydrating and growing. The material can be sanded and finished with beeswax, milk paint, water-based polyurethane, and more. We recommend natural, biobased sealants as the purpose of the material is to not add toxins to the environment.

What is not a good application for the material?

GIY material is a blend of hemp hurd and mycelium. This composition is too woody for food contact and is not a substitute for food to-go containers, plates, cups, etc. It is not certified for direct food contact.

What are the properties of the GIY material?

The material is naturally hydrophobic, acoustically insulating, flame resistant, and more. See our full spec sheet here: https://grow.bio/pages/spec-sheet

Where can I find the MSDS for the GIY material?

We have the material safety data sheet available for viewing and downloading on our website here: https://grow.bio/pages/msds

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Glossary

Biodegradable- can be broken down by living things like bacteria and fungi.

<u>Colonize</u>- the act of our chosen mycelium strain growing throughout the substrate.

<u>Compostable-</u> adds nutrients back into the earth. Compostable products are biodegradable materials that break down under defined conditions and support life.

<u>Condensation</u>- the collection of moisture into water droplets on a surface.

<u>Degradable-</u> the ability to break down. Something that is degradable doesn't require living organisms to break it down, and harmful things can also degrade.

<u>Desiccate-</u> to dry up. We remove moisture from the mycelium to make it inactive.

<u>Filter patch</u>- the white square on the front of the GIY bag which allows for respiration.

Fungus- (plural: fungi) any organism in the kingdom of Fungi.

GIY- abbreviation for Grow It Yourself.

Grow.bio- Ecovative's the education and community division.

Grow It Yourself™ material- the hemp hurd and mycelium blend offered by Grow.bio.

<u>Growth Form-</u> the container used to pack the mycelium material into in order for it to grow and take on it's shape.

Hydrogen Peroxide (H₂O₂)- a disinfectant liquid used to spot-treat desiccation on living parts. It has the unique ability to kill some bacterial contaminants but not mycelium.

Hypha- (plural: hyphae) a single white thread within the mycelium of a fungus.

<u>Inert-</u> the opposite of active, having little or no ability to react.

<u>Isopropyl Alcohol (IPA)-</u> also known as rubbing alcohol, a disinfecting liquid used to sanitize surfaces. Minimize respiratory, skin, and eye exposure as it may cause irritation.

<u>Living material</u>- GIY material that is already hydrated, growing, and ready to be added to growth forms. Begin instructions in in Step 2, skip hydrating, if using Living material.

<u>Mold-</u> unwanted fungal organisms that compete with our mycelium strains within the substrate. Common contaminant molds are Rhizopus and Trichoderma.

<u>MycoComposite-</u> Ecovative's patented mycelium technology consisting of agricultural waste and mycelium. The hemp hurd and mycelium blend that makes up the GIY material is an example of Ecovative's MycoComposite™ technology.

<u>Mycelium-</u> the vegetative tissue of a mushroom. It appears as branching threads, called hyphae, where nutrient absorption occurs. The sum of hyphae is a mycelium.

Overgrowth- the white, fuzzy outer layer of mycelium that grows as a result of podding.

<u>Part-</u> the final mycelium product popped from the growth form once fully grown. See also: Shape

<u>Particle-</u> referring to the individual hemp hurd piece and size within the GIY material.

<u>Pod-</u> a sealed environment used to contain humidity around the popped part to produce overgrowth. Often constructed of a plastic lid or bag sealed with tape or clips.

<u>Pop-</u> the process of removing grown parts from the growth form.

<u>Porous-</u> a surface that is permeable to fluids and gasses.

Regrind- the process of breaking up living material before packing into a growth form.

Respire- to take up oxygen and create carbon dioxide. Mycelium respires like humans!

<u>Shape-</u> the final mycelium product popped from the growth form after fully grown.

See also: Part

<u>Substrate-</u> agricultural material that has been processed, inoculated, and colonized by a chosen fungal species.