

# G\*GRASS®

# **HINGE** SYSTEMS

Our versatile hinge systems offer everything that moves doors: finely tuned movement systems with style, top quality workmanship, perfect function and operating comfort.



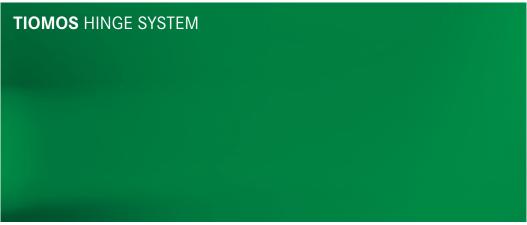


Tiomos – The best possible movement solution for furniture doors.











reddot design award honourable mention 2010

# With Tiomos a vision has become reality.

Hinges were already used in ancient times. With Tiomos, GRASS is now opening a new chapter that will inspire the furniture makers of the future. The development of Tiomos has benefited from several decades of know-how and experience. Years of research have been dedicated to reconceptualising and developing every detail and function from the bottom up. The result is a very elegant movement system which already meets all technical and functional requirements of the future.



# Soft-close inside.

The whole damper technology is concealed within the hinge arm.

#### Three levels for individual comfort.

In addition to its many special functions, timeless design and unique character, Tiomos offers stepwise adjustment of the damping level. The action of the Soft-close damper can be easily adjusted to individual requirements – a turn of the lever is all that is needed.



For stronger damping action, turn the adjustment lever by 90° to the right.



Tiomos hinges leave the factory with the adjustment lever in the horizontal position.



For a gentler closing action, the adjustment lever of the Soft-close damper is turned to the left by 90°.



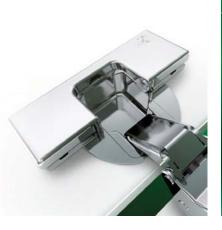


You can tell the quality of a hinge system by how long a hinge will function without developing a fault and how much it will drop under load. Tiomos has achieved exceptionally positive values in tests for durability and for dropping under load.

# **TIOMOS** HINGE SYSTEM

In most cases a masterpiece is the sum total of small strokes of genius. Tiomos is the best example to prove the point.

One of the outstanding characteristics of the new hinge system is the Soft-Close damper which features stepwise adjustment and is fully concealed within the hinge arm. The complex inner workings of this high-tech hinge are hidden from view, much like a Swiss clock movement, and cannot fail to impress with their unique damping characteristics. The closing process in each movement phase is smooth and completely without transition, starting from an opening angle of 20°. Irrespective of the size and weight of the door.







Consistent design solutions are only possible when all kinds of door applications can be covered by a single hinge system.

The systematically extended Tiomos range provides perfect movement solutions for glass, mirror or aluminium frame doors through to doors opening at variable wide angles and offers the perfect movement for nearly all applications. With and without damping function.



Perfect alignment with a twist of the hand.

For fine adjustment, the Tiomos hinge system offers three movement dimensions: depth adjustment by + 3 to - 2 millimetres; it is based on a worm gear principle and is continuous and self-locking. The height can be adjusted by +/- 2 millimetres. The overlay adjustment is +/- 2 millimetres with limit stop.



Another stroke of genius is the new kinematics inside Tiomos.

Thanks to physically optimised lever movements, furniture doors are extremely easy to open. In addition, this unique kinematic mechanism makes unprecedented alignment possible with minimum gaps. These unique characteristics of the new hinge system are of special benefit to furniture designers because the reduction in gaps and reveals opens up new possibilities in furniture design.



**Crystal clear:** The best of movement and fixing combined for elegant mirror and glass doors.

As the worlds only integrated soft close hinge for mirrors and glass, Tiomos Mirro features fully integrated, damping technology for tool-free adjustment.

This enables the use of hinges of the same design with or without a damping function in high-quality furniture construction. The complex inner workings of this hinge with its 56 components and physically optimised kinematics enable extremely smooth and easy opening of glass and mirror doors with a glass thickness of 4 to 8 mm and an opening angle of up to 125 degrees.



Tiomos Mirro is secured on the glass side of the door with an eccentric cam on a Zamak adapter. It is not necessary to drill a hole in the glass. This fastening method ensures firm attachment and has a light, floating look.







Glass lends rooms a feeling of clarity and transparency. Glass elements are also often used in furniture design, and in this respect Tiomos Mirro marks a new milestone. The Soft-close damping feature of the track-proven Tiomos hinge generation concealed in the hinge arm means that glass and mirror doors can now also be gently closed, ensuring maximum comfort for modern bathroom and living environments.

In addition to the clever fastening technology that ensures firm and stable support, the front connection for high-quality mirror and glass doors is an extremely elegant solution. The hinge arm can also be easily fitted onto existing self-adhesive adapters.

Opening and closing become flowing movements that are hardly perceptible and that do justice to the fragile material.



**Tiomos M9** – The versatile all-rounder for slim furniture doors with a minimum thickness of 12 mm, four-sided mitred application and rebated doors.

Maximum stability, integrated damping, purist design. Tiomos M9 combines all the advantages of the Tiomos hinge series.

Designed especially for very slim furniture doors and a four-sided mitred application, Tiomos M9 has an extremely shallow cup depth. While each individual application for the GRASS innovation may be special, the unique Tiomos comfort is incorporated in every case. In addition to the three-dimensional adjustment and the stepless height adjustment, this also includes the outstanding kinematics that makes furniture doors open smoothly and extremely easily. Interior designers around the world are inspired by the perfect alignment with minimum gap dimensions.



# **HINGE** SYSTEMS

GRASS hinge systems offer perfect solutions for all applications.

TIOMOS  The new hinge generation for the door of the future. Extremely strong. Integrated damper. New kinematics.	11
NEXIS  The versatile hinge system. Finely tuned movement systems. Functional, with excellent operating comfort.	123
SPECIAL HINGES  Hinges for special applications. Where individual solutions are needed.	307
SINGLE-JOINT HINGES  All-metal hinges for continuous or individual cabinet construction or concealed applications. Flexible. Functional.	319
CABINET MAKING ACCESSORIES  Small components with a big effect. Shelf supports, connecting screws, door buffers, cabinet suspension fittings, shelf brackets etc.	335

somoi

Nexis

Special

Single-joint hinges

> abinet making accessories



TIOMOS HINGE SYSTEM

The latest hinge generation made by GRASS already meets all technical and functional requirements of the future.





Tiomos – the best possible movement solution for furniture doors.

The briefing was: to create an innovative product with special functions, variable operating comfort, timeless design and its own unique character. And the result is something to be proud of. Tiomos is the perfect movement system for current trends in furniture design.

# Tiomos

# **TIOMOS** HINGE SYSTEM

The best possible movement solution for furniture doors. With and without integrated damper.

Opening angle	Product designation	Application	Full overlay	Overlay	Half overlay	Inset	Page
110°	Tiomos 110		-	-	•	-	14
120°	Tiomos 120						18
160°	Tiomos 160	Wide-angle hinge		-	-	-	22
95°	Tiomos 95	Profiled door hinge		-			26
110°	Tiomos 110 AL	Aluminium frame hinge	-	-			30
110°	Tiomos 110/90A	Blind corner hinge	-	-	-	-	32
110°	Tiomos 110/90E	Blind corner hinge	-	-	-		36
110°	Tiomos 110/30A	+30° angle corner cabinet hinge	-		-	-	40
110°	Tiomos 110/30E	+30° angle corner cabinet hinge	-	-	-		44
110°	Tiomos 110/37A	+37° angle corner cabinet hinge	-		-	-	48
110°	Tiomos 110/37E	+37° angle corner cabinet hinge	-	-	-		52
110°	Tiomos 110/45A	+45° angle corner cabinet hinge	-		-	-	56
110°	Tiomos 110/45E	+45° angle corner cabinet hinge	-	-	-		60
120°	Tiomos 120/-15A	-15° angle corner cabinet hinge	-		-	-	64
120°	Tiomos 120/-30A	-30° angle corner cabinet hinge	-	-	-		68
120°	Tiomos 120/-45A	-45° angle corner cabinet hinge	-		-	-	72
100°	Tiomos 100	Refrigerator hinge	-	-	-	-	76
-	Tiomos PCC	Pie-cut corner hinge	-	-	-		80
95°	Tiomos 95 Mini	Mini-hinge	-	-	-	-	84
95°	Tiomos 95 GL	Glass door hinge	-		-	-	86
125°	Tiomos Mirro	Mirror hinge	-	_	-	-	88
125°	Tiomos Mirro	Mirror/transparent glass hinge		-			90
110°	Tiomos M9	Mitred/rebated door hinge	-	-	-	-	94
110°	Tiomos M0	Slim door hinge		-			100

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Accessories	112
Technical information	116
Tipmatic	302
Installation technology	354
Assembly aids	358

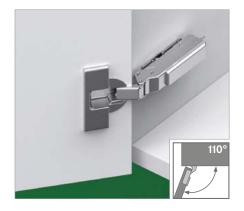
# **TIOMOS** HINGE SYSTEM

The best possible movement solution for furniture doors. With and without integrated damper.

Opening angle		Product description	Full overlay	Overlay	Half overlay	Inset	Page
110°	P	Tiomos 110  • Optimum reveals up to 24 mm door thickness  • Convenient depth adjustment via worm gear					14
120°		Tiomos 120 • Optimum reveals up to 22 mm door thickness • Convenient depth adjustment via worm gear					18
160°	M	Tiomos 160  Optimum reveals up to 32 mm door thickness Shallow cup depth For cabinets with inset drawers or pull-out shelves				-	22
95°		Tiomos 95  • Optimum reveals up to 28 mm door thickness • Convenient depth adjustment via worm gear					26
110°	1-11	Tiomos 110 AL  Optimum reveals with aluminium frames up to max. 24 mm frame thickness and 22 mm frame width Hinge not visible from the outside					30
110°	M	Tiomos 110/90A  • Hinge for blind corner constructions  • Convenient depth adjustment via worm gear	-		-	-	32
110°	M	Tiomos 110/90E  • Hinge for blind corner constructions  • Convenient depth adjustment via worm gear	-	-	-		36
110°	Bul	Tiomos 110/30A  • For 30° angled cabinets  • Convenient depth adjustment via worm gear	-		-	-	40
110°		Tiomos 110/30E  • For 30° angled cabinets  • Convenient depth adjustment via worm gear	-	-	-		44
110°		Tiomos 110/37A  • For 37° angled cabinets  • Convenient depth adjustment via worm gear	-		-	-	48
110°	E III	Tiomos 110/37E  • For 37° angled cabinets  • Convenient depth adjustment via worm gear	-	-	-		52
110°		Tiomos 110/45A  • For 45° angled cabinets  • Convenient depth adjustment via worm gear	-		-	-	56

Opening angle		Product description	Full overlay	Overlay	Half overlay	Inset	Page
110°		Tiomos 110/45E  • For 45° angled cabinets  • Convenient depth adjustment via worm gear	-	-	-		60
120°	B. S. S.	Tiomos 120/-15A  • For -15° angled cabinets  • Convenient depth adjustment via worm gear	-		-	-	64
120°	1	Tiomos 120/-30A  • For -30° angled cabinets  • Convenient depth adjustment via worm gear	-		-	-	68
120°	1	Tiomos 120/-45A • For -45° angled cabinets • Convenient depth adjustment via worm gear	-		-	-	72
100°		Tiomos 100 • For refrigerator doors (sliding system) • Convenient depth adjustment via worm gear	-		-	-	76
-	No. of Parties	Tiomos PCC  • For connecting two corner cabinet doors  • Convenient depth adjustment via worm gear	-		-	-	80
95°		Tiomos 95 Mini  For small doors and doors with narrow frames Convenient depth adjustment via worm gear	-		-	-	84
95°	CALL	Tiomos 95 GL  • Glass door hinge, 26 mm cup  • Convenient depth adjustment via worm gear	-		-	-	86
125°		Tiomos Mirro  • Glass and mirror door hinge, self-adhesive  • Convenient depth adjustment via worm gear		-			88
110°	B.	Tiomos M9  • For four-sided mitred application, slim and rebated doors  • Convenient depth adjustment via worm gear		-			94
125°		Tiomos M0 • Simple screw mounting without cup hole • For door thicknesses of 6 - 10 mm		-			100
		Tiomos mounting plates					102

# 110° hinge (door thicknesses up to 24 mm)



- 110° opening angle
- Optimum reveals for door thicknesses up to 24 mm
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate

## Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay			Dar	nper			Item	No.																																										
		Cranking	with		without		Click-on		Impresso																																									
			With	without	spring	For screw fixing	For press fitting	Quick <sup>3</sup>	without tools																																									
			=	-	-	F028138519	F028138523	F022140 <b>090</b>	<b>F017</b> 139 <b>329</b>																																									
Full overlay 1		0	-		-	F045138457	<b>F045</b> 138 <b>461</b>	<b>F039</b> 140 <b>030</b>	F034139300																																									
			-			F046138579	-	-	F035139357																																									
			-	-	-	F028138520	F028138524	F022140 <b>091</b>	<b>F017</b> 139 <b>330</b>																																									
Overlay 1		3	3	3	3	3	3	3	3	3	3	-		-	F045138458	F045138462	F039140031	F034139301																																
											-		•	F046138580	-	-	F035139358																																	
			-	-	-	F028138521	F028138525	<b>F022</b> 140 <b>092</b>	<b>F017</b> 139 <b>331</b>																																									
Half overlay 2		9.5	9.5	9.5	-		-	F045138459	<b>F045</b> 138 <b>463</b>	F039140032	F034139302																																							
			-			F046138581	-	-	<b>F035</b> 139 <b>359</b>																																									
Inset <sup>2</sup>			-	-	-	F028138522	F028138526	F022140 <b>093</b>	<b>F017</b> 139 <b>332</b>																																									
		19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	-		-	F045138460	<b>F045</b> 138 <b>464</b>	F039140033	<b>F034</b> 139 <b>303</b>
											-		-	F046138582	-	-	F035139360																																	

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated

#### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>S</b> SII	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	0 /2 /0 5 /10	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	-	<b>F072</b> 135 <b>503</b>

# **ACCESSORIES**

	Designation	Item No.
	85° opening angle reduction clip	<b>F072</b> 135 <b>751</b>
TO O	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>

	Designation	Item No.
Bonn.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

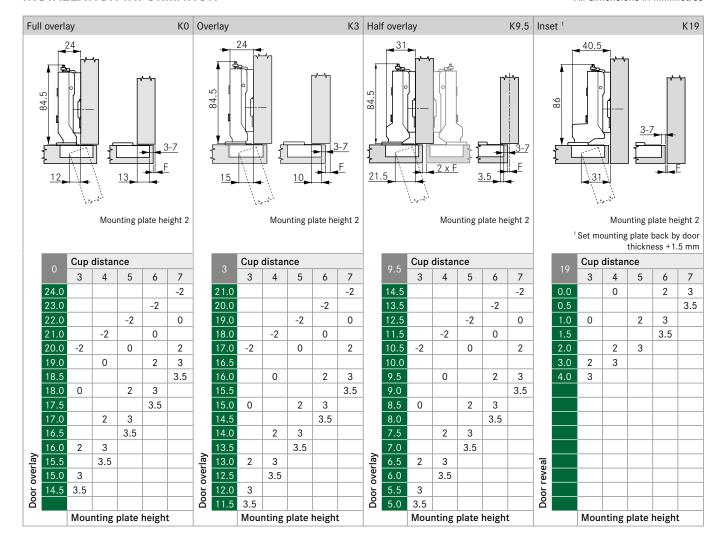
Tiomos mounting plates	102	Tipmatic	302	Assembly aids	358
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<sup>&</sup>lt;sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

<sup>&</sup>lt;sup>3</sup> Additional drilling patterns, opening angles 95°/110°/120°/160° and angle applications on request.

## **INSTALLATION INFORMATION**

All dimensions in millimetres



#### MINIMUM GAP

		Cup	distan	ice		
		3	4	5	6	7
	24.0	1.0	1.0	1.0	1.22	2.1 <sup>2</sup>
	22.0	1.0	1.0	1.0	1.0	1.5 <sup>2</sup>
	21.0	1.0	1.0	1.0	1.0	1.22
	20.0	1.0	1.0	1.0	1.0	1.0
	19.0	1.0	1.0	1.0	1.0	1.0
	18.0	1.0	1.0	1.0	1.0	1.0
SS	17.0	1.0	1.0	1.0	1.0	1.0
ćne	16.0	1.0	1.0	1.0	1.0	1.0
Door thickness						
or t						
Š						
		Minir	num į	gap		

<sup>&</sup>lt;sup>2</sup> 1.0 at 85° opening angle

#### MINIMUM REVEAL

		Cup	Cup distance						
		3	4	5	6	7			
	24.0	2.4	2.1	2.1	2.1	2.0			
	22.0	1.6	1.6	1.6	1.5	1.5			
	21.0	1.4	1.3	1.3	1.3	1.3			
	20.0	1.1	1.1	1.1	1.1	1.1			
	19.0	0.9	0.9	0.9	0.9	0.9			
	18.0	0.7	0.7	0.7	0.7	0.7			
SS	17.0	0.6	0.6	0.6	0.6	0.6			
ü	16.0	0.6	0.6	0.6	0.6	0.6			
È									
Door thickness									
2									
Minimum reveal (F)									

<sup>&</sup>lt;sup>3</sup> 85° opening angle reduction clip

#### 85° OPENING ANGLE

		Cup distance								
		3	4	5	6	7				
	36.0	11.1	10.3	9.7	9.1	8.5				
	30.0	5.4	4.8	4.4	4.3	4.2				
	28.0	3.7	3.6	3.5	3.4	3.3				
	26.0	2.9	2.8	2.8	2.7	2.6				
	<ul><li>24.0 2.2</li><li>22.0 1.6</li></ul>	2.2	2.1	2.1	2.1	2.0				
		1.6	1.6	1.5	1.5					
SS	21.0	1.4	1.3	1.3	1.3	1.3				
cne	20.0	1.1	1.1	1.1	1.1	1.1				
hic	19.0	0.9	0.9	0.9	0.9	0.9				
Door thickness	18.0	0.7	0.7	0.7	0.7	0.7				
ŏ	16.0	0.6	0.6	0.6	0.6	0.6				
	Minimum reveal (F) <sup>3</sup> at 85°									

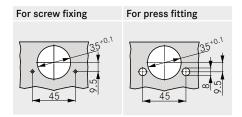
# NOTES

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

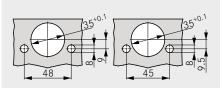
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

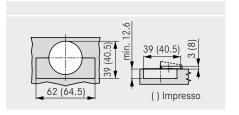
For door thicknesses of 24 mm and above, a trial fitting is recommended.

### **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso





# 110° hinge (door thicknesses up to 24 mm)

# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

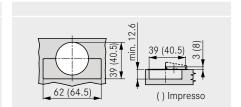
Door overlay			Damper		without	Item No.		
		Cranking	with	without	spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	пП		-	-	-	<b>F028</b> 138 <b>093</b>	<b>F028</b> 138 <b>097</b>	F017139329
Full overlay <sup>1</sup>		0	-	-	-	F045138000	F045138004	F034139300
			-	-		F046138184	-	F035139357
Overlay <sup>1</sup>		3	-	-	-	F028138094	F028138098	F017139330
			-	-	-	F045138001	F045138005	F034139301
			-	-		F046138185	-	F035139358
		9.5	-	-	-	F028138095	F028138099	F017139331
Half overlay <sup>2</sup>			-	-	-	F045138002	F045138006	F034139302
			-	-		F046138186	-	<b>F035</b> 139 <b>359</b>
Inset <sup>2</sup>		19	-	-	-	F028138096	F028138100	F017139332
			-	-	-	F045138003	F045138007	F034139303
			-	-	•	<b>F046</b> 138 <b>187</b>	-	F035139360

# **DRILLING PATTERNS 48/9**

# For screw fixing For press fitting

# Combination drilling pattern for Impresso

## **CUP DIMENSIONS**

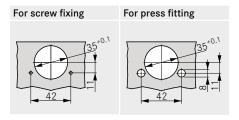


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay			Damper		م مامانی	Item No.						
		Cranking	with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools				
	П		-	-	-	F028138337	F028138341	F017139414				
Full overlay 1	1	0	-	-	-	F045138275	F045138279	F034139385				
			-	-		F046138 <b>397</b>	-	F035139442				
Overlay <sup>1</sup>		3		-	-	F028138338	F028138342	F017139415				
			-	-	-	F045138276	F045138280	F034139386				
			-	-		F046138 <b>398</b>	-	F035139443				
		9.5		-	-	F028138339	F028138343	F017139416				
Half overlay <sup>2</sup>			9.5	9.5	9.5	9.5	-	-	-	F045138277	F045138281	F034139387
			-			F046138 <b>399</b>	-	F035139444				
Inset <sup>2</sup>		19		-	-	F028138340	F028138344	F017139417				
			-	-	-	<b>F045</b> 138 <b>278</b>	F045138282	<b>F034</b> 139 <b>388</b>				
			-			F046138400	-	F035139445				

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated

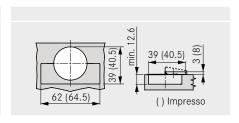
# **DRILLING PATTERNS 42/11**



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# Combination drilling pattern for Impresso

Tipmatic	302
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Assembly aids	358

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

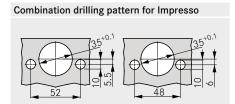
<sup>&</sup>lt;sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

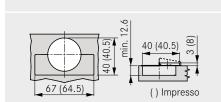
# ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

Door overlay			Damper		without	Item No.		
		Cranking	with	without	spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	пП		-	-	-	F028138701	F028138705	<b>F017</b> 139 <b>499</b>
Full overlay <sup>1</sup>		0	-	-	-	F045138639	F045138643	<b>F034</b> 139 <b>470</b>
			-	-		F046138761	-	<b>F035</b> 139 <b>527</b>
Overlay <sup>1</sup>		3	-	-	-	F028138702	F028138706	<b>F017</b> 139 <b>500</b>
			-		-	F045138640	F045138644	F034139471
			-	-		F046138762	-	F035139528
	ы	9.5		-	-	F028138703	F028138707	<b>F017</b> 139 <b>501</b>
Half overlay <sup>2</sup>			-	-	-	F045138641	F045138645	<b>F034</b> 139 <b>472</b>
			-	-		F046138763	-	F035139529
Inset <sup>2</sup>				-	-	F028138704	F028138708	<b>F017</b> 139 <b>502</b>
		19	-		-	F045138642	F045138646	<b>F034</b> 139 <b>473</b>
			-			F046138764	-	F035139530

# **DRILLING PATTERNS 52/5.5**

# For screw fixing For press fitting



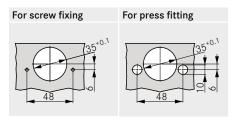


**CUP DIMENSIONS** 

# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay			Damper		without	Item No.		
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	П			-	-	F028138883	F028138887	<b>F017</b> 139 <b>499</b>
Full overlay <sup>1</sup>		0	-		-	F045138821	F045138825	F034139470
			-	-	-	F046138943	-	F035139527
Overlay <sup>1</sup>		3	-	-	-	F028138884	F028138888	<b>F017</b> 139 <b>500</b>
			-		-	F045138822	F045138826	F034139471
			-	•		F046138944	-	F035139528
		9.5	-	-	-	F028138885	F028138889	<b>F017</b> 139 <b>501</b>
Half overlay <sup>2</sup>			-		-	F045138823	F045138827	F034139472
			-	•		F046138945	-	<b>F035</b> 139 <b>529</b>
Inset <sup>2</sup>		19		-	-	F028138886	F028138890	<b>F017</b> 139 <b>502</b>
			-	•	-	F045138824	F045138828	<b>F034</b> 139 <b>473</b>
			-	-		<b>F046</b> 138 <b>946</b>	-	F035139530

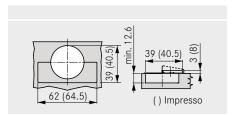
# **DRILLING PATTERNS 48/6**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



Assembly aids	358

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# 120° hinge (door thicknesses up to 24 mm)



- 120° opening angle
- Optimum reveals for door thicknesses up to 22 mm
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate

## Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay			Damper		without	Item No.		
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	ПП		-	-	-	F028138547	F028138551	<b>F017</b> 139 <b>343</b>
Full overlay 1		0	-	-	-	F045138485	F045138489	F034139314
			-	-		F046138607	-	F035139371
		3	-	-	-	F028138548	F028138552	<b>F017</b> 139 <b>344</b>
Overlay <sup>1</sup>			-	-	-	F045138486	F045138490	F034139315
			-	-		F046138608	-	F035139372
		9.5	-	-	-	F028138549	F028138553	<b>F017</b> 139 <b>345</b>
Half overlay <sup>2</sup>			-		-	<b>F045</b> 138 <b>487</b>	F045138491	F034139316
			-	-		F046138609	-	<b>F035</b> 139 <b>373</b>
Inset <sup>2</sup>			-	-	-	<b>F028</b> 138 <b>550</b>	<b>F028</b> 138 <b>554</b>	<b>F017</b> 139 <b>346</b>
		19	-	-	-	<b>F045</b> 138 <b>488</b>	<b>F045</b> 138 <b>492</b>	<b>F034</b> 139 <b>317</b>
			-	-		F046138610	-	<b>F035</b> 139 <b>374</b>

## **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>C</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	0 /2 /0 5 /10	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	-	<b>F072</b> 135 <b>503</b>

# **ACCESSORIES**

	Designation	Item No.
	85° opening angle reduction clip	<b>F072</b> 135 <b>751</b>
J.O.O.	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>

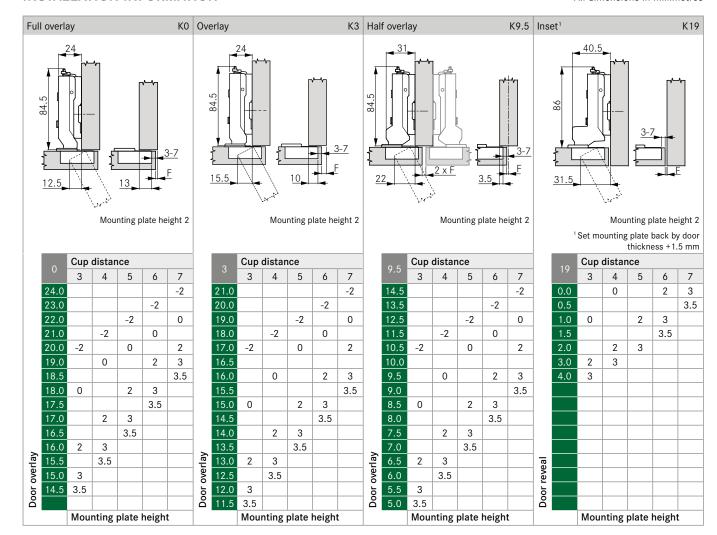
	Designation	Item No.
Stage.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102	Tipmatic	302	Assembly aids	358
Accessories	112	Technical information	116		

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **INSTALLATION INFORMATION**

All dimensions in millimetres



#### MINIMUM GAP

	Cup distance											
		3 4 5 6 7										
	24.0	1.2 <sup>2</sup>	2.1 <sup>2</sup>	3.0 <sup>2</sup>	3.9 <sup>2</sup>	4.72						
	22.0	1.0	1.12	2.02	2.92	3.82						
	21.0	1.0	1.0	1.6 <sup>2</sup>	2.42	3.3 <sup>2</sup>						
	20.0	1.0	1.0	1.1 <sup>2</sup>	2.02	2.92						
	19.0	1.0	1.0	1.0	1.5 <sup>2</sup>	2.42						
	18.0	1.0	1.0	1.0	1.0	1.9 <sup>2</sup>						
SS	17.0	1.0	1.0	1.0	1.0	1.5 <sup>2</sup>						
kne	16.0	1.0	1.0	1.0	1.0	1.0						
Door thickness												
or t												
മ												
Minimum gap												

 $<sup>^{2}</sup>$  1.0 at 85  $^{\circ}$  opening angle

#### MINIMUM REVEAL

		Cup distance										
		3 4 5 6 7										
	24.0	6.4	5.4	4.4	3.4	2.4						
	22.0	3.0	2.0	1.5	1.5	1.5						
	21.0	1.4	1.3	1.3	1.3	1.3						
	20.0	1.1	1.1	1.1	1.1	1.1						
	19.0	0.9	0.9	0.9	0.9	0.9						
	18.0	0.7	0.7	0.7	0.7	0.7						
SS	17.0	0.6	0.6	0.6	0.6	0.6						
kne	16.0	0.6	0.6	0.6	0.6	0.6						
hic												
Door thickness												
å												
	Minimum reveal (F)											

<sup>3 85°</sup> opening angle reduction clip

#### 85° OPENING ANGLE

		Cup distance									
		3	4	5	6	7					
	36.0	11.1	10.3	9.7	9.1	8.5					
	30.0	5.4	4.8	4.4	4.3	4.2					
	28.0	3.7	3.6	3.5	3.4	3.3					
	26.0	2.9	2.8	2.8	2.7	2.6					
	24.0	2.2	2.1	2.1	2.1	2.0					
	22.0	1.6	1.6	1.6	1.5	1.5					
SS	21.0	1.4	1.3	1.3	1.3	1.3					
kne	20.0	1.1	1.1	1.1	1.1	1.1					
hic	19.0	0.9	0.9	0.9	0.9	0.9					
or t	18.0	0.7	0.7	0.7	0.7	0.7					
۵	16.0	0.6	0.6	0.6	0.6	0.6					
	Minimum reveal (F) <sup>3</sup> at 85°										
Door thickness	19.0 18.0	0.9 0.7 0.6 Minir	0.9 0.7 0.6	0.9 0.7 0.6 eveal	0.9 0.7 0.6 (F) <sup>3</sup> a	0.9					

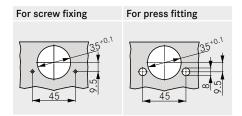
# NOTES

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

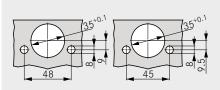
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

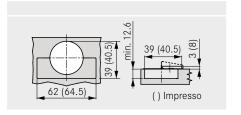
For door thicknesses of 24 mm and above, a trial fitting is recommended.

### **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso





120° hinge (door thicknesses up to 24 mm)

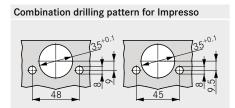
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

Door overlay			Damper		without	Item No.		
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	пП		-	-	-	F028138121	F028138125	F017139343
Full overlay <sup>1</sup>		0	-		-	F045138028	F045138032	F034139314
			-			F046138212	-	F035139371
Overlay <sup>1</sup>		3	-	-	-	F028138122	F028138126	<b>F017</b> 139 <b>344</b>
			-		-	F045138029	F045138033	F034139315
			-	-		F046138213	-	<b>F035</b> 139 <b>372</b>
		9.5	-	-	-	F028138123	F028138127	<b>F017</b> 139 <b>345</b>
Half overlay <sup>2</sup>			-	-	-	F045138030	F045138034	F034139316
			-			F046138214		F035139373
Inset <sup>2</sup>		19	-	-	-	F028139017	F028139018	<b>F017</b> 139 <b>346</b>
			-		-	<b>F045</b> 139 <b>019</b>	F045139020	<b>F034</b> 139 <b>317</b>
			-			F046139021	-	<b>F035</b> 139 <b>374</b>

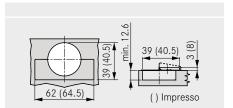
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**

# For press fitting For screw fixing



# **CUP DIMENSIONS**

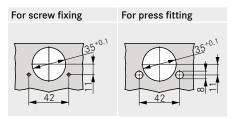


## ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay			Damper		without Item No.			
		Cranking	with	without	spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	пП			-	-	F028138365	<b>F028</b> 138 <b>369</b>	F017139428
Full overlay 1		0	-	-	-	F045138303	F045138 <b>307</b>	<b>F034</b> 139 <b>399</b>
			-	-		F046138425	-	F035139456
		3		-	-	F028138366	<b>F028</b> 138 <b>370</b>	<b>F017</b> 139 <b>429</b>
Overlay <sup>1</sup>			-	-	-	F045138304	F045138308	F034139400
			-	-		F046138426	-	<b>F035</b> 139 <b>457</b>
		9.5		-	-	F028138367	F028138371	F017139430
Half overlay <sup>2</sup>			-	-	-	F045138305	F045138309	F034139401
			-	-		F046138427	-	F035139458
Inset <sup>2</sup>		19		-	-	F028139027	F028139028	F017139558
			-	-	-	<b>F045</b> 139 <b>029</b>	<b>F045</b> 139 <b>030</b>	<b>F034</b> 139 <b>559</b>
			-	-		F046139031	-	F035139560

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated

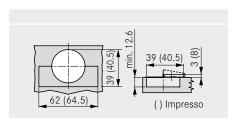
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



Assembly aids	358

<sup>&</sup>lt;sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

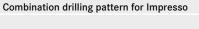
# ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

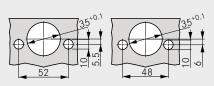
			Damper		without	Item No.			
Door overlay		Cranking	with	without spring		Click-on For screw fixing	Click-on For press fitting	Impresso without tools	
	пП			-	-	F028138729	F028138733	F017139513	
Full overlay <sup>1</sup>		0	-		-	<b>F045</b> 138 <b>667</b>	F045138671	F034139484	
			-			F046138789	-	F035139541	
		3		-	-	F028138730	F028138734	F017139514	
Overlay 1			-		-	F045138668	F045138672	F034139485	
			-			F046138790	-	F035139542	
					-	-	F028138731	F028138735	F017139515
Half overlay <sup>2</sup>		9.5	-		-	F045138669	F045138673	F034139486	
			-			F046138791	-	F035139543	
	П			-	-	F028139022	F028139023	<b>F017</b> 139 <b>555</b>	
Inset <sup>2</sup>		19	-		-	<b>F045</b> 139 <b>024</b>	F045139025	F034139556	
			-			<b>F046</b> 139 <b>026</b>	-	<b>F035</b> 139 <b>557</b>	

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

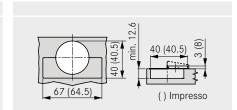
# **DRILLING PATTERNS 52/5.5**

# For screw fixing For press fitting





# **CUP DIMENSIONS**



# ORDER INFORMATION FOR DRILLING PATTERN 48/6

			Dan	Damper		ithout Item No.			
Door overlay		Cranking	with	without	spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools	
	П		-	-	-	F028138911	F028138915	<b>F017</b> 139 <b>513</b>	
Full overlay <sup>1</sup>		0	-		-	<b>F045</b> 138 <b>849</b>	F045138853	<b>F034</b> 139 <b>484</b>	
			-	-		F046138971	-	F035139541	
	пП	3		-	-	F028138912	F028138916	<b>F017</b> 139 <b>514</b>	
Overlay 1			-	-	-	<b>F045</b> 138 <b>850</b>	F045138854	<b>F034</b> 139 <b>485</b>	
			-	-		F046138972	-	F035139542	
	пП				-	F028138913	F028138917	<b>F017</b> 139 <b>515</b>	
Half overlay <sup>2</sup>		9.5	-	-	-	F045138851	<b>F045</b> 138 <b>855</b>	<b>F034</b> 139 <b>486</b>	
			-	-		<b>F046</b> 138 <b>973</b>	-	F035139543	
	ы			-	-	F028139032	F028139033	<b>F017</b> 139 <b>555</b>	
Inset <sup>2</sup>		19	-		-	<b>F045</b> 139 <b>034</b>	<b>F045</b> 139 <b>035</b>	<b>F034</b> 139 <b>556</b>	
			-			F046139036	-	<b>F035</b> 139 <b>557</b>	

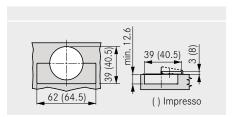
# **DRILLING PATTERNS 48/6**

For screw fixing	For press fitting	
35+0.1	35+0.1	

Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



Assembly aids	358

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# 160° wide-angle hinge (door thicknesses up to 32 mm)



- 160° opening angle
- Convenient depth adjustment via worm gear
- For cabinets with inset drawers or pull-out shelves
- Optimum reveals for door thicknesses up to 32 mm
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals
- · Shallow cup depth

## Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

			Dar	nper		Item No.		
Door overlay		Cranking	with	ith without spring		Click-on For screw fixing	Click-on For press fitting	Impresso without tools
				-	-	F028138561	F028138564	<b>F017</b> 139 <b>350</b>
Full overlay <sup>1</sup>	AII	0	-		-	<b>F045</b> 138 <b>499</b>	F045138502	F034139321
			-			F046138621	-	F035139378
		-II		-	-	F028138562	F028138565	F017139351
Overlay <sup>1</sup>	$\mathcal{A}$	3	-		-	F045138500	F045138503	F034139322
			-			F046138622	-	<b>F035</b> 139 <b>379</b>
				-	-	F028138563	F028138566	F017139352
Half overlay <sup>1</sup>	411	9.5	-		-	F045138501	F045138504	F034139323
			-			<b>F046</b> 138 <b>623</b>	-	F035139380

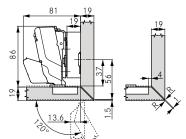
<sup>&</sup>lt;sup>1</sup> Cup material: Zamak, nickel-plated / Arm material: Zamak, nickel-plated

# **ACCESSORIES**

	Designation	Item No.
	120° opening angle reduction clip	<b>F072</b> 135 <b>753</b>
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>

	Designation	Item No.
Spann.	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

# MITRED APPLICATION (ON ALL SIDES)

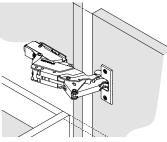


With 0 cranking, mounting plate height 19 mm and cup distance 4 mm, door and cabinet edges can meet at mitred angles on all 4 sides.

Use 120° opening angle reduction clip.

		Mitred application circumferential	Mitred application lateral
اچ		R (min.)	R (min.)
(ST	19-20	1.0	0
SS	22	2.0	0
thickness	24	3.0	1.0
넕	26	4.2	2.5
Door 1	28	5.4	3.8
ය	30	6.5	5.3

# ZERO PROTRUSION



# For cabinets with inset drawers.

At 0 cranking, and with all mounting plate thicknesses, the door protrudes inwards at 90°. With cranking size 3 and mounting plate height 3 mm, the door will be flush with the cabinet.

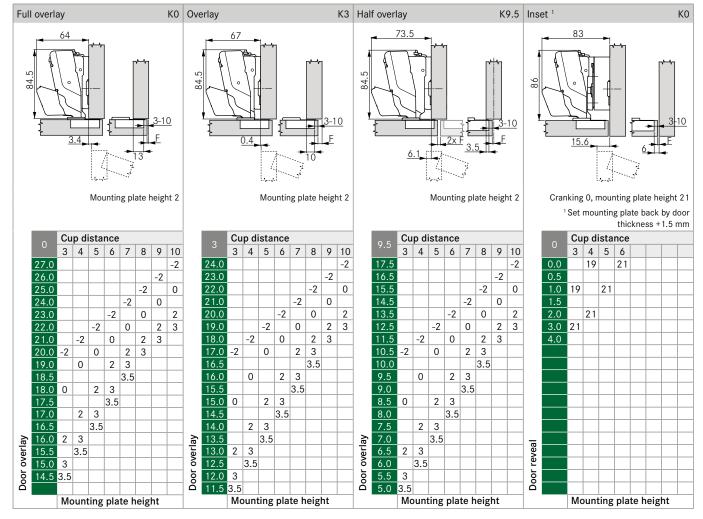
Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

Assembly aids	358

#### **INSTALLATION INFORMATION**

All dimensions in millimetres



#### MINIMUM GAP

	Cup distance									
		3	4	5	6	7	8	9	10	
	32.0	1.0	1.0							
	31.0	1.0	1.0	1.0						
	30.0	1.0	1.0	1.0						
	29.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
	28.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
	26.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
	25.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
	24.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
ess	22.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
봈	21.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
į	20.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
Door thickness	18.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
മ	16.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
		Mi	nim	um	gap	)				

#### MINIMUM REVEAL

		Cup distance									
		3	4	5	6	7	8	9	10		
	32.0	0.2	0.2								
	31.0	0.2	0.2	0.2	0.2						
	30.0	0.2	0.2	0.2	0.2	0.2					
	29.0	0.2	0.2	0.2	0.2	0.2	0.2	0.2			
	28.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
	26.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
	25.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
	24.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
ess	22.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
ĸ	21.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
<b>Joor thickness</b>	20.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
ŏ	18.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
۵	16.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
		Mi	nim	um	rev	/eal	(F)				
or	ılv nos	aihla	with	12	n° a	ngle	rod	clir	٦		

only possible with 120° angle red. clip

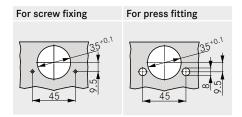
#### **NOTES**

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

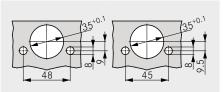
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

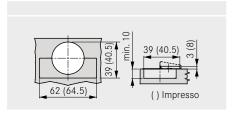
No reveal is required for door thicknesses up to 28 mm. From 29 mm door thickness, we recommend a trial fitting.

### **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso





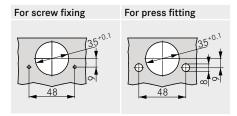
160° wide-angle hinge (door thicknesses up to 32 mm)

# ORDER INFORMATION FOR DRILLING PATTERN 48/9

Door overlay			Damper		without	Item No.				
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools		
				-	-	F028138135	F028138138	<b>F017</b> 139 <b>350</b>		
Full overlay 1	H	0	-	=	-	F045138042	F045138045	F034139321		
			-	-		F046138226	-	F035139378		
		3		-	-	F028138136	F028138139	<b>F017</b> 139 <b>351</b>		
Overlay <sup>1</sup>			-	-	-	F045138043	F045138046	F034139322		
			-	-		F046138227	-	F035139379		
				-	-	F028138137	F028138140	F017139352		
Half overlay 1	411	9.5	9.5	9.5	-	-	-	F045138044	F045138047	F034139323
			-	-		F046138228	-	<b>F035</b> 139 <b>380</b>		

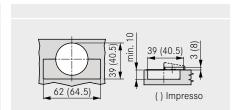
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: Zamak, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**



# Combination drilling pattern for Impresso

#### **CUP DIMENSIONS**

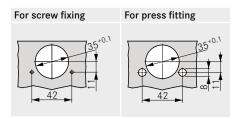


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay			Damper			Item No.																	
		Cranking	with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools															
				-	-	<b>F028</b> 138 <b>379</b>	<b>F028</b> 138 <b>382</b>	<b>F017</b> 139 <b>435</b>															
Full overlay 1	AI	0	-	-	-	F045138317	F045138 <b>320</b>	F034139406															
			-	-		F046138439	-	F035139463															
				-	-	F028138380	F028138383	<b>F017</b> 139 <b>436</b>															
Overlay <sup>1</sup>	$ \mathcal{A} $	3	-	-	-	F045138318	F045138321	<b>F034</b> 139 <b>407</b>															
			-	-		F046138440	-	F035139464															
				-	-	F028138381	F028138384	<b>F017</b> 139 <b>437</b>															
Half overlay 1	411	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5	-	-	-	F045138319	F045138322	F034139408
			-	-		F046138441	-	F035139465															

<sup>&</sup>lt;sup>1</sup> Cup material: Zamak, nickel-plated / Arm material: Zamak, nickel-plated

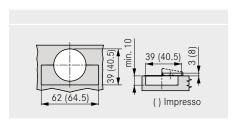
## **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso $35^{+0.1}$

Tipmatic	302
Technical information	116



Assembly aids	358

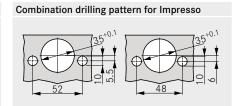
# ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

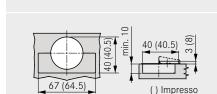
Door overlay			Damper		without	Item No.				
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools		
				-	-	F028138743	F028138746	F017139520		
Full overlay 1	HH	0	-	-	-	F045138681	F045138684	F034139491		
			-	-		F046138803	-	F035139548		
			-	-	-	F028138744	<b>F028</b> 138 <b>747</b>	F017139521		
Overlay <sup>1</sup>	$\mathcal{A}$	3	-		-	F045138682	F045138685	F034139492		
			-	-		F046138804	-	F035139549		
			-	-	-	F028138745	F028138748	F017139522		
Half overlay <sup>1</sup>	411	9.5	9.5	9.5	-	-	-	F045138683	F045138686	F034139493
			-	-		F046138 <b>805</b>	-	F035139550		

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: Zamak, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 52/5.5**

# For screw fixing For press fitting





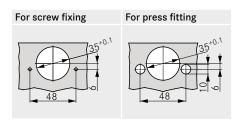
**CUP DIMENSIONS** 

# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay			Dar	nper	without	Item No.			
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools	
				-	-	F028138925	F028138928	<b>F017</b> 139 <b>520</b>	
Full overlay 1	41	0	-		-	F045138863	F045138866	F034139491	
			-			F046138985	-	F035139548	
				-	-	F028138926	F028138929	F017139521	
Overlay 1		3	-	-	-	F045138864	F045138867	F034139492	
			-			F046138986	-	F035139549	
				-	-	F028138927	F028138930	<b>F017</b> 139 <b>522</b>	
Half overlay <sup>1</sup>	41	9.5	-	-	-	F045138865	F045138868	F034139493	
			-			F046138987	-	F035139550	

<sup>&</sup>lt;sup>1</sup> Cup material: Zamak, nickel-plated / Arm material: Zamak, nickel-plated

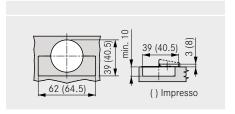
# **DRILLING PATTERNS 48/6**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso $35^{+0.1}$

Tipmatic	302
Technical information	116



Assembly aids	358

# 95° hinge (door thicknesses up to 28 mm)



- 95° opening angle
- Optimum reveals up to 28 mm door thickness
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate

## Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay			Damper		without	Item No. <sup>3</sup>		
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	гП		-	-	-	<b>F028</b> 138 <b>567</b>	F028138571	<b>F017</b> 139 <b>353</b>
Full overlay <sup>1</sup>		0	-	=	-	F045138505	F045138509	F034139324
			-	-		F046138627	-	F035139381
	П		-	-	-	F028138568	F028138572	<b>F017</b> 139 <b>354</b>
Overlay <sup>1</sup>		3	-	-	-	F045138506	F045138510	F034139325
			-	-		F046138628	-	F035139382
		9.5		-	-	F028138569	F028138573	<b>F017</b> 139 <b>355</b>
Half overlay <sup>2</sup>			-	-	-	F045138507	F045138511	F034139326
			-	-		F046138629	-	<b>F035</b> 139 <b>383</b>
Inset <sup>2</sup>		19	-	-	-	F028138570	F028138574	<b>F017</b> 139 <b>356</b>
			-	-	-	F045138508	F045138512	<b>F034</b> 139 <b>327</b>
			-	-		<b>F046</b> 138 <b>630</b>	-	<b>F035</b> 139 <b>384</b>

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated

# **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>Control</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	0 /2 /0 5 /10	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	F072135551
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	-	<b>F072</b> 135 <b>503</b>

## **ACCESSORIES**

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
Separate Control of the Control of t	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

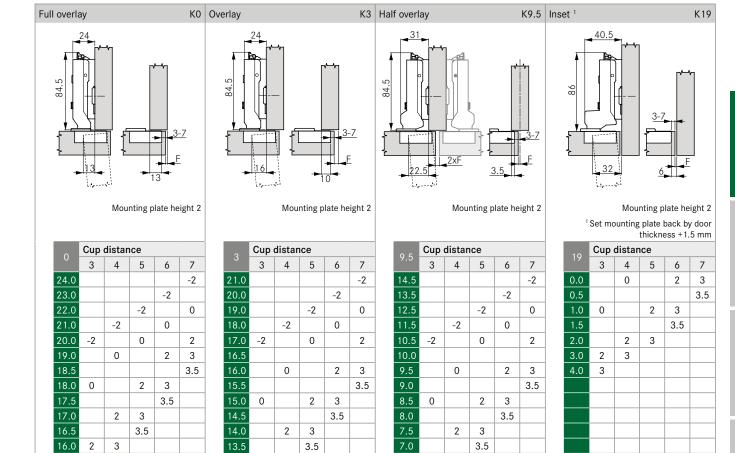
Assembly aids	358

<sup>&</sup>lt;sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

<sup>&</sup>lt;sup>3</sup> Available on request

## **INSTALLATION INFORMATION**

All dimensions in millimetres



# MINIMUM GAP

3

3.5

15.5

15.0

Door overlay

# MINIMUM REVEAL

13.0

12.5

2 3

3

3.5

3.5

Mounting plate height

Door overlay

		Cup	Cup distance								
		3	4	5	6	7					
	36.0	1.0	1.0	1.0	1.4	2.4					
	30.0	1.0	1.0	1.0	1.0	1.9					
	28.0	1.0	1.0	1.0	1.0	1.7					
	26.0	1.0	1.0	1.0	1.0	1.5					
SS	24.0	1.0	1.0	1.0	1.0	1.4					
kne	22.0	1.0	1.0	1.0	1.0	1.2					
hic	20.0	1.0	1.0	1.0	1.0	1.0					
Door thickness	18.0	1.0	1.0	1.0	1.0	1.0					
٥	16.0	1.0 1.0 1.0 1.0 1.0									
Minimum gap											

3.5

Mounting plate height

		Cup distance								
		3	4	5	6	7				
	36.0	10.6	9.6	8.6	7.6	6.7				
	30.0	4.5	3.5	2.5	2.5	1.5				
	28.0	2.0	1.5	1.5	1.3	1.3				
	26.0	1.0	1.0	1.0	1.0	1.0				
SS	24.0	0.6	0.6	0.6	0.6	0.6				
kne	22.0	0.5	0.5	0.5	0.5	0.5				
hic	20.0	0.3	0.3	0.3	0.3	0.3				
Door thickness	18.0	0.2	0.2	0.2	0.2	0.2				
õ	16.0	0.2	0.2	0.2	0.2	0.2				
		Mini	mum	revea	l (F)					

# **NOTES**

2 | 3

3

3.5

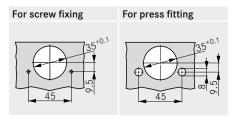
3.5

Mounting plate height

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

# DRILLING PATTERNS 45/9.5



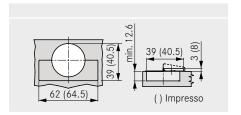
# Combination drilling pattern for Impresso $35^{+0.1}$

# **CUP DIMENSIONS**

reveal

Door

Mounting plate height



95° hinge (door thicknesses up to 28 mm)

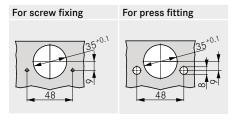
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

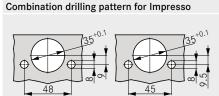
Door overlay			Dar	Damper		Item No. 3		
		Cranking	with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	пП			-	-	F028138141	F028138145	F017139353
Full overlay <sup>1</sup>		0	-	-	-	F045138048	F045138052	F034139324
			-	-		F046138232	-	F035139381
				-	-	F028138142	F028138146	F017139354
Overlay <sup>1</sup>		3	-	-	-	F045138049	F045138053	F034139325
			-	-		F046138233	-	F035139382
		9.5		-	-	F028138143	F028138147	<b>F017</b> 139 <b>355</b>
Half overlay <sup>2</sup>			-	-	-	F045138050	F045138054	F034139326
			-	-		F046138234	-	F035139383
Inset <sup>2</sup>		19		-	-	F028138144	F028138148	<b>F017</b> 139 <b>356</b>
			-	-	-	F045138051	F045138055	F034139327
			-	-		<b>F046</b> 138 <b>235</b>	-	F035139384

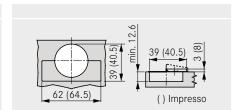
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

<sup>3</sup> Available on request

# **DRILLING PATTERNS 48/9**







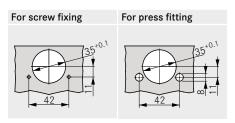
**CUP DIMENSIONS** 

# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay		Cranking	Damper			Item No. <sup>3</sup>		
			with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	пП			-	-	F028138385	<b>F028</b> 138 <b>389</b>	F017139438
Full overlay 1		0	-	-	-	F045138 <b>323</b>	F045 138 <b>327</b>	F034139409
			-	-		F046138445	-	F035139466
				-	-	F028138386	<b>F028</b> 138 <b>390</b>	<b>F017</b> 139 <b>439</b>
Overlay 1		3	-	-	-	F045138324	F045138328	F034139410
			-	-		<b>F046</b> 138 <b>446</b>	-	F035139467
	пП	9.5		-	-	F028138387	F028138391	<b>F017</b> 139 <b>440</b>
Half overlay <sup>2</sup>			-	-	-	F045138325	F045138329	F034139411
			-	-		<b>F046</b> 138 <b>447</b>	-	F035139468
Inset <sup>2</sup>		19	-	-	-	F028138388	F028138392	F017139441
			-	-	-	F045138326	F045138330	F034139412
			-	-		<b>F046</b> 138 <b>448</b>	-	<b>F035</b> 139 <b>469</b>

<sup>3</sup> Available on request

# DRILLING PATTERNS 42/11



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116

Assembly aids	358

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

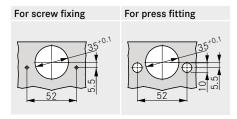
# ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

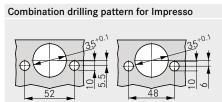
			Dar	nper	without		Item No. 3										
Door overlay		Cranking	with			Click-on For screw fixing	Click-on For press fitting	Impresso without tools									
	пП			-	-	F028138749	F028138753	F017139523									
Full overlay <sup>1</sup>			0	-	-	-	<b>F045</b> 138 <b>687</b>	F045138691	F034139494								
			-	-		F046138809	-	F035139551									
	3				П	пП		пП			-	-	-	<b>F028</b> 138 <b>750</b>	F028138754	F017139524	
Overlay <sup>1</sup>		3	3	-	-	-	F045138688	F045138692	F034139495								
													-	-		F046138810	-
	9.5				9.5	П	-	-	-	F028138751	F028138755	F017139525					
Half overlay <sup>2</sup>						9.5	│			J 🚺 📗 ç	9.5	-	-	-	F045138689	F045138693	F034139496
												7		-	-		F046138811
	П			19		-	-	-	F028138752	F028138756	F017139526						
Inset <sup>2</sup>					_   19	19	-	-	-	<b>F045</b> 138 <b>690</b>	F045138694	<b>F034</b> 139 <b>497</b>					
			-	-		F046138812	-	<b>F035</b> 139 <b>554</b>									

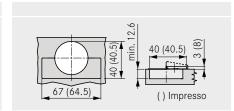
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

<sup>3</sup> Available on request

# DRILLING PATTERNS 52/5.5







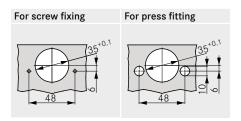
**CUP DIMENSIONS** 

# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay			Damper without				Item No. <sup>3</sup>										
		Cranking	with without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools										
	пП			-	-	F028138931	F028138935	<b>F017</b> 139 <b>523</b>									
Full overlay <sup>1</sup>		0	-	-	-	<b>F045</b> 138 <b>869</b>	<b>F045</b> 138 <b>873</b>	F034139494									
			-	-	-	F046138991	-	F035139551									
	ПП		П	П	пП	ПП			-	-	F028138932	F028138936	F017139524				
Overlay <sup>1</sup>		3	-	-	-	F045138870	<b>F045</b> 138 <b>874</b>	F034139495									
							-	-	-	F046138992	-	F035139552					
	П		пП	пП	пП	пП	п	пП			-	-	F028138933	F028138937	<b>F017</b> 139 <b>525</b>		
Half overlay <sup>2</sup>		9.5	-	-	-	F045138871	<b>F045</b> 138 <b>875</b>	F034139496									
												-	•		F046138993	-	F035139553
Inset <sup>2</sup>	пП		-	-	-	F028138934	F028138938	<b>F017</b> 139 <b>526</b>									
		19	-	•	-	F045138872	<b>F045</b> 138 <b>876</b>	<b>F034</b> 139 <b>497</b>									
		-	-		F046138994	-	F035139554										

<sup>3</sup> Available on request

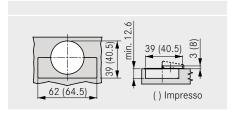
# **DRILLING PATTERNS 48/6**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116

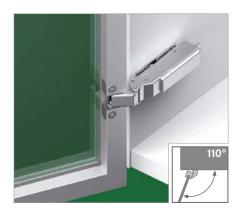


Assembly aids	358

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: steel, nickel-plated <sup>2</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **TIOMOS 110 AL**

# 110° aluminium frame hinge (frame thickness up to 24 mm)



- 110° opening angle
- Optimum gap widths for aluminium frames with a frame thickness of up to 24 mm and a frame width of 22 mm
- Hinge not visible from the outside
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate

## Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# **ORDER INFORMATION**

Door overlay			Damper		without	Item No.																								
		Cranking	with	without		Click-on For screw fixing																								
				-	-	F028138154																								
Full overlay <sup>1</sup>		0	-		-	F045138061																								
			-			F046138245																								
	П	пП			-	-	F028138155																							
Overlay <sup>1</sup>		3	-		-	F045138062																								
								-			F046138246																			
	9.5			-	-	F028138156																								
Half overlay <sup>2</sup>						{1							9.5	9.5	9.5	9.5	9.5	9.5					( <u>*</u>		-		-	F045138063		
																									-			F046138247		
				-	-	F028138157																								
Inset <sup>2</sup>		19	-		-	<b>F045</b> 138 <b>064</b>																								
										-			F046138248																	

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>4 3 3</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint		ODAGG Is as	F072135550
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	F072135551
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>

## **ACCESSORIES**

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	Housing fixing screw M 3 x 6	F069073405

Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

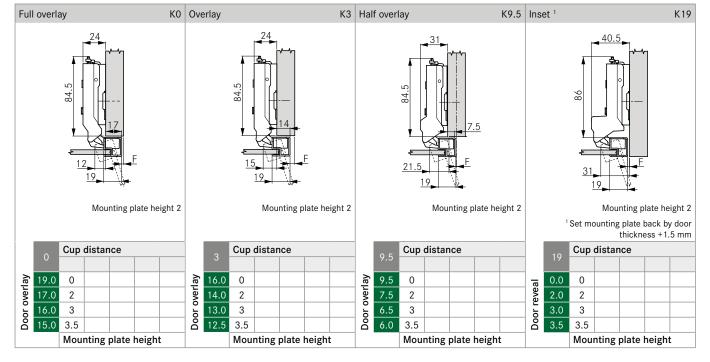
Tipmatic	302
Technical information	116

Assembly aids	358

<sup>&</sup>lt;sup>2</sup> Cup material: Zamak, nickel-plated / Arm material: Zamak, nickel-plated

# **INSTALLATION INFORMATION**

All dimensions in millimetres

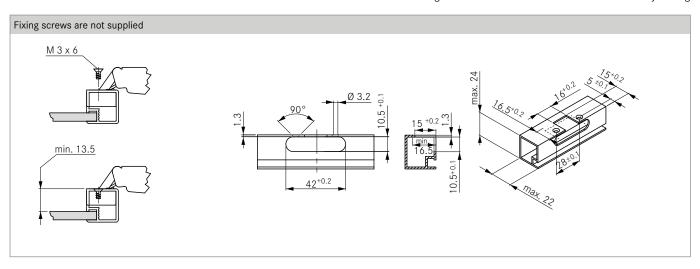


#### MINIMUM REVEAL

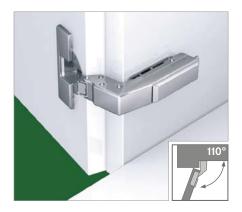
		Fram	e wid	th			
		18	19	20	21	22	
	24.0	2.4	2.1	2.1	2.1	2.0	
	22.0	1.6	1.6	1.6	1.5	1.5	
	21.0	1.4	1.3	1.3	1.3	1.3	
thickness	20.0	1.1	1.1	1.1	1.1	1.1	
봉	19.0	0.9	0.9	0.9	0.9	0.9	
Ē	18.0	0.7	0.7	0.7	0.7	0.7	
Frame	17.0	0.6	0.6	0.6	0.6	0.6	
Fra	16.0	0.6	0.6	0.6	0.6	0.6	
	Minimum reveal (F)						

# **INSTALLATION DIMENSIONS**

Hinge dimensions and reveal calculation with factory setting



# TIOMOS 110/90A 110° blind corner hinge (overlay)



- Hinge for overlay blind corner constructions
- 110° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- Minimum reveals

## Available in 2 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper without		Item No.		
			with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools <sup>2</sup>
Overden 1			•	-	-	<b>F028</b> 138 <b>535</b>	<b>F028</b> 138 <b>545</b>	<b>F017</b> 139 <b>341</b>
Overlay <sup>1</sup>			-		-	<b>F045</b> 138 <b>473</b>	F028138483	F034139312

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

## **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>Control</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	0 /2 /0 5 /10	00.100.1	<b>F072</b> 135 <b>550</b>
<b>3</b>	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	-	<b>F072</b> 135 <b>503</b>

# **ACCESSORIES**

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
Spanne.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

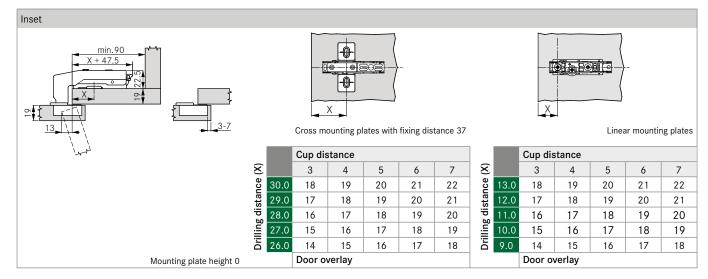
Tipmatic	302
Technical information	116

Assembly aids	358

<sup>&</sup>lt;sup>2</sup> Available on request

## **INSTALLATION INFORMATION**

All dimensions in millimetres



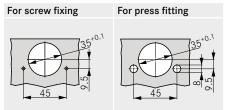
# MINIMUM REVEAL

		Cup d	Cup distance						
		3	4	5	6	7			
	24.0	1.0	1.0	1.0	1.2	2.1			
	22.0	1.0	1.0	1.0	1.0	1.5			
	21.0	1.0	1.0	1.0	1.0	1.2			
SS	20.0	1.0	1.0	1.0	1.0	1.0			
Door thickness	19.0	1.0	1.0	1.0	1.0	1.0			
hicl	18.0	1.0	1.0	1.0	1.0	1.0			
or t	17.0	1.0	1.0	1.0	1.0	1.0			
å	16.0	1.0	1.0	1.0	1.0	1.0			
		Minimum gap							

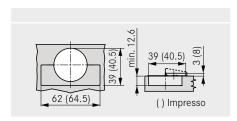
# **NOTES**

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso



# TIOMOS 110/90A 110° blind corner hinge (overlay)

# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

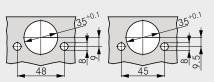
Door overlay			Damper		without	Item No.		
			with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
				-	-	F028138109	F028138119	F017139341
Overlay <sup>1</sup>			-	-	-	F045138016	F045 138026	F034139312

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

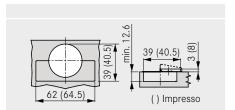
# **DRILLING PATTERNS 48/9**

# For screw fixing For press fitting

# Combination drilling pattern for Impresso



### **CUP DIMENSIONS**



# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay			Damper		without	Item No.		
			with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
			-	-	-	F028138353	F028138363	<b>F017</b> 139 <b>426</b>
Overlay 1			-	-	-	F045138291	F045 138301	<b>F034</b> 139 <b>397</b>

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

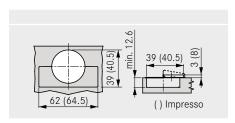
# **DRILLING PATTERNS 42/11**

For screw fixing	For press fitting
35+0.1	35+0.1

Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



Assembly aids	358

# ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

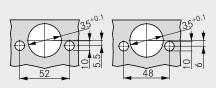
Door overlay			Damper		without	Item No.		
			with	without		Click-on For screw fixing	Click-on For press fitting	Impresso without tools
			-	-	-	F028138717	F028138727	F017139511
Overlay <sup>1</sup>			-	-	-	<b>F045</b> 138 <b>655</b>	F045 138665	F034139482

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

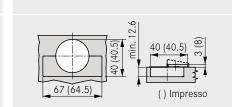
# **DRILLING PATTERNS 52/5.5**

# For screw fixing For press fitting 35\*0.1 52 52

# Combination drilling pattern for Impresso



## **CUP DIMENSIONS**



# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay		Damı		Damper		Item No.		
			with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
	П			-	-	<b>F028</b> 138 <b>899</b>	F028138909	F017139511
Overlay <sup>1</sup>			-	-	-	F045138837	F045 138847	F034139482

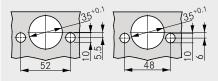
¹ Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

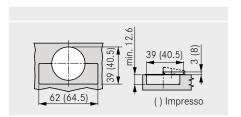
For screw fixing	For press fitting
35+0.1	35*0.1

Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso



Tipmatic	302
Technical information	116



Assembly aids	358

# TIOMOS 110/90E 110° blind corner hinge (inset)



- Hinge for blind corner constructions
- 110° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

## Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay			Dan	nper	without	Item No.		
			with	without	spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
				-	-	F028138536	F028138546	F017139342
Inset <sup>1</sup>			-		-	F045138474	F045138484	F034139313
		-			F046138 <b>596</b>	-	-	

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

## **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>S</b> S S S S S S S S S S S S S S S S S S	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	0 /2 /0 5 /10	9 GRASS logo	F072135550
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19		F072135551
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	-	<b>F072</b> 135 <b>503</b>

# **ACCESSORIES**

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
Spann.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

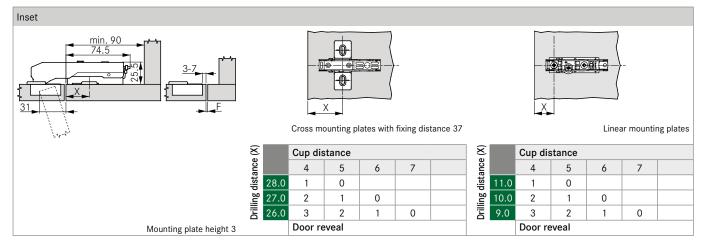
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

Assembly aids	358

All dimensions in millimetres



# MINIMUM REVEAL

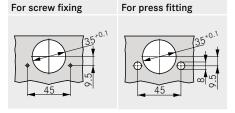
		Cup d	istance	)					
		3	4	5	6	7			
	24.0	2.4	2.1	2.1	2.1	2.0			
	22.0	1.6	1.6	1.6	1.5	1.5			
	21.0	1.4	1.3	1.3	1.3	1.3			
SS	20.0	1.1	1.1	1.1	1.1	1.1			
cue	19.0	0.9	0.9	0.9	0.9	0.9			
Door thickness	18.0	0.7	0.7	0.7	0.7	0.7			
ort	17.0	0.6	0.6	0.6	0.6	0.6			
å	16.0	0.6	0.6	0.6	0.6	0.6			
	Minimum reveal (F)								

# **NOTES**

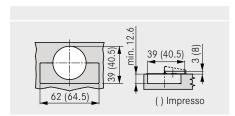
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

Use standard mounting plate height 3 to ensure that door is flush fitting.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso



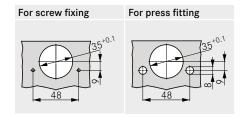
# TIOMOS 110/90E 110° blind corner hinge (inset)

# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

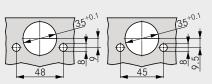
Door overlay			Dan	nper	without	Item No.		
			with			Click-on For screw fixing	Click-on For press fitting	Impresso without tools
				-	-	F028138110	F028138120	F017139342
Inset <sup>1</sup>			-	=	-	F045138017	F045 138027	F034139313
			-	=		F046138201	-	-

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

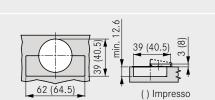
# **DRILLING PATTERNS 48/9**



# Combination drilling pattern for Impresso



# **CUP DIMENSIONS**



# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay			Damper		without	Item No.			
			with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools	
				-	-	F028138 <b>354</b>	F028138364	<b>F017</b> 139 <b>427</b>	
Inset <sup>1</sup>			-	-	-	F045138292	F045138 <b>302</b>	F034139398	
			-	-		F046138414	-	-	

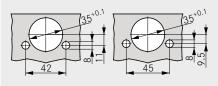
 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 42/11**

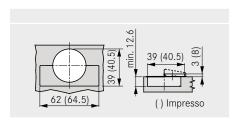
For screw fixing	For press fitting
35+0.1	35+0.1

Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso



Tipmatic	302
Technical information	116



Assembly aids	358

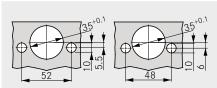
Door overlay		Damp		Damper		Item No.		
			with with	without	without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
				-	-	F028138718	F028138728	F017139512
Inset 1			-	-	-	F045138656	<b>F045</b> 138 <b>666</b>	F034139483
			-	-		<b>F046</b> 138 <b>778</b>	-	-

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

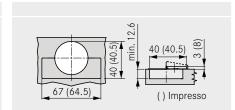
# **DRILLING PATTERNS 52/5.5**

# For screw fixing For press fitting 35\*0.1 52 52 52

### Combination drilling pattern for Impresso



## **CUP DIMENSIONS**



# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay		Damper			Item No.		
		with		without spring	Click-on For screw fixing	Click-on For press fitting	Impresso without tools
		-	-	-	F028138900	F028138910	F017139512
Inset <sup>1</sup>		-		-	F045138838	F045138848	F034139483
		-			F046138960	-	-

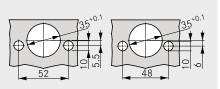
¹ Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

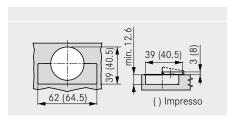
For screw fixing	For press fitting		
35*0.1	35+0.1		

Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

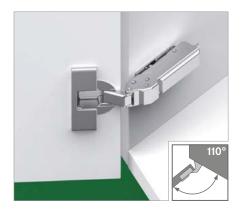


Tipmatic	302
Technical information	116



Assembly aids	358

# TIOMOS 110/30A +30° angle corner cabinet hinge (overlay)



- For 30° angled cabinets
- 110° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

# Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay		Damper		without		Item No.		
			with	without		Click-on For screw fixing		Impresso without tools
П				-	-	F028138529		<b>F017</b> 139 <b>335</b>
Overlay <sup>1</sup>			-	-	-	F045138467		F034139306
			-			F046138589		-

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>S</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
A O O	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
Bana.	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6

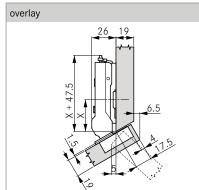
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

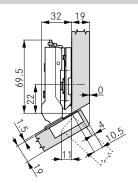
Tipmatic	302
Technical information	116

Assembly aids	358

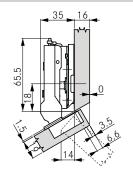
All dimensions in millimetres



Mounting plate height 0

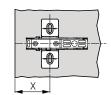


Mounting plate height 6



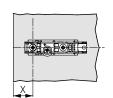
Mounting plate height 9

		Cup d	Cup distance					
		3	4	5	6	7		
	20.5					0		
	19.5				0			
	18.5			0		2		
	17.5		0		2	3		
	16.5	0				3.5		
	16.0			2	3			
	15.5				3.5			
	15.0		2	3				
	14.5			3.5				
	14.0	2	3					
	13.5		3.5					
rlay	13.0	3						
Ne.	12.5	3.5			6			
Door overlay	11.5			6				
മ	10.5		6					
	Mounting plate height							



Cross mounting plates with fixing distance 37

	Mounting plate height							
	0	2	3	3.5	6			
Χ	34.0	33.0	32.0	32.0	30.5			
	Cross mounting plate position (Y)							



Linear mounting plates

	Mounti	Mounting plate height						
	0	0 2 3 3.5						
Χ	17.0	16.0	15.0	15.0				
	Linear mounting plate position (X)							

# **MINIMUM GAP**

		Cup d	istance	)			
		3	4	5	6	7	
	24.0	1.0	1.0	1.0	1.2	2.1	
	22.0	1.0	1.0	1.0	1.0	1.5	
	21.0	1.0	1.0	1.0	1.0	1.2	
	20.0	1.0	1.0	1.0	1.0	1.0	
	19.0	1.0	1.0	1.0	1.0	1.0	
	18.0	1.0	1.0	1.0	1.0	1.0	
SS	17.0	1.0	1.0	1.0	1.0	1.0	
çue (	16.0	1.0	1.0	1.0	1.0	1.0	
Door thickness							
or t							
å							
	Minimum gap						

# MINIMUM REVEAL

		Cup d	Cup distance									
		3	4	5	6	7						
	24.0	2.4	2.1	2.1	2.1	2.0						
	22.0	1.6	1.6	1.6	1.5	1.5						
	21.0	1.4	1.3	1.3	1.3	1.3						
	20.0	1.1	1.1	1.1	1.1	1.1						
	19.0	0.9	0.9	0.9	0.9	0.9						
	18.0	0.7	0.7	0.7	0.7	0.7						
SS	17.0	0.6	0.6	0.6	0.6	0.6						
çne	16.0	0.6	0.6	0.6	0.6	0.6						
hicl												
Door thickness												
Õ												
	Minimum reveal (F)											

# **NOTES**

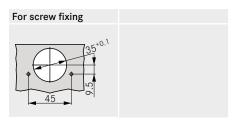
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

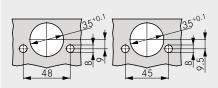
Hinge dimensions and reveal calculation with factory setting.

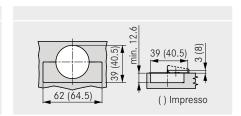
For door thicknesses of 24 mm and above, a trial fitting is recommended.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso





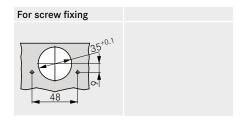
# TIOMOS 110/30A +30° angle corner cabinet hinge (overlay)

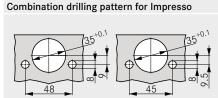
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

Door overlay		Dar	Damper		Item No.						
		with	without	without spring	Click-on For screw fixing		Impresso without tools				
	П		-	-	F028138103		F017139335				
Overlay <sup>1</sup>		-		-	F045138010		F034139306				
		-		-	F046138194		-				

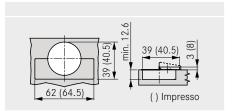
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





## **CUP DIMENSIONS**

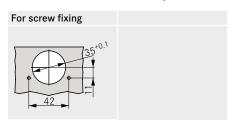


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay		Dar	Damper		Item No.										
		with	without	without spring	Click-on For screw fixing		Impresso without tools								
	п		-	-	F028138347		F017139420								
Overlay 1		-	-	-	F045 138285		<b>F034</b> 139 <b>391</b>								
		-	=		F046138407		-								

 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

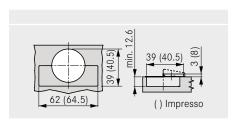
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



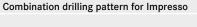
Assembly aids	358

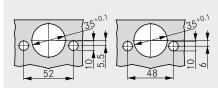
Door overlay				nper	without	Item No.								
			with	without		Click-on For screw fixing		Impresso without tools						
			-	-	-	F028138711		<b>F017</b> 139 <b>505</b>						
Overlay <sup>1</sup>			-	=	-	F045 138649		<b>F034</b> 139 <b>476</b>						
			-	-		F046138771		-						

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

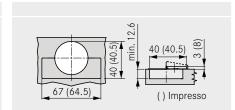
# **DRILLING PATTERNS 52/5.5**

# For screw fixing





# **CUP DIMENSIONS**

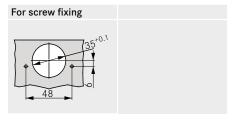


# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay		Dan	Damper		Item No.				
		with		without spring	Click-on For screw fixing		Impresso without tools		
	пП		-	-	<b>F028</b> 138 <b>893</b>		<b>F017</b> 139 <b>505</b>		
Overlay <sup>1</sup>		-	-	-	F045138831		<b>F034</b> 139 <b>476</b>		
		-	-		F046138953		-		

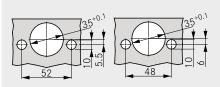
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

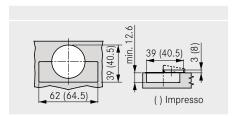


Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

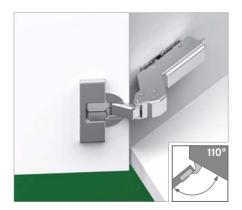


Tipmatic	302
Technical information	116



Assembly aids	358

# TIOMOS 110/30E +30° angle corner cabinet hinge (inset)



- For 30° angled cabinets
- 110° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

# Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper		Item No.		
			with	without	without - spring	Click-on For screw fixing		Impresso without tools
П			-	-	-	F028138530		<b>F017</b> 139 <b>336</b>
Inset 1			-		-	F045138468		<b>F034</b> 139 <b>307</b>
		-		-	F046138590		-	

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>S</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
X00	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
<b>Expans</b>	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6

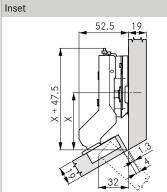
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

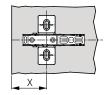
Assembly aids	358

All dimensions in millimetres



Mounting plate height 9

		Cup distance						
		3	4	5	6	7		
	22	9.5			12			
	21	9						
	20					12		
	19	8	9	9.5				
	18		8	9				
	17				9.5			
	16			8		9.5		
	15	6				9		
lay								
Ver								
Door overlay								
å								
	Mounting plate height							



Cross mounting plates with fixing distance 37

		Cup distance							
		3	4	5	6	7			
	22	63.5			61.5				
	21	62.5							
	20		61.5			60.0			
	19		61.0	60.0					
a	18		59.0	59.0					
Door overlay	17				58.0				
5	16			57.5		56.5			
Š	15	57.5				55.5			
	Cross mounting plate position (X)								

# MINIMUM REVEAL

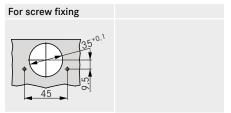
		Cup distance					
		3	4	5	6	7	
	24.0	2.4	2.1	2.1	2.1	2.0	
	22.0	1.6	1.6	1.6	1.5	1.5	
	21.0	1.4	1.3	1.3	1.3	1.3	
	20.0	1.1	1.1	1.1	1.1	1.1	
SS	19.0	0.9	0.9	0.9	0.9	0.9	
u e	18.0	0.7	0.7	0.7	0.7	0.7	
hick	17.0	0.6	0.6	0.6	0.6	0.6	
Door thickness	16.0	0.6	0.6	0.6	0.6	0.6	
å	15.0	0.6	0.6	0.6	0.6	0.6	
Minimum reveal (F)							

# **NOTES**

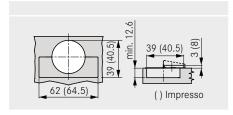
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

For door thicknesses of 24 mm and above, a trial fitting is recommended.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso



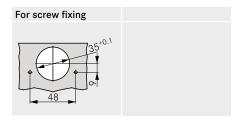
# TIOMOS 110/30E +30° angle corner cabinet hinge (inset)

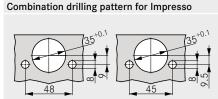
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

			Damper		without	Item No.		
Door overlay	Door overlay		with	without		Click-on For screw fixing		Impresso without tools
	пП			-	-	F028138104		<b>F017</b> 139 <b>336</b>
Inset <sup>1</sup>			-	-	-	F045 138011		F034139307
			-	-		F046138195		-

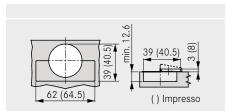
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





## **CUP DIMENSIONS**

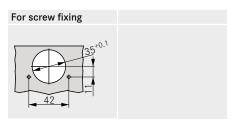


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay		Damper		without	Item No.		
		with	without	without spring	Click-on For screw fixing		Impresso without tools
	П	-	-	-	F028138348		F017139421
Inset <sup>1</sup>		-	-	-	F045138286		F034139392
		-	-		F046138408		-

 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

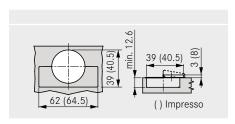
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



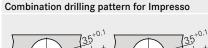
Assembly aids	358

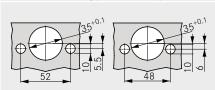
			Damper		مريم والعثرين	Item No.			
Door overlay			with	without	without spring	Click-on For screw fixing		Impresso without tools	
			-	-	-	F028138712		<b>F017</b> 139 <b>506</b>	
Inset 1			-	-	-	F045138650		<b>F034</b> 139 <b>477</b>	
			-	-		F046138772		-	

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

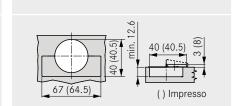
# **DRILLING PATTERNS 52/5.5**

# For screw fixing





# **CUP DIMENSIONS**

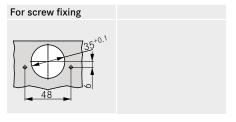


# ORDER INFORMATION FOR DRILLING PATTERN 48/6

			Dar	nper			Item No.	
Door overlay			with without		without spring	Click-on For screw fixing		Impresso without tools
	П		-	-	-	F028138894		<b>F017</b> 139 <b>506</b>
Inset <sup>1</sup>		-	-		-	F045138832		<b>F034</b> 139 <b>477</b>
			-			F046138954		-

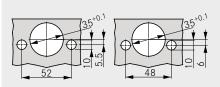
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

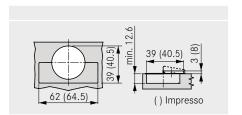


Tiomos mounting plates	102	
Accessories	112	

# Combination drilling pattern for Impresso

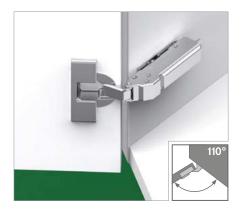


Tipmatic	302
Technical information	116



Assembly aids	358

# TIOMOS 110/37A +37° angle corner cabinet hinge (overlay)



- For 37° angled cabinets
- 110° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

# Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay		Damper		without	Item No.		
		with	without		Click-on For screw fixing		Impresso without tools
	П	-	-	-	F028138531		<b>F017</b> 139 <b>337</b>
Overlay <sup>1</sup>		-		-	F045138469		F034139308
		-		-	F046138591		-

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>4</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
Element of the second	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6

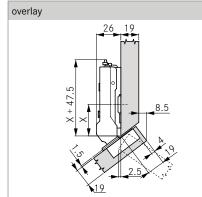
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

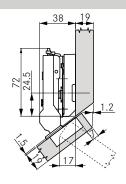
Tipmatic	302
Technical information	116

Assembly aids	358

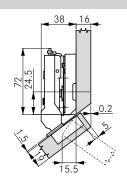
All dimensions in millimetres



Mounting plate height 0

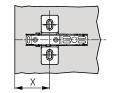


Mounting plate height 12



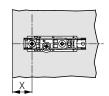
Mounting plate height 12

		Cup d	Cup distance								
		3	4	5	6	7					
	21.5					0					
	21.0				0						
	20.0			0							
	19.0		0								
	18.5				2						
	18.0	0				3					
	17.5			2							
	17.0				3						
	16.5		2								
	16.0			3							
	15.5	2									
	15.0		3								
	14.5					6					
	14.0	3									
lay	13.0				6						
Ver	12.0			6							
Door overlay	11.0		6								
Õ	10.0	6									
		Mount	ting pla	te heig	ght						



Cross mounting plates with fixing distance 37

		Mounting plate height										
		0	2	3	3.5	6						
	Χ	33.5	32.0	31.0	31.0	29.0						
	Cross mounting plate position (X)											



Linear mounting plates

	Mounting plate height								
	0	2	3	3.5					
Х	16.5	15.0	14.0	14.0					
Linear mounting plate position (X)									

# MINIMUM GAP

		Cup distance								
		3	4	5	6	7				
	24.0	1.0	1.0	1.0	1.2	2.1				
	22.0	1.0	1.0	1.0	1.0	1.5				
	21.0	1.0	1.0	1.0	1.0	1.2				
SS	20.0	1.0	1.0	1.0	1.0	1.0				
çue	19.0	1.0	1.0	1.0	1.0	1.0				
hick	18.0	1.0	1.0	1.0	1.0	1.0				
Door thickness	17.0	1.0	1.0	1.0	1.0	1.0				
å	16.0	1.0	1.0	1.0	1.0	1.0				
		Minim	um ga	)						

# MINIMUM REVEAL

		Cup d	istance	)			
		3	4	5	6	7	
	24.0	2.4	2.1	2.1	2.1	2.0	
	22.0	1.6	1.6	1.6	1.5	1.5	
	21.0	1.4	1.3	1.3	1.3	1.3	
SS	20.0	1.1	1.1	1.1	1.1	1.1	
cue	19.0	0.9	0.9	0.9	0.9	0.9	
Door thickness	18.0	0.7	0.7	0.7	0.7	0.7	
or t	17.0	0.6	0.6	0.6	0.6	0.6	
õ	16.0	0.6	0.6	0.6	0.6	0.6	
		Minim	ıum rev	real (F)			

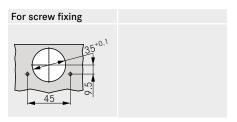
# NOTES

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

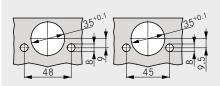
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

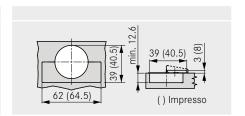
For door thicknesses of 24 mm and above, a trial fitting is recommended.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso





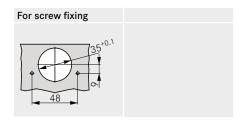
# TIOMOS 110/37A +37° angle corner cabinet hinge (overlay)

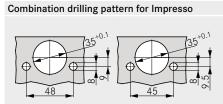
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

			Dan	nper	without	Item No.			
Door overlay			with	without		Click-on For screw fixing		Impresso without tools	
				-	-	F028138105		<b>F017</b> 139 <b>337</b>	
Overlay <sup>1</sup>			-	=	-	F045 1380 12		F034139308	
	X/		-	-		F046138196		-	

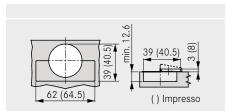
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





## **CUP DIMENSIONS**

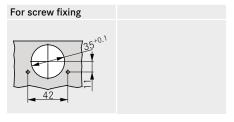


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

				amper		Item No.					
Door overlay	Door overlay		with	without	without spring	Click-on For screw fixing		Impresso without tools			
			-	-	-	F028138349		<b>F017</b> 139 <b>422</b>			
Overlay <sup>1</sup>			-		-	F045138287		<b>F034</b> 139 <b>393</b>			
	X/		-			F046138409		-			

 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

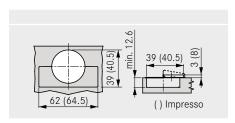
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



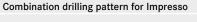
Assembly aids	358

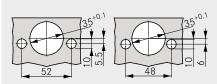
Door overlay			Dan	nper	without	Item No.		
			with	without		Click-on For screw fixing		Impresso without tools
			-	-	-	F028138713		<b>F017</b> 139 <b>507</b>
Overlay <sup>1</sup>			-	=	-	F045 13865 1		F034139478
	X/		-	-		<b>F046</b> 138 <b>773</b>		-

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

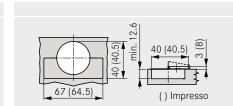
# **DRILLING PATTERNS 52/5.5**

# For screw fixing





# **CUP DIMENSIONS**

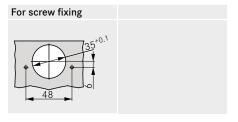


# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay				nper			Item No.	
			with	without	without spring	Click-on For screw fixing		Impresso without tools
	П		-	-	-	F028138895		<b>F017</b> 139 <b>507</b>
Overlay 1			-		-	F045138833		F034139478
			-			<b>F046</b> 138 <b>955</b>		-

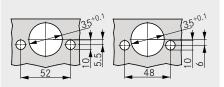
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

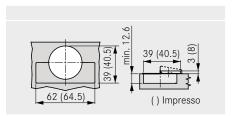


Tiomos mounting plates	102
Accessories	112

# $\ \, \hbox{Combination drilling pattern for Impresso} \\$

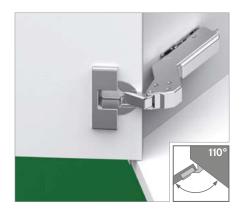


Tipmatic	302
Technical information	116



Assembly aids	358

# TIOMOS 110/37E +37° angle corner cabinet hinge (inset)



- For 37° angled cabinets
- 110° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

# Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper without		Item No.		
			with	without		Click-on For screw fixing		Impresso without tools
пП			-	-	-	F028138532		<b>F017</b> 139 <b>338</b>
Inset <sup>1</sup>			-	-	-	F045138470		F034139309
			-			F046138592		-

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>4 6 1 1 1 1 1 1 1 1 1 1</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
X00	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
<b>Expans</b>	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6

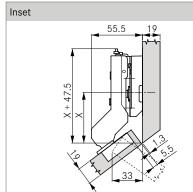
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

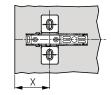
Assembly aids	358

All dimensions in millimetres



Mounting plate height 12

		Cup distance								
		3	4	5	6	7				
	22	12		14		15				
	21		12		14					
	20			12		14				
	19				12					
	18	9								
	17		9.5			12				
	16	8	9	9.5						
	15		8	9						
lay										
Door overlay										
or c										
õ										
	Mounting plate height									



Cross mounting plates with fixing distance 37

		Cup d	Cup distance									
		3	4	5	6	7						
	22	59.0		57.5		56.5						
	21		57.5		56.5							
	20			56.5		55.0						
	19				55.0							
lay	18	56.0										
Ver	17		54.5			53.0						
Door overlay	16	54.5	54.0	53.0								
å	15		53.0	52.5								
		Cross	Cross mounting plate position (X)									

# MINIMUM REVEAL

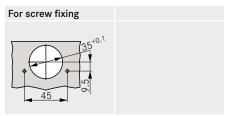
		Cup d	istance							
		3	4	5	6	7				
	24.0	2.4	2.1	2.1	2.1	2.0				
	22.0	1.6	1.6	1.6	1.5	1.5				
	21.0	1.4	1.3	1.3	1.3	1.3				
	20.0	1.1	1.1	1.1	1.1	1.1				
	19.0	0.9	0.9	0.9	0.9	0.9				
	18.0	0.7	0.7	0.7	0.7	0.7				
SS	17.0	0.6	0.6	0.6	0.6	0.6				
çne	16.0	0.6	0.6	0.6	0.6	0.6				
hic	15.0	0.6	0.6	0.6	0.6	0.6				
Door thickness										
8										
	Minimum reveal (F)									

# **NOTES**

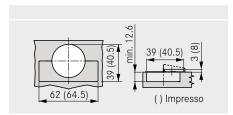
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

For door thicknesses of 24 mm and above, a trial fitting is recommended.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso



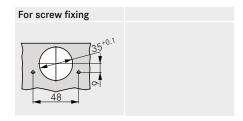
# TIOMOS 110/37E +37° angle corner cabinet hinge (inset)

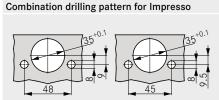
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

Door overlay			Damper		without	Item No.		
			with	without		Click-on For screw fixing		Impresso without tools
	пП			-	-	F028138106		<b>F017</b> 139 <b>338</b>
Inset <sup>1</sup>			-	=	-	F045 1380 13		F034139309
			-	-		F046138197		-

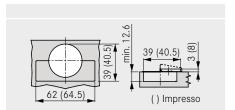
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





## **CUP DIMENSIONS**

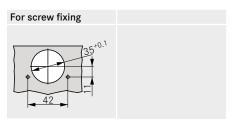


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay				Damper		Item No.		
			with	without	without spring	Click-on For screw fixing		Impresso without tools
	п			-	-	F028138350		<b>F017</b> 139 <b>423</b>
Inset <sup>1</sup>			-	-	-	F045138288		<b>F034</b> 139 <b>394</b>
			-	-		F046138410		-

 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

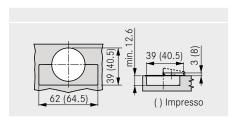
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



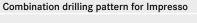
Assembly aids	358

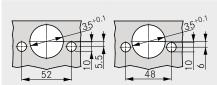
Door overlay				Damper		Item No.		
			with	without	without spring	Click-on For screw fixing		Impresso without tools
	пП			-	-	F028138714		F017139508
Inset <sup>1</sup>			-	-	-	F045138652		<b>F034</b> 139 <b>479</b>
			-	-		<b>F046</b> 138 <b>774</b>		_

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

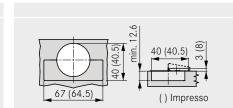
# **DRILLING PATTERNS 52/5.5**

# For screw fixing





# **CUP DIMENSIONS**

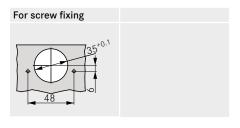


# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay				Damper		Item No.		
			with		without spring	Click-on For screw fixing		Impresso without tools
	ПП		-	-	-	F028138896		<b>F017</b> 139 <b>508</b>
Inset 1			-	-	-	F045138834		F034139479
			-	-	-	F046138956		-

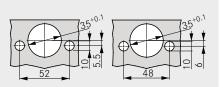
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

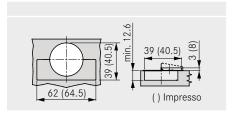


Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso



Tipmatic	302
Technical information	116



Assembly aids	358

# **TIOMOS /110/45A**

+45° angle corner cabinet hinge (overlay)



- For 45° angled cabinets
- 110° opening angle
- Convenient depth adjustment
- via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- Minimum reveals

# Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper		without	Item No.	
			with	without		Click-on For screw fixing		Impresso without tools
П			-	-	-	F028138533		<b>F017</b> 139 <b>339</b>
Overlay <sup>1</sup>			-		-	F045138471		F034139310
			-			F046138593		-

¹ Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>S</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
Epopor .	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

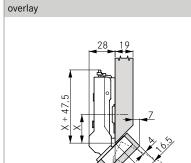
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

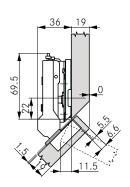
Tipmatic	302
Technical information	116

Assembly aids	358

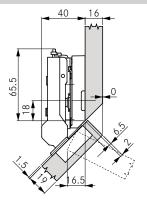
All dimensions in millimetres



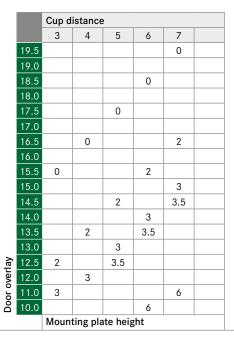
Mounting plate height 0

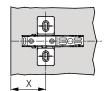


Mounting plate height 8



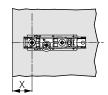
Mounting plate height 12





Cross mounting plates with fixing distance 37

Mounting plate height									
	0 2 3 3.5 6								
Χ	30.5	28.5	27.5	27.0	24.5				
	Cross n	Cross mounting plate position (X)							



Linear mounting plates

	Mounting plate height								
	0	0 2 3 3.5							
Χ	13.5	11.5	10.5	10.0					
	Linear mounting plate position (X)								

# **MINIMUM GAP**

		Cup d	istance	•			
		3	4	5	6	7	
	24.0	1.0	1.0	1.0	1.2	2.1	
	22.0	1.0	1.0	1.0	1.0	1.5	
	21.0	1.0	1.0	1.0	1.0	1.2	
SS	20.0	1.0	1.0	1.0	1.0	1.0	
çue (	19.0	1.0	1.0	1.0	1.0	1.0	
hick	18.0	1.0	1.0	1.0	1.0	1.0	
Door thickness	17.0	1.0	1.0	1.0	1.0	1.0	
å	16.0	1.0	1.0	1.0	1.0	1.0	
		Minim	um ga	)			

# MINIMUM REVEAL

		Cup distance								
		3	4	5	6	7				
	24.0	2.4	2.1	2.1	2.1	2.0				
	22.0	1.6	1.6	1.6	1.5	1.5				
	21.0	1.4	1.3	1.3	1.3	1.3				
SS	20.0	1.1	1.1	1.1	1.1	1.1				
çne	19.0	0.9	0.9	0.9	0.9	0.9				
hic	18.0	0.7	0.7	0.7	0.7	0.7				
Door thickness	17.0	0.6	0.6	0.6	0.6	0.6				
	16.0	0.6	0.6	0.6	0.6	0.6				
Minimum reveal (F)										

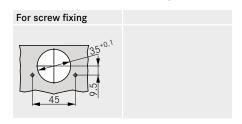
# NOTES

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

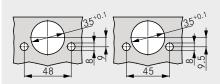
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

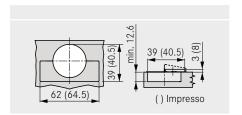
For door thicknesses of 24 mm and above, a trial fitting is recommended.

# DRILLING PATTERNS 45/9.5



# Combination drilling pattern for Impresso





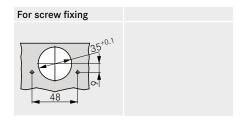
# TIOMOS 110/45A +45° angle corner cabinet hinge (overlay)

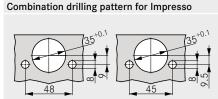
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

				nper	without	Item No.			
Door overlay			with	without		Click-on For screw fixing		Impresso without tools	
				-	-	F028138107		<b>F017</b> 139 <b>339</b>	
Overlay <sup>1</sup>			-	-	-	F045 1380 14		F034139310	
	<b>₩</b>		-	-		F046138198		-	

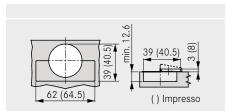
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





## **CUP DIMENSIONS**

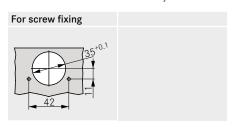


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay				Damper		Item No.									
			with	without	without spring	Click-on For screw fixing		Impresso without tools							
	пП		-	-	-	F028138351		<b>F017</b> 139 <b>424</b>							
Overlay <sup>1</sup>			-		-	F045138289		<b>F034</b> 139 <b>395</b>							
	<b>₩</b>		-			F046138411		-							

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

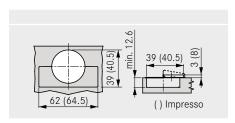
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



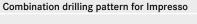
Assembly aids	358

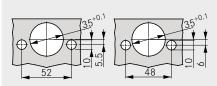
Door overlay				nper	without	Item No.			
			with	without		Click-on For screw fixing		Impresso without tools	
			=	-	-	F028138715		<b>F017</b> 139 <b>509</b>	
Overlay <sup>1</sup>			-	=	-	F045 138653		F034139480	
	<b>₩</b>		-	-		<b>F046</b> 138 <b>775</b>		-	

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

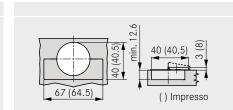
# **DRILLING PATTERNS 52/5.5**

# For screw fixing





# **CUP DIMENSIONS**

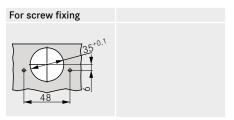


# ORDER INFORMATION FOR DRILLING PATTERN 48/6

		Dar	nper			Item No.	
Door overlay		with	without	without spring	Click-on For screw fixing		Impresso without tools
		-	-	-	F028138897		<b>F017</b> 139 <b>509</b>
Overlay <sup>1</sup>		-		-	F045138835		F034139480
		-			F046138957		-

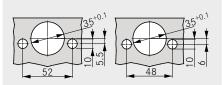
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

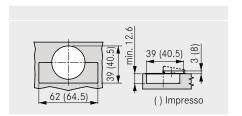


Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso



Tipmatic	302
Technical information	116



Assembly aids	358

# **TIOMOS 110/45E**

+45° angle corner hinge (inset)



- For 45° angled cabinets
- 110° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

# Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper		Item No.		
			with	without	without spring	Click-on For screw fixing		Impresso without tools
П			-	-	-	F028138534		F017139340
Inset <sup>1</sup>			-		-	F045138472		F034139311
			-			F046138 <b>594</b>		-

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>4</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
E Same	Countersunk wood screw Ø 3.5 x 15 mm	F146073976

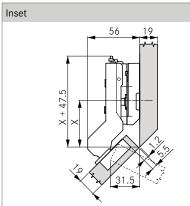
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

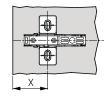
Assembly aids	358

All dimensions in millimetres



Mounting plate height 14

		Cup distance							
		3	4	5	6	7			
	22		15.5						
	21	14		15					
	20			14	15	15.5			
	19	12			15	15			
	18		12			14			
	17			12					
	16				12				
	15	9				12			
lay									
Door overlay									
9									
മ്									
		Mount	ting pla	te heig	ht				



Cross mounting plates with fixing distance 37

		Cup d	Cup distance							
		3	4 5 6 7							
	22		53.0							
	21	53.0		51.5						
	20			51.0	50.5	50.0				
	19	52.0			50.0	49.0				
lay	18		50.5			48.5				
Door overlay	17			49.0						
or o	16				47.5					
å	15	49.0				46.0				
		Cross mounting plate position (X)								

# MINIMUM REVEAL

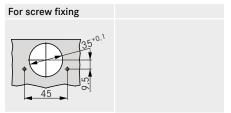
		Cup d	Cup distance						
		3	4	5	6	7			
	24.0	2.4	2.1	2.1	2.1	2.0			
	22.0	1.6	1.6	1.6	1.5	1.5			
	21.0	1.4	1.3	1.3	1.3	1.3			
SS	20.0	1.1	1.1	1.1	1.1	1.1			
çue	19.0	0.9	0.9	0.9	0.9	0.9			
hick	18.0	0.7	0.7	0.7	0.7	0.7			
Door thickness	17.0	0.6	0.6	0.6	0.6	0.6			
å	16.0	0.6	0.6	0.6	0.6	0.6			
		Minim	um rev	eal (F)					

# **NOTES**

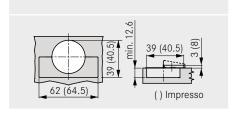
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

For door thicknesses of 24 mm and above, a trial fitting is recommended.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso



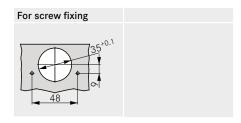
# **TIOMOS 110/45E** +45° angle corner cabinet hinge (inset)

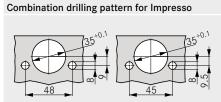
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

Door overlay		Damper		without	Item No.			
		with	without		Click-on For screw fixing		Impresso without tools	
	пП	-	-	-	F028138108		<b>F017</b> 139 <b>340</b>	
Inset <sup>1</sup>		-	=	-	F045 1380 15		F034139311	
	<b>*</b>	-	=		<b>F046</b> 138 <b>199</b>		without tools F017139340	

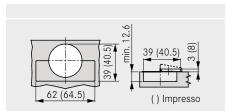
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





## **CUP DIMENSIONS**

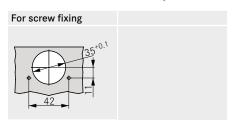


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay		Damper		without	Item No.		
		with	without	without spring	Click-on For screw fixing		Impresso without tools
	пП		-	-	F028138352		F017139425
Inset <sup>1</sup>		-	-	-	F045138290		<b>F034</b> 139 <b>396</b>
	<b>*</b>	-	-		F046138412		without tools <b>F017</b> 139 <b>425</b>

 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

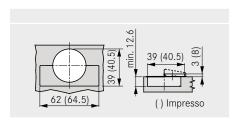
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Tipmatic	302
Technical information	116



Assembly aids	358

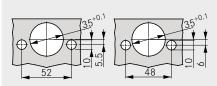
			Dan	nper	ما مامانات	Item No.		
Door overlay			with	without	without spring	Click-on For screw fixing		Impresso without tools
	пП		-	-	-	F028138716		F017139510
Inset <sup>1</sup>			-	=	-	F045138654		F034139481
			-	=		<b>F046</b> 138 <b>776</b>		-

 $<sup>^{\</sup>mbox{\scriptsize 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

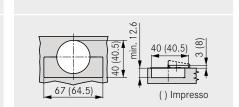
# **DRILLING PATTERNS 52/5.5**

# For screw fixing

# Combination drilling pattern for Impresso



# **CUP DIMENSIONS**

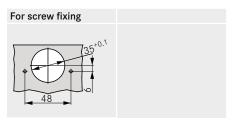


# ORDER INFORMATION FOR DRILLING PATTERN 48/6

				nper		Item No.		
Door overlay			with		without spring	Click-on For screw fixing		Impresso without tools
	пП		-	-	-	F028138898		<b>F017</b> 139 <b>510</b>
Inset 1			-		-	F045138836		F034139481
			-			F046138958		-

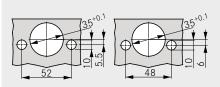
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

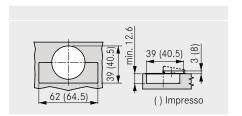


Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

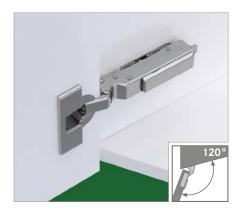


Tipmatic	302
Technical information	116



Assembly aids	358

# TIOMOS 120/-15A -15° angle corner cabinet hinge (overlay)



- For -15° angled cabinets
- 120° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

# Available in 2 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper		Item No.		
			with	without	without - spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
Overales 1			•	-	-	<b>F028</b> 138 <b>555</b>		<b>F017</b> 139 <b>347</b>
Overlay <sup>1</sup>			-	•	-	<b>F045</b> 138 <b>493</b>		<b>F034</b> 139 <b>318</b>

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>Contract</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
<b>3</b>	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	F072135551
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
Stage.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

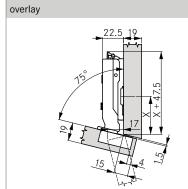
Designation	Item No.

Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358

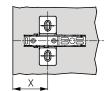
<sup>&</sup>lt;sup>2</sup> Available on request

All dimensions in millimetres



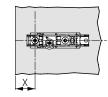
Mounting plate height 0

		Cup dis	Cup distance										
		3	4	5	6	7							
	18.0					0							
	17.0				0								
	16.0			0									
	15.0		0										
	14.5				2	3							
	14.0	0				3.5							
	13.5			2	3								
	13.0				3.5								
	12.5		2	3									
	12.0			3.5									
	11.5		3			6							
	11.0		3.5										
Door overlay	10.5	3			6								
Š	10.0	3.5											
5	9.5			6									
ဝိ	8.5		6										
		Mounti	ng plate	height									



Cross mounting plates with fixing distance 37

	Mounti	Mounting plate height											
	0	2	3	3.5	6								
Х	40	40.5	40.5	41	41.5								
Cross mounting plate position (X)													



Linear mounting plates

	Mounti	ng plate	height		
	0	2	3	3.5	
Χ	23	23.5	23.5	24	
	Linear ı	mounting	g plate p	osition (	X)

# MINIMUM REVEAL

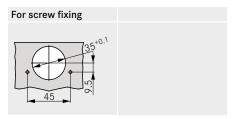
		Cup dis	Cup distance										
		3	4	5	6	7							
	24.0	6.4	5.4	4.4	3.4	2.4							
	22.0	3.0	2.0	1.5	1.5	1.5							
	21.0	1.4	1.3	1.3	1.3	1.3							
SS	20.0	1.1	1.1	1.1	1.1	1.1							
kne	19.0	0.9	0.9	0.9 0.9		0.9							
hic	18.0	0.7	0.7	0.7	0.7	0.7							
Door thickness	17.0	1.0	1.0	1.0	1.0	1.5							
8	16.0	1.0	1.0	1.0	1.0	1.0							
Minimum reveal (F)													

# **NOTES**

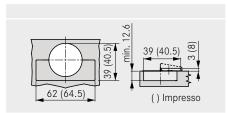
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

We recommend a trial fitting.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso



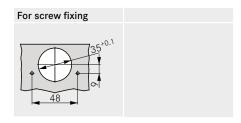
# TIOMOS 120/-15A -15° angle corner cabinet hinge (overlay)

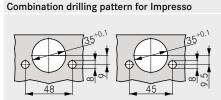
# **ORDER INFORMATION FOR DRILLING PATTERN 48/9**

			Dar	nper	without	Item No.		
Door overlay	Door overlay		with	without		Click-on For screw fixing		Impresso without tools <sup>2</sup>
			-	-	-	F028138129		<b>F017</b> 139 <b>347</b>
Overlay <sup>1</sup>			-	-	-	F045138036		F034139318

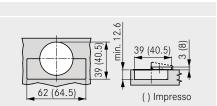
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





# **CUP DIMENSIONS**

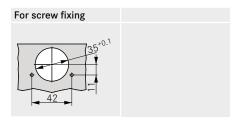


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

			Dan	nper	without	Item No.		
Door overlay			with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
			-	-	-	F028138373		<b>F017</b> 139 <b>432</b>
Overlay <sup>1</sup>			-		-	F045138311		F034139403

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

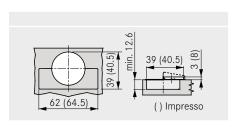
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Technical information	116
Assembly aids	358



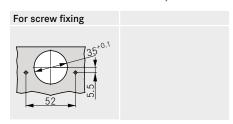
<sup>&</sup>lt;sup>2</sup> Available on request

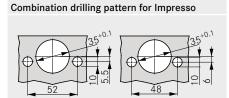
<sup>&</sup>lt;sup>2</sup> Available on request

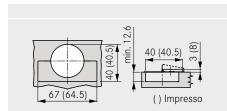
Door overlay				nper	ما مامانات	Item No.		
			with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
	пП			-	-	F028138737		<b>F017</b> 139 <b>517</b>
Overlay 1			-	-	-	F045 138675		F034139488

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 52/5.5**







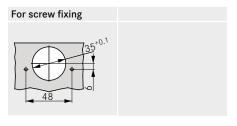
**CUP DIMENSIONS** 

# ORDER INFORMATION FOR DRILLING PATTERN 48/6

		Dan	nper			Item No.	
Door overlay		with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
	пП		-	-	F028138919		<b>F017</b> 139 <b>517</b>
Overlay <sup>1</sup>		-	•	-	F045138857		F034139488

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

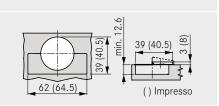
# **DRILLING PATTERNS 48/6**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso $35^{+0.1}$

Technical information	116
Assembly aids	358



62 (64.5)	() Impresso

<sup>&</sup>lt;sup>2</sup> Available on request

<sup>&</sup>lt;sup>2</sup> Available on request

# **TIOMOS 120/-30A**

-30° angle corner cabinet hinge (overlay)



- For -30° angled cabinets
- 120° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- Minimum reveals

# Available in 2 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper		Item No.		
			with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
			•	-	-	F028138556		<b>F017</b> 139 <b>348</b>
Overlay <sup>1</sup>			-	•	-	<b>F045</b> 138 <b>494</b>		<b>F034</b> 139 <b>319</b>

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>College</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
<b>S</b>	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
Stage.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

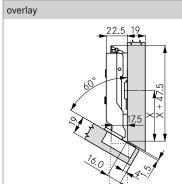
Designation	Item No.

Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358

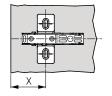
<sup>&</sup>lt;sup>2</sup> Available on request

All dimensions in millimetres



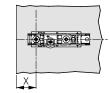
Mounting plate height 0

		Cup distance							
		3	4	5	6	7			
	19.0					0			
	18.0				0				
	17.0			0					
	16.5					2			
	16.0		0						
	15.5				2				
	15.0	0				3			
	14.5			2		3.5			
	14.0				3				
	13.5		2		3.5				
	13.0			3					
	12.5	2		3.5					
	12.0		3			6			
	11.5		3.5						
	11.0	3			6				
1ay	10.5	3.5							
Š	10.0			6					
Door overlay	9.0		6						
2	8.0	6							
		Mounti	ng plate	height					



Cross mounting plates with fixing distance 37

	Mounting plate height								
	0 2 3 3.5 6								
Χ	53.5	55	55.5	55.5	57				
	Cross mounting plate position (X)								



Linear mounting plates

	Mounting plate height							
	0 2 3 3.5							
Χ	36.5	38	38.5	38.5				
	Linear mounting plate position (X)							

# MINIMUM REVEAL

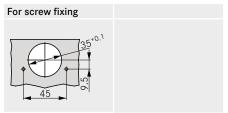
		Cup distance					
		3	4	5	6	7	
	24.0	6.4	5.4	4.4	3.4	2.4	
	22.0	3.0	2.0	1.5	1.5	1.5	
	21.0	1.4	1.3	1.3	1.3	1.3	
SS	20.0	1.1	1.1	1.1	1.1	1.1	
kne	19.0	0.9	0.9	0.9	0.9	0.9	
hic	18.0	0.7	0.7	0.7	0.7	0.7	
Door thickness	17.0	1.0	1.0	1.0	1.0	1.5	
6	16.0	1.0	1.0	1.0	1.0	1.0	
		Minimu	m revea	l (F)			

# **NOTES**

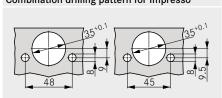
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

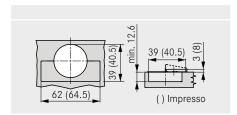
We recommend a trial fitting.

# **DRILLING PATTERNS 45/9.5**



# Combination drilling pattern for Impresso





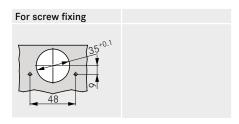
# TIOMOS 120/-30A -30° angle corner cabinet hinge (overlay)

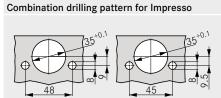
# ORDER INFORMATION FOR DRILLING PATTERN 48/9

		Dan	nper	without	Item No.				
Door overlay		with	without		Click-on For screw fixing		Impresso without tools <sup>2</sup>		
	ПП	-	-	-	F028138130		<b>F017</b> 139 <b>348</b>		
Overlay <sup>1</sup>		-	=	-	F045 138037		F034139319		

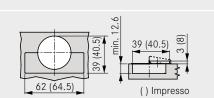
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/9**





**CUP DIMENSIONS** 

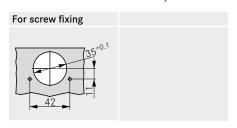


# ORDER INFORMATION FOR DRILLING PATTERN 42/11

Door overlay		Damper		without	Item No.														
		with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>												
	пП	-	-	-	F028138 <b>374</b>		F017139433												
Overlay <sup>1</sup>		-		-	F045138312		F034139404												

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

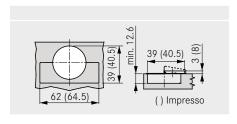
# **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Technical information	116
Assembly aids	358



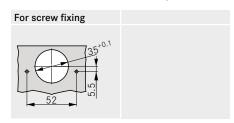
<sup>&</sup>lt;sup>2</sup> Available on request

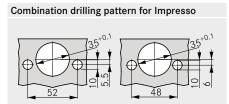
<sup>&</sup>lt;sup>2</sup> Available on request

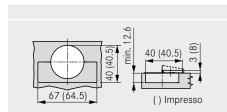
Door overlay		Dar	nper	عاده واعتاده	Item No.		
		with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
	ПП	-	-	-	F028138738		F017139518
Overlay <sup>1</sup>		-	-	-	F045138676		F034139489

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 52/5.5**







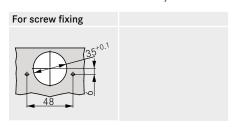
**CUP DIMENSIONS** 

# ORDER INFORMATION FOR DRILLING PATTERN 48/6

Door overlay		Damper			Item No.			
		with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>	
	ПП		-	-	F028138920		<b>F017</b> 139 <b>518</b>	
Overlay <sup>1</sup>		-	-	-	F045138858		<b>F034</b> 139 <b>489</b>	

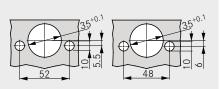
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **DRILLING PATTERNS 48/6**

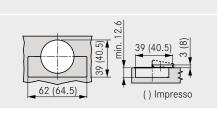


Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso



Technical information	116
Assembly aids	358



62 (64.5)	() Impresso

<sup>&</sup>lt;sup>2</sup> Available on request

<sup>&</sup>lt;sup>2</sup> Available on request

# **TIOMOS 120/-45A**

-45° angle corner cabinet hinge (overlay)



- For -45° angled cabinets
- 120° opening angle
- Convenient depth adjustment via worm gear
- 3-dimensional adjustment with appropriate mounting plate
- · Minimum reveals

# Available in 2 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper

# ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay				Damper		Item No.		
			with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
Overlay 1	П			-	-	<b>F028</b> 138 <b>557</b>		<b>F017</b> 139 <b>349</b>
Overlay ·			-		-	<b>F045</b> 138 <b>495</b>		<b>F034</b> 139 <b>320</b>

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

# **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>K</b> elings	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
<b>3</b>	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
Separate Control of the Control of t	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

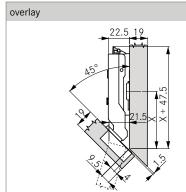
Designation	Item No.

Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358

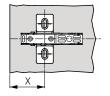
<sup>&</sup>lt;sup>2</sup> Available on request

All dimensions in millimetres



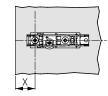
Mounting plate height 0

		Cup dis	tance			
		3	4	5	6	7
	12.0					0
	11.5				0	
	10.5			0		
	9.5		0			2
	8.5	0			2	
	8.0					3
	7.5			2		3.5
	7.0				3	
	6.5		2		3.5	
	6.0			3		
	5.5	2		3.5		
	5.0		3			
	4.5		3.5			
	4.0	3				6
	3.5	3.5				
Door overlay	3.0				6	
) Ve	2.0			6		
o o	1.0		6			
ဒိ	0.0	6				
		Mounti	ng plate	height		



Cross mounting plates with fixing distance 37

	Moun	Mounting plate height								
	0	2	3	3.5	6					
Χ	60.5	62.5	63.5	64	66.5					
	Cross mounting plate position (X)									



Linear mounting plates

	Mount	Mounting plate height									
	0	2	3.5								
Χ	43.5	45.5	46.5	47							
	Linear	moun	ting pla	te pos	ition (X	)					

#### MINIMUM REVEAL

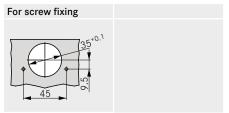
		Cup dis	tance					
		3	4	5	6	7		
	24.0	6.4	5.4	4.4	3.4	2.4		
	22.0	3.0	2.0	1.5	1.5	1.5		
	21.0	1.4	1.3	1.3	1.3	1.3		
SS	20.0	1.1	1.1	1.1	1.1	1.1		
kne	19.0	0.9	0.9	0.9	0.9	0.9		
hic	18.0	0.7	0.7	0.7	0.7	0.7		
Door thickness	17.0	1.0	1.0	1.0	1.0	1.5		
မိ	16.0	1.0	1.0	1.0	1.0	1.0		
	Minimum reveal (F)							

#### **NOTES**

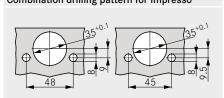
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

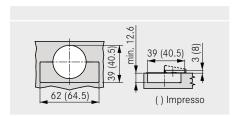
We recommend a trial fitting.

#### **DRILLING PATTERNS 45/9.5**



## Combination drilling pattern for Impresso





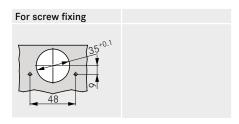
# TIOMOS 120/-45A -45° angle corner cabinet hinge (overlay)

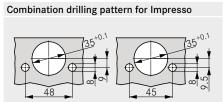
#### ORDER INFORMATION FOR DRILLING PATTERN 48/9

			Dan	nper	without		Item No.		
Door overlay			with	without		Click-on For screw fixing		Impresso without tools <sup>2</sup>	
	пП		-	-	-	F028138131		<b>F017</b> 139 <b>349</b>	
Overlay <sup>1</sup>			-	-	-	F045 138038		F034139320	

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 48/9**





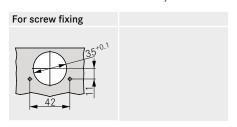
**CUP DIMENSIONS** 

#### ORDER INFORMATION FOR DRILLING PATTERN 42/11

			Dar	nper	without	Item No.					
Door overlay			with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>			
			-	-	-	F028138 <b>375</b>		F017139434			
Overlay <sup>1</sup>			-		-	F045138313		F034139405			

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

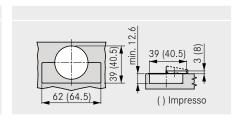
#### **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

# Combination drilling pattern for Impresso

Technical information	116
Assembly aids	358



<sup>&</sup>lt;sup>2</sup> Available on request

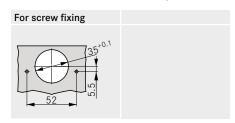
<sup>&</sup>lt;sup>2</sup> Available on request

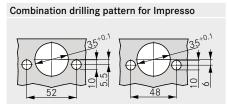
#### ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

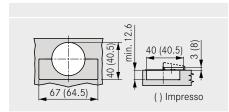
Door overlay				Damper		Item No.		
			with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
	пП			-	-	F028138739		F017139519
Overlay <sup>1</sup>			-	-	-	<b>F045</b> 138 <b>677</b>		<b>F034</b> 139 <b>490</b>

 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 52/5.5**







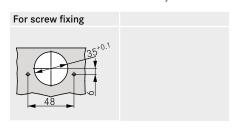
**CUP DIMENSIONS** 

#### ORDER INFORMATION FOR DRILLING PATTERN 48/6

				nper		Item No.		
Door overlay			with	without	without spring	Click-on For screw fixing		Impresso without tools <sup>2</sup>
	пП			-	-	F028138921		<b>F017</b> 139 <b>519</b>
Overlay <sup>1</sup>			_	-	-	F045138859		F034139490

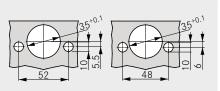
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 48/6**

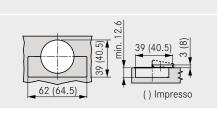


Tiomos mounting plates	102
Accessories	112

### Combination drilling pattern for Impresso



Technical information	116
Assembly aids	358



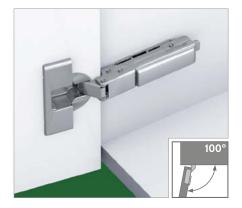
62 (64.5)	() Impresso

<sup>&</sup>lt;sup>2</sup> Available on request

<sup>&</sup>lt;sup>2</sup> Available on request

## TIOMOS 100

## 100° refrigeration hinge



- Hinge for refrigerator doors (sliding system)
- 100° opening angle
- Flat hinge arm
- With self-closing mechanism (with spring)
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 1 version:

• Without integrated damper

#### ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay			Damper		without	Item No.		
		Cranking	with	without		Click-on For screw fixing	Click-on For press fitting	
Ourier 1		3	-	•	-	<b>F045</b> 139 <b>071</b>	<b>F045</b> 139 <b>052</b>	
Overlay <sup>1</sup>		3						

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>8</b> 6918	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	<b>F072</b> 135 <b>550</b>
<b>P</b> @2108	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	F072135551
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
Separate Control of the Control of t	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

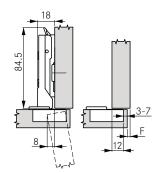
Designation	Item No.

Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358

All dimensions in millimetres





Mounting plate height 0

21	
11	3-7 9

Mounting plate height 3

		Cup d	Cup distance					
		3	4	5	6	7		
	21.0					-2		
	20.0				-2			
	19.0			-2				
	18.0		-2		0			
	17.0			0				
	16.5	-2						
	16.0		0		2	3		
	15.5					3.5		
	15.0	0		2	3			
	14.5				3.5			
	14.0		2	3				
	13.5			3.5				
rlay	13.0	2	3					
š	12.5		3.5					
Door overlay	12.0	3						
മ	11.5	3.5						
	Mounting plate height							

#### **MINIMUM GAP**

		Cup d	istance	<b>;</b>			
		3	4	5	6	7	
	26.0	1.0	1.0	1.0	1.2	2.2	
	24.0	1.0	1.0	1.0	1.0	1.8	
	22.0	1.0	1.0	1.0	1.0	1.1	
	20.0	1.0	1.0	1.0	1.0	1.0	
	18.0	1.0	1.0	1.0	1.0	1.0	
	16.0	1.0	1.0	1.0	1.0	1.0	
SS							
kne							
Door thickness							
or t							
8							
	Minimum gap						

#### MINIMUM REVEAL

		Cup distance							
		3	4	5	6	7			
	26.0	7.2	6.2	5.2	4.2	3.5			
	24.0	4.8	3.8	2.8	2.3	2.2			
	22.0	1.9	1.6	1.5	1.4	1.3			
	20.0	0.9	0.9	0.9	8.0	0.8			
	18.0	0.4	0.4	0.4	0.5	0.5			
	16.0	0.3	0.3	0.3	0.3	0.3			
SS									
cue									
hick									
Door thickness									
ŏ									
	Minimum reveal (F)								

#### **NOTES**

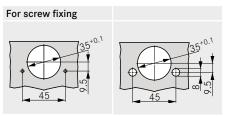
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

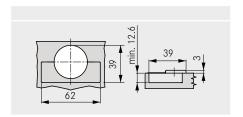
Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

Hinge dimensions and reveal calculation with factory setting.

For door thicknesses of 24 mm and above, a trial fitting is recommended.

#### **DRILLING PATTERNS 45/9.5**





## TIOMOS 100

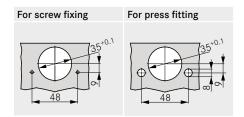
100° refrigerator hinge

#### ORDER INFORMATION FOR DRILLING PATTERN 48/9

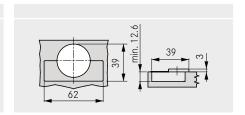
			Dan	nper	without		Item No.	
Door overlay	Door overlay		with	without		Click-on For screw fixing	Click-on For press fitting	
			-	-	-	<b>F045</b> 139 <b>072</b>	F045 139053	
Overlay <sup>1</sup>								

 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 48/9**



#### **CUP DIMENSIONS**

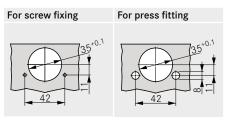


#### ORDER INFORMATION FOR DRILLING PATTERN 42/11

				nper	without	Item No.		
Door overlay	Door overlay		with	without		Click-on For screw fixing	Click-on For press fitting	
	пП		-	=	-	<b>F045</b> 139 <b>073</b>	F045 139054	
Overlay <sup>1</sup>								

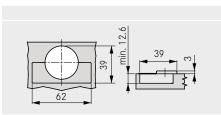
 $<sup>^{\</sup>mbox{\tiny 1}}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358



#### ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

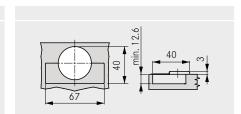
Door overlay				nper	without	Item No.		
			with with	without		Click-on For screw fixing	Click-on For press fitting	
			-		-	<b>F045</b> 139 <b>074</b>	F045 139055	
Overlay <sup>1</sup>								

 $<sup>^{\</sup>rm 1}$  Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 52/5.5**

# For screw fixing For press fitting 35\*0.1 52 52 52

#### **CUP DIMENSIONS**

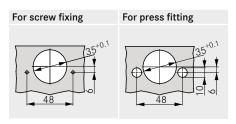


#### ORDER INFORMATION FOR DRILLING PATTERN 48/6

			Dan	nper		Item No.		
Door overlay	Door overlay		with	without	without spring	Click-on For screw fixing	Click-on For press fitting	
	пΠ		-	-	-	<b>F045</b> 139 <b>075</b>	<b>F045</b> 139 <b>056</b>	
Overlay <sup>1</sup>								

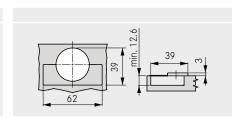
<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 48/6**



Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358



## **TIOMOS PCC**

### Pie-cut corner hinge



- For connecting two corner cabinet doors
- For door thicknesses up to max. 24 mm (factory setting for 19 mm door thickness for a cup distance of 3.5 mm)
- 35 mm full cup drill hole
- Shallow cup depth of 11.8 mm
- 3-dimensional adjustment with appropriate mounting plate
- Without integrated damper

#### Available in 1 version:

• Without integrated damper

#### ORDER INFORMATION FOR DRILLING PATTERN 45/9.5

Door overlay		Da		Damper		Item No.		
			with	without	without - spring	Click-on For screw fixing	Click-on For press fitting	
1			-	•	-	<b>F045</b> 138 <b>517</b>	F045138518	
	Ш							

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
<b>4 6 1 1 1 1 1 1 1 1 1 1</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	0 /0 /0 5 /10	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	-	<b>F072</b> 135 <b>503</b>

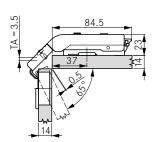
	Designation	Item No.
Spin.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

Designation	Item No.

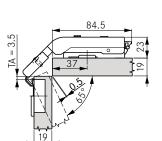
Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358

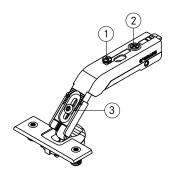
All dimensions in millimetres



Door thickness (TS) 14 mm Cup distance (TA) 3.5 mm Mounting plate height 0



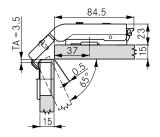
Door thickness (TS) 19 mm (factory setting) Cup distance (TA) 3.5 mm Mounting plate height 0



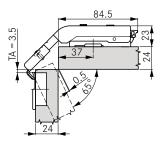
#### Adjustment in the hinge arm:

- 1. Stepless side adjustment  $\pm$  2 mm
- 2. Stepless depth adjustment via worm gear + 3/-2 mm
- 3. Door thickness 14 24 mm (factory setting 19 mm)

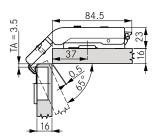
Height adjustment via mounting plate



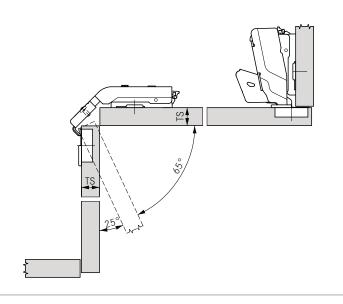
Door thickness (TS) 15 mm Cup distance (TA) 3.5 mm Mounting plate height 0



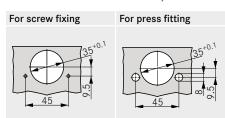
Door thickness (TS) 24 mm Cup distance (TA) 3.5 mm Mounting plate height 0

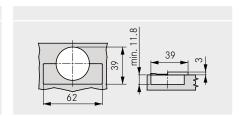


Door thickness (TS) 16 mm Cup distance (TA) 3.5 mm Mounting plate height 0



#### **DRILLING PATTERNS 45/9.5**





## **TIOMOS PCC**

Pie-cut corner hinge

#### ORDER INFORMATION FOR DRILLING PATTERN 48/9

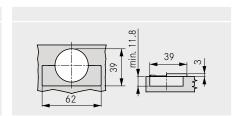
		Dar	nper	without		Item No.	
		with	without		Click-on For screw fixing	Click-on For press fitting	
		-	=	-	F045138091	F045 138092	
"							

Cup material: Zamak, nickel-plated /Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 48/9**

# For screw fixing For press fitting

#### **CUP DIMENSIONS**

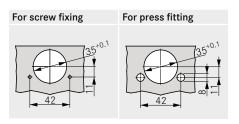


#### ORDER INFORMATION FOR DRILLING PATTERN 42/11

		Damper		without	Item No.		
		with	without		Click-on For screw fixing	Click-on For press fitting	
		-	=	-	F045 138335	F045 138336	

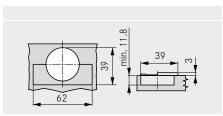
Cup material: Zamak, nickel-plated /Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 42/11**



Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358



#### ORDER INFORMATION FOR DRILLING PATTERN 52/5.5

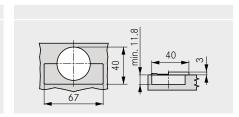
			Dan	nper	without		Item No.	
			with	without		Click-on For screw fixing	Click-on For press fitting	
			-	-	-	<b>F045</b> 138 <b>699</b>	F045 138700	

Cup material: Zamak, nickel-plated /Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 52/5.5**

# For screw fixing For press fitting 35\*0.1 52 35\*0.1

#### **CUP DIMENSIONS**

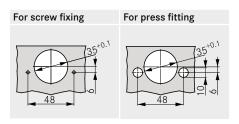


#### ORDER INFORMATION FOR DRILLING PATTERN 48/6

			Damper		Damper		without	Item No.		
			with	without	spring	Click-on For screw fixing	Click-on For press fitting			
			-	-	-	F045138881	<b>F045</b> 138 <b>882</b>			

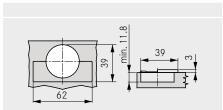
Cup material: Zamak, nickel-plated /Arm material: Zamak, nickel-plated

#### **DRILLING PATTERNS 48/6**



Tiomos mounting plates	102
Accessories	112

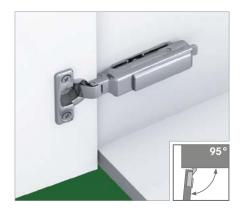
Technical information	116	
Assembly aids	358	





## **TIOMOS 95 MINI**

## 95° mini-hinge



- Suitable for small doors and doors with narrow frames
- $95^{\circ}$  opening angle
- Convenient depth adjustment via worm gear
- Flat hinge arm
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- Without integrated damper
- Without self-closing mechanism (without spring)

#### **ORDER INFORMATION**

Door overlay			Damper		without	Item No.		
		Cranking	with	without		Click-on For screw fixing		
	пП		-	-	-	F045139063		
overlay <sup>1</sup>		3	-	-		F045139064		

<sup>&</sup>lt;sup>1</sup> Cup material: steel, nickel-plated / Arm material: Zamak, nickel-plated

#### **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>4 6 1</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
<b>S</b>	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>

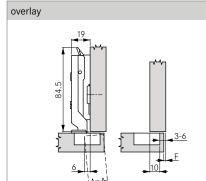
	Designation	Item No.
Etam.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Unclipping protector	<b>F072</b> 135 <b>807</b>

Designation	Item No.

Tiomos mounting plates	102
Accessories	112

Technical information	116
Assembly aids	358

All dimensions in millimetres



Mounting plate height 2

		Cup d	Cup distance						
		3	4	5	6				
	18.0				0				
	17.0			0					
	16.5								
	16.0		0		2				
	15.5								
	15.0	0		2	3				
	14.5				3.5				
	14.0		2	3					
	13.5			3.5					
lay	13.0	2	3						
Ver	12.5		3.5						
Door overlay	12.0	3							
۵	11.5	3.5							
	Mounting plate height								

#### **MINIMUM GAP**

		Cup distance					
		3	4	5	6		
	22.0	1.0	1.0	1.0	1.0		
	20.0	1.0	1.0	1.0	1.0		
	18.0	1.0	1.0	1.0	1.0		
	16.0	1.0	1.0	1.0	1.0		
SS							
cue							
hick							
Door thickness							
Š							
	Minimum gap						

#### MINIMUM REVEAL

		Cup distance					
		3	4	5	6		
	22.0	5.2	4.6	4.1	3.7		
	20.0	3.4	2.9	2.5	2.3		
	18.0	1.7	1.6	1.5	1.5		
	16.0	1.0	1.0	1.0	1.0		
SS							
(ne							
hicl							
Door thickness							
۱Š							
		Minim	ıum rev	real (F)			

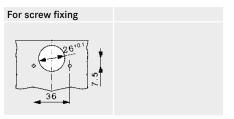
#### NOTES

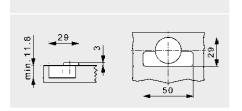
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

Minimum reveal for doors with bevelled edges (R = 1 mm) (factory setting).

Hinge dimensions and reveal calculation with factory setting.

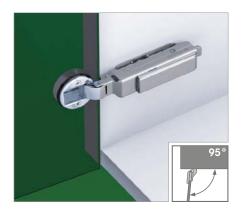
#### **DRILLING PATTERNS**





## TIOMOS 95 GL MINI

95° glass door hinge



- Glass door hinge, 26 mm cup
- For glass thicknesses from 4 to 6 mm
- $95^{\circ}$  opening angle
- Convenient depth adjustment via worm gear
- Flat hinge arm
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 1 version:

• Without integrated damper

#### **ORDER INFORMATION**

Door overlay		Cranking	Damper		without	Item No.		
			with	without		Click-on For screw fixing		
	Л		-	-	-	F045138079		
overlay <sup>1</sup>		3						

<sup>&</sup>lt;sup>1</sup> Cup material: plastic, black/Arm material: Zamak, nickel-plated

#### **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>4 6 1</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	F072135551
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>

#### **DECORATIVE COVER CAPS**

	Designation	Item No.
	Nickel velour	<b>F069</b> 073 <b>420</b>
	Nickel polished, eroded	F069073421
	Brass polished, eroded	F069073422
	Silver RAL 9006	F069073410
	Black	F069073424

	Designation	Item No.
	Nickel velour	F069073425
	Nickel polished, eroded	F069073414
	Brass polished, eroded	<b>F069</b> 073 <b>427</b>
	Silver RAL 9006	<b>F069</b> 073 <b>417</b>
	Black	F069073428
	Chrome finish	F069073419

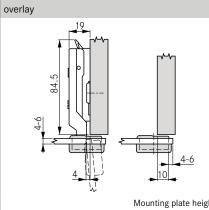
Designation	Item No.
Unclipping protector	<b>F072</b> 135 <b>807</b>

Designation	Item No.

Tiomos mounting plates	102
Accessories	112

Technical information	116	
Assembly aids	358	

All dimensions in millimetres



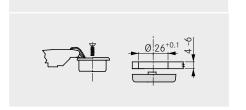
Mounting	plate	height 2
WOUTHING	piate	HUIGHT Z

		Cup d	Cup distance								
		4	5	6							
	18.0			0							
	17.0		0								
	16.5										
	16.0	0		2							
	15.5										
	15.0		2	3							
	14.5			3.5							
	14.0	2	3								
	13.5		3.5								
lay	13.0	3									
Door overlay	12.5	3.5									
or c	12.0										
å	11.5										
	Mounting plate height										

#### **NOTES**

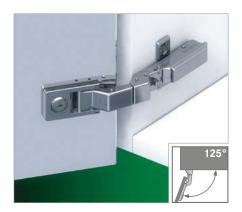
Hinge dimensions and reveal calculation with factory setting.

#### **DRILLING PATTERNS**



## **TIOMOS MIRRO**

## 125° mirror hinge



- 125° opening angle
- with integrated damper
- Fastening through door-side gluing of a stainless steel adapter
- Connection of the hinge to the adapter using a cam
- Quick final assembly without glass drilling
- 3-dimensional adjustment with appropriate mounting plate
- High overlay up to 19 mm

#### Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

#### **ORDER INFORMATION**

	Cranking	Damper		without	Item No.									
Door overlay		with	without		Click-on For screw fixing									
	14	•	_	-	<b>F029</b> 140 <b>325</b>									
		14	14	14	14	14	14	14	14	14	-		-	<b>F047</b> 140 <b>326</b>
		-	•	•	<b>F049</b> 140 <b>327</b>									

Cup material: Zamak, nickel-plated/arm material: Zamak, nickel-plated

#### **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>K</b> SIIS	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDASS logo	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>

	Designation	Item No.
J	Tipmatic pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	90° opening angle reduction clip	<b>F072</b> 135 <b>871</b>
	Stainless steel adapter Tiomos Mirro for mirrors	F069073 <b>731</b>

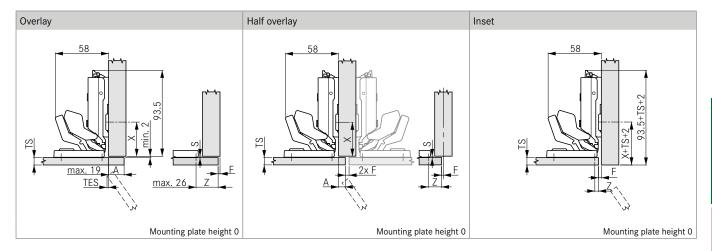
Designation	Item No.
+5° wedge	<b>F072</b> 135 <b>757</b>
-5° wedge	<b>F072</b> 135 <b>758</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

Assembly aids	358

All dimensions in millimetres

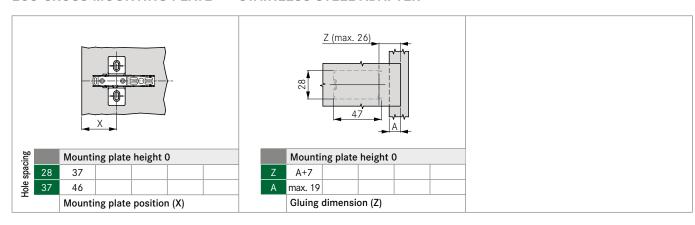


#### MINIMUM GAP/MINIMUM REVEAL

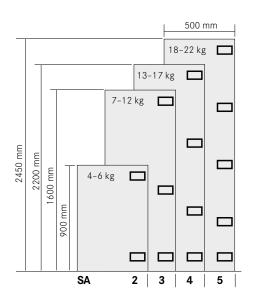
values for 0 mounting plate height

Gluing dimension (Z)	4	1	į	5	1	3	1	5	1	7	1	9	2	1	2	2	2	4	2	6
Door protrusion (TES)	(	)	(	)	(	)	(	)	(	)	(	)	(	)	0	.5	1.	.5	(	3
Door overlay (A)	-	3		2	(	5	3	3	1	0	1	2	1	4	1	5	1	7	1	9
min. reveal (F)/gap (S)	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S
Door thickness 3-8 (TS)	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

#### ECO CROSS-MOUNTING PLATE STAINLESS STEEL ADAPTER



#### NUMBER OF HINGES



#### **NOTES**

Insetting of the door is achieved via a modified mounting plate attachment spacing (X) and a small gluing gap (Z).

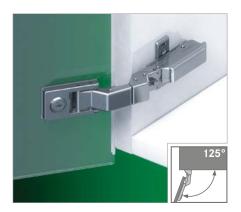
Attention: With mirror or glass doors, all reveals must be at least 1.5 mm (otherwise there is a risk of breakage).

The inner door edge must not touch the rack upon opening.

- (i) Installation advice: Please contact your glass or door supplier In respect of glue selection and how to use the glue for fastening of the hinge retainer on mirror or glass doors.
- (i) Liability claims: GRASS cannot accept any liability either for the glue used or the gluing process nor can it accept any responsibility for claims arising therefrom; we kindly ask for your understanding in this respect.
- (i) Attention: Mirro hinges must not be used with cam mounting plates.

## **TIOMOS MIRRO**

## 125° mirror/clear glass hinge



- 125° opening angle
- with integrated damper
- Fastening through door-side gluing of a Zamak adapter
- Connection of the hinge to the adapter using a cam
- Quick final assembly without glass drilling
- 3-dimensional adjustment with appropriate mounting plate
- High overlay up to 19 mm

#### Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

#### **ORDER INFORMATION**

		Damper		without	Item No.		
Door overlay	Cranking	with	without		Click-on For screw fixing		
		•	_	-	<b>F029</b> 140 <b>325</b>		
	14	-		-	<b>F047</b> 140 <b>326</b>		
		-	•	•	<b>F049</b> 140 <b>327</b>		

Cup material: Zamak, nickel-plated/arm material: Zamak, nickel-plated

#### **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>K</b> SIIS	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDASS logo	<b>F072</b> 135 <b>550</b>
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>

	Designation	Item No.
100	Tipmatic pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	90° opening angle reduction clip	F072135871
	Zamak adapter, Tiomos Mirro for mirrors and clear glass	<b>F072</b> 135 <b>868</b>

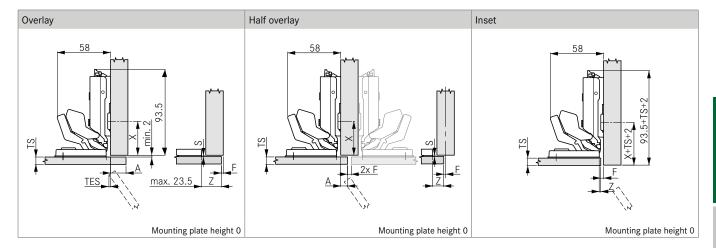
Designation	Item No.
+5° wedge	<b>F072</b> 135 <b>757</b>
-5° wedge	<b>F072</b> 135 <b>758</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

Assembly aids	358

All dimensions in millimetres

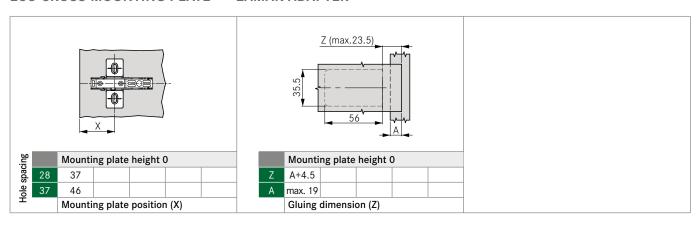


#### MINIMUM GAP/MINIMUM REVEAL

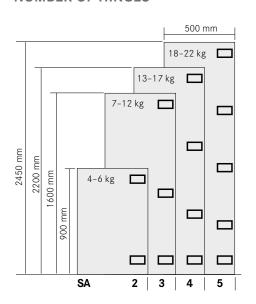
values for 0 mounting plate height

Gluing dimension (Z)	1	.5	2	.5	10	0.5	12	2.5	14	1.5	16	5.5	18	3.5	19	9.5	2	1.5	23	3.5
Door protrusion (TES)	(	0	(	)		0		0	(	0	(	0	(	)	0	.5	1	.5	;	3
Door overlay (A)	-	3	-	2		6		8	1	0	1	2	1	4	1	5	1	7	1	9
min. reveal (F)/gap (S)	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S
Door thickness 3-8 (TS)	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

#### ECO CROSS-MOUNTING PLATE ZAMAK ADAPTER



#### **NUMBER OF HINGES**



#### **NOTES**

Insetting of the door is achieved via a modified mounting plate attachment spacing (X) and a small gluing gap (Z).

① Attention: With mirror or glass doors, all reveals must be at least 1.5 mm (otherwise there is a risk of breakage).

The inner door edge must not touch the rack upon opening.

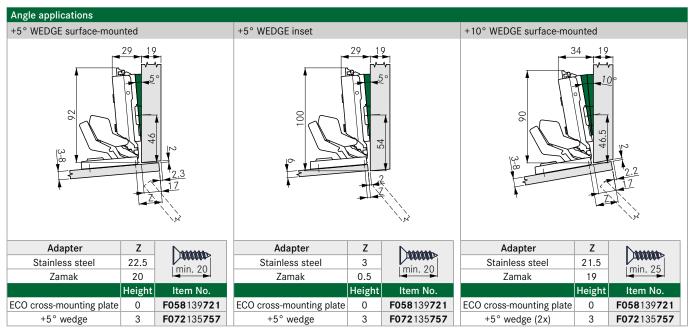
- (i) Installation advice: Please contact your glass or door supplier In respect of glue selection and how to use the glue for fastening of the hinge retainer on mirror or glass doors.
- (i) Liability claims: GRASS cannot accept any liability either for the glue used or the gluing process nor can it accept any responsibility for claims arising therefrom; we kindly ask for your understanding in this respect.
- (i) Attention: Mirro hinges must not be used with cam mounting plates.

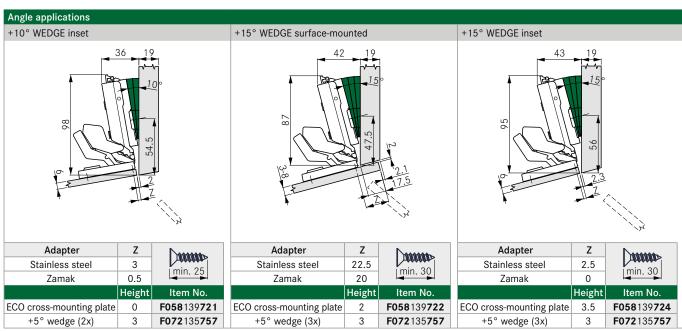
## **TIOMOS MIRRO**

125° mirror/clear glass hinge

#### **INSTALLATION INFORMATION**

All dimensions in millimetres



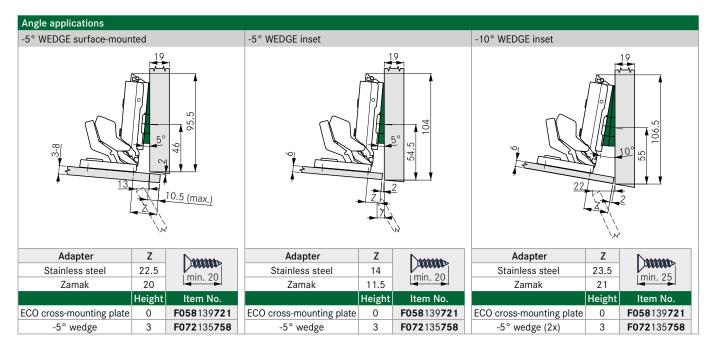


Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

Assembly aids	358

All dimensions in millimetres



#### **NOTE**

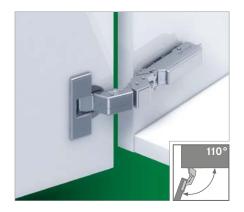
Trial fitting is recommended for all door thicknesses.

#### **LEGEND**

Z Gluing position

## **TIOMOS M9**

## 110° hinge (door thicknesses from 12 mm)



- For door thicknesses up to max. 28 mm
- 35 mm full cup drilled hole
- Low cup depth of 9 mm
- 3-dimensional adjustment with appropriate mounting plate
- For door overlays up to 25 mm

#### Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

#### ORDER INFORMATION FOR DRILLING TEMPLATE 45/9.5

		Damper		without	Item No.		
Door overlay	Cranking	with	without		Click-on For screw fixing		
		•	_	-	<b>F029</b> 140 <b>338</b>		
	14	-		-	<b>F047</b> 140 <b>339</b>		
		-	•		<b>F049</b> 140 <b>340</b>		

Cup material: Zamak, nickel-plated/arm material: Zamak, nickel-plated

#### **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>C</b> COLUMN TO THE PART OF THE P	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	F072135550
	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	F072135551
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	-	<b>F072</b> 135 <b>503</b>

	Designation	Item No.
Septiment of the septim	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
No.	Tipmatic pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>

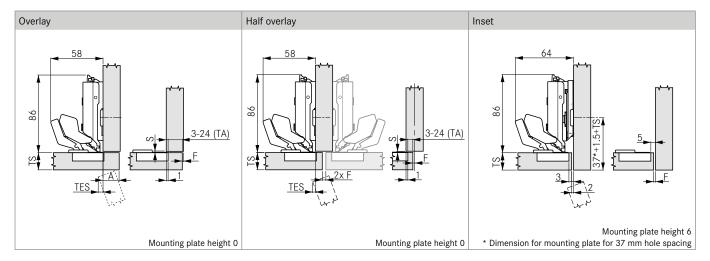
	Designation	Item No.
	90° opening angle reduction clip	<b>F072</b> 135 <b>871</b>

Tiomos mounting plates	102
Accessories	112

Tipmatic	302
Technical information	116

Assembly aids	358

All dimensions in millimetres



#### MINIMUM GAP/MINIMUM REVEAL

values for 0 mounting plate height

	Cup distance (TA)	3	3		1		5	(	5	7	7	8	3	ç	)	1	0	1	1	1	2	1	3
	Door protrusion (TES)	0.	.8	1.	.1	1.	.5	1.	.8	2.	.2	2	.5	2.	.9	3.	2	3.	.5	3	.9	4.	.2
	Door overlay (A)	4	1	5	5	6	5	7	7	8	3	9	7	1	0	1	1	1	2	1	3	1	4
TS)	min. reveal (F)/gap (S)	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S
ss (	12-20	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5
kne	22	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1.5	1.5	1.7	1.5	4	1.5
thic	24	1	1.5	1.2	1.5	1.3	1.5	1.5	1.5	1.7	1.5	2	1.5	2.4	1.3	3.3	1.5	8.3	1.5	7.7	1.5	6.9	1.5
<u> </u>	26	2.2	1.5	2.4	1.5	2.7	1.5	3.1	1.5	3.6	1.5	4.71	1.5	12¹	1.5	11.8	1.5	10.9	1.5	9.9	1.5	8.9	1.5
Doo	28	3.9	1.5	4.3	1.5	5.1 <sup>1</sup>	1.5	6.3 <sup>1</sup>	1.5	16¹	1.5	16¹	1.5	15¹	1.5	14¹	1.5	13¹	1.5	12¹	1.5	11 <sup>1</sup>	1.5

	Cup distance (TA)	1	4	1	5	1	6	1	7	1	8	1	9	2	0	2	1	2	2	2	3	2	4
	Door protrusion (TES)	4.	.6	4.	.9	5.	.3	5.	.6	5.	.9	6	.3	6	.6	7	7	7.	.3	7.	.6	8	}
	Door overlay (A)	1	5	1	6	1	7	1	8	1	9	2	0	2	1	2	2	2	3	2	4	2	5
(ST	min. reveal (F)/gap (S)	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S
	12-20	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	2	1	2	1	2
ickness	22	4	1.5	3.5	1.5	3	1.5	2.2	1.5	1.7	1.5	1.3	1.5	1	1.5	1	1.5	1	2	1	2	1	2
thick	24	6	1.5	5.2	1.5	4.5	1.5	4	1.5	3.3	1.5	3	1.5	2.5	1.5	2.1	1.5	1.9	2	1.6	2	1.5	2
	26	8	1.5	7.2	1.5	6.4	1.5	5.8	1.5	5.1	1.5	4.6	1.5	4.1	1.5	3.7	1.5	3.3	2	3	2	2.6	2
Door	28	10¹	1.5	9.2	1.5	8.4	1.5	7.6	1.5	6.9	1.5	6.4	1.5	5.8	1.5	5.3	1.5	4.9	2	4.5	2	4.2	2
														¹ Val	ue ach	ievable	by us	e of a	90° op	ening a	angle r	eductio	n clip

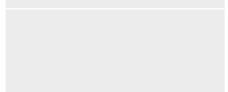
#### NOTE

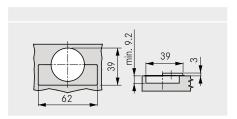
Minimum reveal for doors with chamfered edges (R = 1 mm) set at factory setting.

Trial fitting is recommended for all door thicknesses.

#### **DRILLING TEMPLATE 45/9.5**

# For screw fixing





## **TIOMOS M9**

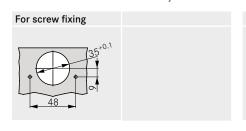
110° hinge (door thicknesses from 12 mm)

#### ORDER INFORMATION FOR DRILLING TEMPLATE 48/9

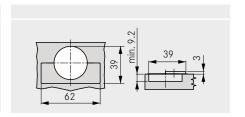
	Cranking			without	Item No.					
Door overlay					Click-on For screw fixing					
		=	-	-	F029140334					
al al al	14	-	=	-	<b>F047</b> 140 <b>335</b>					
		-	=		F049140336					

Cup material: Zamak, nickel-plated/arm material: Zamak, nickel-plated

#### **DRILLING TEMPLATE 48/9**



#### **CUP DIMENSIONS**

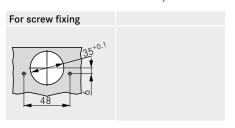


#### ORDER INFORMATION FOR DRILLING TEMPLATE 48/6

		Dar	nper	without	Item No.					
Door overlay	Cranking	with	without		Click-on For screw fixing					
			-	-	F029140341					
d a a	14	-	-	-	<b>F047</b> 140 <b>342</b>					
		-	-		F049140343					

Cup material: Zamak, nickel-plated/arm material: Zamak, nickel-plated

#### **DRILLING TEMPLATE 48/6**



Tiomos mounting plates	102
Accessories	112

CUP DIMENSIONS
62

Tipmatic	302
Technical information	116

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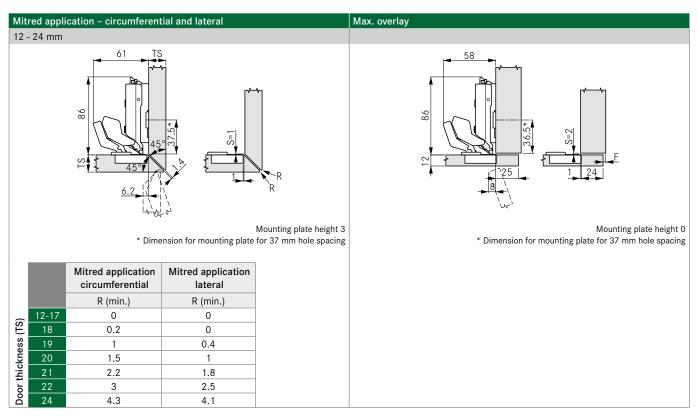
Assembly aids	358

## **TIOMOS M9**

## 110° hinge (door thicknesses from 12 mm)

#### **INSTALLATION INFORMATION**

All dimensions in millimetres



#### **NOTE**

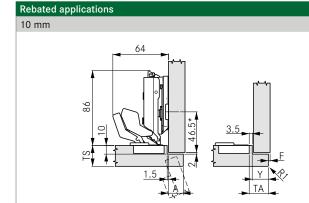
With circumferential mitred application all sides 1.4 mm reveal.

Tiomos mounting plates	102
Accessories	112

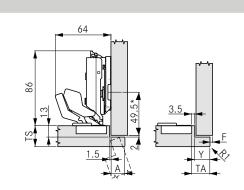
Tipmatic	302
Technical information	116

Assembly aids	358

All dimensions in millimetres



Mounting plate height 6 \* Dimension for mounting plate for 37 mm hole spacing



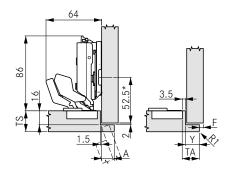
13 mm

Mounting plate height 6 \* Dimension for mounting plate for 37 mm hole spacing

Rack location	TS (max.)	A (max.)	Y (max.)	TA (max.)	F (min.)	
	20	17	18.5	22	1	
	28	17	18.5	22	See reveal table	
_J	38	17	18.5	22		

Rack location	TS (max.)	A (max.)	Y (max.)	TA (max.)	F (min.)
	20	16	17.5	21	1
	28	16	17.5	21	See reveal table
	35	14	15.5	19	

#### 16 mm



Mounting plate height 6 \* Dimension for mounting plate for 37 mm hole spacing

Rack location	TS (max.)	A (max.)	Y (max.)	TA (max.)	F (min.)
	20	14.5	16	19.5	1
	26	14.5	16	19.5	See reveal table
_Ĺ	32	12.5	14	17.5	

#### **LEGEND**

A Overlay
F Reveal
TA Cup distance
TS Door thickness

## **TIOMOS MO**

## 125° hinge (Door thicknesses of 6 to 10 mm)



- For door thicknesses of 6 10 mm
- No cup hole necessary
- 3-dimensional adjustment
- For door overlays of up to 25 mm
- Compatible with all mounting plates in the Tiomos range
- Zero protrusion up to 14 mm overlay
- Opening angle 125°

#### Available in 3 versions:

- With integrated damper (3 adjustable damping levels)
- Without integrated damper
- Without self-closing mechanism (without spring)

#### **ORDER INFORMATION**

		Dam		without	Item No.						
Door overlay	Cranking	with	without		Click-on For screw fixing						
		•	_	-	<b>F029</b> 140 <b>331</b>						
	-	-		-	<b>F047</b> 140 <b>332</b>						
		-	•	•	<b>F049</b> 140 <b>333</b>						

#### **COVER CAPS**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	On request	<b>F072</b> 135 <b>500</b>
<b>4</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint	CDACC Is as	<b>F072</b> 135 <b>550</b>
<b>3</b>	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	GRASS logo	<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	On request	<b>F072</b> 140 <b>504</b>

#### **ACCESSORIES**

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	90° opening angle reduction clip	<b>F072</b> 135 <b>871</b>

	Designation	Item No.
	+5° wedge	<b>F072</b> 135 <b>757</b>
	-5° wedge	<b>F072</b> 135 <b>758</b>

Material thickness

8 mm

F072135923

F072135928

#### **FASTENING OPTIONS**

	Designation	Item No.
<b>1</b>	Countersunk screw PH2, M5 x 6 mm For a minimum door thickness of 6 mm For aluminium, HPL, mineral composite	<b>F072</b> 135 <b>923</b>
	Euro cheesehead screw Ø 6.3 x 10.5 For a minimum door thickness of 10 mm, for chipboard, MDF	<b>F072</b> 135 <b>768</b>
	Countersunk screw M4 x 8 mm, sleeve M4 x 5.5 mm, internal hex key For a minimum door thickness of 8 mm, for chipboard, MDF, mineral composite, HPL	<b>F072</b> 135 <b>928</b>

	Mate	Mineral comp	osite					
128		Chipboard	d			<b>F072</b> 13	25760	
28		MDF		-		FU/ZI	33706	
		3	02	Assembly aid	le		358	

6 mm

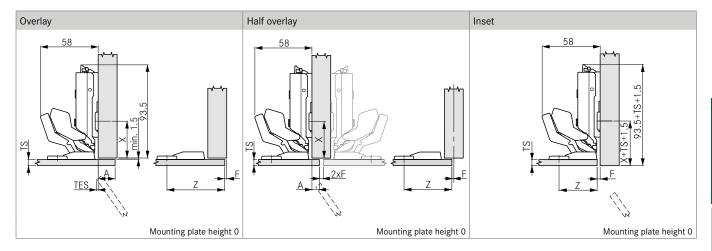
Tiomos mounting plates	102	Tipmatic	302	Assembly aids	358
Accessories	112	Technical information	116		

10 mm

Aluminium

HPL

All dimensions in millimetres



#### MINIMUM GAP/MINIMUM REVEAL

Values with a mounting plate height 0

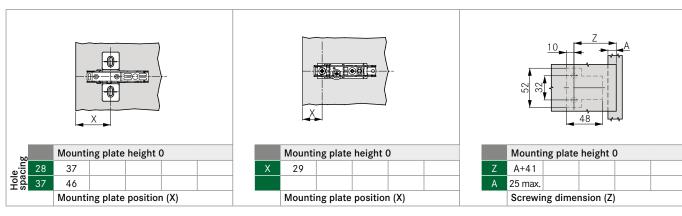
Screwing dimension (Z)	3	8	3	9	4	7	49		51		53		55		5	6	58		60		61		63		64		66	
Door protrusion (TES)	C	)	(	)	(	)		0	0		0		(	)	0.5		1.5		3		3.4		0		0		0	
Door overlay (A)	-3	-3 -2		2	6		8 10		0	12		14		15 17		7	19		20		22¹		231		25¹			
Min. reveal (F)/gap (S)	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S	F	S
Door thickness 6-10 (TS)	2	1.5	2	1.5	2	1.5	2	1.5	2	1.5	2	1.5	2	1.5	2	1.5	2	1.5	2	1.5	2	1.5	2	2.5	2	3	2	4

<sup>&</sup>lt;sup>1</sup> Door thickness A = 22 - 25 only with opening angle reduction clip.

#### **CROSS MOUNTING PLATE**

#### LINEAR MOUNTING PLATE

#### **SCREWING POSITION**



#### NUMBER OF HINGES

#### 500 mm 18-22 kg 13-17 kg 7-12 kg 2450 mm 2200 mm 600 mm 4-6 kg 900 mm 3 4

#### **NOTES**

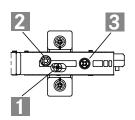
An inset application is achieved with the mounting plate (X) and a low housing screwing distance (Z).

- (i) Installation advice (except for aluminium)
  Countersunk screw M5 x 6 mm:
  - 1. Drill a Ø 4.8 mm hole
  - 2. Cut a Ø 5 mm thread
  - 3. Position the hinge and secure with the screws
- ① Installation advice Countersunk screw M4 x 8 mm with sleeve M4 x 5.5 mm:
  - 1. Drill a Ø 5 mm hole
  - 2. Slightly countersink the edge of the hole
  - 3. Insert the sleeve
  - 4. Knock in the sleeve with a hammer
  - 5. Position the hinge and secure with the screws

#### (i) Installation advice Euro cheesehead screw Ø 6.3 x 10.5 mm:

- 1. Drill a Ø 5 mm hole
- 2. Position the hinge and secure with the screws
- (i) Installation advice: Depending on the type and thickness of the base material the pull-out resistances can vary with the same fastening method. For information regarding the selection and processing of the base material please contact the base material supplier.
- (i) Liability claims: Please note that GRASS cannot accept any liability for damage resulting from unsuitable fastening materials or methods.

## **TIOMOS**Mounting plates









(HV) Height adjustment +/-2 mm

(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1D CROSS MOUNTING PLATE, 4-POINT FIXING

For screw fixing	37/32	Height	Item No.
<b>A</b>	37	0	<b>F058</b> 139 <b>746</b>
Steel, nickel-plated     Fixing with wood screws Ø 3.5 x 15 mm		2	<b>F058</b> 139 <b>747</b>
With convenient height adjustment (HV) via worm gear		3	<b>F058</b> 139 <b>748</b>
	20 32	3.5	<b>F058</b> 139 <b>749</b>

#### 1D CROSS MOUNTING PLATE, 4-POINT FIXING

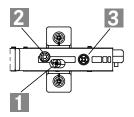
For Euro screws	37/32	Height	Item No.
Sh.	37	0	<b>F058</b> 139 <b>756</b>
Steel, nickel-plated     Fixing with Euro screws Ø 6.3 mm	33	2	<b>F058</b> 139 <b>757</b>
With convenient height adjustment (HV)     via worm gear		3	<b>F058</b> 139 <b>758</b>
	20 32	3.5	<b>F058</b> 139 <b>759</b>

#### 1D CROSS MOUNTING PLATE, 4-POINT FIXING

With pre-assembled Euro screws (13.5 mm)	37/32	Height	ltem No.
an a	37	0	<b>F058</b> 139 <b>761</b>
Steel, nickel-plated     Fixing with pre-assembled     Fixing with pre-assembled	33	2	<b>F058</b> 139 <b>762</b>
Euro screws Ø 6.3 x 13.5 mm  • With convenient height adjustment (HV) via worm gear		3	<b>F058</b> 139 <b>763</b>
	20 32	3.5	<b>F058</b> 139 <b>764</b>

#### 11D CROSS MOUNTING PLATE, 4-POINT FIXING, FOR TWIN APPLICATION

With pre-assembled Euro screws (10 mm)	37/32	Height	Item No.
• Steel, nickel-plated	37 7.5	0	<b>F058</b> 139 <b>863</b>
• Fixing with pre-assembled Euro screws Ø 6.3 x 10 mm	32	2	<b>F058</b> 139 <b>864</b>
With convenient height adjustment (HV)     via worm gear		3	<b>F058</b> 139 <b>865</b>
For twin application	20 32	3.5	<b>F058</b> 139 <b>866</b>









(HV) Height adjustment +/-2 mm

(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1D CROSS MOUNTING PLATE, 4-POINT FIXING

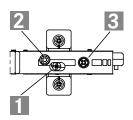
For press fitting	37/32	Height	ltem No.
Steel, nickel-plated	37	0	<b>F058</b> 139 <b>751</b>
Fixing with Ø 10 mm dowels     With convenient height adjustment (HV)		2	<b>F058</b> 139 <b>752</b>
via worm gear  • Do not use a hammer for inserting the		3	<b>F058</b> 139 <b>753</b>
mounting plate	20 32	3.5	<b>F058</b> 139 <b>754</b>

#### QUICK 1D CROSS MOUNTING PLATE, 4-POINT FIXING

Mounting plate (expansion dowel 11 mm)	37/32	Height	Item No.
Steel, nickel-plated	37	0	<b>F058</b> 139 <b>766</b>
Fixing with Ø 5 mm dowels     With convenient height adjustment (HV)	35	2	<b>F058</b> 139 <b>767</b>
via worm gear  • Do not use a hammer for inserting the		3	<b>F058</b> 139 <b>768</b>
mounting plate!	20 32	3.5	<b>F058</b> 139 <b>769</b>

Twin mounting plate (expansion dowel 7.5 mm)	37/32	Height	ltem No.
Steel, nickel-plated	37 7.5	0	<b>F058</b> 139 <b>931</b>
Fixing with Ø 5 mm dowels     With convenient height adjustment (HV)		2	<b>F058</b> 139 <b>932</b>
<ul> <li>via worm gear</li> <li>Suitable for twin application</li> <li>Do not use a hammer for inserting the</li> </ul>	95	3	<b>F058</b> 139 <b>933</b>
mounting plate!	20 32	3.5	<b>F058</b> 139 <b>934</b>

## **TIOMOS**Mounting plates









(HV) Height adjustment +/-2 mm

(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1D CROSS MOUNTING PLATE, 4-POINT FIXING

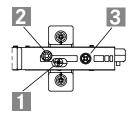
For screw fixing		28/32	Height	Item No.
	æ	28	0	<b>F058</b> 139 <b>796</b>
Steel, nickel-plated Fixing with wood screws  3.5 x 15 mm		252	2	<b>F058</b> 139 <b>797</b>
With convenient height adjustment (HV)     via worm gear			3	<b>F058</b> 139 <b>798</b>
		20 32	3.5	<b>F058</b> 139 <b>799</b>

#### 1D CROSS MOUNTING PLATE, 4-POINT FIXING

With pre-assembled Euro screws (13.5 mm)	28/32	Height	Item No.
	28	0	F058139811
Steel, nickel-plated     Fixing with pre-assembled     Euro screws Ø 6.3 x 13.5 mm		2	F058139812
With convenient height adjustment (HV)     via worm gear		3	F058139813
	20 32	3.5	F058139814

#### 1D CROSS MOUNTING PLATE, 4-POINT FIXING

For press fitting	28/32	Height	ltem No.
Steel, nickel-plated	28	0	<b>F058</b> 139 <b>801</b>
Fixing with Ø 10 mm dowels     With convenient height adjustment (HV)		2	<b>F058</b> 139 <b>802</b>
via worm gear  • Do not use a hammer for inserting the		3	<b>F058</b> 139 <b>803</b>
mounting plate	20 32	3.5	<b>F058</b> 139 <b>804</b>









(HV) Height adjustment +/-2 mm

(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

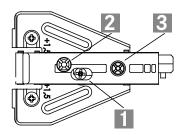
#### 1D CROSS MOUNTING PLATE, 2-POINT SCREW FIXING

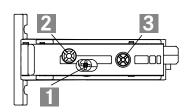
For screw fixing	37/32	Height	Item No.
Zamak/steel, nickel-plated		6	F058139892
• Fixing with wood screws Ø 3.5 x 15 mm		8	F058139886
With convenient height adjustment (HV)		9	<b>F058</b> 139 <b>887</b>
via worm gear	37	9.5	F058139888
		12	F058139893
<b>*</b>		14	<b>F058</b> 139 <b>889</b>
		15	<b>F058</b> 139 <b>890</b>
		15.5	F058139891
		19	F058139894
		21	F058139895

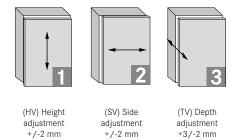
#### 1D CROSS MOUNTING PLATE, 2-POINT FIXING

With pre-assembled Euro screws (13.5 mm)	37/32	Height	Item No.
Zamak/steel, nickel-plated		6	<b>F058</b> 139 <b>873</b>
<ul> <li>Fixing with pre-assembled</li> <li>Euro screws Ø 6.3 x 13.5 mm</li> </ul>		8	F058139880
With convenient height adjustment (HV)	07	9	F058139881
via worm gear	37	9.5	F058139882
		12	F058139874
	32	14	F058139883
		15	F058139884
	<u>Ø 5</u>     <b>-</b>	15.5	F058139885
		19	F058139875
		21	F058139896

## **TIOMOS**Mounting plates





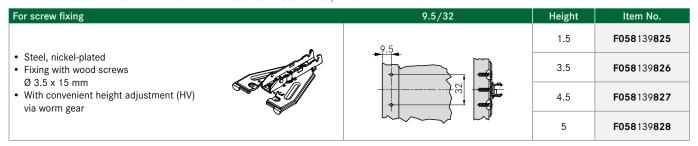


+/-2 mm +/-2 mm +3/-All adjustments can be carried out independently

of each other.

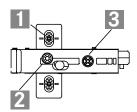
#### **ORDER INFORMATION**

1D DELTA MOUNTING PLATE FOR FRAME CONSTRUCTIONS, 4-POINT FIXING



#### INSET BEADED MOUNTING PLATE FOR FRAME CONSTRUCTIONS, 3-POINT FIXING

For screv	v fixing					10/32	Height	Item No.
<ul> <li>For inset doors</li> <li>To be used with hinges with cranking 9.5</li> <li>Steel/Zamak, nickel-plated</li> <li>Fixing with pan head wood screws</li> <li>With convenient height adjustment (HV) via worm gear</li> </ul>				screws	(HV)	9: 48 32		
	Cup d	istance	e (TA)			21.5	0	<b>F058</b> 139 <b>831</b>
	3	4	5	6		4		
28.0	4.0					Te		
26.0	4.0	3.0				TS -		
<u>24.0</u>	4.0	3.0	2.0					
g 22.0	4.0	3.0	2.0					
20.0	4.0	3.0	2.0	1.0				
j 19.0	4.0	3.0	2.0	1.0				
Door thickness 18.0 16.0 16.0	4.0	3.0	2.0	1.0				
0 16.0	4.0	3.0	2.0	1.0		3		
	Minim	um rev	eal (F)					









(HV) Height adjustment +/-2.5 mm

(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### ECO CROSS MOUNTING PLATE, 3-POINT FIXING

For screw fixing		37/32	Height	Item No.
	ia slot	07.04	-2	<b>F058</b> 139 <b>720</b>
Steel, nickel-plated		37 26	0	F058139721
Fixing with wood screws Ø 3.5 x 15 mm			2	<b>F058</b> 139 <b>722</b>
Height adjustment (HV) via slot			3	<b>F058</b> 139 <b>723</b>
	-	~ - ~·	3.5	<b>F058</b> 139 <b>724</b>

#### ECO CROSS MOUNTING PLATE, 3-POINT FIXING

With pre-assembled pan head Euro screws (13.5 mm)	37/32	Height	Item No.
		-2	<b>F058</b> 139 <b>735</b>
Steel, nickel-plated	37 26	0	<b>F058</b> 139 <b>736</b>
• Fixing with pre-assembled pan head Euro screws Ø 6.3 x 13.5 mm		2	<b>F058</b> 139 <b>737</b>
Height adjustment (HV) via slot		3	<b>F058</b> 139 <b>738</b>
		3.5	<b>F058</b> 139 <b>739</b>

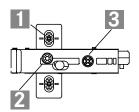
#### ECO CROSS MOUNTING PLATE, 3-POINT FIXING, FOR TWIN APPLICATION

With pre-assembled pan head Euro screws (	37/32	Height	Item No.	
			-2	<b>F058</b> 139 <b>857</b>
<ul><li>Steel, nickel-plated</li><li>Fixing with pre-assembled</li></ul>		37 26 7.5	0	F058139858
pan head Euro screws Ø 6.3 x 10.5 mm			2	<b>F058</b> 139 <b>859</b>
<ul><li>Height adjustment (HV) via slot</li><li>For twin application</li></ul>			3	F058139860
	-	Ø 5	3.5	F058139861

#### ECO CROSS MOUNTING PLATE, 3-POINT FIXING

For press fitting		37/32	Height	Item No.
	•	37 26 12	-2	<b>F058</b> 139 <b>725</b>
Steel, nickel-plated     Fixing with Ø 10 mm dowels			0	F058139726
Height adjustment (HV) via slot			2	<b>F058</b> 139 <b>727</b>
Do not use a hammer for inserting the mounting plate			3	F058139728
		<u>Ø 10      </u>	3.5	<b>F058</b> 139 <b>729</b>

## **TIOMOS**Mounting plates









(HV) Height adjustment +/-2.5 mm

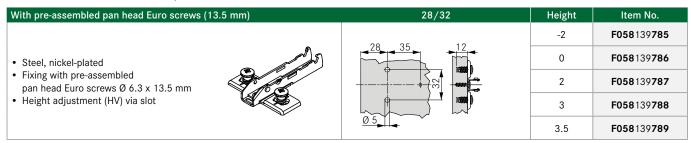
(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

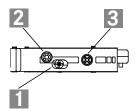
#### ECO CROSS MOUNTING PLATE, 3-POINT FIXING



#### QUICK ECO CROSS MOUNTING PLATE, 3-POINT FIXING

Mounting plate (expansion dowel 11 mm)		37/32	Height	Item No.
	e San	37 26 .11.	0	<b>F058</b> 139 <b>741</b>
Steel, nickel-plated Fixing with Ø 5 mm dowels Height edicatored (IN) via elect			2	<b>F058</b> 139 <b>742</b>
Height adjustment (HV) via slot     Do not use a hammer for inserting the mounting plate!			3	<b>F058</b> 139 <b>743</b>
	<b>A</b>	<u>Ø5                                     </u>	3.5	<b>F058</b> 139 <b>744</b>

Twin mounting plate (expansion dowel 7.5 mm)	37/32	Height	Item No.
Steel, nickel-plated	37 26 7.5	0	<b>F058</b> 139 <b>927</b>
Siteel, flicker-plated     Fixing with Ø 5 mm dowels     Height adjustment (HV) via slot		2	<b>F058</b> 139 <b>928</b>
Suitable for twin application     Do not use a hammer for inserting the		3	<b>F058</b> 139 <b>929</b>
mounting plate!	<u>∅5</u>    <u></u>	3.5	<b>F058</b> 139 <b>930</b>









(HV) Height adjustment +/-2 mm

(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

For screw fixing		20/32	Height	Item No.
Steel, nickel-plated		COTT OF THE STATE	0	<b>F059</b> 139 <b>701</b>
Fixing with wood screws  Ø 3.5 x 15 mm or with Euro screws  Ø 6.3 x 13.5 mm  With convenient height adjustment (HV)	20 32	2	<b>F059</b> 139 <b>702</b>	
		3	<b>F059</b> 139 <b>703</b>	
via worm gear			3.5	<b>F059</b> 139 <b>704</b>

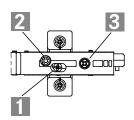
#### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

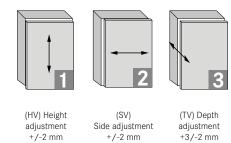
With pre-assembled Euro screws (13.5 mm)	20/32	Height	ltem No.
Steel, nickel-plated		0	<b>F059</b> 139 <b>711</b>
Fixing with pre-assembled     Euro screws Ø 6.3 x 13.5 mm     With convenient height adjustment	20, 32	2	<b>F059</b> 139 <b>712</b>
(HV) via worm gear  • Do not use a hammer for inserting	10	3	<b>F059</b> 139 <b>713</b>
the mounting plate	1	3.5	<b>F059</b> 139 <b>714</b>

#### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

For press fitting	20/32	Height	ltem No.
Steel, nickel-plated		0	<b>F059</b> 139 <b>706</b>
Fixing with Ø 10 mm dowels     With convenient height adjustment (HV)	20 32	2	<b>F059</b> 139 <b>707</b>
via worm gear  • Do not use a hammer for inserting the		3	<b>F059</b> 139 <b>708</b>
mounting plate	<b> </b>	3.5	<b>F059</b> 139 <b>709</b>

# **TIOMOS**Mounting plates





All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

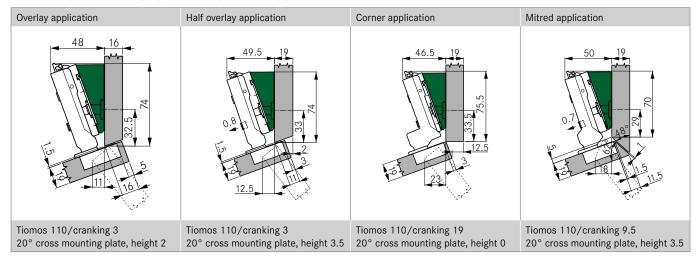
#### CROSS MOUNTING PLATE FOR 20° ANGLE, 2-POINT FIXING

For screw fixing		X/32	Height	Item No.
For 20° angle applications		X	0	<b>F058</b> 139 <b>902</b>
Zamak/steel, nickel-plated     Fixing with wood screws			2	<b>F058</b> 139 <b>903</b>
Ø 3.5 x 15 mm • With convenient height adjustment (HV)		3	<b>F058</b> 139 <b>904</b>	
via worm gear			3.5	<b>F058</b> 139 <b>905</b>

#### CROSS MOUNTING PLATE FOR 20° ANGLE, 2-POINT FIXING

With pre-assembled Euro screws (13.5 mm)		X/32	Height	Item No.
For 20° angle applications		X	0	<b>F058</b> 139 <b>906</b>
Zamak/steel, nickel-plated     Fixing with pre-assembled			2	<b>F058</b> 139 <b>907</b>
Euro screws Ø 6.3 x 13.5 mm  • With convenient height adjustment (HV)		3	<b>F058</b> 139 <b>908</b>	
via worm gear		<u>Ø5</u>	3.5	<b>F058</b> 139 <b>909</b>

#### APPLICATION EXAMPLES FOR 20° ANGLE FITTINGS









(HV) Height adjustment +/-2 mm

(SV) Side adjustment +/-2 mm

(TV) Depth adjustment +3/-2 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### +5° WEDGE

For screw fixing	37/32	Item No.
Zamak, nickel-plated     For placing under cross mounting plates     Up to triple stack (we recommend a trial fitting)	× × 25°	<b>F072</b> 135 <b>757</b>

#### -5° WEDGE

For screw fixing	37/32	Item No.
Zamak, nickel-plated     For placing under cross mounting plates     Up to triple stack (we recommend a trial fitting)	33 X	<b>F072</b> 135 <b>758</b>

# **TIOMOS**Accessories

#### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, nickel-plated, not imprinted	0/3/9.5/19	On request	<b>F072</b> 135 <b>500</b>
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0/3	On request	<b>F072</b> 135 <b>504</b>
& SERVER P	Hinge arm cover cap, left, steel, nickel-plated, GRASS imprint	0/3/9.5/19	GRASS logo	<b>F072</b> 135 <b>550</b>
<b>3</b>	Hinge arm cover cap, right, steel, nickel-plated, GRASS imprint			<b>F072</b> 135 <b>551</b>
	Premium hinge arm cover cap with integrated clip protection, plastic, black, not imprinted	0/3/9.5/19	On request	<b>F072</b> 140 <b>504</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	_	On request	<b>F072</b> 135 <b>503</b>

#### **OPENING ANGLE REDUCTION CLIPS**

Designation		Item No.
85° opening angle reduction clip Suitable for all Tiomos 110° and 120° standard hinges. Prevents the door from colliding with kitchen unit fronts or walls (when fitted at corners). Easy fitting without tools. Steel, without nickel-plating		<b>F072</b> 135 <b>751</b>
120° opening angle reduction clip Suitable for all Tiomos 160° wide-angle hinges. Prevents the door from colliding with kitchen unit fronts or walls (when fitted at corners). Easy fitting without tools. Plastic, black		<b>F072</b> 135 <b>753</b>

#### **SPACER RING**

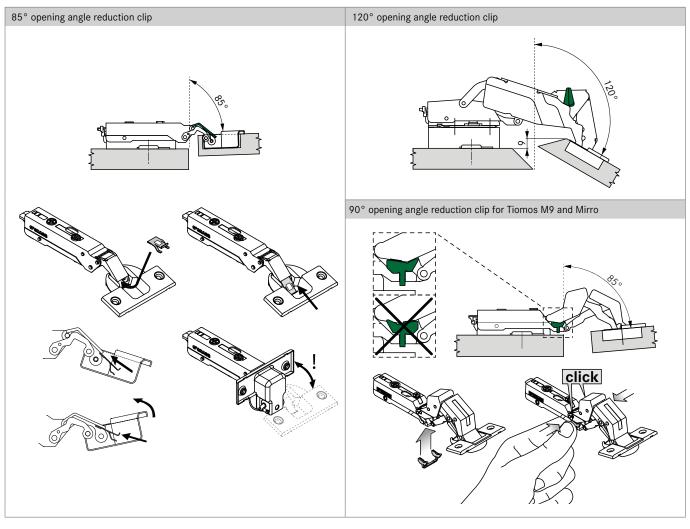
Designation	Height	Item No.
Permits the use of standard hinges for slim doors, simple installation, can be double-stacked, suitable for all Tiomos hinges	1.5	<b>F072</b> 135 <b>885</b>

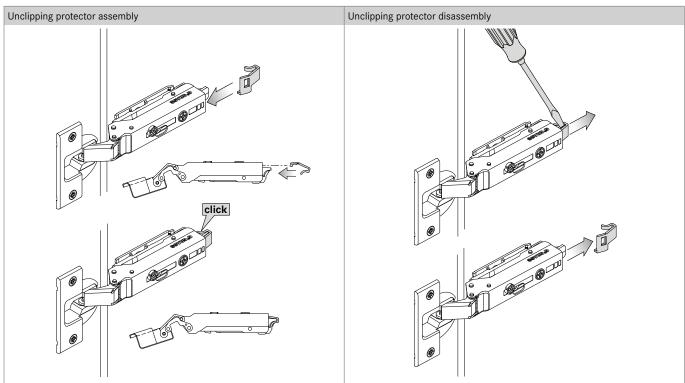
#### FIXING SCREWS, DOWELS

	Designation			Item No.
	Flat hand Five across pickel plated (6.4.2 mm)	L = 10.5	AMM - 0	<b>F072</b> 135 <b>768</b>
	Flat head Euro screw, nickel-plated, Ø 6.3 mm	L = 13.5		<b>F072</b> 135 <b>309</b>
	Countarounk Fura caraw niakal platad (4.6.2 mm	L = 10	ς <del>                                     </del>	<b>F072</b> 135 <b>779</b>
	Countersunk Euro screw, nickel-plated, Ø 6.3 mm	L = 13.5		<b>F069</b> 135 <b>297</b>
	Countersunk wood screw, nickel-plated, Ø 3.5 mm	L = 11	3.5	<b>F069</b> 135 <b>026</b>
	Countersunk wood screw, nicker-plated, & 5.5 min	L = 15		<b>F146</b> 073 <b>976</b>
	Steel housing fixing screw for aluminium frame hinge, nickel-plated, M 3 x 6 mm	L = 6	m <u>u</u> <u>u</u>	<b>F069</b> 073 <b>405</b>
	Dowel for hinge cup, plastic PA 6.6, L = 13.2 mm	Ø = 8		<b>F072</b> 135 <b>773</b>
	(not compatible with 160° wide-angle hinge)	Ø = 10	13.2	<b>F072</b> 135 <b>798</b>

#### **ASSEMBLY INSTRUCTIONS**

All dimensions in millimetres



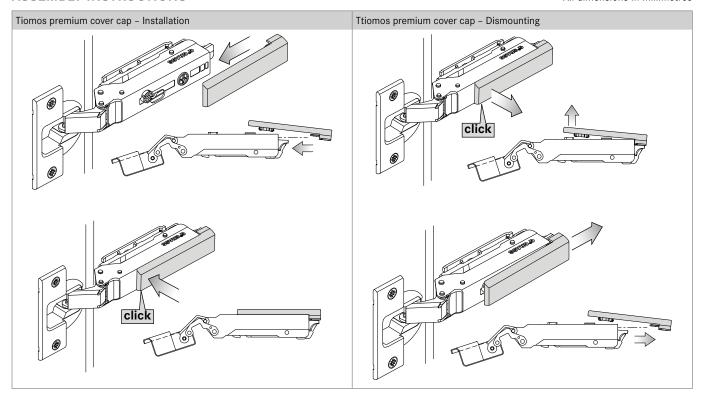


# **TIOMOS**

Accessories

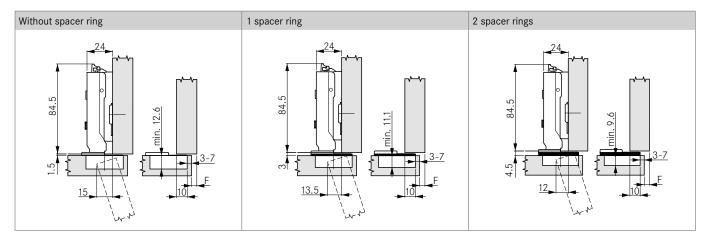
#### **ASSEMBLY INSTRUCTIONS**

All dimensions in millimetres



#### **INSTALLATION INFORMATION**

All dimensions in millimetres



## **TIOMOS**

#### **Technical information**

#### NUMBER OF HINGES PER DOOR

#### Description

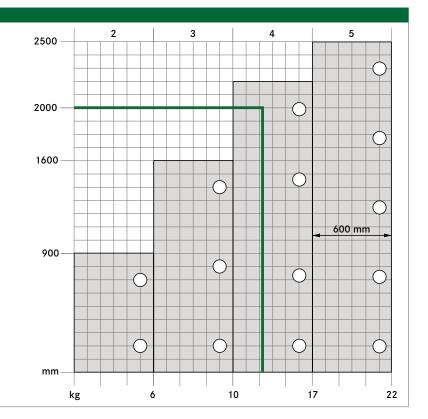
The number of hinges is determined by the door height, door weight, quality of the material and the fixing of the cup and mounting plate.

The load and height data refer to 600 mm standard door widths. In case of doubt, the number of hinges should be determined with a trial fitting.

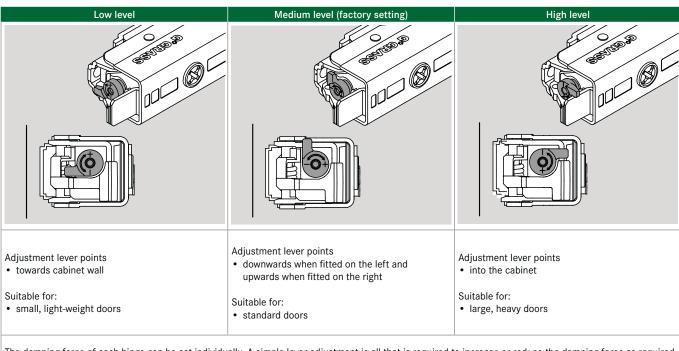
#### Example:

For doors measuring 2000 x 600 mm and weighing 13 kg we recommend the installation of 4 hinges.

The table refers to hinges with and without integrated damper.



#### **TOOL-FREE DAMPER ADJUSTMENT**



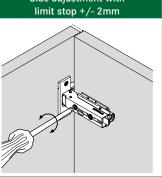
The damping force of each hinge can be set individually. A simple lever adjustment is all that is required to increase or reduce the damping force as required.

#### DOOR ADJUSTMENTS (APPLIES TO ALL TIOMOS HINGES)

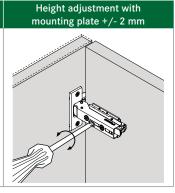
# Description Side adjustment with limit stop +/- 2mm The height adjustment option depends Side adjustment with via worm gear +3/-2 mm

When using a **-2** mounting plate height, side adjustment is restricted.

on the type of mounting plate. All adjustments can be carried out independently of each other.







#### DOOR REVEAL AND MINIMUM REVEAL

Description	Full overlay / overlay door	Half overlay door	Inset door
The reveal is the distance between two doors or between the door and the cabinet side wall.			
The minimum reveal (F) is the clear- ance required between two doors or between door and side wall so that the door can open without hindrance.		2 x F	

#### Minimum reveal table Achievable reveal with inset door Cup distance Cup distance The width of reveal required depends The table shows the achievable reveal on the thickness of the door. 3 5 6 width for inset doors, depending on 5 6 the cup distance and mounting plate 2.4 2.1 2.1 2.1 2.0 3 height. 1.5 3.5 1.6 1.6 1.6 1.5 For a 19 mm thick door and a cup distance of 6 mm, the minimum Example: 1.4 1.3 1.3 1.3 1.3 1.0 2 0 3 reveal required is 0.9 mm. For a **cup distance** of **6 mm** and a 3.5 1.1 1.1 1.1 1.5 1.1 mounting plate height of 3 mm the reveal is 1 mm. This is also called a 19 0.9 0.9 0.9 0.9 0.9 2 3 Reveals were calculated for doors negative overlay. with a radius of 1 mm! 0.7 0.7 0.7 0.7 0.7 We recommend a trial fitting. 0.6 0.6 0.6 0.6 0.6 3 Door thickness 0.6 0.6 0.6 0.6 0.6 reveal Minimum reveal (F) Mounting plate height

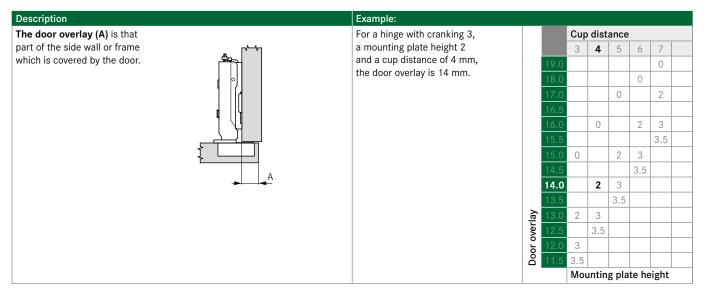
## **TIOMOS**

#### **Technical information**

#### MINIMUM GAP

#### Description The minimum gap is the For a 17 mm thick door and a cup Cup distance distance of 6 mm, the minimum gap clearance required between 6 the front edge of the cabinet is 1.0 mm. 1.0 1.0 1.2 and the closed door so that 1.0 1.0 1.0 1.0 the door can open without 1.0 1.0 1.0 1.0 1.2 hindrance. The factory setting of the 1.0 1.0 1.0 1.0 1.0 gap is 1.5 mm. 1.0 1.0 1.0 1.0 1.0 Door thickness 1.0 1.0 1.0 1.0 The cup distance (TA) is the 1.0 1.0 1.0 1.0 distance between the edge of \_TA 1.0 1.0 the door and the edge of the cup hole. Minimum gap

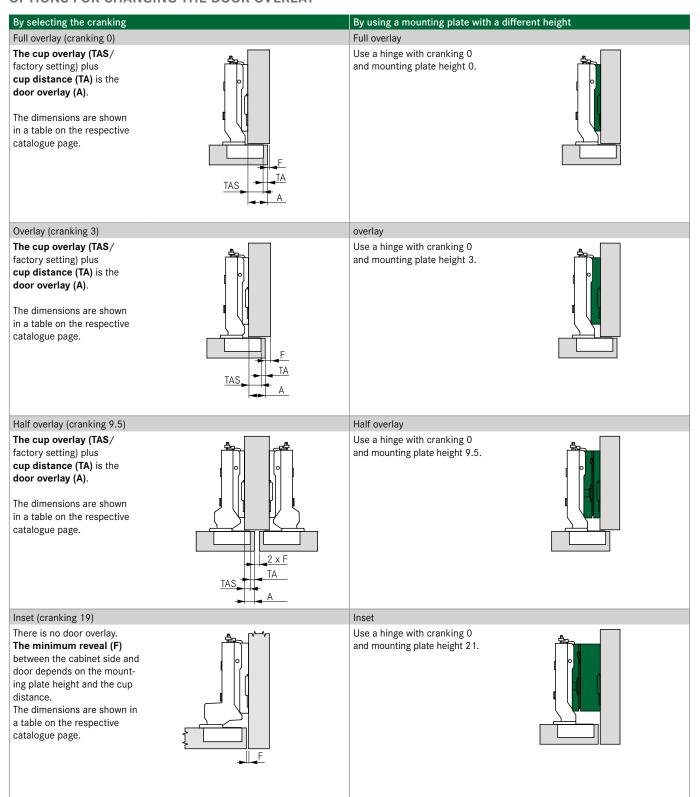
#### **DOOR OVERLAY**



#### **DOOR PROTRUSION**

# Description Door protrusion (TES) occurs when the door is opened and varies depending on the type of hinge and method of application. It is shown on each catalogue page and refers to the factory setting with the respective mounting plate shown. It can be altered by using a different mounting plate height and by changing the side adjustment.

#### **OPTIONS FOR CHANGING THE DOOR OVERLAY**



# **TIOMOS**

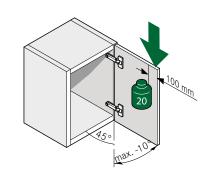
## **Technical information**

#### **TEST CRITERIA FOR HINGES**

#### Functional test

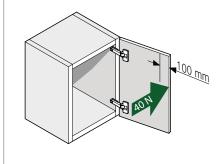
**Static load - vertical** Additional load: 20 kg

Opening angle: max. -10° Number: 10



#### Static load - horizontal

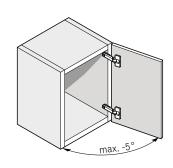
Force: 40 N Number: 10



#### **Endurance test**

Opening angle: max. -5  $^{\circ}$ 

Open and close movements: 100,000

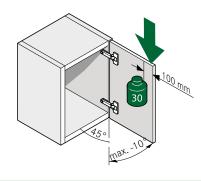


#### Overload testing

Vertical

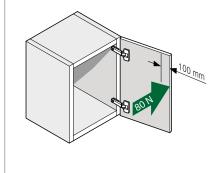
Additional load: 30 kg Opening angle: max. -10°

Number: 10



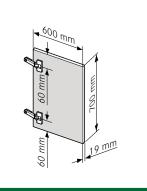
#### Horizontal

Force: 80 N Number: 10



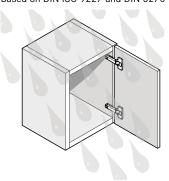
#### Test door

Weight approx. 5.2 kg



#### Salt spray and humidity test

Based on DIN ISO 9227 and DIN 6270-2





**NEXIS** HINGE SYSTEM

Whichever door you are moving: GRASS hinge systems offer perfect solutions for all applications.

Functional in application and absolutely reliable in daily use.

The Nexis series offers a wide range of options for different door applications in kitchen, bathroom and living room furniture.



## **NEXIS** HINGE SYSTEMS

The versatile NEXIS hinge system offers everything needed to move doors. Finely tuned movement systems offering functionality, operating comfort and top quality workmanship.

#### **NEXIS** IMPRESSO

125

Hinges for fast, tool-free installation. With Click-on technology – obviously.



#### **NEXIS** CLICK-ON

167

Quick-fit hinges with tool-free Click-on technology on the cabinet side.



#### **NEXIS** SLIDE-ON

231

Hinges with classic Slide-on technology. Reliability for long-term, everyday service.



#### **SOFT-CLOSE FOR NEXIS**

281

The unique hinge damping system. Gently slows down the movement and closes the furniture door softly and quietly. Convenient, quiet and can be retrofitted.



#### **TIPMATIC FOR NEXIS**

293

The opening system for handle-free furniture doors. Gently tapping the door is enough – it then opens as if by magic.

somoi

Nexis

pecial

Single-joint hinges

cabinet making accessories





Functional hinges for fast, tool-free installation.



**Fits doors perfectly.** The hinge cup of Nexis Impresso sits tightly and solidly in door materials such as chipboard.

Fast and reliable installation without tools. In the Nexis Impresso series no tools are required for quickly fitting the cup to the door front and removing it. Hinges are fitted quickly and reliably on site

Fast, tool-free installation system for numerous door applications.

Opening angle	Product designation	Application	Full overlay	Half overlay	Inset	Soft-close compatible	Tipmatic compatible	Page
100°	Impresso 04		•	•		•	•	128
110°	Impresso 22				-			130
125°	Impresso 29		•		-		•	132
170°	Impresso 65	Wide-angle hinge			-		-	134
95°	Impresso 05	Profiled door hinge	•	-			•	136
95°	Impresso 05/30/2	+30° angle corner cabinet hinge	-	-	-	-	-	138
95°	Impresso 05/45/3	+45° angle corner cabinet hinge	_	-			-	140
95°	Impresso 05/45/8	+45° angle corner cabinet hinge	-	-	-		-	142
125°	Impresso 29/-14	-14° angle corner cabinet hinge	-	-	-	-	-	144
125°	Impresso 29/-24	-24° angle corner cabinet hinge	-		-	-	-	146
125°	Impresso 29/-45	-45° angle corner cabinet hinge	_	-	-	-	-	148
95°	Impresso 05/90/4	Blind corner hinge	_	-		-	-	150

Nexis Impresso mounting plates	152
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Soft-close damping system	281
Tipmatic	293
Assembly aids	358

Tiomos

Nexis

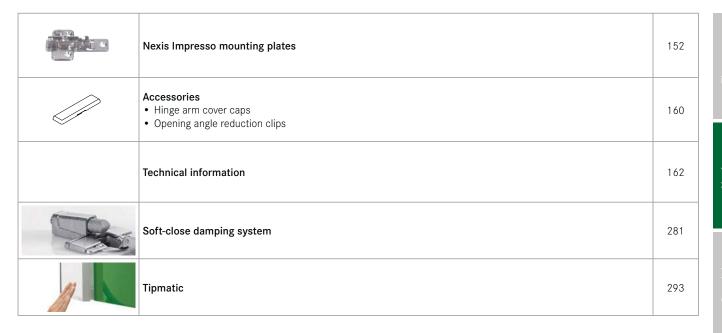
special hinges

Single-joint hinges

abinet making accessories

Fast, tool-free installation system for numerous door applications.

Opening angle		Product description	Full overlay	Half overlay	Inset	Page
100°	Gas	Nexis Impresso 04  Optimum reveals up to 24 mm door thickness  Also suitable for soft-formed doors  Soft-close compatible				128
110°	de la constantina della consta	Nexis Impresso 22  • 11.5 mm cup depth  • Also suitable for soft-formed doors  • Soft-close compatible			-	130
125°	Pro-	Nexis Impresso 29  Convenient access to unit Soft-close compatible			-	132
170°	to a	Nexis Impresso 65  • Also suitable for soft-formed doors  • Zero protrusion  • Soft-close compatible			-	134
95°		Nexis Impresso 05  • Suitable for thick doors or profiled doors  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible				136
95°	3	Nexis Impresso 05/30/2  • For 30° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-		-	138
95°		Nexis Impresso 05/45/3  • For 45° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		140
95°		Nexis Impresso 05/45/8  • For 45° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-		-	142
125°	ges-	Nexis Impresso 29/-14  • For -14° corner and special applications  • Ideal in kitchens and bathrooms  • Soft-close compatible	-		-	144
125°	1	Nexis Impresso 29/-24 • For -24° angled cabinets • Ideal in kitchens and bathrooms	-		-	146
125°	H	Nexis Impresso 29/-45 • For -45° angled cabinets • Ideal in kitchens and bathrooms	-		-	148
95°	4	Nexis Impresso 05/90/4  • For protruding posts  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		150



100° hinge (Door thicknesses up to 24 mm)



- 100° opening angle
- Optimum reveals with door thicknesses up to 24 mm
- Soft-close compatible
- With shallow cup depth (11.5 mm) also suitable for soft-formed doors
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

Door overlay		Mat	erial		with spring	Item	No.
		Cup	Arm	Cranking		Impresso without tools	
Full overlay		Zamak, nickel-plated	Steel, nickel-plated	0		<b>F014</b> 072 <b>504</b>	
	verlay Zamak, Steel, nickel-plated 8	Zamak,	Steel,		•	F014072567	
Half overlay		8	-	F014072506			
Inset	Zamak, nickel-plated	Zamak,	Steel,		•	F014072 <b>507</b>	
		nickel-plated	15	-	F014072508		

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	-2/0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	Tipmatic Plus Impresso set	<b>F069</b> 135 <b>014</b>

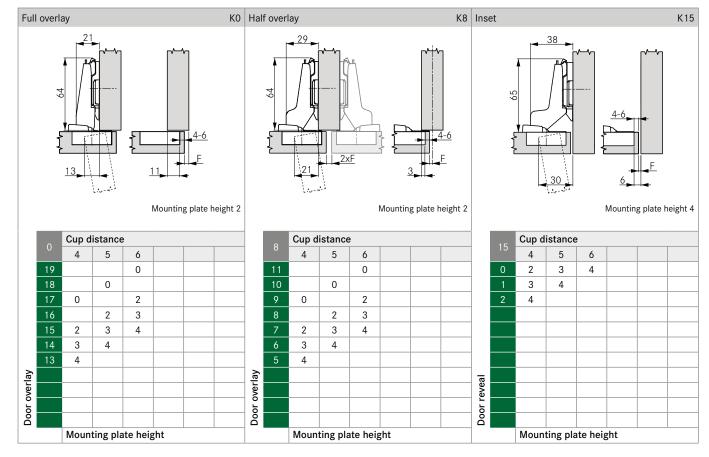
Designation	Item No.
Soft-close Pin	F069066528
Soft-close Impresso set	F069073 <b>728</b>

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Tipmatic Plus Impresso set	294

Technical information	162
Assembly aids	358

All dimensions in millimetres



#### **MINIMUM GAP**

		Cup d	istance	•		
		4	5	6		
	16	0.7	0.7	0.7		
	18	0.7	0.7	0.7		
	19	0.7	0.7	0.7		
	20	0.7	0.7	0.7		
SS	22	0.7	0.7	0.8		
kne	24	0.7	0.7	1.1		
hicl						
Door thickness						
ŏ						
		Minim	ium ga	р		

#### MINIMUM REVEAL

		Cup d	istance	е			
		4	5	6			
	16	0.6	0.6	0.6			
	18	0.9	0.9	0.9			
	19	1.1	1.1	1.1			
	20	1.4	1.4	1.4			
SS	22	1.9	1.9	1.9			
çue	24	2.5	2.5	2.5			
hicl							
Door thickness							
å							
	Minimum reveal (F)						

#### NOTES

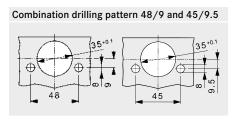
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

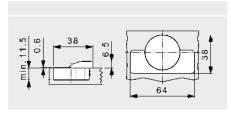
**Important**: The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





110° hinge (Door thicknesses up to 20 mm)



- 110° opening angle
- Soft-close compatible
- With shallow cup depth (11.5 mm) also suitable for soft-formed doors
- Suitable for all standard doors up to a thickness of 20 mm
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm	Cranking	spring	Impresso without tools	
Full overlay		Zamak,	Steel,	0	•	F014072 <b>520</b>	
ruii overiay	nickel-plated	nickel-plated	0	-	F <b>014</b> 072 <b>521</b>		
Half availar		Zamak,	Steel,	0		F <b>014</b> 072 <b>522</b>	
Half overlay		nickel-plated	nickel-plated	8	-	F <b>014</b> 072 <b>523</b>	

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
X00	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	Tipmatic Plus Impresso set	<b>F069</b> 135 <b>014</b>

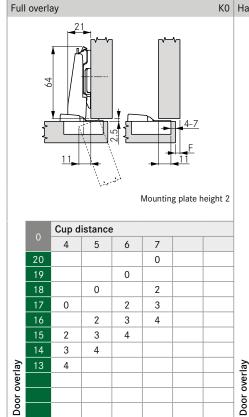
	Designation	Item No.
	Soft-close Impresso set	<b>F069</b> 073 <b>728</b>
(a)	85° opening angle reduction clip plastic, black	<b>F069</b> 135 <b>032</b>

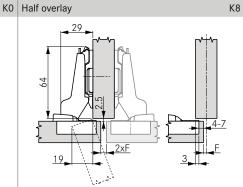
Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Tipmatic Plus Impresso set	294

Technical information	162
Assembly aids	358

All dimensions in millimetres





Mounting i	nlate	height	2

8	Cup distance						
	4	5	6	7			
12				0			
11			0				
10		0		2			
9	0		2	3			
8		2	3	4			
7	2	3	4				
6	3	4					
5	4						
	Mounting plate height						

#### **MINIMUM GAP**

		Cup distance					
		4	5	6	7		
	16	0.7	1.6	2.6	3.6		
	18	1.2	2.2	3.2	4.2		
	19	1.5	2.5	3.5	4.5		
	20	1.8	2.8	3.8	4.8		
SS	22	2.4	3.4	4.4	5.4		
cue							
hick							
Door thickness							
Doc							
	Minimum gap						

Mounting plate height

#### MINIMUM REVEAL

		Cup d	Cup distance					
		4	5	6	7			
	16	0.5	0.5	0.5	0.5			
	18	1.0	1.0	1.0	1.0			
	19	1.2	1.2	1.2	1.2			
	20	1.5	1.5	1.5	1.5			
SS	22	3.7	2.8	2.1	2.1			
ü								
Pic l								
Door thickness								
Š								
	Minimum reveal (F)							

#### **NOTES**

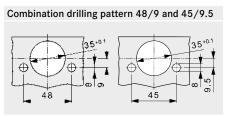
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

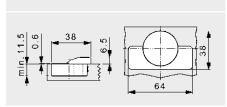
**Important**: The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





125° hinge (Door thicknesses up to 19 mm)



- 125° opening angle
- Soft-close compatible
- Optimum reveals with door thicknesses up to 19 mm
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm	Cranking	spring	Impresso without tools	
Full overlay		Zamak, nickel-plated	Steel, nickel-plated	0		<b>F014</b> 072 <b>524</b>	
Half overlay		Zamak, nickel-plated	Steel, nickel-plated	8		F014072527	

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
X00	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	Tipmatic Plus Impresso set	<b>F069</b> 135 <b>014</b>

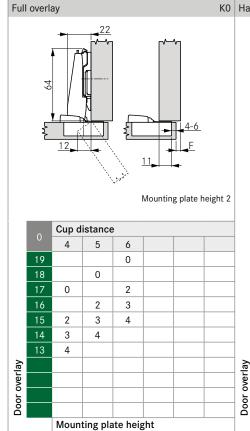
Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
Soft-close Impresso set	<b>F069</b> 073 <b>728</b>

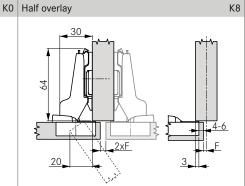
Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Tipmatic Plus Impresso set	294

Technical information	162
Assembly aids	358

All dimensions in millimetres





Mounting	plate	height	2

8	Cup d	Cup distance						
	4	5	6					
9	0		2					
8		2	3					
7	2	3	4					
6	3	4						
5	4							
Mounting plate height								

#### **MINIMUM GAP**

		Cup d	istance	,		
		4	5	6		
	16	1.0	1.8	2.6		
	18	2.1	2.9	3.7		
	19	2.7	3.5	4.3		
	20	3.2	4.0	4.8		
SS						
çue (						
hicl						
Door thickness						
8						
	Minimum gap					

#### MINIMUM REVEAL

		Cup d	Cup distance					
		4	5	6				
	16	1.9	1.9	1.9				
	18	2.6	2.5	2.5				
	19	3.6	3.0	2.9				
	20	5.5	4.5	3.5				
SS								
cue								
hic								
Door thickness								
Õ								
	Minimum reveal (F)							

#### **NOTES**

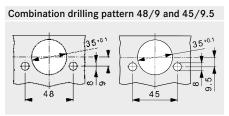
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

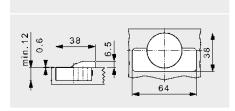
**Important**: The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





170° wide-angle hinge (Door thicknesses up to 26 mm)



- 170° opening angle
- Soft-close compatible
- Optimum reveals with door thicknesses up to 26 mm
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- Zero protrusion with door open 90°
- Finger guard
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

Door overlay		Mat	Material		with	Item No.	
		Cup	Arm	Cranking	spring	Impresso without tools	
Full overlay		Zamak,	Zamak,	0	•	<b>F014</b> 072 <b>530</b>	
Full overlay	n	nickel-plated	nickel-plated	U	-	F014072531	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated	8		<b>F014</b> 072 <b>532</b>	

	Designation	Item No.
200	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	170° Tipmatic set	<b>F069</b> 135 <b>019</b>

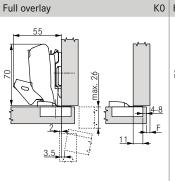
Designation	Item No.
170° Soft-close set	<b>F069</b> 073 <b>729</b>
120° opening angle reduction clip, plastic, black	F069073402

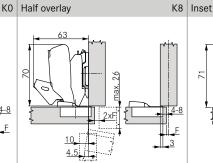
Nexis Impresso mounting plates	152
Accessories	160

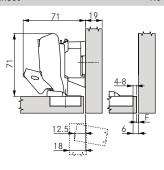
170° Soft-close	286
170° Tipmatic	298

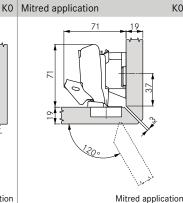
Technical information	162
Assembly aids	358

All dimensions in millimetres









Mounting plate height 2

	Cup distance							
0	4	5	6	7	8			
21					0			
20				0				
19			0		2			
18		0		2	3			
17	0		2	3	4			
16		2	3	4				
15	2	3	4					

Mounting plate height

Mounting plate height 2

	Cup distance					
	8	4	5	6	7	8
	13					0
	12				0	
	11			0		2
	10		0		2	3
	9	0		2	3	4
	8		2	3	4	
	7	2	3	4		
lay	6	3	4			
ver	5	4				
Door overlay						
Ď						
		Mou	nting	plate l	height	t

Inset application

With 0 cranking, cup distance 4 mm and mounting plate height 18, the door will be inset.

Use 120° opening angle reduction clip.

іміней арріісаціон

With 0 cranking, cup distance 3 mm and mounting plate height 18, a mitred application can be achieved.

Use 120° opening angle reduction clip.

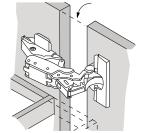
#### **ZERO PROTRUSION**

3

4

overlay

Door



Zero protrusion for use with inset drawers.

With 0 cranking and mounting plate height 0, the door will be flush with the cabinet at 90°.

#### MINIMUM GAP

		Cup	Cup distance					
		4	5	6	8			
	16	0.7	0.7	0.7	0.7			
	18	0.7	0.7	0.7	0.7			
Door thickness	19	0.7	0.7	0.7	0.7			
	20	0.7	0.7	0.7	0.7			
	22	0.7	0.7	0.7	0.7			
	23	0.7	0.7	0.7	0.7			
hicl	24	0.7	0.7	0.7	0.7			
or t	25	0.7	0.7	0.7	0.7			
Õ	26	0.7	0.7	0.7	0.7			
	Minimum gap							

#### MINIMUM REVEAL

		Cup distance					
	4 5 6 7						
	16	0.0	0.0	0.0	0.0	0.0	
	18	0.0	0.0	0.0	0.0	0.0	
Door thickness	19	0.0	0.0	0.0	0.0	0.0	
	20	0.0	0.0	0.0	0.0	0.0	
	22	0.0	0.0	0.0	0.0	0.0	
	23	0.0	0.0	0.0	0.0	0.0	
	24	0.7	0.7	0.7	1.8	2.0	
	25	6.5	6.0	5.5	4.8	4.0	
Õ	26	9.5	8.5	7.5	6.5	5.5	
	Minimum reveal (F)						

#### **NOTES**

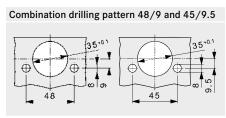
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

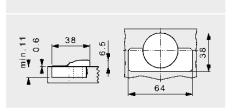
**Important**: The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





95° profiled door hinge (Door thicknesses up to 30 mm)



- 95° opening angle
- Minimum reveals with thick doors
- Soft-close compatible
- Optimum reveals with door thicknesses up to 30 mm
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

Door overlay		Mat	Material		with	Item No.	
		Cup	Arm	Cranking	spring	Impresso without tools	
Full overlay	Zamak,		Steel,	0		F014072 <b>509</b>	
Full overlay	nickel-pla	nickel-plated	ited nickel-plated	U	-	F014072510	
Half overlay		Zamak, nickel-plated	Steel, nickel-plated	8		<b>F014</b> 072 <b>514</b>	
Inset	Zamak,	Zamak,	Steel,	15	•	<b>F014</b> 072 <b>517</b>	
		nickel-plated	nickel-plated	15	-	F014072518	

#### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
	Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	F069073669

	Designation	Item No.
100	Tipmatic Pin for wooden and aluminium frame doors	<b>F069</b> 135 <b>396</b>
	Tipmatic Plus Impresso set	<b>F069</b> 135 <b>014</b>

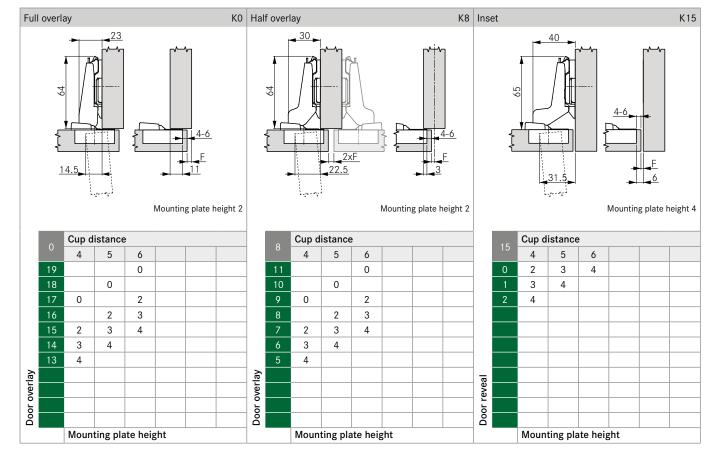
Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
Soft-close Impresso set	<b>F069</b> 073 <b>728</b>

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Tipmatic Plus Impresso set	294

Technical information	162
Assembly aids	358

All dimensions in millimetres



#### **MINIMUM GAP**

		Cup d	istance	)		
		4	5	6		
	16	0.7	0.7	0.7		
	18	0.7	0.7	0.7		
	19	0.7	0.7	0.7		
	20	0.7	0.7	0.7		
SS	22	0.7	0.7	0.7		
Door thickness	24	0.7	0.7	0.7		
hicl	26	0.7	0.7	0.7		
ort	28	0.7	0.7	0.7		
å	30	0.7	0.7	1.1		
		Minim	ium ga	р		

#### MINIMUM REVEAL

		Cup d	Cup distance				
		4	5	6			
	16	0.1	0.1	0.1			
	18	0.2	0.2	0.2			
	19	0.3	0.3	0.3			
	20	0.4	0.4	0.4			
SS	22	0.7	0.7	0.7			
Door thickness	24	1.0	1.0	1.0			
hic	26	1.4	1.4	1.4			
or t	28	1.9	1.9	1.9			
Õ	30	2.9	2.6	2.5			
	Minimum reveal (F)						

#### NOTES

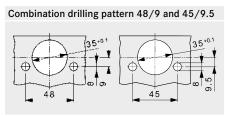
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

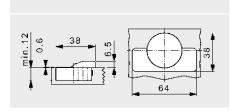
**Important**: The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





# NEXIS IMPRESSO 05/30/2 +30° angle corner hinge (Door thicknesses up to 30 mm)



- For 30° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Mate	Material		with	Item No.	
		Cup	Arm		spring	Impresso without tools	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated			F014072511	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
9	Soft-close Impresso set	F069073 <b>728</b>

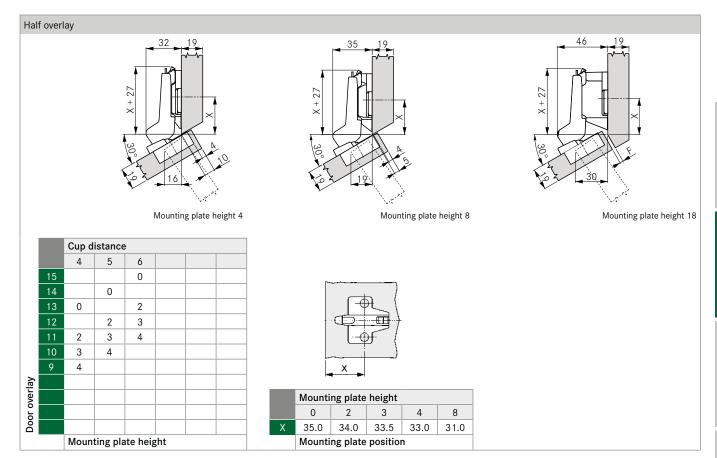
Designation	Item No.

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Technical information	162

Assembly aids	358

All dimensions in millimetres



#### **MINIMUM GAP**

		Cup d	istance	)		
		4	5	6		
	16	0.7	0.7	0.7		
	18	0.7	0.7	0.7		
	19	0.7	0.7	0.7		
	20	0.7	0.7	0.7		
SS	22	0.7	0.7	0.7		
Door thickness	24	0.7	0.7	0.7		
hicl	26	0.7	0.7	0.7		
or t	28	0.7	0.7	0.7		
å	30	0.7	0.7	1.1		
		Minim	ium ga	р		

#### MINIMUM REVEAL

		Cup d	istanc	е			
		4	5	6			
	16	0.1	0.1	0.1			
	18	0.2	0.2	0.2			
	19	0.3	0.3	0.3			
	20	0.4	0.4	0.4			
SS	22	0.7	0.7	0.7			
çue.	24	1.0	1.0	1.0			
hic	26	1.4	1.4	1.4			
Door thickness	28	1.9	1.9	1.9			
Õ	30	2.9	2.6	2.5			
	Minimum reveal (F)						

#### **NOTES**

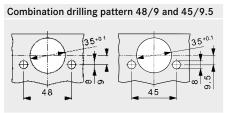
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

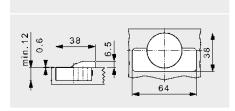
**Important:** The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





# NEXIS IMPRESSO 05/45/3

+45° angle corner hinge (Door thicknesses up to 30 mm)



- For 45° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material		with	Item No.		
		Cup	Arm		spring	Impresso without tools	
Inset		Zamak, nickel-plated	Zamak, nickel-plated			F014072512	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
	Soft-close Impresso set	<b>F069</b> 073 <b>728</b>

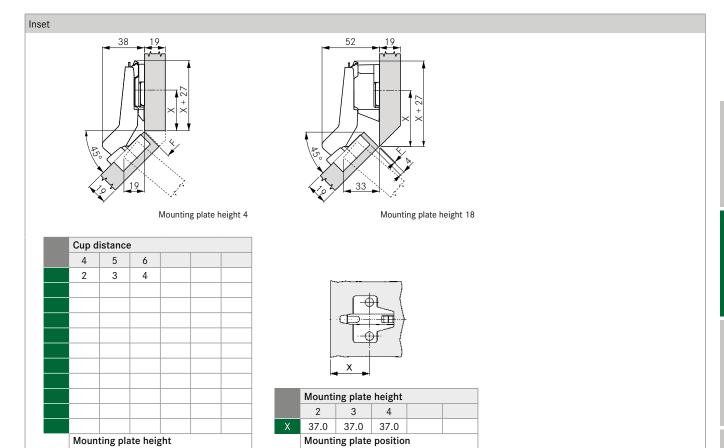
Designation	Item No.

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Technical information	162

Assembly aids	358

All dimensions in millimetres



#### MINIMUM REVEAL

		Cup d	istance	)		
		4	5	6		
	16	0.1	0.1	0.1		
	18	0.2	0.2	0.2		
	19	0.3	0.3	0.3		
	20	0.4	0.4	0.4		
SS	22	0.7	0.7	0.7		
kne	24	1.0	1.0	1.0		
hicl	26	1.4	1.4	1.4		
Door thickness	28	1.9	1.9	1.9		
Do	30	2.9	2.6	2.5		
		Minim	ium rev	eal (F)		

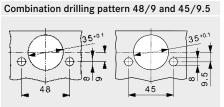
#### **NOTES**

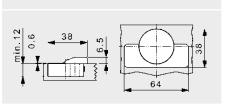
Important: The reveal width was calculated for doors with a radius of 1 mml

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





# NEXIS IMPRESSO 05/45/8 +45° angle corner hinge (Door thicknesses up to 30 mm)



- For 45° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Mat	Material		with	Item No.	
		Cup	Arm		spring	Impresso without tools	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated			F014072515	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
Soft-close Impresso set	F069073 <b>728</b>

Designation	Item No.

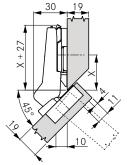
Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Technical information	162

Assembly aids	358

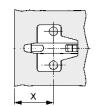
All dimensions in millimetres





Mounting plate height 4

		Cup d	istance	)			
		4	5	6			
	19.5			0			
	18.8		0				
	18.0	0		2			
	17.3		2	3			
	16.5	2	3	4			
×	15.8	3	4				
ma	15.0	4					
ay							
ver							
Door overlay max.							
õ							
	Mounting plate height						



	Mounti	Mounting plate height					
	0	2	3	4			
X	35.0	33.0	32.0	31.0			
Mounting plate position							

#### MINIMUM GAP

		Cup d	istance			
		4	5	6		
	16	0.7	0.7	0.7		
	18	0.7	0.7	0.7		
	19	0.7	0.7	0.7		
	20	0.7	0.7	0.7		
SS	22	0.7	0.7	0.7		
kne	24	0.7	0.7	0.7		
hicl	26	0.7	0.7	0.7		
Door thickness	28	0.7	0.7	0.7		
۵	30	0.7	0.7	1.1		
		Minim	ium gaj	0		

#### MINIMUM REVEAL

			Cup d	istance	Э		
			4	5	6		
		16	0.1	0.1	0.1		
		18	0.2	0.2	0.2		
		19	0.3	0.3	0.3		
		20	0.4	0.4	0.4		
	SS	22	0.7	0.7	0.7		
	Door thickness	24	1.0	1.0	1.0		
	hic	26	1.4	1.4	1.4		
	or t	28	1.9	1.9	1.9		
	å	30	2.9	2.6	2.5		
			Minim	num re	veal (F)		

#### **NOTES**

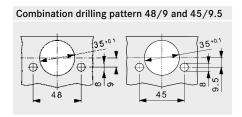
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

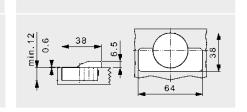
**Important:** The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**







# NEXIS IMPRESSO 29/-14

-14° angle corner hinge



- For 14° negative angled cabinets
- 125° opening angle
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material		with	Item No.		
		Cup	Arm		spring	Impresso without tools	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated			F <b>014</b> 072 <b>528</b>	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, plastic, black, Soft-close compatible	On request	<b>F069</b> 073 <b>534</b>

	Designation	Item No.	
	Soft-close Pin	F069066528	
	Soft-close Impresso set	F069073 <b>728</b>	

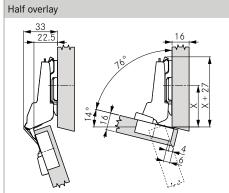
Designation	Item No.

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Technical information	162

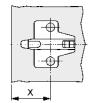
Assembly aids	358

All dimensions in millimetres



Mounting plate height 2

		Cup distance					
		4	5	6			
	10			0			
	9		0				
	8	0		2			
	7		2	3			
	6	2	3	4			
	5	3	4				
	4	4					
ay							
ver							
Door overlay							
ŏ							
		Mount	ting pla	te heig	ht		



	Mounti	Mounting plate height							
	0 2 3 4								
Х	38.5	39.0	39.5						
Mounting plate position									

#### MINIMUM GAP

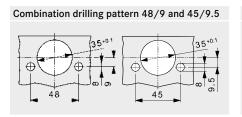
		Cup d	istance	)				
		4	5	6				
	16	1.0	1.8	2.6				
	18	2.1	2.9	3.7				
	19	2.7	3.5	4.3				
	20	3.2	4.0	4.8				
SS								
cue								
hic								
Door thickness								
Õ								
		Minimum gap						

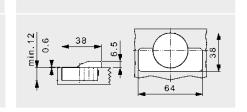
#### **NOTES**

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





## NEXIS IMPRESSO 29/-24 -24° angle corner hinge



- For 24° negative angled cabinets
- 125° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Impresso without tools	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated		<b>F014</b> 072 <b>526</b>	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

Designation	Item No.
Soft-close Pin	F069066528

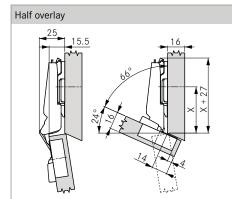
Designation	Item No.

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Pin	290
Technical information	162

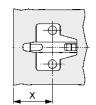
Assembly aids	358

All dimensions in millimetres



Mounting plate height 2

		Cup d	Cup distance						
		4	5	6					
	18			0					
	17		0						
	16	0		2					
	15		2	3					
	14	2	3	4					
	13	3	4						
	12	4							
ay									
ver									
Door overlay									
ŏ									
		Moun	ting pla	te heig	ht				



	Mounti	Mounting plate height							
	0 2 3 4								
X 42.5 43.5 44.0 44.5									
Mounting plate position									

#### MINIMUM GAP

		Cup d	istance	)			
		4	5	6			
	16	1.0	1.8	2.6			
	18	2.1	2.9	3.7			
	19	2.7	3.5	4.3			
	20	3.2	4.0	4.8			
SS							
cue							
hic							
Door thickness							
Õ							
Minimum gap							

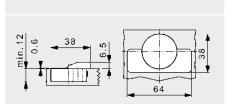
#### **NOTES**

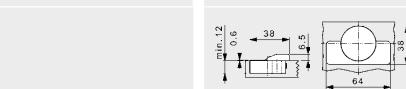
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

We recommend a trial fitting.

#### **DRILLING PATTERNS**

## Combination drilling pattern 48/9 and 45/9.5





## NEXIS IMPRESSO 29/-45

-45° angle corner hinge



- For 45° negative angled cabinets
- 125° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Mat	Material		with	Item No.	
		Cup	Arm		spring	Impresso without tools	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated			<b>F014</b> 072 <b>529</b>	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

Designation	Item No.
Soft-close Pin	F069066528

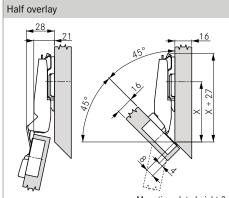
Designation	Item No.

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Pin	290
Technical information	162

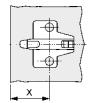
Assembly aids	358

All dimensions in millimetres



Mounting	plate	height	2

6					
0					
2					
3					
4					
Mounting plate height					
	2 3 4	2 3 4 4	2 3 4		



	Mounti	Mounting plate height							
	0 2 3 4								
Χ	55.0	57.0	58.0	59.0					
Mounting plate position									

#### MINIMUM GAP

		Cup d	istance	•			
		4	5	6			
	16	1.0	1.8	2.6			
	18	2.1	2.9	3.7			
	19	2.7	3.5	4.3			
	20	3.2	4.0	4.8			
SS							
cue							
hic							
Door thickness							
ŏ							
	Minimum gap						

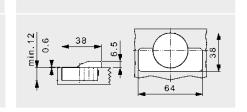
#### **NOTES**

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

We recommend a trial fitting.

#### **DRILLING PATTERNS**

## Combination drilling pattern 48/9 and 45/9.5



## NEXIS IMPRESSO 05/90/4

95° blind corner hinge (door thicknesses up to 30 mm)



- For direct mounting on protruding post
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material		with	Item No.		
		Cup	Arm		spring	Impresso without tools	
Inset		Zamak, nickel-plated	Zamak, nickel-plated			F014072519	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

Designation	Item No.
Soft-close Pin	F069066528
Soft-close Impresso set	F069073 <b>728</b>

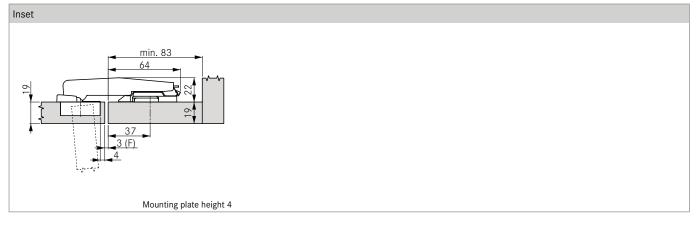
Designation	Item No.

Nexis Impresso mounting plates	152
Accessories	160

Soft-close Impresso	282
Technical information	162

Assembly aids	358

All dimensions in millimetres



#### MINIMUM REVEAL

		Cup d	istance	е		
		4	5	6		
	16	0.1	0.1	0.1		
	18	0.2	0.2	0.2		
	19	0.3	0.3	0.3		
	20	0.4	0.4	0.4		
SS	22	0.7	0.7	0.7		
Door thickness	24	1.0	1.0	1.0		
hic	26	1.4	1.4	1.4		
or t	28	1.9	1.9	1.9		
ŏ	30	2.9	2.6	2.5		
		Minim	num re	veal (F	)	

#### **NOTES**

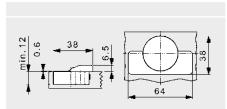
**Important:** The reveal width was calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

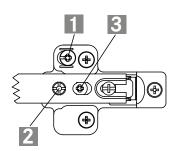
We recommend a trial fitting.

#### **DRILLING PATTERNS**

## Combination drilling pattern 48/9 and 45/9.5



### Mounting plates









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

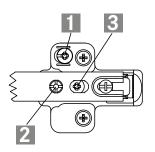
#### **ORDER INFORMATION**

#### 2D CROSS MOUNTING PLATE, 3-POINT FIXING

For screw fixing		37/32		Height	Item No.
				0	F061073214
Steel/Zamak, nickel-plated     Fixing with wood screws	62334	37 36	12	2	F061073215
Fixing distance 37 mm		32	Ø 3.5	4	F061073216
Hole spacing 32 mm     Height and depth adjustment via a cam		•		6	F061073217
			~~	8	F061073218

#### 2D CROSS MOUNTING PLATE, 3-POINT FIXING

With pre-assembled Euro screws	37/32	Height	Item No.
Steel/Zamak, nickel-plated     This position are the decision of the control	37 36 12 0 3.5	0	F061073232
Fixing with pre-assembled Euro screws     Fixing distance 37 mm	28	2	F061073233
Hole spacing 32 mm     Height and depth adjustment via a cam	10 0 6.3 x 13.5	4	F061073234









Height adjustment +/-2 mm

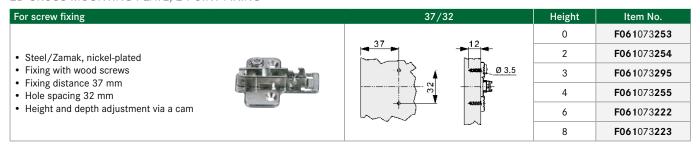
Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING



#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING

For Euro screws		37/32	Height	Item No.
		. 37	0	F061073227
Steel/Zamak, nickel-plated     Fixing with Euro screws	80		2	F061073228
Fixing distance 37 mm	THE PARTY		4	F061073229
Hole spacing 32 mm     Height and depth adjustment via a cam			6	F061073230
		05	8	F061073231

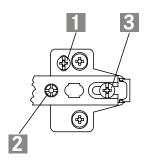
#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING

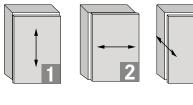
With pre-assembled Euro screws		37/32	Height	Item No.
		37	0	F061073236
Steel/Zamak, nickel-plated			2	F061073237
Fixing with pre-assembled     Euro screws	(42)(23)		3	F061073294
Fixing distance 37 mm	9	<b>*</b>   <b>*</b>	4	F061073238
<ul><li> Hole spacing 32 mm</li><li> Height and depth adjustment via a cam</li></ul>		10	6	F061073239
		Ø 6.3 x 13.5	8	F061073240

#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING

For press fitting	37/32	Height	Item No.
Steel/Zamak, nickel-plated	37	0	F061073248
Fixing with 10 mm dowels Fixing distance 37 mm Hole spacing 32 mm Height and depth adjustment via a cam	32 = 32	2	F061073249
	0.0	4	F061073250

### Mounting plates





Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

For screw fixing		37/32	Height	Item No.
		37	0	F060073148
Steel/Zamak, nickel-plated     Fixing with wood screws     Fixing distance 37 mm     Hole spacing 32 mm	Ø3.5	2	F060073150	
		4	F060073151	
		8	F060073152	
		18	F060073153	

#### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

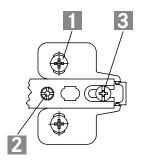
For Euro screws	37/32	Height	Item No.
	37 ▶-	0	F060073156
Steel/Zamak, nickel-plated     Fixing with Euro screws     Fixing distance 37 mm     Hole spacing 32 mm	Ø 3.5	2	F060073157
	8	4	F060073158
		8	F060073159
	5	18	F060073160

#### SPACER PLATE, HEIGHT 3

For Euro screws	37/32	Height	Item No.
<ul> <li>Plastic, black</li> <li>Can be stacked</li> <li>For 2-part steel/Zamak plates</li> </ul>	₩ 6.3 x 16	3	<b>F069</b> 073 <b>764</b>

#### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

With pre-assembled Euro screws	37/32	Height	Item No.
	<sup>37</sup> ►	0	F060073171
Steel/Zamak, nickel-plated     Fixing with pre-assembled     Euro screws     Fixing distance 37 mm     Hole spacing 32 mm	Ø 3.5	2	F060073172
	32 3	4	<b>F060</b> 073 <b>173</b>
		8	F060073174
	5 9.5 0 6.3 x 13.5	18	<b>F060</b> 073 <b>175</b>









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

For screw fixing		37/3	2	Height	Item No.
		37 →	12	0	F060073144
Steel, nickel-plated     Fixing with wood screws     Fixing dictages 27 years	ith wood screws stance 37 mm acing 32 mm		Ø 3.5	2	F060073145
<ul> <li>Fixing distance 37 mm</li> <li>Hole spacing 32 mm</li> <li>Height adjustment via slot</li> </ul>		32 - 3		3	F060073209
Height adjustment via slot			4	F060073146	

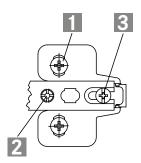
#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

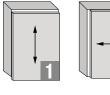
With pre-assembled Euro screws	37/32	Height	Item No.
Steel, nickel-plated	37 ► [m]	0	<b>F060</b> 073 <b>179</b>
Fixing with pre-assembled 13.5 mm long Euro screws		2	<b>F060</b> 073 <b>180</b>
Fixing distance 37 mm     Hole spacing 32 mm		3	F060073211
Height adjustment via slot	5 10 Ø 6.3 x 13.5	4	F060073181

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING FOR TWIN APPLICATION

With pre-assembled Euro screws	37/32	Height	ltem No.
Steel, nickel-plated     Fixing with pre-assembled 10.5 mm long	37	0	F060073201
Euro screws Fixing distance 37 mm Hole spacing 32 mm	3 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	2	F060073202
Height adjustment via slot     For twin application	5 7 Ø 6.3 x 10.5	4	<b>F060</b> 073 <b>203</b>

### Mounting plates









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1-PART CROSS MOUNTING PLATE, 3-POINT FIXING

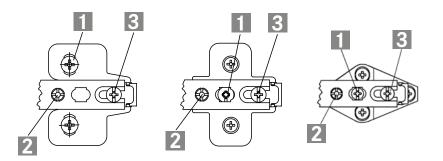
With expansion dowel		37/32	Height	Item No.
Steel, nickel-plated     Fixing with 5 mm expansion dowels     Fixing distance 37 mm     Hole spacing 32 mm     Height adjustment via slot      Plate must not be fixed with a cordless screwdriver.	37 2.6	0	<b>F060</b> 073 <b>185</b>	
	0 4	2	F060073186	
	5 8 8	4	<b>F060</b> 073 <b>187</b>	

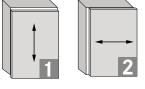
#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

For press fitting	37/32	Height	Item No.
Steel, nickel-plated	37	0	F060073188
Fixing with 10 mm dowels Fixing distance 37 mm Hole spacing 32 mm Height adjustment via slot		2	F060073191
	10 10	4	F060073190

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

With expansion dowel bridge	37/32	Height	Item No.
Steel, nickel-plated	37	0	F060073182
<ul> <li>Fixing with 5 mm expansion dowel bridge</li> <li>Fixing distance 37 mm</li> <li>Hole spacing 32 mm</li> </ul>	32	2	<b>F060</b> 073 <b>183</b>
Height adjustment via slot	5 10	4	F060073184







Height adjustment +/-2 mm

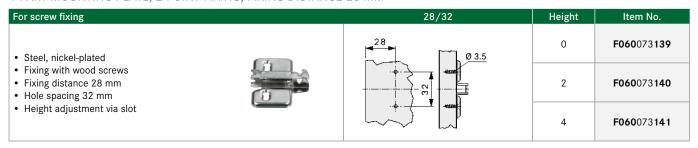
Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

1-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM



#### 1-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM

With pre-assembled Euro screws	28/32	Height	Item No.
Steel, nickel-plated     Steel and the	28	0	<b>F060</b> 073 <b>162</b>
Fixing with pre-assembled     Euro screws     Fixing distance 28 mm	32	2	<b>F060</b> 073 <b>163</b>
<ul> <li>Hole spacing 32 mm</li> <li>Height adjustment via slot</li> </ul>	5 10 Ø 6.3 x 13.5	4	<b>F060</b> 073 <b>164</b>

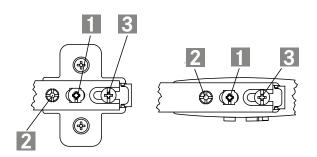
#### 2-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM

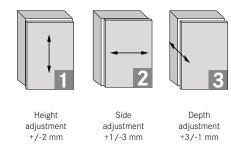
For Euro screws	28/32	Height	Item No.
Steel/Zamak, nickel-plated     Fixing with Euro screws     Fixing distance 20 mms	28	2	F060073154
<ul> <li>Fixing distance 28 mm</li> <li>Hole spacing 32 mm</li> <li>Height adjustment</li> </ul>	5	4	F060073155

#### 1-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 37 MM, HOLE SPACING 25 MM

For Euro screws	37/25	Height	ltem No.
<ul> <li>Zamak, nickel-plated</li> <li>Fixing with Euro screws</li> <li>Fixing distance 37 mm</li> <li>Hole spacing 25 mm</li> <li>Height adjustment</li> </ul>	37 5 9 Ø 6.3 x 13.5	2	<b>F061</b> 073 <b>268</b>

### Mounting plates





All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### CROSS MOUNTING PLATE FOR 20° ANGLE, 2-POINT FIXING

With pre-assembled Euro screws	X/32		ltem No.
<ul> <li>For 20° opening angle</li> <li>Zamak, nickel-plated</li> <li>Fixing with pre-assembled</li> </ul>	X	2	F061073273
Euro screws • Hole spacing 32 mm • Height adjustment	5	4	F061073274

#### CROSS MOUNTING PLATE FOR 45° ANGLE, 2-POINT FIXING

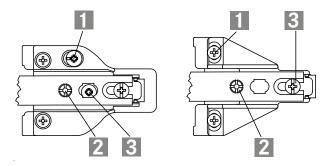
For Euro screws	X/32	Height	Item No.
For 45° opening angle     Zamak, nickel-plated     Times with Fire and a second s	X	2 × × × × × × × × × × × × × × × × × × ×	F061073271
Fixing with Euro screws     Hole spacing 32 mm     Height adjustment	5	4	F061073272

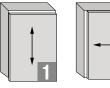
#### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

For screw fixing		13.5/32	Height	Item No.
Steel/Zamak, nickel-plated     Fixing with wood screws     Height adjustment via a cam	Ø 3.5	0	<b>F060</b> 073 <b>129</b>	
			2	F060073130
	13.5	3	F060073212	
		4	F060073205	

#### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

For press fitting	13.5/32	Height	Item No.
	27	0	<b>F060</b> 073 <b>136</b>
Steel/Zamak, nickel-plated     Fixing with 10 mm dowels	13.5	2	<b>F060</b> 073 <b>137</b>
Height adjustment via a cam	2	3	F060073210
		4	F060073138









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 2D SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

With pre-assembled wood screws	10/32	Height	Item No.
Charl (Zamal), miglat plated	10 13	0	F061073283
Steel/Zamak, nickel-plated     Fixing with pre-assembled wood screws     Height and doubt adjustment via a com	Ø 3.5	2	F061073284
eight and depth adjustment via a cam		4	F061073285

#### 2D SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

For screw fixing		10/32	Height	Item No.
		10 12	0	F061073279
Steel/Zamak, nickel-plated     Fixing with wood screws     Height and depth adjustment via a cam	E C	Ø 3.5	2	F061073280
			4	F061073281

#### SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

For screw fixing		10/36	Height	Item No.
		Ø 3.5	0	F061073275
Zamak, nickel-plated Fixing with wood screws Height adjustment via slot	88	2	F061073276	
		10 23.5	4	F061073277

#### 2-PART SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

For screw fixing		Height	Item No.
<ul> <li>For inset doors</li> <li>For hinges, cranking size 8</li> <li>Zamak, nickel-plated</li> <li>Fixing with wood screws</li> <li>Height adjustment</li> </ul>	03.5 × 14 10 32.5+	2	<b>F061</b> 073 <b>278</b>

Accessories

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0	On request	<b>F069</b> 073 <b>548</b>
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>
Hinge arm cover cap, plastic, black, Soft-close compatible	-	-	<b>F069</b> 073 <b>534</b>

#### **OPENING ANGLE REDUCTION CLIPS**

	Designation		Item No.
(iggs	85° opening angle reduction clip for 110° standard door hinge. Prevents the door from colliding with kitchen unit fronts or walls (when fitted at corners). Plastic, black		F069135032
	120° opening angle reduction clip for 170° wide-angle hinge. Prevents inset doors from colliding with the cabinet. Plastic, black		F069073402

#### **FIXING SCREWS**

	Designation			Item No.
	Euro screw, nickel-plated, Ø 6.3 mm	L = 10.5		<b>F146</b> 073 <b>979</b>
	Euro screw, flicker-plated, & 6.5 fillif	L = 13.5		<b>F069</b> 135 <b>297</b>
	Countersunk wood screw, nickel-plated, Ø 3.5 mm	L = 15	15	<b>F146</b> 073 <b>976</b>

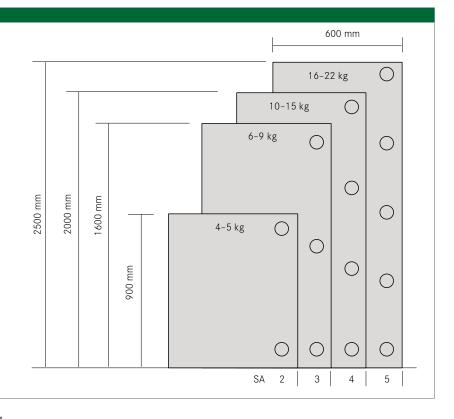
**Technical information** 

#### NUMBER OF HINGES PER DOOR

## Description This is determined by the door height, door weight, quality of the material and the fixing of the cup and mounting

plate. The load and height data refer to 600 mm standard door widths.

Hinges with Ø 26 mm housings have been tested with a door width of 450 mm. In case of doubt, the number of hinges should be determined with a trial fitting.



#### DOOR REVEAL AND MINIMUM REVEAL

Description

The reveal is the distance between two doors or between the cabinet side wall.

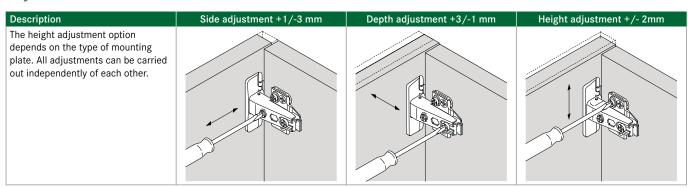
The minimum reveal (F) is the clearance required between two doors or between door and side wall so that the door can open without hindrance.

Minimum reveal table								Achievable reveal with inset door							
The width of reveal required depends			Cup	dist	ance			The table shows the achievable reveal		15	Cup	dist	ance		
on the thickness of the door.			3	4	5	6		width for inset doors, depending on		15	3	4	5	6	
Francis			0.1	0.1	0.1	0.1		the cup distance and mounting plate				2	3	4	
Example: For a 18 mm thick door and a		18	0.2	0.2	0.2	0.2		height.		1	2	3	4		
cup distance of 6 mm the reveal required is 0.2 mm.			0.3	0.3	0.3	0.3		Example: For a cup distance of 4 mm and		2	3	4			
required is <b>0.2 mm</b> .		20	0.4	0.4	0.4	0.4		a mounting plate height of 3 mm							
Important			0.7	0.7	0.7	0.7		the reveal width is 1 mm.							
The reveal width was calculated for doors with a radius of 1 mm! Hinge	တ္တ		1.0	1.0	1.0	1.0									
dimensions and reveal calculation with factory setting.	thickness		1.4	1.4	1.4	1.4			eal						
, 0		28	1.9	1.9	1.9	1.9			rev						
We recommend a trial fitting.	Door		3.8	2.9	2.6	2.5		1	Door						

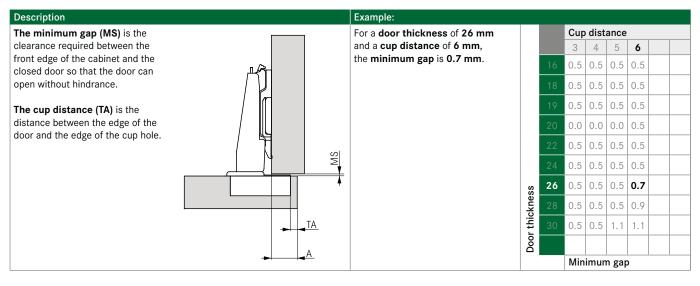
Minimum reveal (F)

Mounting plate height

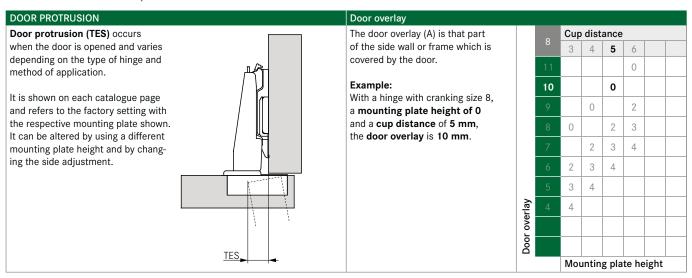
#### **ADJUSTMENTS**



#### MINIMUM GAP - CUP DISTANCE



#### DOOR PROTRUSION / DOOR OVERLAY



### Technical information

#### OPTIONS FOR CHANGING THE DOOR OVERLAY

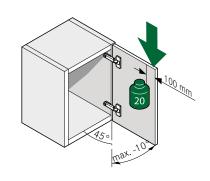
By selecting the cranking		By using a mounting plate with a different height
Full overlay (cranking 0)		Full overlay
Full overlay (cranking 0) The door overlay (A) is the cup overlay (TAS/factory setting) plus the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TAS TA	Hinge with cranking size 0 and mounting plate height 0
Half overlay (cranking 8)	→   <b>-</b>   <b>-</b>	Half overlay
The door overlay (A) is the cup overlay (TAS/factory setting) plus the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TAS TA	Hinge with cranking size 0 and mounting plate height 8
Inset (cranking 15)		Inset
There is no door overlay.  The reveal (F) between the cabinet side wall and the door depends on the mounting plate height (MH) and the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TES TA	Hinge with cranking size 0 and mounting plate height 18

#### **TEST CRITERIA FOR HINGES**

#### Functional test

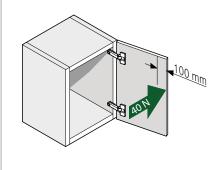
**Static load - vertical** Additional load: 20 kg Opening angle: max. -10°

Number: 10



#### Static load – horizontal

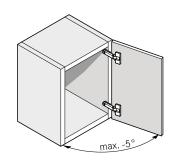
Force: 40 N Number: 10



#### **Endurance test**

Opening angle: max. -5°

Open and close movements: 100,000

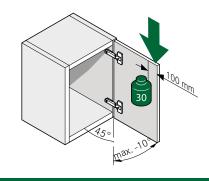


#### Overload testing

#### Vertical

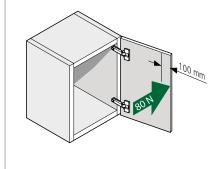
Additional load: 30 kg Opening angle: max. -10°

Number: 10



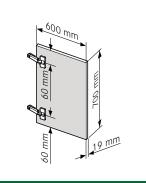
#### Horizontal Force: 80 N

Number: 10



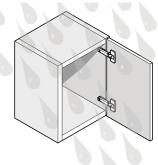
#### Test door

Weight approx. 5.2 kg



#### Salt spray and humidity test

Based on DIN ISO 9227 and DIN 6270-2







The trick with the click makes it possible to fit furniture doors to cabinets quickly and, above all, without tools.



The tried-and-tested standard range with efficient and fast Click-on installation technology.

Reliable automatic hinges with opening angles from 95° to 170° for long-lasting everyday service. This series contains numerous hinges for special applications such as negative angles. Fixing to the door is carried out with screws or press-fit dowels.

Click-on and ready: one click and the hinge engages audibly in the mounting plate.

Nexis Click-on hinges are fixed to mounting plates. Installation is user-friendly and reliable. Just pressing down the hinge with the finger is enough to engage it in the mounting plate with an audible click. The hinge can be detached from the Click-on mounting plate simply by unlocking it.

Quick-fit hinges for numerous door applications; installation on the cabinet side with Click-on technology.

Opening angle	Product designation	Application	Full overlay	Half overlay	Inset	Soft-close compatible	Tipmatic compatible	Page
100°	Click-on 04		-	•	-	-	•	170
110°	Click-on 22		-		-	-	•	172
125°	Click-on 29		-	-	-	-	-	174
170°	Click-on 65	Wide-angle hinge	-		-	-		176
95°	Click-on 05	Profiled door hinge	-	•		-	•	178
95°	Click-on 10	Profiled door hinge	-	•	-	-	-	180
95°	Click-on 25	Profiled door hinge	-	-		-	-	182
95°	Click-on 05/20/6	+20° angle corner cabinet hinge	-	•	-	-	-	184
95°	Click-on 05/30/2	+30° angle corner cabinet hinge	_	•	-	-	-	186
95°	Click-on 05/30/16	+30° angle corner cabinet hinge	_	-		-	-	188
95°	Click-on 05/45/3	+45° angle corner cabinet hinge	_	-	•	-	•	190
95°	Click-on 05/45/8	+45° angle corner cabinet hinge	_	•	-	-	-	192
125°	Click-on 29/-14	-14° angle corner cabinet hinge	_	-	-	-	-	194
125°	Click-on 29/-24	-24° angle corner cabinet hinge	_	•	-	-	-	196
125°	Click-on 29/-45	-45° angle corner cabinet hinge	_	•	-	-	-	198
95°	Click-on 05/90/4	Blind corner hinge	-	-		-		200
-	Click-on PCC	Pie-cut corner hinge	-	-		-	-	202
95°	Click-on 17	Mini-hinge	-	•		-	-	204
95°	Click-on 17 AL	Aluminium frame hinge	-	•		-	-	206
95°	Click-on 17 Flexible	Aluminium frame hinge	-			-	-	208
95°	Click-on 17 GL	Glass door hinge	-	•		-	-	210
128°	Click-on 07 Mirro	Mirror and glass door hinge	-	•		-	•	212
128°	Click-on 07/-15 Mirro	Mirror and glass door hinge	•	•	•	•	•	214

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Tiomos

Nexis

Special hinges

Single-joint

accessories

Quick-fit hinges for numerous door applications; installation on the cabinet side with Click-on technology.

Opening angle	Product description	Full overlay	Half overlay	Inset	Page
100°	Nexis Click-on 04  • Also suitable for soft-formed doors  • Optimum reveals up to 24 mm door thickness  • Soft-close compatible				170
110°	Nexis Click-on 22  • 11 mm cup depth  • Also suitable for soft-formed doors  • Soft-close compatible			-	172
125°	Nexis Click-on 29  Convenient access to unit Soft-close compatible			-	174
170°	Nexis Click-on 65  • Also suitable for soft-formed doors  • Zero protrusion  • Soft-close compatible			-	176
95°	Nexis Click-on 05  • Suitable for thick doors or profiled doors  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible				178
95°	Nexis Click-on 10 • From 13 mm door thickness • For profiled doors with 23 mm door overlay			-	180
95°	Nexis Click-on 25  • Cup diameter 40 mm  • For profiled and frame doors up to 36 mm thickness  • Minimum reveals with thick doors				182
95°	Nexis Click-on 05/20/6  • For 20° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-		-	184
95°	Nexis Click-on 05/30/2  • For 30° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-		-	186
95°	Nexis Click-on 05/30/16  • For 30° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		188
95°	Nexis Click-on 05/45/3  • For 45° corner and special applications  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		190
95°	Nexis Click-on 05/45/8  • For 45° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-		-	192

Opening angle		Product description	Full overlay	Half overlay	Inset	Page
125°		Nexis Click-on 29/-14  • For -14° angled cabinets  • Ideal in kitchens and bathrooms  • Soft-close compatible	-		-	194
125°		Nexis Click-on 29/-24  • For -24° corner and special applications  • Ideal in kitchens and bathrooms	-		-	196
125°	3 111	Nexis Click-on 29/-45 • For -45° angled cabinets • Ideal in kitchens and bathrooms	-		-	198
95°		Nexis Click-on 05/90/4  • For protruding posts  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		200
-		Nexis Click-on PCC  • Pie-cut corner hinge for corner applications  • For door thicknesses from 14 to 22 mm  • For connecting two corner cabinet doors	-	-		202
95°		Nexis Click-on 17  • Cup diameter 26 mm, ideal for frame doors  • Optimum reveals up to 19 mm  • Soft-close compatible				204
95°		Nexis Click-on 17 AL  • For aluminium frames up to 20 mm thickness  • Hinge fits flush with the profile  • Soft-close compatible				206
95°		Nexis Click-on 17 Flexible  • For aluminium profiles with open system grooves  • No milling of the profile required  • Use cam for fixing				208
95°	G C	Nexis Click-on 17 GL  • For glass thicknesses from 4 to 6 mm  • Cup diameter 26 mm  • Ideal for display cabinets				210
128°	TO THE	Nexis Click-on Mirro 07  • For mirror and glass door applications  • Fix to the door with adhesive  • Soft-close compatible				212
128°		Nexis Click-on Mirro 07 / -15  • For -15° mirror and glass door applications  • Fix to the door with adhesive  • Soft-close compatible	-			214



Nexis Click-on mounting plates

216

100° hinge (Door thicknesses up to 24 mm)



- 100° opening angle
- Optimum reveals with door thicknesses up to 24 mm
- Soft-close compatible
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

Door overlay		Mat	Material		with	Item	No.	
		Cup	Arm	Cranking	spring	Click-on Screw fixing	Click-on Press fitting	
				-2		F015072 <b>739</b>	-	
Full overlay	/	Steel, nickel-plated	Steel, nickel-plated	0		F015072 <b>722</b>	F015072719	
		monor pracou	, piacoa	0	-	F015072 <b>724</b>	-	
Holf overlay		Steel,	Steel,	, Steel,	8	-	<b>F015</b> 072 <b>729</b>	<b>F015</b> 072 <b>727</b>
Half overlay		nickel-plated	nickel-plated	8	-	<b>F015</b> 072 <b>730</b>	-	
Inset			Steel,	15	-	<b>F015</b> 072 <b>736</b>	<b>F015</b> 072 <b>732</b>	
IIISEL	nio	nickel-plated	nickel-plated	15	-	F015072 <b>738</b>	-	

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	-2/0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Tipmatic Plus Click-on set	<b>F069</b> 073 <b>752</b>
R	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

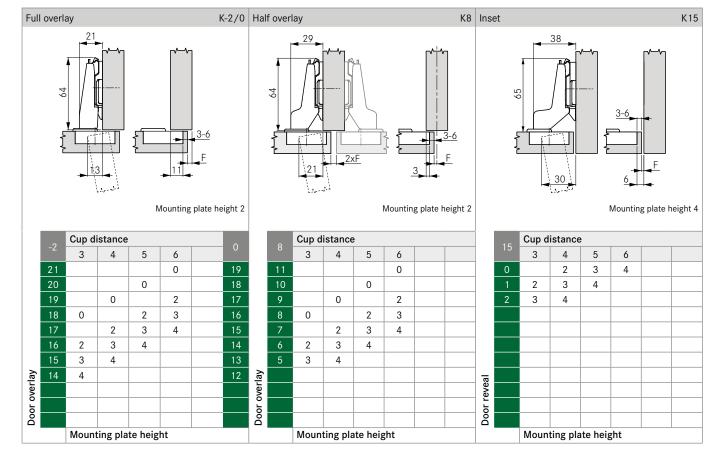
	Designation	Item No.
Bon.	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

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Tipmatic Plus Click-on	296

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All dimensions in millimetres



#### **MINIMUM GAP**

		Cup d	istance	•			
		3	4	5	6		
	16	0.5	0.5	0.5	0.5		
	18	0.5	0.5	0.5	0.5		
	19	0.5	0.5	0.5	0.5		
	20	0.0	0.0	0.0	0.5		
SS	22	0.5	0.5	0.5	0.8		
cue	24	0.5	0.5	0.5	1.1		
hick							
Door thickness							
õ							
	Minimum gap						

#### MINIMUM REVEAL

		Cup d	istance	е		
		3	4	5	6	
	16	0.6	0.6	0.6	0.6	
	18	0.9	0.9	0.9	0.9	
	19	1.1	1.1	1.1	1.1	
	20	1.4	1.4	1.4	1.4	
SS	22	1.9	1.9	1.9	1.9	
ü	24	2.5	2.5	2.5	2.5	
Door thickness						
ort						
ě						
	Minimum reveal (F)					

#### NOTES

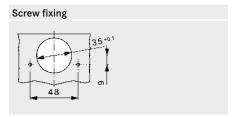
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

**Important:** Reveals were calculated for doors with a radius of 1 mm!

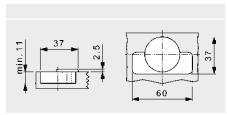
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**



# Press fitting



110° hinge



- 110° opening angle
- Soft-close compatible
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm	Cranking	Cranking spring		Click-on Screw fixing
Full everley		Steel,	Steel,	0	-	F015072811	F015072810
Full overlay	nickel-plated	nickel-plated	U	-	F015072816	-	
Half overlay nic	Steel, Steel,	. 8	•	F015072818	F015072817		
		nickel-plated nickel-plate	nickel-plated	plated	-	F015072819	-

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Tipmatic Plus Click-on set	<b>F069</b> 073 <b>752</b>
Roff	Soft-close Click-on set	F069073 <b>714</b>

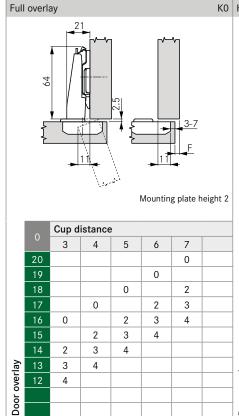
	Designation	Item No.
(ago	85° opening angle reduction clip plastic, black	<b>F069</b> 135 <b>032</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

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All dimensions in millimetres



Mounting plate height

**MINIMUM GAP** 

00	Half overlay	K8
24 20 20 20 20 20 20 20 3		

6	7	
-	,	
	0	
0		

Mounting plate height 2

	12					0	
	11				0		
	10			0		2	
	9		0		2	3	
	8	0		2	3	4	
	7		2	3	4		
	6	2	3	4			
lay	5	3	4				
Door overlay	4	4					
o ro							
õ							
Mounting plate height							

Cup distance

4

#### MINIMUM REVEAL

		Cup d	istance	;					Cu
		3	4	5	6	7			3
	16	0.5	0.6	1.6	2.6	3.6		16	0.
	18	0.5	1.2	2.2	3.2	4.2		18	1.
	19	0.5	1.5	2.5	3.5	4.5		19	1.
	20	0.8	1.8	2.8	3.8	4.8		20	2.
SS	22	1.4	2.4	3.4	4.4	5.4	l ss	22	4.
ne							lee		
ij							Š		
Door thickness							Door thickness		
Ď							Pool		
		Minim	um ga	p					Mi

		Cup d	Cup distance				
		3	4	5	6	7	
	16	0.5	0.5	0.5	0.5	0.5	
	18	1.0	1.0	1.0	1.0	1.0	
	19	1.2	1.2	1.2	1.2	1.2	
	20	2.2	1.5	1.5	1.5	1.5	
SS	22	4.7	3.7	2.8	2.1	2.1	
Door thickness							
Pic l							
or t							
õ							
Minimum reveal (F)							

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

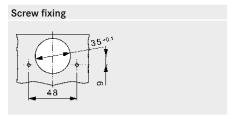
**NOTES** 

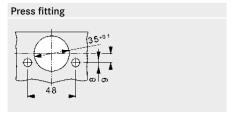
**Important:** Reveals were calculated for doors with a radius of 1 mm!

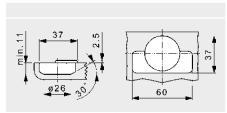
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**







125° hinge (Door thicknesses up to 19 mm)



- 125° opening angle
- Soft-close compatible
- Optimum reveals for door thicknesses up to 19 mm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

		Material			with	Item No.	
Door overlay		Cup	Arm	Cranking	spring	Click-on Screw fixing	Click-on Press fitting
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0		<b>F015</b> 072 <b>827</b>	F015072825
Half overlay		Steel, nickel-plated	Steel, nickel-plated	8	•	F015072832	-

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
A C	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>
Expans.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

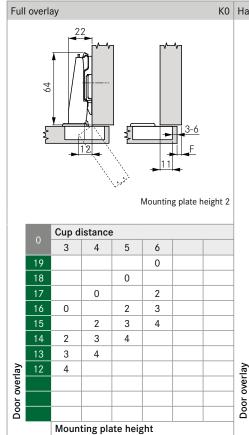
Designation	Item No.
Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

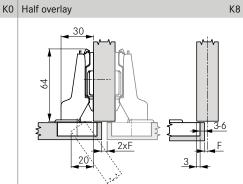
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All dimensions in millimetres





Mounting	plate	height	2
----------	-------	--------	---

	8	Cup distance							
	0	3	4	5	6				
	9		0		2				
	8	0		2	3				
	7		2	3	4				
	6	2	3	4					
	5	3	4						
	4	4							
;									
1									
	Mounting plate height								

#### MINIMUM GAP

		Cup d	istance	)			
		3	4	5	6		
	16	0.5	1.0	1.8	2.6		
	18	1.3	2.1	2.9	3.7		
	19	1.9	2.7	3.5	4.3		
	20	2.4	3.2	4.0	4.8		
SS							
ue							
hick							
Door thickness							
ă							
Minimum gap							

#### MINIMUM REVEAL

		Cup distance						
		3	4	5	6			
	16	1.9	1.9	1.9	1.9			
	18	2.8	2.6	2.5	2.5			
	19	4.6	3.6	3.0	2.9			
	20	6.5	5.5	4.5	3.5			
SS								
Door thickness								
hick								
or t								
Š								
	Minimum reveal (F)							

#### **NOTES**

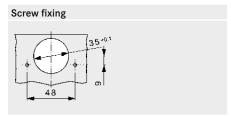
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

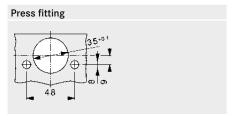
**Important:** Reveals were calculated for doors with a radius of 1 mm!

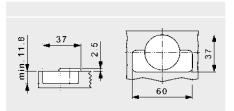
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**







170° wide-angle hinge (Door thicknesses up to 26 mm)



- 170° opening angle
- Soft-close compatible
- Optimum reveals for door thicknesses up to 26 mm
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- Zero protrusion with door open 90°
- Finger guard
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

	Material			with	Item No.		
Door overlay	Cup	Arm	Cranking	spring	Click-on Screw fixing	Click-on Press fitting	
Full overlay		Zamak, nickel-plated	Zamak, nickel-plated	0	•	<b>F015</b> 072 <b>842</b>	F015072840
ruii overiay					-	F015072843	-
Half avariay		Zamak,	Zamak, nickel-plated	0	•	<b>F015</b> 072 <b>845</b>	<b>F015</b> 072 <b>844</b>
Half overlay		nickel-plated		8	-	<b>F015</b> 072 <b>846</b>	-

Designation	Item No.
170° Tipmatic Plus set	<b>F069</b> 135 <b>019</b>
170° Soft-close	<b>F069</b> 073 <b>729</b>

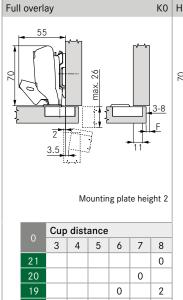
	Designation	Item No.
	120° opening angle reduction clip, plastic, black	<b>F069</b> 073 <b>402</b>
Bloom	Countersunk wood screw Ø 3.5 x 15 mm	F146073976

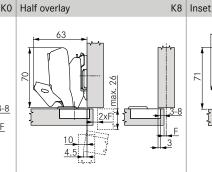
Nexis Click-on mounting plates	216
Accessories	224

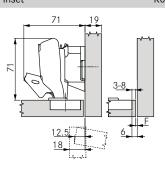
Soft-close Click-on	284
Tipmatic Plus Click-on	296

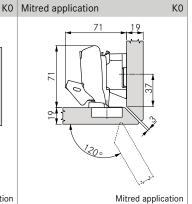
Technical information	226
Assembly aids	358

All dimensions in millimetres









Mounting plate height 2 Inset application With 0 cranking, cup distance

is achieved.

7 8

0

3 4 4

0

2

3 2

With 0 cranking, cup distance 3 mm and mounting plate height 18, a mitred application can be achieved.

0	Cup distance							8	Cup distance			
	3	4	5	6	7	8			3	4	5	6
21						0		13				
20					0			12				
19				0		2		11				0
18			0		2	3		10			0	
17		0		2	3	4		9		0		2
16	0		2	3	4			8	0		2	3
15		2	3	4				7		2	3	4
14	2	3	4				lay	6	2	3	4	
13	3	4					ver	5	3	4		
12	4						Door overlay					
							ĕ					

Use 120° opening angle reduction clip.

3 mm and mounting plate

height 18, an inset application

Use 120° opening angle reduction clip.

#### **ZERO PROTRUSION**

Zero protrusion for use with

With 0 cranking and mounting

plate height 0, the door will be flush with the cabinet at 90°.

inset drawers.

Mounting plate height

Door overlay

#### **MINIMUM GAP**

#### MINIMUM REVEAL

20

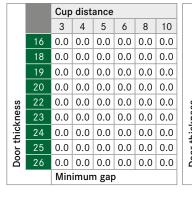
23

26

Cup distance

	The minimum gap is the
8	clearance required between
0.0	the front edge of the cabine
0.0	and the closed door so that
0.0	the door can open without
0.0	hindrance.
0.0	Important: Reveals were

**NOTES** 



Mounting plate height

0.0 0.5 1.8 2.0 6.5 | 6.5 | 6.0 | 5.5 | 4.8 | 4.0 10.5 9.5 8.5 7.5 6.5 5.5 Minimum reveal (F)

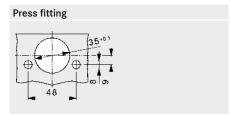
veals were calculated for doors with a radius of 1 mm!

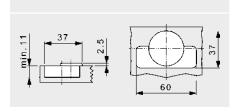
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**

# Screw fixing





95° profiled door hinge (Door thicknesses up to 30 mm)



- 95° opening angle
- Minimum reveals with thick doors
- Soft-close compatible
- Optimum reveals for door thicknesses up to 26 mm
- 3-dimensional adjustment with appropriate mounting plate

#### Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

#### **ORDER INFORMATION**

		Material			with	Item No.	
Door overlay	Cup	Arm	Cranking	spring	Click-on Screw fixing	Click-on Press fitting	
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0	•	F015072 <b>742</b>	<b>F015</b> 072 <b>741</b>
ruii ovenay				U	-	F015072 <b>743</b>	-
Half overlay		Steel, nickel-plated	Steel, nickel-plated	8	•	F015072 <b>760</b>	-
nali overlay					-	<b>F015</b> 072 <b>762</b>	-
Inset		Steel,	Steel,	15	•	F015072768	<b>F015</b> 072 <b>767</b>
moct		nickel-plated	nickel-plated	15	-	<b>F015</b> 072 <b>770</b>	-

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Tipmatic Plus Click-on set	<b>F069</b> 073 <b>752</b>
R.	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

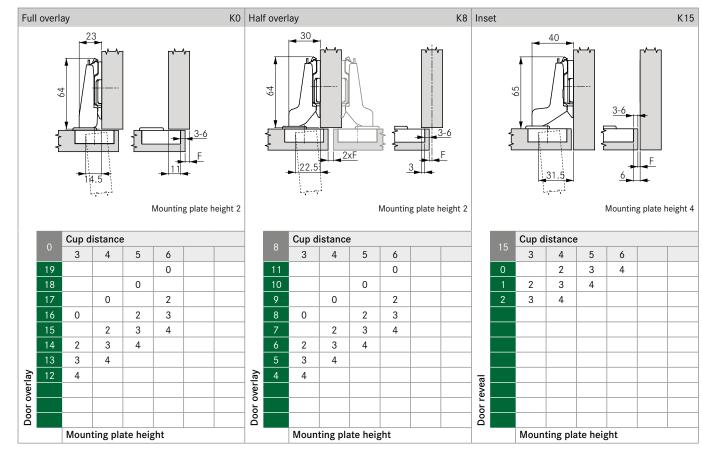
	Designation	Item No.
Bon.	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Click-on	284
Tipmatic Plus Click-on	296

Technical information	226
Assembly aids	358

All dimensions in millimetres



#### **MINIMUM GAP**

		Cup distance				
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.5	0.5	0.5	0.5	
SS	22	0.5	0.5	0.5	0.5	
Door thickness	24	0.5	0.5	0.5	0.5	
hicl	26	0.5	0.5	0.5	0.7	
or t	28	0.5	0.5	0.5	0.9	
ŏ	30	0.5	0.5	1.1	1.1	
		Minim	ium gaj	p		

#### MINIMUM REVEAL

		Cup distance					
		3	4	5	6		
	16	0.1	0.1	0.1	0.1		
	18	0.2	0.2	0.2	0.2		
	19	0.3	0.3	0.3	0.3		
	20	0.4	0.4	0.4	0.4		
SS	22	0.7	0.7	0.7	0.7		
Door thickness	24	1.0	1.0	1.0	1.0		
hicl	26	1.4	1.4	1.4	1.4		
or t	28	1.9	1.9	1.9	1.9		
ŏ	30	3.8	2.9	2.6	2.5		
		Minimum reveal (F)					

#### NOTES

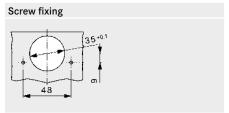
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

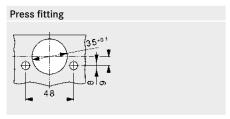
**Important:** Reveals were calculated for doors with a radius of 1 mm!

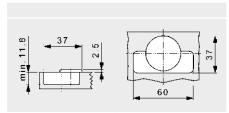
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**







95° profiled door hinge (Door thicknesses from 13 mm)



- 95° opening angle
- Minimum reveals with thick doors
- Extremely shallow cup depth (10.5 mm) for door thicknesses from 13 mm
- Perfect for profiled doors, up to 23 mm door overlay
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

	Mat	erial		with	Item No.		
Door overlay	Cup	Arm	Cranking	spring	Click-on Screw fixing		
Full overlay	Zamak, nickel-plated	Steel, nickel-plated	0		<b>F015</b> 072 <b>792</b>		
Half overlay	Zamak, nickel-plated	Zamak, nickel-plated	8		F015072 <b>793</b>		

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
Spanne.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

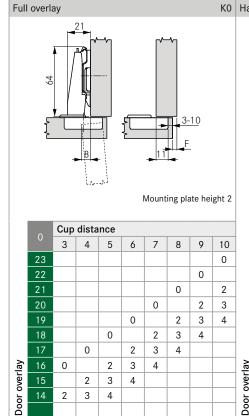
Designation	Item No.
Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

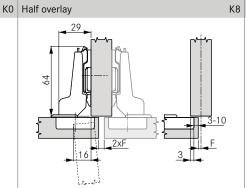
Nexis Click-on mounting plates	216
Accessories	224

Soft-close Pin	290
Technical information	226

Assembly aids	358

All dimensions in millimetres





Mounting plate height 2

1	8	Cup	dista	nce					
	Ö	3	4	5	6	7	8	9	10
	15								0
	14							0	
	13						0		2
	12					0		2	3
	11				0		2	3	4
	10			0		2	3	4	
	9		0		2	3	4		
2	8	0		2	3	4			
	7		2	3	4				
_	6	2	3	4					
5									
		Mou	nting	plate	e heig	ght			

# **MINIMUM GAP**

		Cup	Cup distance								
		3	4	5	6	7	8	10			
	14	0.0	0.0	0.0	0.0	0.0	0.0	1.0			
	16	0.0	0.0	0.0	0.0	0.0	0.0	1.2			
	18	0.0	0.0	0.0	0.0	0.0	0.0	1.3			
	19	0.0	0.0	0.0	0.0	0.0	0.0	1.4			
SS	20	0.0	0.0	0.0	0.0	0.0	0.0	1.5			
cue	22	0.0	0.0	0.0	0.0	0.0	0.0	1.7			
hic	24	0.0	0.0	0.0	0.0	0.0	0.0	1.9			
Door thickness											
ŏ											
		Mini	mum	gap							

Mounting plate height

# MINIMUM REVEAL

		Cup	dista	ance				
		3	4	5	6	8	10	
	14	0.5	0.5	0.5	0.5	0.5	0.5	
	16	0.9	0.9	0.9	0.9	0.9	0.9	
	18	1.4	1.4	1.4	1.4	1.4	1.4	
	19	1.7	1.7	1.7	1.7	1.7	1.7	
SS	20	2.2	2.2	2.2	2.2	2.0	2.0	
Door thickness	22	3.5	3.3	3.2	3.1	2.8	2.6	
lije Pije	24	5.0	4.6	4.3	4.1	3.8	3.5	
or t								
Õ								
		Min	imum	reve	al (F	)		

# NOTES

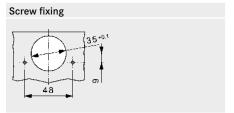
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

**Important:** Reveals were calculated for doors with a radius of 1 mm!

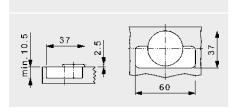
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**







# **NEXIS CLICK-ON 25**

95° profiled door hinge (Door thicknesses up to 36 mm)



- 95° opening angle
- Minimum reveals with thick doors
- Hinge cup with Ø 40 mm
- For thick profiled and frame doors up to 36 mm thickness
- Special spring mechanism ensures excellent closing force – also in the case of large doors thanks to special spring mechanism
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

		Mat	erial		with	Item	No.
Door overlay		Cup	Arm	Cranking	spring	Click-on Screw fixing	
Full overlay		Steel, nickel-plated	Zamak, nickel-plated	0		<b>F015</b> 072 <b>820</b>	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated	8		F <b>015</b> 072 <b>822</b>	
Inset		Steel, nickel-plated	Zamak, nickel-plated	15	•	F015072823	

# **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Soft-close Pin	F069066528
De la company de	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6

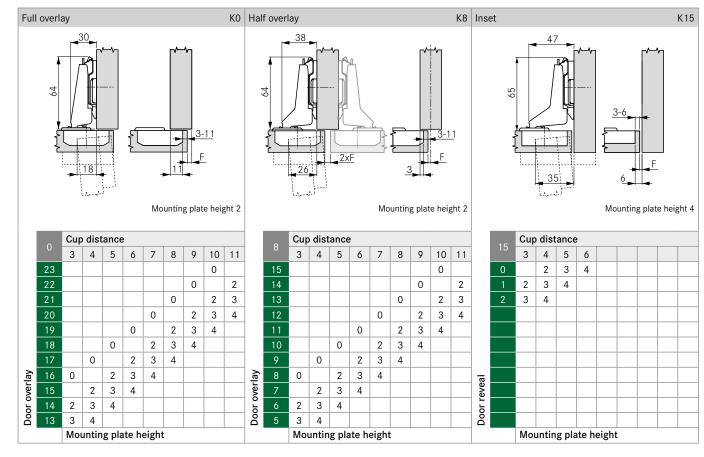
Designation	Item No.

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Pin	290
Technical information	226

Assembly aids	358

All dimensions in millimetres



# **MINIMUM GAP**

		Cup	Cup distance								
		3	4	5	6	8	10				
	20	0.0	0.0	0.0	0.0	0.0	0.0				
	22	0.0	0.0	0.0	0.0	0.0	0.0				
	24	0.0	0.0	0.0	0.0	0.0	0.0				
	26	0.0	0.0	0.0	0.0	0.0	0.0				
SS	28	0.0	0.0	0.0	0.0	0.0	0.0				
çne	30	0.0	0.0	0.0	0.0	0.0	0.0				
hicl	32	0.0	0.0	0.0	0.0	0.0	0.0				
Door thickness	34	0.0	0.0	0.0	0.0	0.0	0.0				
å	36	0.0	0.0	0.0	0.0	0.0	0.0				
		Min	imur	n ga	р						

# MINIMUM REVEAL

		Cup	Cup distance							
		3	4	5	6	8	10			
	20	0.1	0.1	0.1	0.1	0.1	0.1			
	22	0.2	0.2	0.2	0.2	0.2	0.2			
	24	0.3	0.3	0.3	0.3	0.3	0.3			
	26	0.4	0.4	0.4	0.4	0.4	0.4			
SS	28	0.6	0.6	0.6	0.6	0.6	0.6			
Door thickness	30	0.8	0.8	0.8	0.8	0.8	0.8			
hic	32	2.1	1.1	1.1	1.1	1.1	1.1			
or t	34	4.2	3.1	2.3	1.6	1.4	1.4			
å	36	6.5	5.2	4.2	3.5	2.2	1.7			
		Min	imu	m re	veal	(F)				

# NOTES

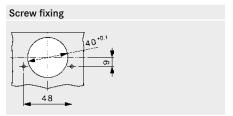
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

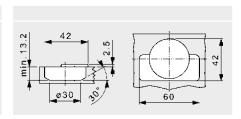
**Important:** Reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# DRILLING PATTERNS





# NEXIS CLICK-ON 05/20/6 +20° angle corner hinge (Door thicknesses up to 30 mm)



- $\bullet\,$  For 20° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Click-on Screw fixing	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated		F015072 <b>754</b>	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
R.	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

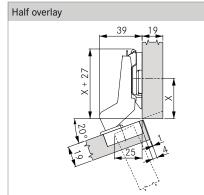
	Designation	Item No.
<b>Baran</b>	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

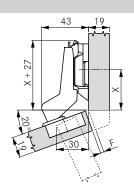
Soft-close Click-on	284
Technical information	226

Assembly aids	358

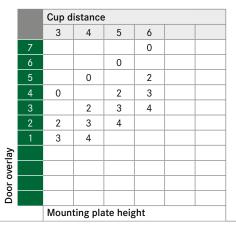
All dimensions in millimetres

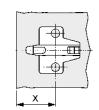


Mounting plate height 4



Mounting plate height 8





	Mounting plate height						
	0 2 3 4						
Χ	38.5	37.5	37.5	37.0			
Mounting plate position							

# MINIMUM GAP

		Cup d	istance	•		
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.5	0.5	0.5	0.5	
SS	22	0.5	0.5	0.5	0.5	
Door thickness	24	0.5	0.5	0.5	0.5	
hicl	26	0.5	0.5	0.5	0.7	
or t	28	0.5	0.5	0.5	0.9	
۵	30	0.5	0.5	1.1	1.1	
		Minim	ium gaj	0		

# MINIMUM REVEAL

		Cup d	istance	Э			
		3	4	5	6		
	16	0.1	0.1	0.1	0.1		
	18	0.2	0.2	0.2	0.2		
	19	0.3	0.3	0.3	0.3		
	20	0.4	0.4	0.4	0.4		
SS	22	0.7	0.7	0.7	0.7		
Door thickness	24	1.0	1.0	1.0	1.0		
hicl	26	1.4	1.4	1.4	1.4		
or t	28	1.9	1.9	1.9	1.9		
õ	30	3.8	2.9	2.6	2.5		
Minimum reveal (F)							

# NOTES

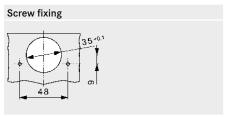
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

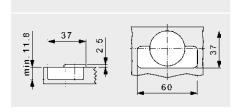
**Important:** Reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# NEXIS CLICK-ON 05/30/2 +30° angle corner hinge (Door thicknesses up to 30 mm)



- For 30° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Click-on Screw fixing	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated		<b>F015</b> 072 <b>747</b>	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
 Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

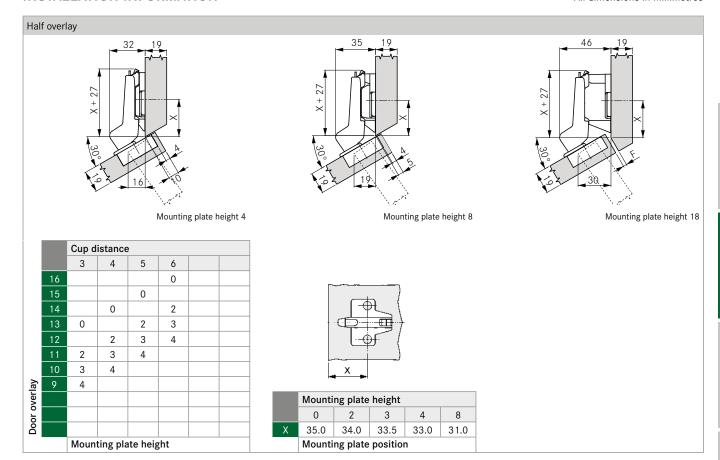
	Designation	Item No.
Bana	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Click-on	284
Technical information	226

Assembly aids	358

All dimensions in millimetres



# **MINIMUM GAP**

		Cup d	istance	)		
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.0	0.0	0.0	0.5	
SS	22	0.5	0.5	0.5	0.5	
kne	24	0.5	0.5	0.5	0.5	
hic	26	0.5	0.5	0.5	0.7	
Door thickness	28	0.5	0.5	0.5	0.9	
å	30	0.5	0.5	1.1	1.1	
		Minim	um gaj	0		

# MINIMUM REVEAL

		Cup d	istance	Э		
		3	4	5	6	
	16	0.1	0.1	0.1	0.1	
	18	0.2	0.2	0.2	0.2	
	19	0.3	0.3	0.3	0.3	
	20	0.4	0.4	0.4	0.4	
SS	22	0.7	0.7	0.7	0.7	
cue	24	1.0	1.0	1.0	1.0	
hick	26	1.4	1.4	1.4	1.4	
Door thickness	28	1.9	1.9	1.9	1.9	
å	30	3.8	2.9	2.6	2.5	
	Minimum reveal (F)					

# NOTES

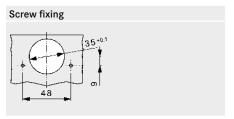
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

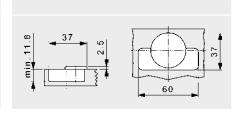
**Important:** Reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# NEXIS CLICK-ON 05/30/16 +30° angle corner hinge (Door thicknesses up to 30 mm)



- For 30° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Click-on Screw fixing	
Inset		Steel, nickel-plated	Zamak, nickel-plated		<b>F015</b> 072 <b>771</b>	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
R.	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

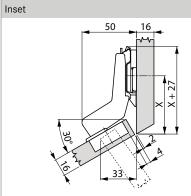
	Designation	Item No.
Stage.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Click-on	284
Technical information	226

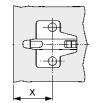
Assembly aids	358

All dimensions in millimetres



Mounting plate height 4

		Cup distance					
		3	4	5	6		
	0		2	3	4		
	1	2	3	4			
	2	3	4				
Œ							
eal							
rev							
E							
Minimum reveal (F)							
Ξ							
	Mounting plate height						



		Door thickness					
		16 17 18 19					
	Х	53.0	54.0	55.0	56.0		
Mounting plate position							

# MINIMUM REVEAL

		Cup d	istance	)		
		3	4	5	6	
	16	0.1	0.1	0.1	0.1	
	18	0.2	0.2	0.2	0.2	
	19	0.3	0.3	0.3	0.3	
	20	0.4	0.4	0.4	0.4	
SS	22	0.7	0.7	0.7	0.7	
Door thickness	24	1.0	1.0	1.0	1.0	
hicl	26	1.4	1.4	1.4	1.4	
or t	28	1.9	1.9	1.9	1.9	
۵	30	3.8	2.9	2.6	2.5	
		Minim	um rev	eal (F)		

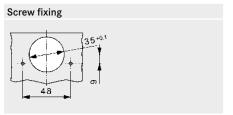
# **NOTES**

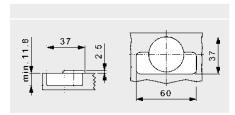
**Important:** Reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# NEXIS CLICK-ON 05/45/3 +45° angle corner hinge (Door thicknesses up to 30 mm)



- For 45° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- 3-dimensional adjustment with appropriate mounting plate

# Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

# **ORDER INFORMATION**

Door overlay		Material		with	Item No.		
		Cup	Arm		spring	Click-on Screw fixing	
Inset	Steel,	Steel,			•	F015072751	
		nickel-plated			-	F015072 <b>752</b>	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Tipmatic Plus Click-on set	<b>F069</b> 073 <b>752</b>
	Soft-close Click-on set	F069073 <b>714</b>

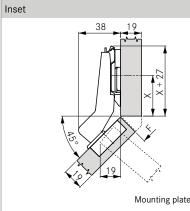
	Designation	Item No.
Bana.	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

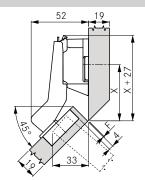
Nexis Click-on mounting plates	216
Accessories	224

Soft-close Click-on	284
Tipmatic Plus Click-on	296

Technical information	226
Assembly aids	358

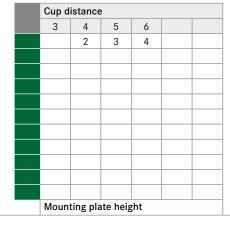
All dimensions in millimetres

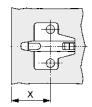




Mounting plate height 4

Mounting plate height 18





	Mounting plate height				
	2	3	4		
Χ	37.0	37.0	37.0		
Mounting plate position					

# MINIMUM REVEAL

		Cup d	Cup distance						
		3	4	5	6				
	16	0.1	0.1	0.1	0.1				
	18	0.2	0.2	0.2	0.2				
	19	0.3	0.3	0.3	0.3				
	20	0.4	0.4	0.4	0.4				
SS	22	0.7	0.7	0.7	0.7				
Door thickness	24	1.0	1.0	1.0	1.0				
hicl	26	1.4	1.4	1.4	1.4				
or t	28	1.9	1.9	1.9	1.9				
۵	30	3.8	2.9	2.6	2.5				
	Minimum reveal (F)								

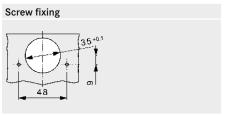
# **NOTES**

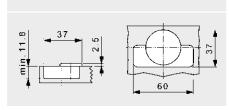
Important: Reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# NEXIS CLICK-ON 05/45/8 +45° angle corner hinge (Door thicknesses up to 30 mm)



- For 45° angled cabinets
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm	spring	Click-on Screw fixing		
Half overlay		Steel, nickel-plated	Zamak, nickel-plated		-	<b>F015</b> 072 <b>757</b>	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
Soft-close Click-on set	F069073 <b>714</b>

	Designation	Item No.
Bana	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

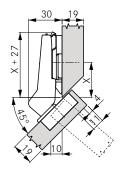
Nexis Click-on mounting plates	216
Accessories	224

Soft-close Click-on	284
Technical information	226

Assembly aids	358

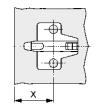
All dimensions in millimetres





Mounting plate height 4

		Cup d	Cup distance					
		3	4	5	6			
	19.5				0			
	18.5			0				
	18.0		0		2			
	17.3	0		2	3			
	16.5		2	3	4			
×	15.8	2	3	4				
ma	15.0	3	4					
lay	14.5	4						
Door overlay max.								
or c								
Õ								
	Mounting plate height							



	Mounti	Mounting plate height						
0 2 3 4								
Х	35.0	33.0	32.0	31.0				
Mounting plate position								

# **MINIMUM GAP**

		Cup d	istance	)		
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.0	0.0	0.0	0.5	
SS	22	0.5	0.5	0.5	0.5	
çne	24	0.5	0.5	0.5	0.5	
hicl	26	0.5	0.5	0.5	0.7	
Door thickness	28	0.5	0.5	0.5	0.9	
å	30	0.5	0.5	1.1	1.1	
		Minim	ium gaj	р		

# MINIMUM REVEAL

		Cup d	Cup distance						
		3	4	5	6				
	16	0.1	0.1	0.1	0.1				
	18	0.2	0.2	0.2	0.2				
	19	0.3	0.3	0.3	0.3				
	20	0.4	0.4	0.4	0.4				
SS	22	0.7	0.7	0.7	0.7				
Door thickness	24	1.0	1.0	1.0	1.0				
hicl	26	1.4	1.4	1.4	1.4				
or t	28	1.9	1.9	1.9	1.9				
ŏ	30	3.8	2.9	2.6	2.5				
	Minimum reveal (F)								

# NOTES

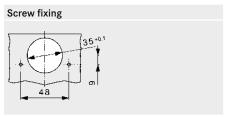
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

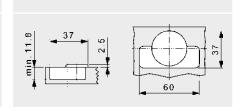
**Important:** Reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# NEXIS CLICK-ON 29/-14

-14° angle corner cabinet hinge



- For 14° negative angled cabinets
- 125° opening angle
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material		with	Item No.		
		Cup	Arm		spring	Click-on Screw fixing	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated		-	F <b>015</b> 072 <b>834</b>	

# **COVER CAP**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, plastic, black, Soft-close compatible	-	<b>F069</b> 073 <b>534</b>

	Designation	Item No.
	Soft-close Pin	F069066528
R.	Soft-close Click-on set	F069073 <b>714</b>

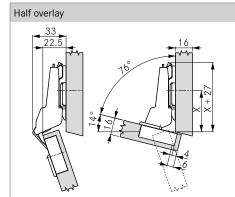
	Designation	Item No.
Spage.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Click-on	284
Technical information	226

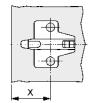
Assembly aids	358

All dimensions in millimetres



Mounting plate height 2

		Cup d	Cup distance						
		3	4	5	6				
	10				0				
	9			0					
	8		0		2				
	7	0		2	3				
	6		2	3	4				
	5	2	3	4					
	4	3	4						
lay	3	4							
Door overlay									
5									
٥									
		Moun	ting pla	te heig	ht				



	Mounti	Mounting plate height							
	0	2	3	4					
Х	38.5	39.0	39.0	39.5					
Mounting plate position									

# **MINIMUM GAP**

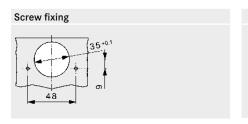
		Cup distance					
		3	4	5	6		
	16	0.5	1.0	1.8	2.6		
	18	1.3	2.1	2.9	3.7		
	19	1.9	2.7	3.5	4.3		
	20	2.4	3.2	4.0	4.8		
SS							
cue							
Pic l							
Door thickness							
Ď							
		Minim	ium ga	0			

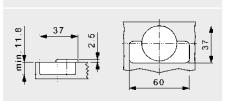
# **NOTES**

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# NEXIS CLICK-ON 29/-24

-24° angle corner cabinet hinge



- For 24° negative angled cabinets
- 125° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Click-on Screw fixing	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated		F015072829	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
Segan .	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

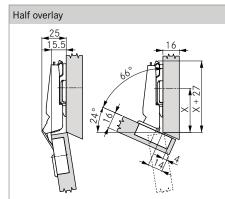
Designation	Item No.
Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Pin	290
Technical information	226

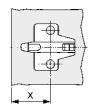
Assembly aids	358

All dimensions in millimetres



Mounting plate height 2

		Cup distance					
		3	4	5	6		
	18				0		
	17			0			
	16		0		2		
	15	0		2	3		
	14		2	3	4		
	13	2	3	4			
	12	3	4				
a	11	4					
Ver							
Door overlay							
Õ							
	Mounting plate height						



	Mounting plate height						
	0 2 3 4						
Х	42.5	43.5	44.0	44.5			
	Mounting plate position						

# MINIMUM GAP

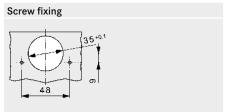
		Cup d	istance	)			
		3	4	5	6		
	16	0.5	1.0	1.8	2.6		
	18	1.3	2.1	2.9	3.7		
	19	1.9	2.7	3.5	4.3		
	20	2.4	3.2	4.0	4.8		
SS							
kne							
hic							
Door thickness							
õ							
Minimum gap							

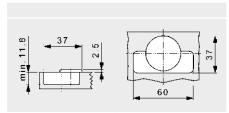
# **NOTES**

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# NEXIS CLICK-ON 29/-45

-45° angle corner cabinet hinge



- For 45° negative angled cabinets
- 125° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Click-on Screw fixing	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated		F015072835	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
Span .	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

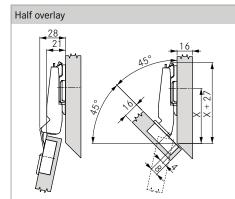
Designation	Item No.
Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Pin	290
Technical information	226

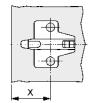
Assembly aids	358

All dimensions in millimetres



Mounting plate height 2

		Cup distance					
		3	4	5	6		
	12				0		
	11			0			
	10		0		2		
	9	0		2	3		
	8		2	3	4		
	7	2	3	4			
	6	3	4				
<u>a</u>	5	4					
Door overlay							
or o							
മ							
Mounting				ite heig	tht		



	Mounting plate height				
	0 2 3 4				
Х	55.0	57.0	58.0	59.0	
Mounting plate position					

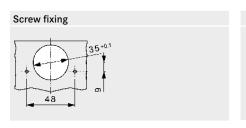
# MINIMUM GAP

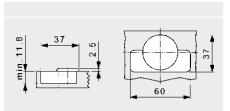
		Cup d	istance	•		
		3	4	5	6	
	16	0.5	1.0	1.8	2.6	
	18	1.3	2.1	2.9	3.7	
	19	1.9	2.7	3.5	4.3	
	20	2.4	3.2	4.0	4.8	
SS						
cne						
hic						
Door thickness						
Õ						
		Minim	ium ga	0		

# **NOTE**

The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

# **DRILLING PATTERNS**







# NEXIS CLICK-ON 05/90/4 95° blind corner hinge (Door thicknesses up to 30 mm)



- For direct mounting on protruding post
- 95° opening angle
- Optimum reveals for door thicknesses up to 30 mm
- Soft-close compatible
- 3-dimensional adjustment with appropriate mounting plate

# Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

# **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm		spring	Click-on Screw fixing	Click-on Press fitting
Inset		Steel,	Zamak,		•	<b>F015</b> 072 <b>788</b>	<b>F015</b> 072 <b>787</b>
	nickel-plated	nickel-plated	-	F015072 <b>789</b>	-		

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Tipmatic Plus Click-on set	<b>F069</b> 073 <b>752</b>
	Soft-close Click-on set	F069073 <b>714</b>

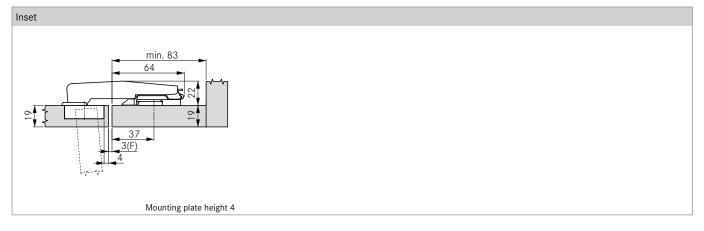
	Designation	Item No.
Bana	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Click-on	284
Tipmatic Plus Click-on	296

Technical information	226
Assembly aids	358

All dimensions in millimetres



# MINIMUM REVEAL

		Cup d	Cup distance					
		3	4	5	6			
	16	0.1	0.1	0.1	0.1			
	18	0.2	0.2	0.2	0.2			
	19	0.3	0.3	0.3	0.3			
	20	0.4	0.4	0.4	0.4			
SS	22	0.7	0.7	0.7	0.7			
Door thickness	24	1.0	1.0	1.0	1.0			
hick	26	1.4	1.4	1.4	1.4			
or t	28	1.9	1.9	1.9	1.9			
å	30	3.8	2.9	2.6	2.5			
	Minimum reveal (F)							

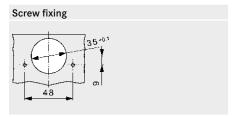
# **NOTES**

Important: Reveals were calculated for doors with a radius of 1 mm!

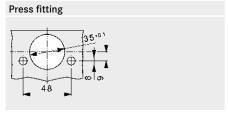
Hinge dimensions and reveal calculation with factory setting.

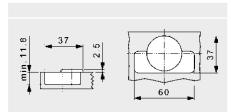
We recommend a trial fitting.

# **DRILLING PATTERNS**



ect to changes





# **NEXIS CLICK-ON PCC**

Pie-cut corner hinge (for corner fitting)



- For connecting two corner cabinet doors
- For door thicknesses of 14-22 mm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Mat	Material		with	Item No.	
Cup	Arm		spring	Click-on Screw fixing	
Zamak, nickel-plated	Zamak, nickel-plated			F015072858	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

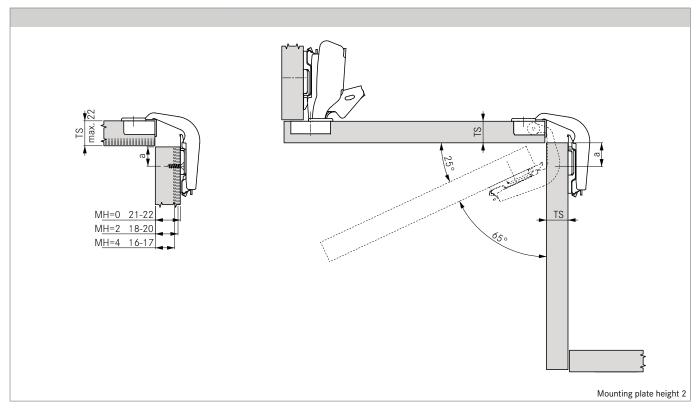
	Designation	Item No.
<b>Ban</b>	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>

Designation	Item No.

Nexis Click-on mounting plates	216
Accessories	224

Technical information	226	
Assembly aids	358	

All dimensions in millimetres



# **DISTANCE TABLE**

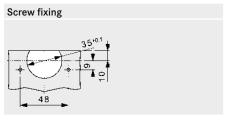
		Moun	Mounting plate height						
		0	2	4					
	16			25					
	17			24					
SS	18		22						
cne	19		21						
hick	20		20						
Door thickness	21	18							
ŏ	22	17							
	Distance (a)								

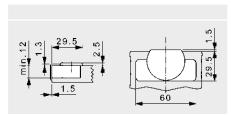
# NOTES

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**





# **NEXIS CLICK-ON 17**

95° hinge (Door thicknesses up to 19 mm)



- 95° opening angle
- Optimum reveals with door thicknesses up to 19 mm
- Suitable for small doors and doors with narrow frames
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm	Cranking	spring	Click-on Screw fixing	
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0		F <b>015</b> 072 <b>795</b>	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated	8	•	F015072 <b>798</b>	

# **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	15	On request	<b>F069</b> 073 <b>669</b>

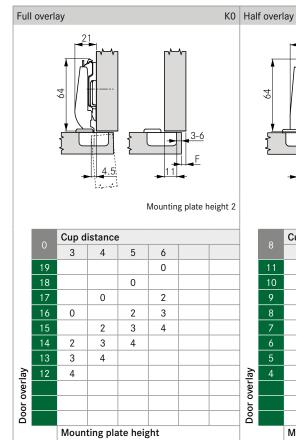
	Designation	Item No.
	Soft-close Pin	F069066528
Septiment of the septim	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>

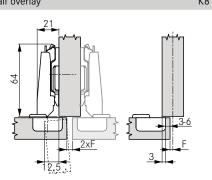
Designation	Item No.

Nexis Click-on mounting plates	216
Accessories	224

Technical information	226
Assembly aids	358

All dimensions in millimetres





Mounting	plate	height	2
----------	-------	--------	---

	Cup distance						
	0	3	4	5	6		
	11				0		
	10			0			
	9		0		2		
	8	0		2	3		
	7		2	3	4		
	6	2	3	4			
	5	3	4				
5	4	4					
2							
	Mounting plate height						

# **MINIMUM GAP**

		Cup d	istance	<b>;</b>		
		3	4	5	6	
	16	0.0	0.0	0.0	0.0	
	18	0.0	0.0	0.0	0.0	
	19	0.0	0.0	0.0	0.0	
	20	0.0	0.0	0.0	0.0	
SS	22	0.0	0.0	0.0	0.2	
kne						
hicl						
Door thickness						
å						
		Minim	ium gaj	9		

# MINIMUM REVEAL

		Cup d	Cup distance				
		3	4	5	6		
	16	1.0	1.0	1.0	1.0		
	18	1.7	1.6	1.5	1.5		
	19	2.7	2.5	2.2	2.2		
	20	3.4	2.9	2.5	2.3		
SS	22	5.2	4.6	4.1	3.7		
Cue							
lici l							
Door thickness							
ŏ							
Minimum reveal (F)							

# **NOTES**

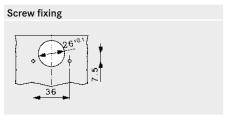
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

**Important:** Reveals were calculated for doors with a radius of 1 mm!

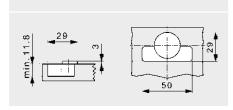
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

# **DRILLING PATTERNS**







# **NEXIS CLICK-ON 17 AL**

95° aluminium frame hinge (Aluminium frame up to 20 mm)



- 95° opening angle
- Optimum reveals with aluminium frames up to 20 mm
- Hinge fits flush with the milled aluminium profile
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

	Mat	erial		with	Item	No.
Door overlay	Cup	Arm	Cranking spring		Click-on Screw fixing	
Full overlay	Zamak, nickel-plated	Steel, nickel-plated	0		<b>F015</b> 072 <b>796</b>	
Half overlay	Zamak, nickel-plated	Zamak, nickel-plated	8		F015072 <b>799</b>	
Inset	Zamak, nickel-plated	Zamak, nickel-plated	15		F015072965	

# **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	15	On request	<b>F069</b> 073 <b>669</b>

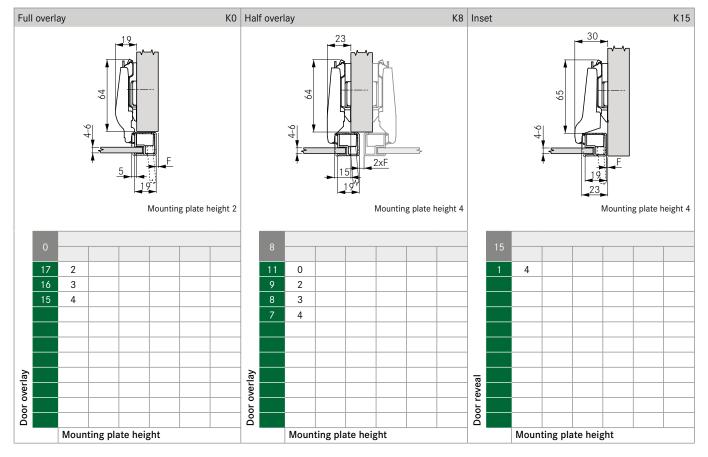
Designation	Item No.
Soft-close Pin	F069066528
M 3 x 6 screw	<b>F069</b> 073 <b>405</b>

	Designation	Item No.

Nexis Click-on mounting plates	216
Accessories	224

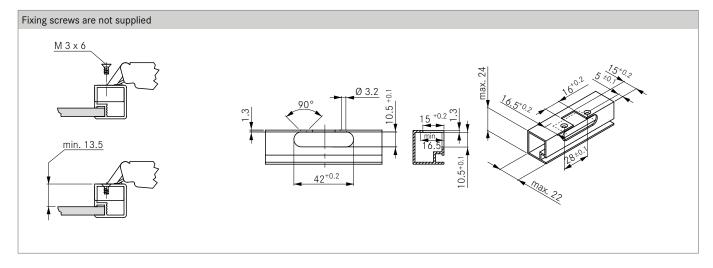
Technical information	226	
Assembly aids	358	

All dimensions in millimetres



# **INSTALLATION DIMENSIONS**

Hinge dimensions and reveal calculation with factory setting



# NEXIS CLICK-ON 17 FLEXIBLE

95° aluminium frame hinge



- 95° opening angle
- For aluminium profiles with open grooves
- No milling of the profile required
- Simply insert the hinge into the groove; flexible positioning
- Use cam for fixing
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

	Material	with	Item No.			
Door overlay	Cup	Arm	Cranking	spring	Click-on Screw fixing	
Full overlay	Zamak, nickel-plated	Steel, nickel-plated	0		<b>F015</b> 072 <b>797</b>	
Half overlay	Zamak, nickel-plated	Zamak, nickel-plated	8		<b>F015</b> 072 <b>800</b>	
Inset	Zamak, nickel-plated	Zamak, nickel-plated	15	•	F015072801	

# **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>
	Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	15	On request	F069073669

Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
Al. profile set, anodised, incl. seal	<b>F069</b> 073 <b>434</b>

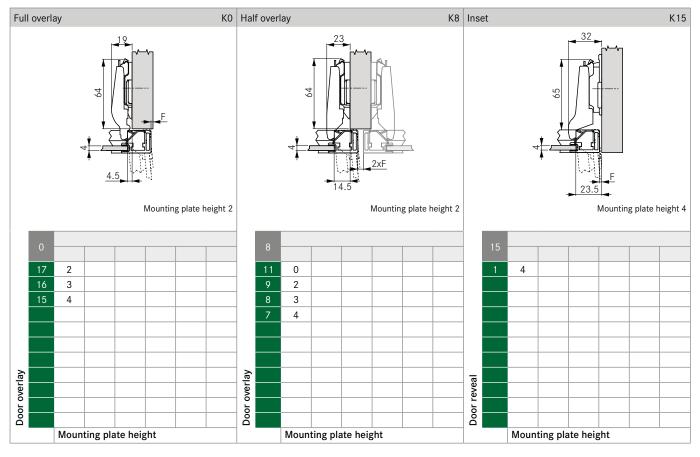
Designation	Item No.
Corner connector for maximum door size 50 x 90 cm	<b>F069</b> 073 <b>433</b>
Corner connector, long, for max. door size 60 x 90 cm	<b>F069</b> 135 <b>174</b>

Nexis Click-on mounting plates	216
Accessories	224

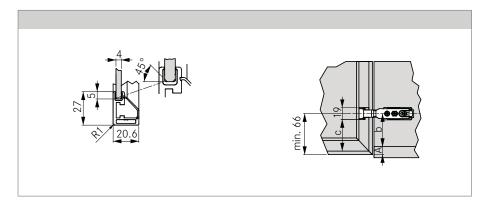
Soft-close Pin	290
Technical information	226

Assembly aids	358

All dimensions in millimetres



# **INSTALLATION DIMENSIONS**



# NOTES

Glass dim. = ext. door dim. - 44 mm

A = Overlay of door on bottom panel

b = Distance from top edge of bottom panel to centre hinge

c = b + A - 14.5 mm

# **NEXIS CLICK-ON 17 GL**

95° glass door hinge (Glass thicknesses from 4 to 6 mm)



- Glass door hinge, 26 mm cup
- For glass thicknesses from 4 to 6 mm
- 95° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

# **ORDER INFORMATION**

	Mat	erial		with Item No.		No.
Door overlay	Cup	Arm	Cranking spring		Click-on Screw fixing	
Full overlay	Plastic, black	Steel, nickel-plated	0		F015072803	
Half overlay	Plastic, black	Zamak, nickel-plated	8		F015072804	
Inset	Plastic, black	Zamak, nickel-plated	15	•	F015072805	

# **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	15	On request	<b>F069</b> 073 <b>669</b>

# **DECORATIVE COVER CAPS**

	Designation	Item No.
	Nickel velour	<b>F069</b> 073 <b>420</b>
	Nickel polished, eroded	F069073421
	Brass polished, eroded	F069073422
	Silver RAL 9006	F069073410
	Black	F069073424

	Designation	Item No.
	Nickel velour	F069073425
	Nickel polished, eroded	F069073414
	Brass polished, eroded	<b>F069</b> 073 <b>427</b>
	Silver RAL 9006	<b>F069</b> 073 <b>417</b>
	Black	F069073428
	Chrome finish	F069073419

	Designation	Item No.
	Soft-close Pin	F069066528

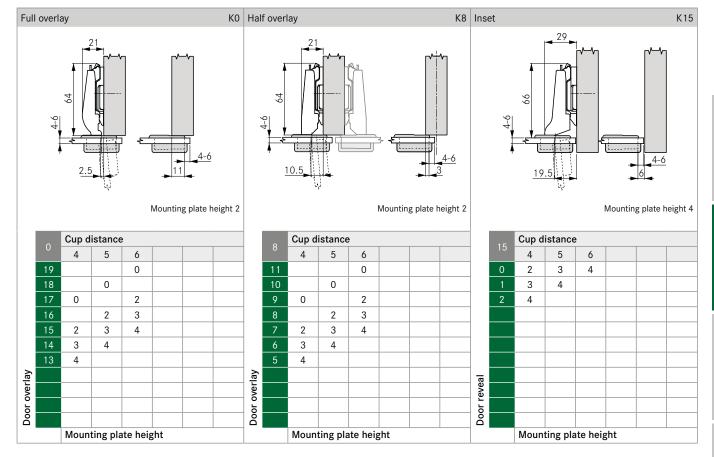
Designa	tion	Item No.

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Pin	290
Technical information	226

Assembly aids	358

All dimensions in millimetres



# **NOTE**

Hinge dimensions and reveal calculation with factory setting.

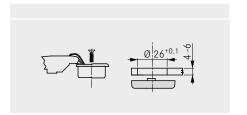
# **DRILLING PATTERNS**

# 39

ect to changes

# 50°07, A

# **CUP DIMENSIONS**



211

# **NEXIS CLICK-ON 07 MIRRO**

128° mirror and glass door hinge



- 128° opening angle
- Soft-close compatible
- Fix by gluing stainless steel adapter to the door
- Use cam to connect hinge to the adapter
- Quick final assembly without drilling into the glass
- 3-dimensional adjustment with appropriate mounting plate

# Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

# **ORDER INFORMATION**

	Material		with	Item No.		
Door overlay	Cup	Arm	spring	Click-on Screw fixing		
	Zamak,	Zamak,			F015072861	
	nickel-plated	nickel-plated		-	F015072863	

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
700	Tipmatic Pin for glass/mirror doors	<b>F069</b> 135 <b>396</b>
	Tipmatic Plus Mirro set	F069073 <b>746</b>
	Soft-close Pin	F069066528

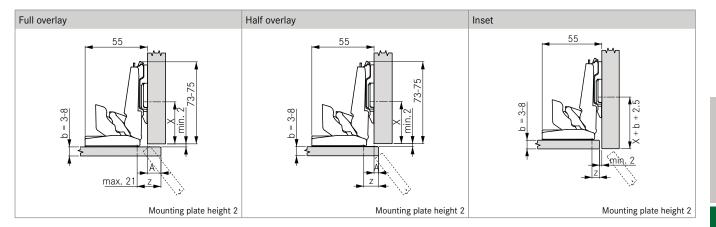
Designation	Item No.
Soft-close Mirro	F069073 <b>711</b>
Mirro adapter stainless steel	F069073 <b>731</b>
Mirro cover sticker, matt silver for Mirro adapter	F069073 <b>733</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Mirro	288
Tipmatic Plus Mirro	300

Technical information	226
Assembly aids	358

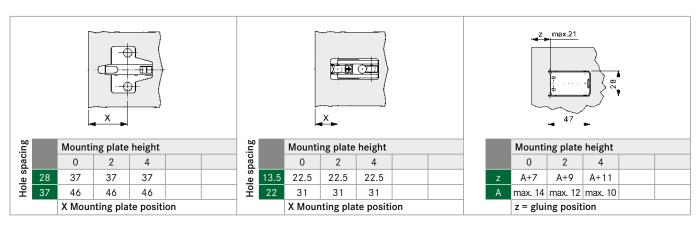
All dimensions in millimetres



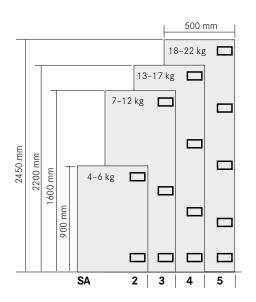
# **CROSS MOUNTING PLATE**

# LINEAR MOUNTING PLATE

### STAINLESS STEEL ADAPTER



# **NUMBER OF HINGES**



# **NOTES**

The door overlay (A) on the cabinet side depends on the distance at which the hinge seat (z) is glued and the mounting plate height. When using a 0 mounting plate height and making full use of the adjustment, the maximum overlay is 16 mm.

Inset application can be achieved by changing the fixing distance of the mounting plate (X) and reducing the gluing distance.

① **Important:** With mirror and glass doors a minimum reveal width of 2 mm is required (risk of breakage).

The inside edge of the door must not touch the cabinet during opening.

- (i) Installation advice: Please contact your glass or door supplier regarding the selection and application of the adhesive for fixing the hinge seat to mirror or glass doors.
- ① Liability claims: Please note that GRASS cannot accept any liability for the adhesive and gluing process used or for any resulting claims.
- (i) Important: Mirro hinges must not be used with cam mounting plates.

# NEXIS CLICK-ON 07/-15 MIRRO

-15° mirror and glass door hinge



- For -15° angled cabinets
- 128° opening angle
- Soft-close compatible
- Fix by gluing stainless steel adapter to the door
- Use cam to connect hinge to the adapter
- Quick final assembly without drilling into the glass
- 3-dimensional adjustment with appropriate mounting plate

# Available in 2 versions:

- With self-closing mechanism (spring)
- Without self-closing mechanism (spring) for use with Tipmatic

# **ORDER INFORMATION**

	Material			Item No.	
Door overlay	Cup	Arm		with spring	Click-on Screw fixing
	Zamak, Zamak, nickel-plated			F015072862	
		ated nickel-plated		-	F015072864

# **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
A00	Tipmatic Pin for glass/mirror doors	<b>F069</b> 135 <b>396</b>
	Tipmatic Plus Mirro set	<b>F069</b> 073 <b>746</b>
	Soft-close Pin	<b>F069</b> 066 <b>528</b>

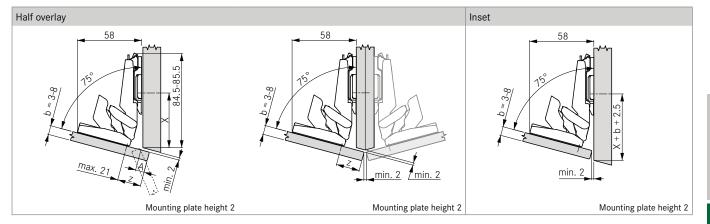
Designation	Item No.
Soft-close Mirro	F069073 <b>711</b>
Mirro adapter stainless steel	F069073 <b>731</b>
Mirro cover sticker, matt silver for Mirro adapter	F069073 <b>733</b>

Nexis Click-on mounting plates	216
Accessories	224

Soft-close Mirro	288
Tipmatic Plus Mirro	300

Technical information	226
Assembly aids	358

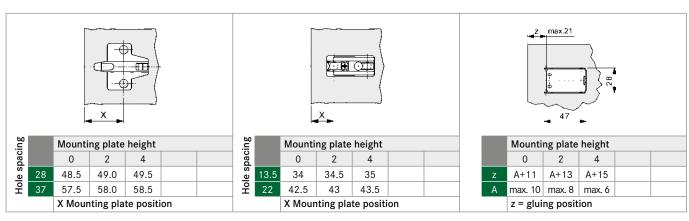
All dimensions in millimetres



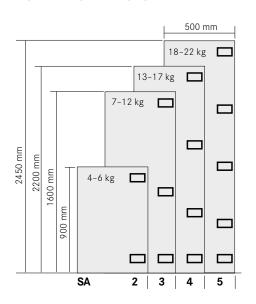
# **CROSS MOUNTING PLATE**

# LINEAR MOUNTING PLATE

# STAINLESS STEEL ADAPTER



# NUMBER OF HINGES



# **NOTES**

The door overlay (A) on the cabinet side depends on the distance at which the hinge seat (z) is glued and the mounting plate height. When using a 0 mounting plate height and making full use of the adjustment, the maximum overlay is 12 mm.

Inset application can be achieved by changing the fixing distance of the mounting plate (X) and reducing the gluing distance.

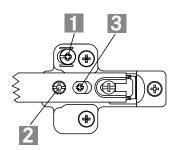
Important: With mirror and glass doors a minimum reveal width of 2 mm is required (risk of breakage).

The inside edge of the door must not touch the cabinet during opening.

- Installation advice: Please contact your glass or door supplier regarding the selection and application of the adhesive for fixing the hinge seat to mirror or glass doors.
- ① Liability claims: Please note that GRASS cannot accept any liability for the adhesive and gluing process used or for any resulting claims.
- (i) **Important:** Mirro hinges must not be used with cam mounting plates.

# **NEXIS CLICK-ON**

# Mounting plates









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

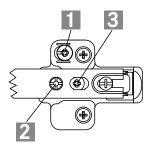
# **ORDER INFORMATION**

# 2D CROSS MOUNTING PLATE, 3-POINT FIXING

For screw fixing		37/32		Height	Item No.
				0	F061073214
Steel/Zamak, nickel-plated     Fixing with wood screws	A STATE OF THE PARTY OF THE PAR	37 36	12 0 3.5	2	F061073215
Fixing distance 37 mm		35	W 3.5	4	F061073216
<ul><li> Hole spacing 32 mm</li><li> Height and depth adjustment via a cam</li></ul>	(4)	+	•••••	6	F061073217
			~ ~	8	F061073218

# 2D CROSS MOUNTING PLATE, 3-POINT FIXING

With pre-assembled Euro screws		37/32	Height	Item No.
Steel/Zamak, nickel-plated     This is the state of	erally.	37 36 12	0	F061073232
Fixing with pre-assembled     Euro screws     Fixing distance 37 mm	Te Ti	55	2	F061073233
Hole spacing 32 mm     Height and depth adjustment via a cam		10 Ø 6.3 x 13.5	4	F061073234









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING

For screw fixing		37/32	2	Height	Item No.
		27	40	0	F061073253
Steel/Zamak, nickel-plated Fixing with wood screws Fixing distance 37 mm Hole spacing 32 mm Height and depth adjustment via a cam	37 12 03.5	2	F061073254		
		3	F061073295		
		4	F061073255		
			6	F061073222	
		_		8	F061073223

#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING

For Euro screws	37/32	Height	Item No.
	37	0	F061073227
Steel/Zamak, nickel-plated     Fixing with Euro screws		2	F061073228
Fixing distance 37 mm	32 (	4	F061073229
<ul><li> Hole spacing 32 mm</li><li> Height and depth adjustment via a cam</li></ul>		6	F061073230
	05/	8	F061073231

#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING

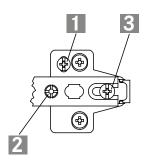
With pre-assembled Euro screws		37/32	Height	Item No.		
		37	0	F061073236		
Steel/Zamak, nickel-plated			2	F061073237		
Fixing with pre-assembled     Euro screws	(2) (3)	(42)(23)	(2)(3)		3	F061073294
Fixing distance 37 mm	9		4	F061073238		
<ul><li> Hole spacing 32 mm</li><li> Height and depth adjustment via a cam</li></ul>		10	6	F061073239		
		Ø 6.3 x 13.5	8	F061073240		

#### 2D CROSS MOUNTING PLATE, 2-POINT FIXING

For press fitting	37/32	Height	Item No.
Steel/Zamak, nickel-plated	37	0	F061073248
<ul> <li>Fixing with 10 mm dowels</li> <li>Fixing distance 37 mm</li> <li>Hole spacing 32 mm</li> </ul>	32 = 32	2	F061073249
Height and depth adjustment via a cam	0.0	4	F061073250

## **NEXIS CLICK-ON**

## Mounting plates









Height adjustment +/-2 mm

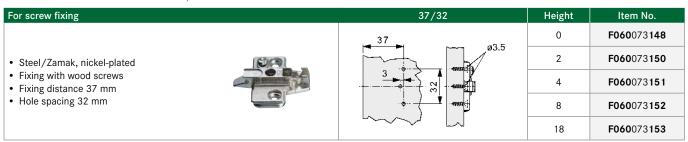
Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING



#### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

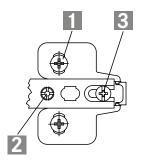
For Euro screws	37/32	Height	Item No.
	37 ▶-	0	F060073156
Steel/Zamak, nickel-plated	Ø 3.5	2	F060073157
Fixing with Euro screws     Fixing distance 37 mm	8	4	F060073158
Hole spacing 32 mm		8	F060073159
	5	18	F060073160

#### SPACER PLATE, HEIGHT 3

For Euro screws	37/32	Height	Item No.
Plastic, black Can be stacked For 2-part steel/Zamak plates	@ 6.3 x 16	3	F069073 <b>764</b>

#### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

With pre-assembled Euro screws	37/32	Height	Item No.
	<sup>37</sup> ►	0	F060073171
Steel/Zamak, nickel-plated     Fixing with pre-assembled     Euro screws	Ø 3.5	2	F060073172
	32	4	<b>F060</b> 073 <b>173</b>
Fixing distance 37 mm     Hole spacing 32 mm		8	F060073174
	5 9.5 0 6.3 x 13.5	18	<b>F060</b> 073 <b>175</b>









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

For screw fixing	37/3	2	Height	ltem No.
	37	12	0	F060073144
Steel, nickel-plated     Fixing with wood screws     Fixing distance 27 mass.		Ø 3.5	2	F060073145
<ul><li>Fixing distance 37 mm</li><li>Hole spacing 32 mm</li><li>Height adjustment via slot</li></ul>	32		3	<b>F060</b> 073 <b>209</b>
			4	F060073146

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

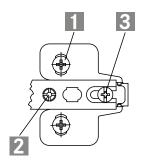
With pre-assembled Euro screws	37/32	Height	Item No.
Steel, nickel-plated	37 ► [m]	0	<b>F060</b> 073 <b>179</b>
Fixing with pre-assembled 13.5 mm long Euro screws		2	F060073180
Fixing distance 37 mm     Hole spacing 32 mm		3	F060073211
Height adjustment via slot	5 10 Ø 6.3 x 13.5	4	F060073181

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING FOR TWIN APPLICATION

With pre-assembled Euro screws	37/32	Height	Item No.
Steel, nickel-plated     Fixing with pre-assembled 10.5 mm long	37	0	F060073201
Euro screws Fixing distance 37 mm Hole spacing 32 mm		2	F060073202
Height adjustment via slot     For twin application	7 Ø 6.3 x 10.5	4	<b>F060</b> 073 <b>203</b>

## **NEXIS CLICK-ON**

## Mounting plates









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 1-PART CROSS MOUNTING PLATE, 3-POINT FIXING

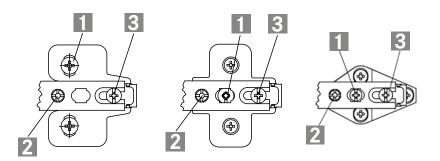
With expansion dowel		37/32	Height	Item No.
Steel, nickel-plated		2.6	0	F060073185
Fixing with 5 mm expansion dowels Fixing distance 37 mm Hole spacing 32 mm		\$\\ \times \\ \t	2	F060073186
Height adjustment via slot	① Plate must not be fixed with a cordless screwdriver.	5 8 8	4	<b>F060</b> 073 <b>187</b>

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

For press fitting	37/32	Height	Item No.
Steel, nickel-plated	37	0	F060073188
<ul> <li>Fixing with 10 mm dowels</li> <li>Fixing distance 37 mm</li> <li>Hole spacing 32 mm</li> </ul>		2	F060073191
Height adjustment via slot	10 10	4	F060073190

#### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING

With expansion dowel bridge	Vith expansion dowel bridge 37/32		Item No.
Steel, nickel-plated	37	0	F060073182
Fixing with 5 mm expansion dowel bridge     Fixing distance 37 mm     Hole spacing 32 mm	33	2	F060073183
Height adjustment via slot	5 10	4	F060073184









Height adjustment +/-2 mm

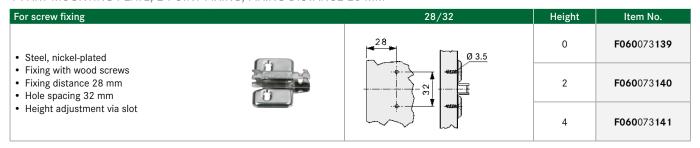
Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

1-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM



#### 1-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM

With pre-assembled Euro screws	28/32	Height	Item No.
Steel, nickel-plated     The steel st	 28	0	F060073162
Fixing with pre-assembled     Euro screws     Fixing distance 28 mm		2	F060073163
<ul><li> Hole spacing 32 mm</li><li> Height adjustment via slot</li></ul>	5 10 Ø 6.3 x 13.5	4	F060073164

#### 2-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM

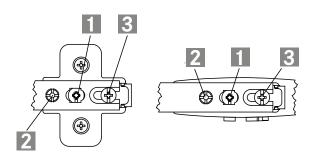
For Euro screws	28/32	Height	Item No.
Steel/Zamak, nickel-plated     Fixing with Euro screws     Fixing distance 20 mms.	28	2	<b>F060</b> 073 <b>154</b>
Fixing distance 28 mm     Hole spacing 32 mm     Height adjustment	5	4	F060073155

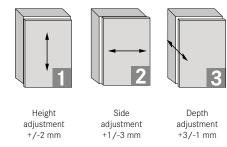
#### 1-PART MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 37 MM, HOLE SPACING 25 MM

For Euro screws	37/25		Item No.
<ul> <li>Zamak, nickel-plated</li> <li>Fixing with Euro screws</li> <li>Fixing distance 37 mm</li> <li>Hole spacing 25 mm</li> <li>Height adjustment</li> </ul>	37 5 9 Ø 6.3 x 13.5	2	F061073 <b>268</b>

## **NEXIS CLICK-ON**

## Mounting plates





All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### CROSS MOUNTING PLATE FOR 20° ANGLE, 2-POINT FIXING

With pre-assembled Euro screws	X/32		Item No.
<ul> <li>For 20° opening angle</li> <li>Zamak, nickel-plated</li> <li>Fixing with pre-assembled</li> </ul>	X X 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	2	F061073273
Euro screws  • Hole spacing 32 mm  • Height adjustment	5	4	F061073274

#### CROSS MOUNTING PLATE FOR 45° ANGLE, 2-POINT FIXING

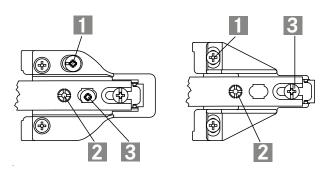
For Euro screws	X/32	Height	Item No.
For 45° opening angle     Zamak, nickel-plated     Times with Fire and a second s	X	2 × × × × × × × × × × × × × × × × × × ×	F061073271
Fixing with Euro screws     Hole spacing 32 mm     Height adjustment	5	4	F061073272

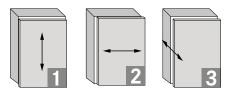
#### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

For screw fixing	13.5/32	Height	Item No.
Steel/Zamak, nickel-plated     Fixing with wood screws     Height adjustment via a cam	<u>Ø3.5</u>	0	F060073129
		2	<b>F060</b> 073 <b>130</b>
	13.5	3	F060073212
		4	<b>F060</b> 073 <b>205</b>

#### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

For press fitting	13.5/32	Height	Item No.
Steel/Zamak, nickel-plated     Fixing with 10 mm dowels     Height adjustment via a cam	27	0	<b>F060</b> 073 <b>136</b>
	13.5	2	<b>F060</b> 073 <b>137</b>
	2	3	F060073210
		4	F060073138





Height adjustment +/-2 mm Side adjustment +1/-3 mm Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

#### **ORDER INFORMATION**

#### 2D SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

With pre-assembled wood screws		10/3	32	Height	Item No.
8, 1/7	9	10	13	0	F061073283
Steel/Zamak, nickel-plated     Fixing with pre-assembled wood screws		8	Ø 3.5	2	F061073284
Height and depth adjustment via a cam		++		4	F061073285

#### 2D SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

For screw fixing		10/32	Height	Item No.
		10 12	0	F061073279
Steel/Zamak, nickel-plated     Fixing with wood screws     Height and depth adjustment via a cam	ia a cam	Ø 3.5	2	F061073280
			4	F061073281

#### SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

For screw fixing		10/36	Height	Item No.
		Ø 3.5	0	F061073275
<ul><li>Zamak, nickel-plated</li><li>Fixing with wood screws</li><li>Height adjustment via slot</li></ul>	crews	88	2	F061073276
		10 23.5	4	F061073277

#### 2-PART SPECIAL MOUNTING PLATE FOR FRAME CONSTRUCTION

For screw fixing		Height	Item No.
<ul> <li>For inset doors</li> <li>For hinges, cranking size 8</li> <li>Zamak, nickel-plated</li> <li>Fixing with wood screws</li> <li>Height adjustment</li> </ul>	03.5 x 14 10 -32.5 +	2	F061073 <b>278</b>

## **NEXIS CLICK-ON**

Accessories

#### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0	On request	F069073548
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
	Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>
	Hinge arm cover cap, plastic, black, Soft-close compatible	_	-	<b>F069</b> 073 <b>534</b>
8	Click-on hinge cup cover cap, steel, nickel-plated, not imprinted	-	-	<b>F069</b> 073 <b>687</b>

#### **OPENING ANGLE REDUCTION CLIPS**

	Designation		Item No.
CZ-JO	85° opening angle reduction clip for 110° standard door hinge. Prevents the door from colliding with kitchen unit fronts or walls (when fitted at corners). Plastic, black		F069135032
	120° opening angle reduction clip for 170° wide-angle hinge. Prevents inset doors from colliding with the cabinet. Plastic, black		F069073402

#### **FIXING SCREWS**

	Designation			Item No.
		L = 10.5	<u> </u>	F146073979
	Euro screw, nickel-plated, ∅ 6.3 mm	L = 13.5		<b>F069</b> 135 <b>297</b>
	Countersunk wood screw, nickel-plated, Ø 3.5 mm	L = 15	15 15	F146073 <b>97</b> 6
(A)	Steel housing fixing screw for aluminium frame hinge, nickel-plated. M 3 x 6 screw	L = 6	6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	<b>F069</b> 073 <b>405</b>

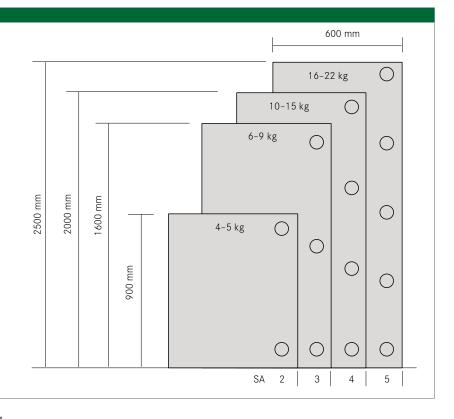
## **NEXIS CLICK-ON**

#### Technical information

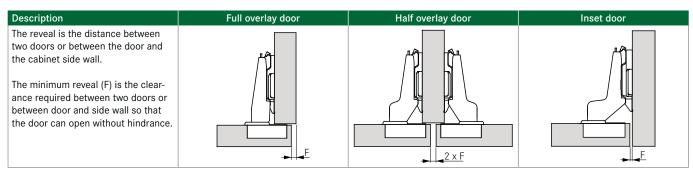
#### NUMBER OF HINGES PER DOOR

## Description This is determined by the door height, door weight, quality of the material and the fixing of the cup and mounting plate. The load and height data refer to 600 mm standard door widths.

Hinges with Ø 26 mm housings have been tested with a door width of 450 mm. In case of doubt, the number of hinges should be determined with a trial fitting.

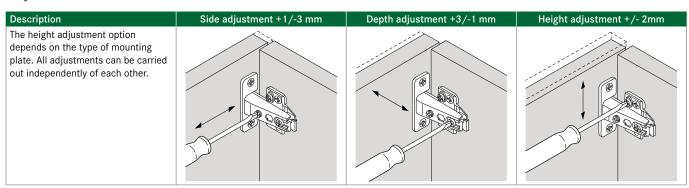


#### DOOR REVEAL AND MINIMUM REVEAL

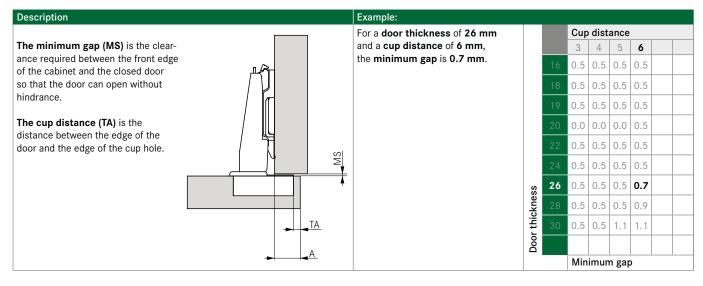


#### Minimum reveal table Achievable reveal with inset door Cup distance Cup distance The width of reveal required depends The table shows the achievable reveal 4 4 5 6 6 on the thickness of the door. width for inset doors, depending on the cup distance and mounting plate 0.1 0.1 0.1 0.1 2 3 4 height. Example: 0.2 0.2 0.2 0.2 2 3 For a 18 mm thick door and a cup distance of 6 mm the reveal Example: 0.3 0.3 0.3 0.3 3 4 required is 0.2 mm. For a cup distance of 4 mm and 0.4 0.4 0.4 0.4 a mounting plate height of 3 mm Important the reveal width is 1 mm. 0.7 0.7 0.7 0.7 Reveals were calculated for doors with a radius of 1 mm! Hinge dimen-1.0 1.0 1.0 1.0 Door thickness sions and reveal calculation with 1.4 1.4 1.4 1.4 reveal factory setting. 1.9 1.9 1.9 1.9 Door We recommend a trial fitting. 3.8 2.9 2.6 2.5 Minimum reveal (F) Mounting plate height

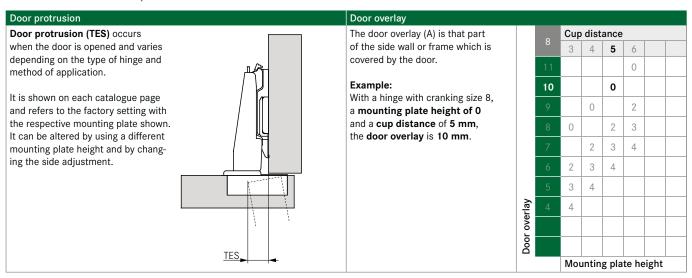
#### **ADJUSTMENTS**



#### MINIMUM GAP - CUP DISTANCE



#### DOOR PROTRUSION / DOOR OVERLAY



## **NEXIS CLICK-ON**

### Technical information

#### OPTIONS FOR CHANGING THE DOOR OVERLAY

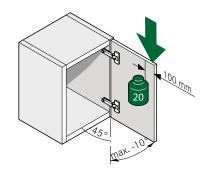
By selecting the cranking		By using a mounting plate with a different height
Full overlay (cranking 0)		Full overlay
The door overlay (A) is the cup overlay (TAS/factory setting) plus the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TAS A	Hinge with 0 cranking and mounting plate height 0
Half overlay (cranking 8)		Half overlay
The door overlay (A) is the cup overlay (TAS/factory setting) plus the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TAS TA	Hinge with 0 cranking and mounting plate height 8
Inset (cranking 15)		Inset
There is no door overlay.  The reveal (F) between the cabinet side wall and the door depends on the mounting plate height (MH) and the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TES TA	Hinge with 0 cranking and mounting plate height 18

#### **TEST CRITERIA FOR HINGES**

#### Functional test

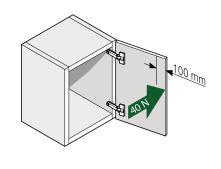
Static load - vertical Additional load: 20 kg Opening angle: max. -10°

Number: 10



#### Static load - horizontal

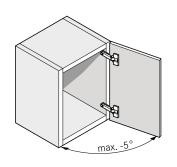
Force: 40 N Number: 10



#### **Endurance test**

Opening angle: max. -5°

Open and close movements: 100,000

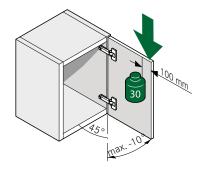


#### Overload testing

#### Vertical

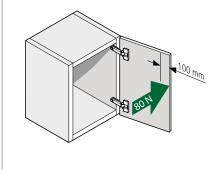
Additional load: 30 kg Opening angle: max. -10°

Number: 10



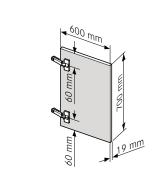
#### Horizontal Force: 80 N

Number: 10



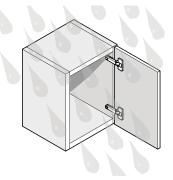
#### Test door

Weight approx. 5.2 kg



#### Salt spray and humidity test

Based on DIN ISO 9227 and DIN 6270-2





Efficient and reliable.
Slide-on technology for numerous tried-and-tested applications.



The Nexis Slide-on series has been designed for a wide range of kitchen, bathroom and living room furniture door applications. A reliable hinge series with opening angles from 95° to 270° with a wide range for everyday service. Nexis Slide-on offers hinges for many applications such as for rebated doors or protruding posts.

Fixing of this hinge series is to the door Hinge range with screws or dowels. There are clear advantages in this short slide-on distance: with tall doors it is possible to fit the Nexis Slide-on hinges in sequence from top to bottom, sliding on each one quickly and reliably without jamming problems.



Hinges for numerous door applications, installation on the cabinet side with classic Slide-on technology.

Opening angle	Product designation	Application	Full overlay	Half overlay	Inset	Soft-close compatible	Page
100°	Slide-on 04		-	-		•	234
110°	Slide-on 22			•	-		236
125°	Slide-on 29		•	•	-	•	238
170°	Slide-on 65	Wide-angle hinge		•	-	-	240
95°	Slide-on 05	Profiled door hinge		•		-	242
95°	Slide-on 25	Profiled door hinge		•		-	244
95°	Slide-on 05/30/2	+30° angle corner cabinet hinge	-		-		246
95°	Slide-on 05/45/3	+45° angle corner cabinet hinge	-	-		-	248
95°	Slide-on 05/45/8	+45° angle corner cabinet hinge	-	•	-	-	250
95°	Slide-on 05/90/4	Blind corner hinge	-	-		-	252
95°	Slide-on 05/90/0	Blind corner hinge	-	-		-	254
270°	Slide-on 70	Single-joint hinge		-	-	-	256
270°	Slide-on 73	Single-joint hinge	-		-	_	258
180°	Slide-on 80	Single-joint hinge			-	-	260
-	Slide-on PCC	Pie-cut corner hinge	-	-		-	262
95°	Slide-on 17	Mini-hinge	-				264
95°	Slide-on 17 AL	Aluminium frame hinge	-	-		-	266
95°	Slide-on 17 GL	Glass door hinge	•	•		-	268

Nexis Slide-on mounting plates	270
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Soft-close damping system	281
Assembly aids	358

Tiomos

Nexis

Special hinges

Single-joint

abmet making accessories

Hinges for numerous door applications, installation on the cabinet side with classic Slide-on technology.

Opening angle		Product description	Full overlay	Half overlay	Inset	Page
100°		Nexis Slide-on 04  • Also suitable for soft-formed doors  • Optimum reveals up to 24 mm door thickness  • Soft-close compatible				234
110°		Nexis Slide-on 22  • 11 mm cup depth  • Also suitable for soft-formed doors  • Soft-close compatible			-	236
125°		Nexis Slide-on 29  Convenient access to unit Soft-close compatible			-	238
170°		Nexis Slide-on 65  • Also suitable for soft-formed doors  • Zero protrusion  • Soft-close compatible			-	240
95°		Nexis Slide-on 05  • Suitable for thick doors or profiled doors  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible				242
95°		Nexis Slide-on 25  • Cup diameter 40 mm  • For profiled and frame doors up to 36 mm thickness  • Minimum reveals with thick doors				244
95°		Nexis Slide-on 05/30/2  • For 30° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-		-	246
95°		Nexis Slide-on 05/45/3  • For 45° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		248
95°		Nexis Slide-on 05/45/8  • For 45° angled cabinets  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-		-	250
95°		Nexis Slide-on 05/90/4  • For protruding posts  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		252
95°		Nexis Slide-on 05/90/0  • Short hinge arm for protruding posts  • Optimum reveals up to 30 mm door thickness  • Soft-close compatible	-	-		254
270°	-	Nexis Slide-on 70  • Cup diameter 30 mm  • Single-joint hinge  • For door thicknesses from 15 to 21 mm		-	-	256

Opening angle		Product description	Full overlay	Half overlay	Inset	Page
270°		Nexis Slide-on 73  • Single-joint hinge  • For door thicknesses from 15 to 21 mm  • With wide-angle opening			-	258
180°	Stor	Nexis Slide-on 80  • Single joint hinge for rebated doors  • For door thicknesses from 14 to 21 mm  • With wide-angle opening		-	-	260
-		Nexis Slide-on PCC  • Pie-cut corner hinge for corner applications  • For door thicknesses from 14 to 22 mm  • For connecting two corner cabinet doors	-	-		262
95°		Nexis Slide-on 17  • Cup diameter 26 mm, ideal for frame doors  • Optimum reveals up to 19 mm  • Soft-close compatible				264
95°		Nexis Slide-on 17 AL  • For aluminium frames up to 20 mm thickness  • Hinge fits flush with the profile  • Soft-close compatible				266
95°	<b>Q</b> T	Nexis Slide-on 17 GL  • For glass thicknesses from 4 to 6 mm  • Cup diameter 26 mm  • Ideal for display cabinets				268

Nexis Slide-on mounting plates	270
Accessories  • Hinge arm cover caps • Opening angle reduction clips	274
Technical information	276
Soft-close damping system	281

100° hinge (Door thicknesses up to 24 mm)



- 100° opening angle
- Optimum reveals with door thicknesses up to 24 mm
- Soft-close compatible
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material			with	Item No.		
		Cup	Arm	Cranking	spring	Slide-on Screw fixing	Slide-on Press fitting	
		Steel,	Steel,	-2	•	F016073 <b>023</b>	-	
Full overlay	( ¶	nickel-plated	nickel-plated	nickel-plated nickel-plated	0		F016073008	F016073010
Half overlay		Steel, nickel-plated	Steel, nickel-plated	8	•	F016073 <b>014</b>	F016073 <b>016</b>	
Inset		Steel, nickel-plated	Steel, nickel-plated	15	•	F016073 <b>018</b>	<b>F016</b> 073 <b>020</b>	

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	-2/0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
R.	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

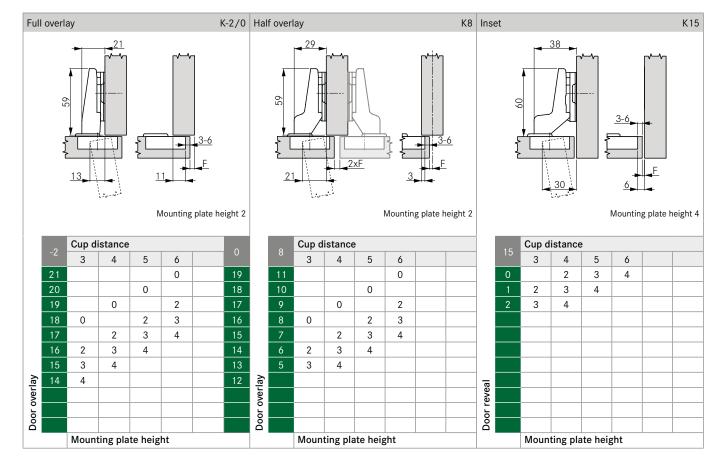
	Designation	Item No.
Bons.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



#### **MINIMUM GAP**

		Cup d	istance	·		
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.5	0.5	0.5	0.5	
SS	22	0.5	0.5	0.5	8.0	
kne	24	0.5	0.5	0.5	1.1	
hic						
Door thickness						
ŏ						
		Minim	ium gaj	р		

#### MINIMUM REVEAL

		Cup d	istance	е		
		3	4	5	6	
	16	0.6	0.6	0.6	0.6	
	18	0.9	0.9	0.9	0.9	
	19	1.1	1.1	1.1	1.1	
	20	1.4	1.4	1.4	1.4	
8	22	1.9	1.9	1.9	1.9	
Door thickness	24	2.5	2.5	2.5	2.5	
15.5						
ļ t						
ا د						
		Minim	num re	veal (F)		

#### NOTES

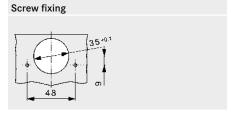
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

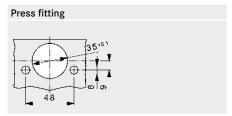
**Important**: Reveals were calculated for doors with a radius of 1 mm!

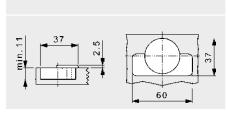
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**







## 110° hinge



- 110° opening angle
- Soft-close compatible
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm	Cranking	spring	Slide-on Screw fixing	Slide-on Press fitting
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0		F016073 <b>062</b>	-
Half overlay		Steel, nickel-plated	Steel, nickel-plated	8	•	F016073064	-

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8	On request	<b>F069</b> 073 <b>669</b>

Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

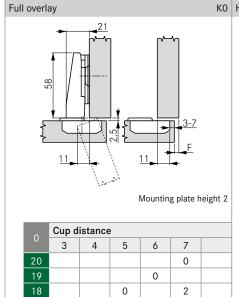
	Designation	Item No.
( in the second	85° opening angle reduction clip, plastic, black	<b>F069</b> 135 <b>032</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



0

2

3

4

2

3

4

2

3

4

3

4

Half overlay	K8
29 29 3-7 2xF 3 F	
Mounting plate heig	ht 2

		Cup d	istance	•			
		3	4	5	6	7	
	12					0	
	11				0		
	10			0		2	
	9		0		2	3	
	8	0		2	3	4	
	7		2	3	4		
	6	2	3	4			
lay	5	3	4				
Door overlay	4	4					
or o							
õ							
Mounting plate height							

## Mounting plate height MINIMUM GAP

17

16

15 14

13

Door overlay

0

2

3

4

		Cup d	istance	<b>)</b>			
		3	4	5	6	7	
	16	0.5	0.6	1.6	2.6	3.6	
	18	0.5	1.2	2.2	3.2	4.2	
	19	0.5	1.5	2.5	3.5	4.5	
	20	0.8	1.8	2.8	3.8	4.8	
SS	22	1.4	2.4	3.4	4.4	5.4	
ćne							
hic							
Door thickness							
8							
Minimum gap							

#### MINIMUM REVEAL

		Cup distance					
		3	4	5	6	7	
	16	0.5	0.5	0.5	0.5	0.5	
	18	1.0	1.0	1.0	1.0	1.0	
	19	1.2	1.2	1.2	1.2	1.2	
	20	2.2	1.5	1.5	1.5	1.5	
SS	22	4.7	3.7	2.8	2.1	2.1	
çue							
hick							
Door thickness							
۵							
		Minim	num re	veal (F)	)		

#### NOTES

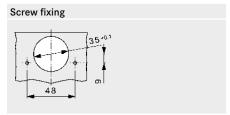
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

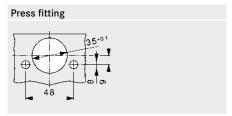
**Important:** The reveals were calculated for doors with a radius of 1 mm!

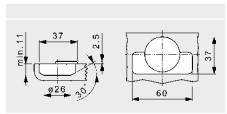
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**







125° hinge (Door thicknesses up to 19 mm)



- 125° opening angle
- Soft-close compatible
- Optimum reveals with door thicknesses up to 19 mm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

		Material		Cranking	with	Item No.	
Door overlay		Cup	Arm		ranking spring	Slide-on Screw fixing	
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0		<b>F016</b> 073 <b>070</b>	

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
R.	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

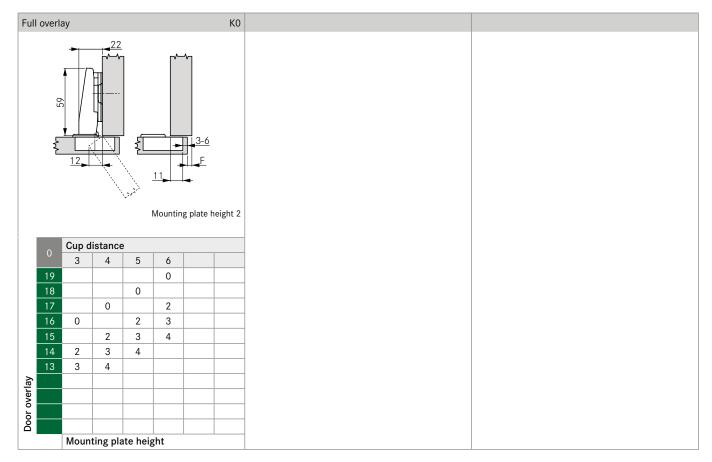
	Designation	Item No.
Boom	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>97</b> 6
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



#### MINIMUM GAP

		Cup d	istance	•			
		3	4	5	6		
	16	0.5	1.0	1.8	2.6		
	18	1.3	2.1	2.9	3.7		
	19	1.9	2.7	3.5	4.3		
	20	2.4	3.2	4.0	4.8		
SS							
kne							
hic							
Door thickness							
8							
	Minimum gap						

#### MINIMUM REVEAL

		Cup distance					
		3	4	5	6		
	16	1.9	1.9	1.9	1.9		
	18	2.8	2.6	2.5	2.5		
	19	4.6	3.6	3.0	2.9		
	20	6.5	5.5	4.5	3.5		
SS							
cue							
hick							
Door thickness							
ŏ							
	Minimum reveal (F)						

#### NOTES

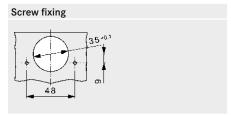
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

**Important:** The reveals were calculated for doors with a radius of 1 mm!

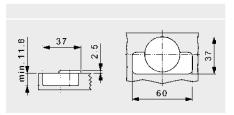
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**



# Press fitting



170° wide-angle hinge (Door thicknesses up to 26 mm)



- 170° opening angle
- Soft-close compatible
- Optimum reveals with door thicknesses up to 26 mm
- With shallow cup depth (11 mm) also suitable for soft-formed doors
- Zero protrusion with door open 90°
- Finger guard
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material			with	Item No.	
		Cup	Arm	Cranking	spring	Slide-on Screw fixing	
Full overlay		Zamak, nickel-plated	Zamak, nickel-plated	0		<b>F016</b> 073 <b>077</b>	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated	8	•	F016073 <b>079</b>	

Designation	Item No.
Soft-close Pin	<b>F069</b> 066 <b>528</b>
170° Soft-close	<b>F069</b> 073 <b>729</b>

	Designation	Item No.
	120° opening angle reduction clip, plastic, black	<b>F069</b> 073 <b>402</b>
3000	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

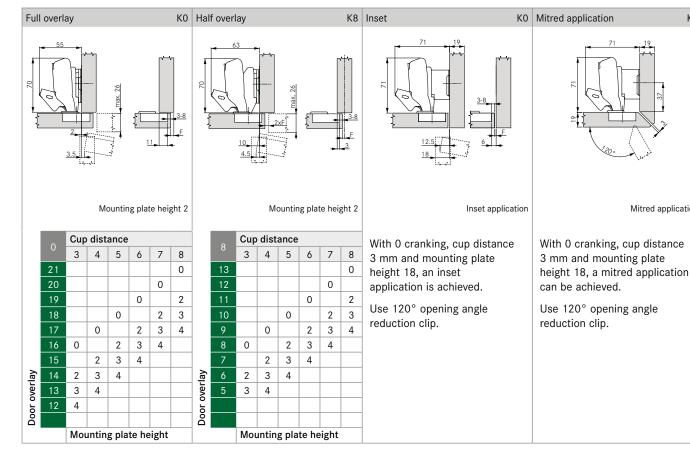
Nexis Slide-on mounting plates	270
Accessories	274

170° Soft-close	286
Technical information	276

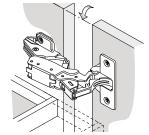
Assembly aids	358

All dimensions in millimetres

Mitred application



#### **ZERO PROTRUSION**



Zero protrusion for use with inset drawers.

With 0 cranking and mounting plate height 0, the door will be flush with the cabinet at 90°.

#### **MINIMUM GAP**

		Cup	Cup distance						
		3	4	5	6	8	10		
	16	0.5	0.5	0.5	0.5	0.5	0.5		
	18	0.5	0.5	0.5	0.5	0.5	0.5		
	19	0.5	0.5	0.5	0.5	0.5	0.5		
	20	0.5	0.5	0.5	0.5	0.5	0.5		
SS	22	0.5	0.5	0.5	0.5	0.5	0.5		
Door thickness	23	0.5	0.5	0.5	0.5	0.5	0.5		
hicl	24	0.5	0.5	0.5	0.5	0.5	0.5		
or t	25	0.5	0.5	0.5	0.5	0.5	0.5		
۵	26	0.5	0.5	0.5	0.5	0.5	0.5		
	Minimum gap								

#### MINIMUM REVEAL

	П		Cup	Cup distance						
	J		3	4	5	6	7	8		
		16	0.0	0.0	0.0	0.0	0.0	0.0		
		18	0.0	0.0	0.0	0.0	0.0	0.0		
		19	0.0	0.0	0.0	0.0	0.0	0.0		
		20	0.0	0.0	0.0	0.0	0.0	0.0		
y,	3	22	0.0	0.0	0.0	0.0	0.0	0.0		
Door thickness		23	0.0	0.0	0.0	0.0	0.0	0.0		
100		24	0.0	0.0	0.0	0.5	1.8	2.0		
ļ t	5	25	6.5	6.5	6.0	5.5	4.8	4.0		
٥	2	26	10.5	9.5	8.5	7.5	6.5	5.5		
	Minimum reveal (F)									

#### **NOTES**

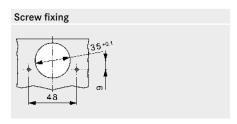
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

Important: The reveals were calculated for doors with a radius of 1 mm!

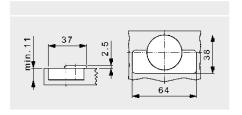
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**



# Press fitting



95° profiled door hinge (Door thicknesses up to 30 mm)



- 95° opening angle
- Minimum reveals with thick doors
- Soft-close compatible
- Optimum reveals with door thicknesses up to 30 mm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

		Mat	erial		with	Item No.	
Door overlay		Cup	Arm	Cranking	spring	Slide-on Screw fixing	Slide-on Press fitting
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0		<b>F016</b> 073 <b>028</b>	-
Half overlay		Steel, nickel-plated	Steel, nickel-plated	8		<b>F016</b> 073 <b>039</b>	-
Inset		Steel, nickel-plated	Steel, nickel-plated	15	•	<b>F016</b> 073 <b>044</b>	F016073 <b>045</b>

#### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
R.	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

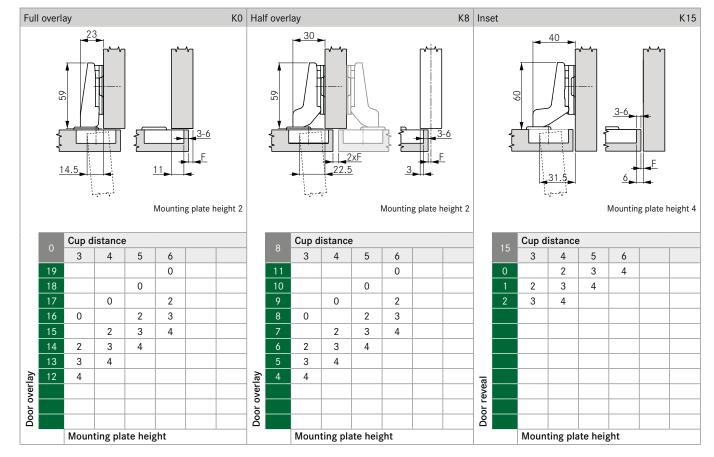
	Designation	Item No.
Boom	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



#### MINIMUM GAP

		Cup d	istance	)		
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.0	0.0	0.0	0.5	
SS	22	0.5	0.5	0.5	0.5	
cue	24	0.5	0.5	0.5	0.5	
hick	26	0.5	0.5	0.5	0.7	
Door thickness	28	0.5	0.5	0.5	0.9	
å	30	0.5	0.5	1.1	1.1	
Minimum gap						

#### MINIMUM REVEAL

		Cup d	istance	Э		
		3	4	5	6	
	16	0.1	0.1	0.1	0.1	
	18	0.2	0.2	0.2	0.2	
	19	0.3	0.3	0.3	0.3	
	20	0.4	0.4	0.4	0.4	
SS	22	0.7	0.7	0.7	0.7	
Door thickness	24	1.0	1.0	1.0	1.0	
hick	26	1.4	1.4	1.4	1.4	
or t	28	1.9	1.9	1.9	1.9	
Õ	30	3.8	2.9	2.6	2.5	
		Minim	num re	veal (F)		

#### NOTES

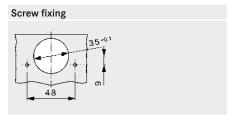
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

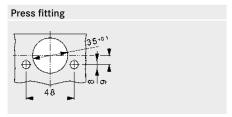
**Important:** The reveals were calculated for doors with a radius of 1 mm!

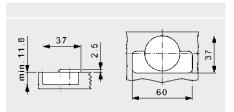
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**







95° profiled door hinge (Door thicknesses up to 36 mm)



- 95° opening angle
- Minimum reveals with thick doors
- Ø 40 mm hinge cup
- For thick profiled and frame doors up to 36 mm thickness
- Special spring mechanism ensures excellent closing force – also in the case of large doors
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

	Material with	with	Item No.				
Door overlay		Cup	Arm	Cranking	spring	Slide-on Screw fixing	
Full overlay		Steel, nickel-plated	Zamak, nickel-plated	0		<b>F016</b> 073 <b>066</b>	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated	8		<b>F016</b> 073 <b>068</b>	
Inset		Steel, nickel-plated	Zamak, nickel-plated	15	•	<b>F016</b> 073 <b>069</b>	

#### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
	Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	F069073669

	Designation	Item No.
	Soft-close Pin	F069066528
Boom	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

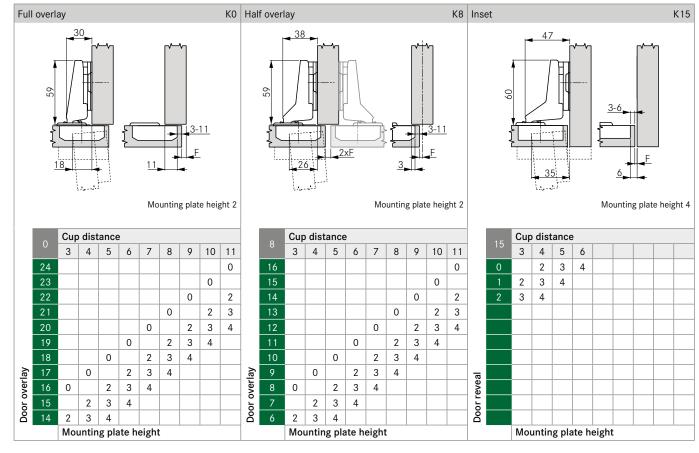
	Designation	Item No.

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Pin	290
Technical information	276

Assembly aids	358

All dimensions in millimetres



#### MINIMUM GAP

		Cup	dist	ance	;				
		3	4	5	6	8	10		
	20	0.0	0.0	0.0	0.0	0.0	0.0		
	22	0.0	0.0	0.0	0.0	0.0	0.0		
	24	0.0	0.0	0.0	0.0	0.0	0.0		
	26	0.0	0.0	0.0	0.0	0.0	0.0		
SS	28	0.0	0.0	0.0	0.0	0.0	0.0		
çue	30	0.0	0.0	0.0	0.0	0.0	0.0		
hic	32	0.0	0.0	0.0	0.0	0.0	0.0		
Door thickness	34	0.0	0.0	0.0	0.0	0.0	0.0		
8	36	0.0	0.0	0.0	0.0	0.0	0.0		
		Min	imur	n ga	р				

#### MINIMUM REVEAL

		Cup	dis	anc	е				
		3	4	5	6	8	10		
	20	0.1	0.1	0.1	0.1	0.1	0.1		
	22	0.2	0.2	0.2	0.2	0.2	0.2		
	24	0.3	0.3	0.3	0.3	0.3	0.3		
	26	0.4	0.4	0.4	0.4	0.4	0.4		
SS	28	0.6	0.6	0.6	0.6	0.6	0.6		
Door thickness	30	0.8	0.8	0.8	0.8	0.8	0.8		
hic	32	2.1	1.1	1.1	1.1	1.1	1.1		
or t	34	4.2	3.1	2.3	1.6	1.4	1.4		
8	36	6.5	5.2	4.2	3.5	2.2	1.7		
Minimum reveal (F)									

#### NOTES

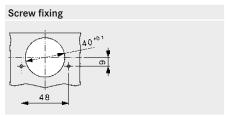
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

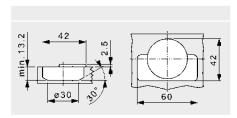
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





NEXIS SLIDE-ON 05/30/2 +30° angle corner cabinet hinge (Door thicknesses up to 30 mm)



- For 30° angled cabinets
- 95° opening angle
- Optimum reveals with door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Slide-on Screw fixing	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated	-	F016073 <b>032</b>	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
	Soft-close Click-on set	F069073 <b>714</b>

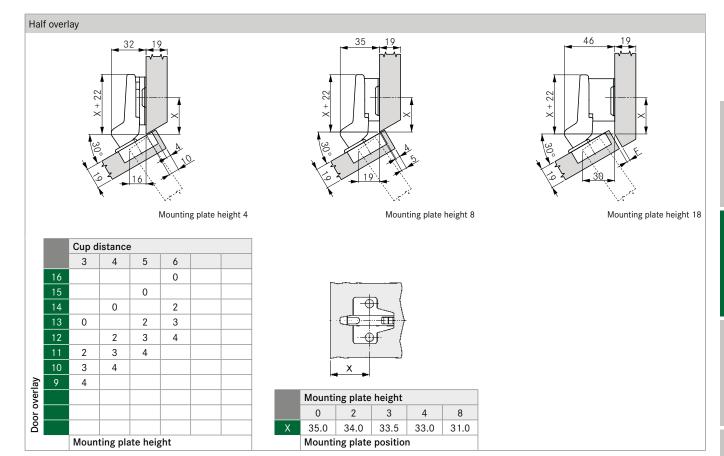
	Designation	Item No.
Bana	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
<b>₩</b>	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



#### **MINIMUM GAP**

		Cup d	istance	<b>;</b>		
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.0	0.0	0.0	0.5	
SS	22	0.5	0.5	0.5	0.5	
۷ue	24	0.5	0.5	0.5	0.5	
hic	26	0.5	0.5	0.5	0.7	
Door thickness	28	0.5	0.5	0.5	0.9	
õ	30	0.5	0.5	1.1	1.1	
		Minim	ium gaj	0		

#### MINIMUM REVEAL

		Cup d	istance	Э			
		3	4	5	6		
	16	0.1	0.1	0.1	0.1		
	18	0.2	0.2	0.2	0.2		
	19	0.3	0.3	0.3	0.3		
	20	0.4	0.4	0.4	0.4		
SS	22	0.7	0.7	0.7	0.7		
Door thickness	24	1.0	1.0	1.0	1.0		
hic	26	1.4	1.4	1.4	1.4		
or t	28	1.9	1.9	1.9	1.9		
õ	30	3.8	2.9	2.6	2.5		
	Minimum reveal (F)						

#### NOTES

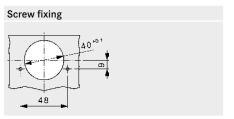
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

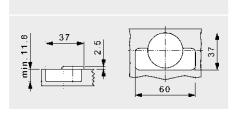
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





NEXIS SLIDE-ON 05/45/3 +45° angle corner cabinet hinge (Door thicknesses up to 30 mm)



- For 45° angled cabinets
- 95° opening angle
- Optimum reveals with door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Slide-on Screw fixing	
Inset		Steel, nickel-plated	Zamak, nickel-plated		F016073 <b>033</b>	

#### **COVER CAP**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	<b>F069</b> 066 <b>528</b>
	Soft-close Click-on set	F069073 <b>714</b>

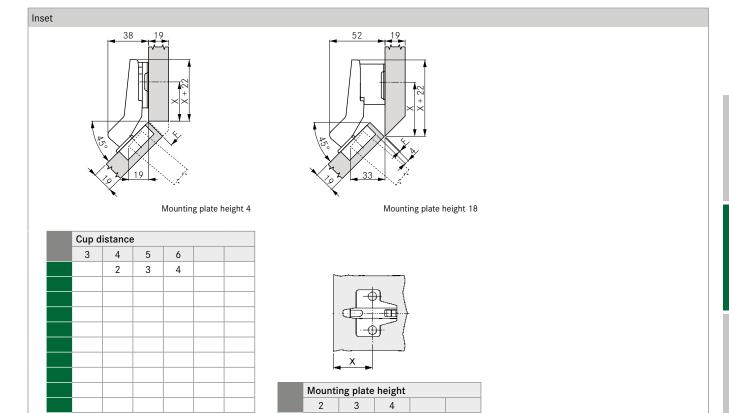
	Designation	Item No.
Bayan.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



#### MINIMUM REVEAL

Mounting plate height

		Cup d	istance	)		
		3	4	5	6	
	16	0.1	0.1	0.1	0.1	
	18	0.2	0.2	0.2	0.2	
	19	0.3	0.3	0.3	0.3	
	20	0.4	0.4	0.4	0.4	
SS	22	0.7	0.7	0.7	0.7	
kne	24	1.0	1.0	1.0	1.0	
hicl	26	1.4	1.4	1.4	1.4	
Door thickness	28	1.9	1.9	1.9	1.9	
Õ	30	3.8	2.9	2.6	2.5	
		Minim	um rev	eal (F)		

#### **NOTES**

**Important:** The reveals were calculated for doors with a radius of 1 mm!

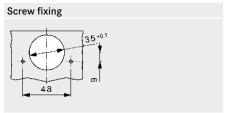
37.0 37.0 37.0

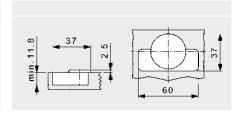
Mounting plate position

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





## NEXIS SLIDE-ON 05/45/8

+45° angle corner cabinet hinge (Door thicknesses up to 30 mm)



- For 45° angled cabinets
- 95° opening angle
- Optimum reveals with door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Slide-on Screw fixing	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated		F016073 <b>038</b>	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
	Soft-close Click-on set	F069073 <b>714</b>

	Designation	Item No.
Bana	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>
<b>₩</b>	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

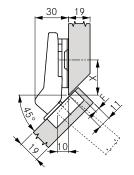
Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

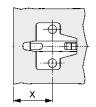
All dimensions in millimetres





Mounting plate height 4

		Cup distance						
		3	4	5	6			
	19.5				0			
	18.5			0				
	18.0		0		2			
	17.3	0		2	3			
	16.5		2	3	4			
×	15.8	2	3	4				
ma	15.0	3	4					
lay	14.5	4						
ver								
Door overlay max.								
å								
	Mounting plate height							



	Mounti	Mounting plate height				
0 2 3			4			
X	35.0	33.0	32.0	31.0		
Mounting plate position						

#### MINIMUM GAP

		Cup d	istance	<b>;</b>		
		3	4	5	6	
	16	0.5	0.5	0.5	0.5	
	18	0.5	0.5	0.5	0.5	
	19	0.5	0.5	0.5	0.5	
	20	0.0	0.0	0.0	0.5	
SS	22	0.5	0.5	0.5	0.5	
Door thickness	24	0.5	0.5	0.5	0.5	
hicl	26	0.5	0.5	0.5	0.7	
or t	28	0.5	0.5	0.5	0.9	
۵	30	0.5	0.5	1.1	1.1	
		Minim	ium gaj	)		

#### MINIMUM REVEAL

			Cup d					
			3	4	5	6		
	Door thickness	16	0.1	0.1	0.1	0.1		
		18	0.2	0.2	0.2	0.2		
		19	0.3	0.3	0.3	0.3		
		20	0.4	0.4	0.4	0.4		
		22	0.7	0.7	0.7	0.7		
		24	1.0	1.0	1.0	1.0		
		26	1.4	1.4	1.4	1.4		
		28	1.9	1.9	1.9	1.9		
	å	30	3.8	2.9	2.6	2.5		
			Minim	num re	veal (F)			

#### NOTES

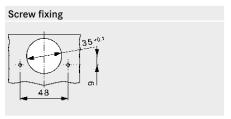
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

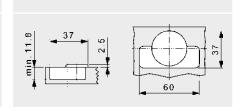
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

#### **DRILLING PATTERNS**





## NEXIS SLIDE-ON 05/90/4 95° blind corner hinge (Door thicknesses up to 30 mm)



- For direct mounting on protruding post
- 95° opening angle
- Optimum reveals with door thicknesses up to 30 mm
- Soft-close compatible
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

#### **ORDER INFORMATION**

		Material		with	Item No.	
Door overlay		Cup	Arm	spring	Slide-on Screw fixing	
Inset		Steel, nickel-plated	Zamak, nickel-plated		<b>F016</b> 073 <b>048</b>	

#### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
	Soft-close Click-on set	F069073 <b>714</b>

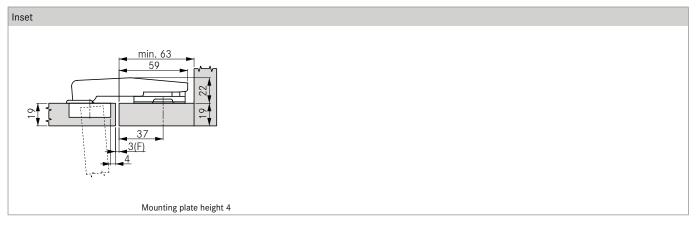
	Designation	Item No.
Bayan.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



### MINIMUM REVEAL

		Cup d	istance	Э			
		3	4	5	6		
	16	0.1	0.1	0.1	0.1		
	18	0.2	0.2	0.2	0.2		
	19	0.3	0.3	0.3	0.3		
	20	0.4	0.4	0.4	0.4		
SS	22	0.7	0.7	0.7	0.7		
çue	24	1.0	1.0	1.0	1.0		
hic	26	1.4	1.4	1.4	1.4		
Door thickness	28	1.9	1.9	1.9	1.9		
å	30	3.8	2.9	2.6	2.5		
	Minimum reveal (F)						

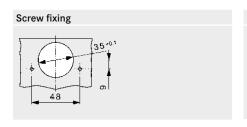
### **NOTES**

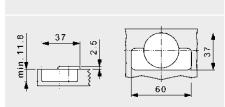
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

### **DRILLING PATTERNS**







## NEXIS SLIDE-ON 05/90/0 95° blind corner hinge (Door thicknesses up to 30 mm)



- For direct mounting on protruding post
- 95° opening angle
- Optimum reveals with door thicknesses up to 30 mm
- Soft-close compatible
- Short hinge arm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

### **ORDER INFORMATION**

Door overlay		Material		with	Item No.	
		Cup	Arm	spring	Slide-on Screw fixing	
Inset		Steel, nickel-plated	Zamak, nickel-plated		F016073 <b>027</b>	

### **SUITABLE MOUNTING PLATES**

Drilling pattern	Height	Material	Fixing	Hole spa-	ltem	No.
Drining pattern	Height	Material	TIAIII	cing	Screw fixing	
10-16 77 28 0 3.5	0	Zamak, natural	Wood screws	32	<b>F063</b> 073 <b>348</b>	

### **COVER CAP**

	Designation	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
R.C.	Soft-close Click-on set	<b>F069</b> 073 <b>714</b>

	Designation	Item No.
Ban	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>
	Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Click-on	284
Technical information	276

Assembly aids	358

All dimensions in millimetres



### **MOUNTING PLATE POSITION**

4

0

2

3

4

5

6

5

0

1

2

3

4

5

6

0

1

2

3

4

Cup distance

3

0

1

2

3

4

5

6

7

Door reveal

17

16

15

14

13

12

Mounting plate position (X)

MIN	1841			A I
IVITIN	HIVIL	IIVI K	FVE	$\Delta I$

### Cup distance 3 4 5 6 0.1 0.1 0.1 0.1 0.2 0.2 0.2 0.2 0.3 0.3 0.3 0.3 20 0.4 0.4 0.4 0.4 0.7 0.7 0.7 0.7 Door thickness 24 1.0 1.0 1.0 1.0 1.4 1.4 1.4 1.4 1.9 1.9 1.9 1.9 3.8 2.9 2.6 2.5

Minimum reveal (F)

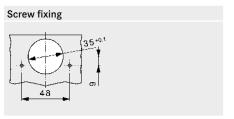
### **NOTES**

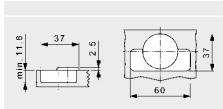
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

### **DRILLING PATTERNS**





270° single joint hinge (Door thicknesses 15 to 21 mm)



- 270° opening angle
- For door thicknesses from 15 to 21 mm
- For door overlay up to 16 mm
- With automatic hold-closed function
- 3-dimensional adjustment with appropriate mounting plate

### **ORDER INFORMATION**

Door overlay		Material		Door	Automatic	Item No.	
		Cup	Arm	thickness	hold-closed function	Slide-on Screw fixing	
Full overlay		Zamak, nickel-plated	Zamak, nickel-plated	T20 (15 – 21 mm)	-	F016073088	
				T17 (15 – 18 mm)	•	F016073090	

### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
Segan.	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>

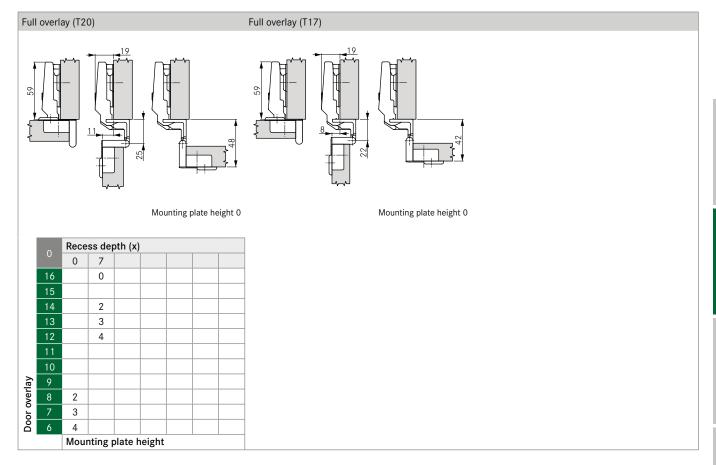
Designation	Item No.

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Pin	290
Technical information	276

Assembly aids	358

All dimensions in millimetres



### **NOTES**

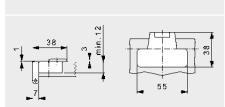
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

### **DRILLING PATTERNS**

# Screw fixing



270° single joint hinge (Door thicknesses 15 to 21 mm)



- 270° opening angle
- For door thicknesses from 15 to 21 mm
- For door overlay up to 16 mm
- With automatic hold-closed function
- 3-dimensional adjustment with
- appropriate mounting plate

### **ORDER INFORMATION**

			Material		Automatic	Item No.	
Door overlay		Cup	Arm	Cranking	hold-closed function	Slide-on Screw fixing	
Full overlay		Zamak, nickel-plated	Zamak, nickel-plated	0	•	<b>F016</b> 073 <b>084</b>	
Half overlay		Zamak, nickel-plated	Zamak, nickel-plated	8	•	<b>F016</b> 073 <b>095</b>	

### **COVER CAP**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
Spanne.	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

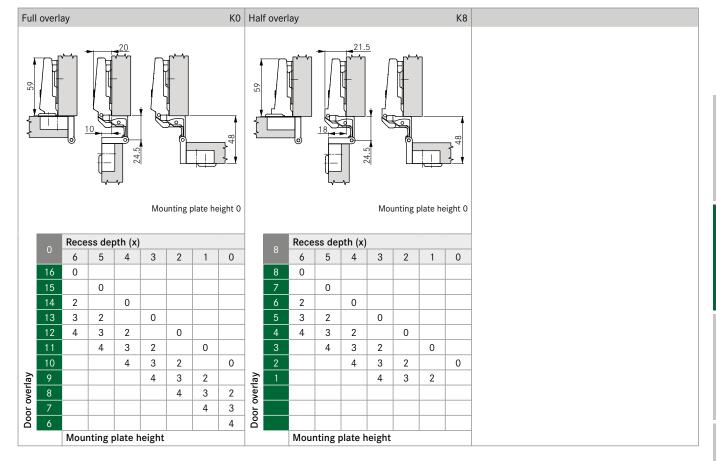
Designation	Item No.

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Pin	290
Technical information	276

Assembly aids	358

All dimensions in millimetres



### **NOTES**

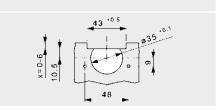
**Important**: Reveals were calculated for doors with a radius of 1 mm!

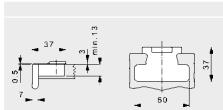
Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

### **DRILLING PATTERNS**

# Screw fixing





180° single-joint hinge (for rebated doors)



- 180° opening angle
- With visible nickel-plated finial
- For door thicknesses from 14 to 21 mm
- With automatic hold-closed function
- 3-dimensional adjustment with appropriate mounting plate

### **ORDER INFORMATION**

Door overlay		Mat	Material		Automatic	Item No.	
		Cup	Arm	Finials	hold-closed function	Slide-on Screw fixing	
		Zamak, nickel-plated	Zamak, nickel-plated	-		F016073 <b>099</b>	
Overlay		Zamak, brass, burnished	Zamak, brass, burnished	-	•	F016073 <b>098</b>	
		Zamak, nickel-plated	Zamak, nickel-plated		-	F016135457	
		Zamak, brass, burnished	Zamak, brass, burnished		•	F016073 <b>096</b>	
		Zamak, nickel-plated	Zamak, nickel-plated	0	•	F016073122	

### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

	Designation	Item No.
	Soft-close Pin	F069066528
Spage.	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>

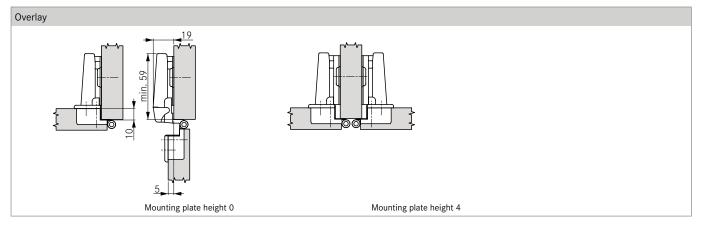
	Designation	Item No.

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Pin	290
Technical information	276

Assembly aids	358

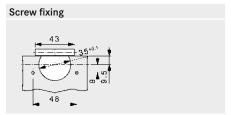
All dimensions in millimetres

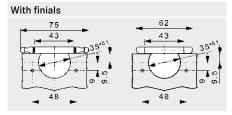


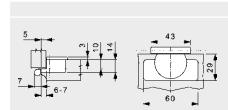
### NOTE

We recommend a trial fitting.

### **DRILLING PATTERNS**







## **NEXIS SLIDE-ON PCC**

Pie-cut corner hinge (for corner fitting)



- For connecting two corner cabinet doors
- For door thicknesses from 14 to 22 mm
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

### **ORDER INFORMATION**

Material		with	Item No.		
Cup	Arm		spring	Slide-on Screw fixing	
Zamak, nickel-plated	Zamak, nickel-plated			<b>F016</b> 073 <b>100</b>	

### **COVER CAP**

Designation	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	On request	<b>F069</b> 073 <b>570</b>

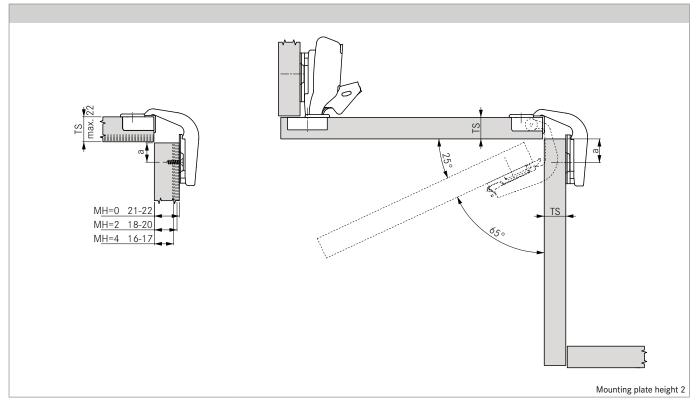
	Designation	Item No.
Separate Control of the Control of t	Countersunk wood screw Ø 3.5 x 15 mm	<b>F146</b> 073 <b>976</b>

Designation	Item No.

Nexis Slide-on mounting plates	270
Accessories	274

Technical information	276
Assembly aids	358

All dimensions in millimetres



### **DISTANCE TABLE**

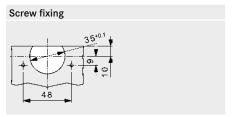
		Moun	Mounting plate height						
		0	2	4					
	16			25					
	17			24					
SS	18		22						
ue	19		21						
Door thickness	20		20						
or t	21	18							
ŏ	22	17							
	Distance (a)								

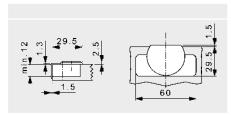
### **NOTES**

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

### **DRILLING PATTERNS**





95° hinge (Door thicknesses up to 19 mm)



- 95° opening angle
- Optimum reveals with door thicknesses up to 19 mm
- Suitable for small doors and doors with narrow frames
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

### **ORDER INFORMATION**

			Material		with	Item No.	
Door overlay		Cup	Arm	Cranking	spring	Slide-on Screw fixing	
Full overlay		Steel, nickel-plated	Steel, nickel-plated	0		<b>F016</b> 073 <b>049</b>	
Half overlay		Steel, nickel-plated	Zamak, nickel-plated	8		F016073 <b>051</b>	
Inset		Steel, nickel-plated	Zamak, nickel-plated	15		F016073 <b>052</b>	

### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	15	On request	<b>F069</b> 073 <b>669</b>

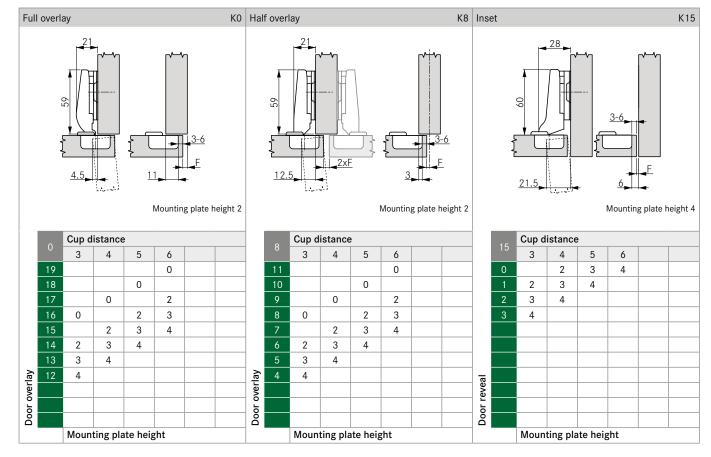
	Designation	Item No.
	Soft-close Pin	F069066528
E Day	Countersunk wood screw Ø 3.5 x 15 mm	F146073 <b>976</b>

	Designation	Item No.

Nexis Slide-on mounting plates	270
Accessories	274

Technical information	276
Assembly aids	358

All dimensions in millimetres



### **MINIMUM GAP**

		Cup d	istance	•		
		3	4	5	6	
	16	0.0	0.0	0.0	0.0	
	18	0.0	0.0	0.0	0.0	
	19	0.0	0.0	0.0	0.0	
	20	0.0	0.0	0.0	0.0	
SS	22	0.0	0.0	0.0	0.2	
çne						
hicl						
Door thickness						
ŏ						
		Minim	ium gaj	p		

### MINIMUM REVEAL

		Cup d	istance	е			
		3	4	5	6		
	16	1.0	1.0	1.0	1.0		
	18	1.7	1.6	1.5	1.5		
	19	2.7	2.5	2.2	2.2		
	20	3.4	2.9	2.5	2.3		
SS	22	5.2	4.6	4.1	3.7		
çue.							
hick							
Door thickness							
ŏ							
	Minimum reveal (F)						

### NOTES

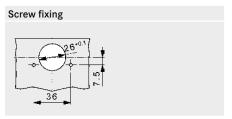
The minimum gap is the clearance required between the front edge of the cabinet and the closed door so that the door can open without hindrance.

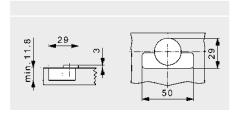
**Important:** The reveals were calculated for doors with a radius of 1 mm!

Hinge dimensions and reveal calculation with factory setting.

We recommend a trial fitting.

### **DRILLING PATTERNS**





## NEXIS SLIDE-ON 17 AL

95° aluminium frame hinge (Aluminium frame up to 20 mm)



- 95° opening angle
- Optimum reveals with aluminium frames up to 20 mm
- Hinge fits flush with the milled aluminium profile
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

### **ORDER INFORMATION**

	Mat	Material		with	Item No.	
Door overlay	Cup	Arm	Cranking	spring	Slide-on Screw fixing	
Full overlay	Zamak, nickel-plated	Steel, nickel-plated	0		<b>F016</b> 073 <b>053</b>	
Half overlay	Zamak, nickel-plated	Zamak, nickel-plated	8		<b>F016</b> 073 <b>054</b>	
Inset	Zamak, nickel-plated	Zamak, nickel-plated	15		<b>F016</b> 073 <b>055</b>	

### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	15	On request	<b>F069</b> 073 <b>669</b>

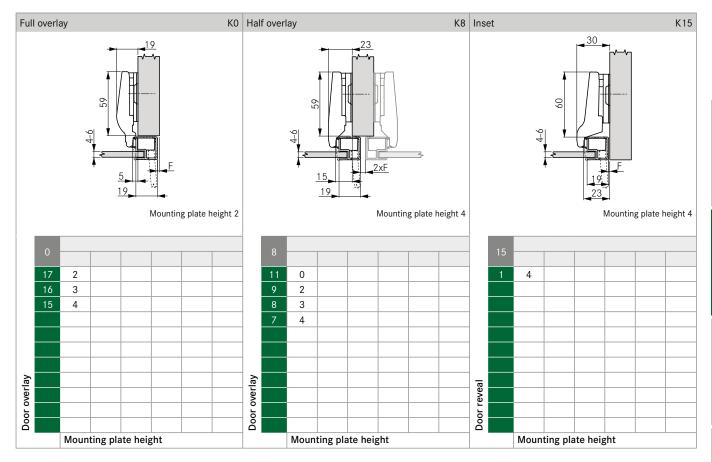
	Designation	Item No.
	Soft-close Pin	F069066528
W.	M 3 x 6 screw	F069073405

Designation	Item No.

Nexis Slide-on mounting plates	270
Accessories	274

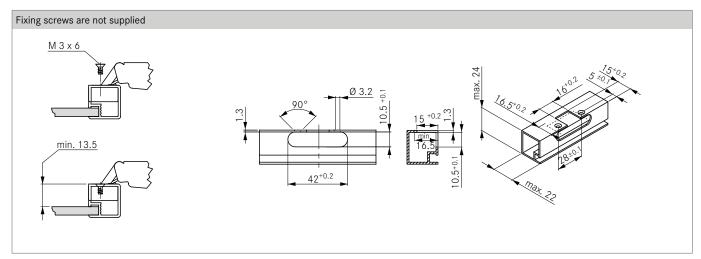
Technical information	276
Assembly aids	358

All dimensions in millimetres



### **INSTALLATION DIMENSIONS**

Hinge dimensions and reveal calculation with factory setting



## **NEXIS SLIDE-ON 17 GL**

95° glass door hinge (glass thicknesses from 4 to 6 mm)



- Glass door hinge, 26 mm cup
- For glass thicknesses from 4 to 6 mm
- 95° opening angle
- With self-closing mechanism (spring)
- 3-dimensional adjustment with appropriate mounting plate

### **ORDER INFORMATION**

	Material			with	Item No.	
Door overlay	Cup	Arm	Cranking	spring	Slide-on Screw fixing	
Full overlay	Plastic, black	Steel, nickel-plated	0		<b>F016</b> 073 <b>056</b>	
Half overlay	Plastic, black	Zamak, nickel-plated	8		<b>F016</b> 073 <b>057</b>	
Inset	Plastic, black	Zamak, nickel-plated	15	•	F016073 <b>058</b>	

### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0/8	On request	<b>F069</b> 073 <b>570</b>
	Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	15	On request	F069073669

### **DECORATIVE COVER CAPS**

Designation	Item No.
Nickel velour	<b>F069</b> 073 <b>420</b>
Nickel polished, eroded	F069073421
Brass polished, eroded	F069073422
Silver RAL 9006	F069073410
Black	F069073424

Designation	Item No.
Nickel velour	F069073425
Nickel polished, eroded	F069073414
Brass polished, eroded	<b>F069</b> 073 <b>427</b>
Silver RAL 9006	F069073417
Black	F069073428
Chrome finish	F069073419

	Designation	Item No.
	Soft-close Pin	F069066528

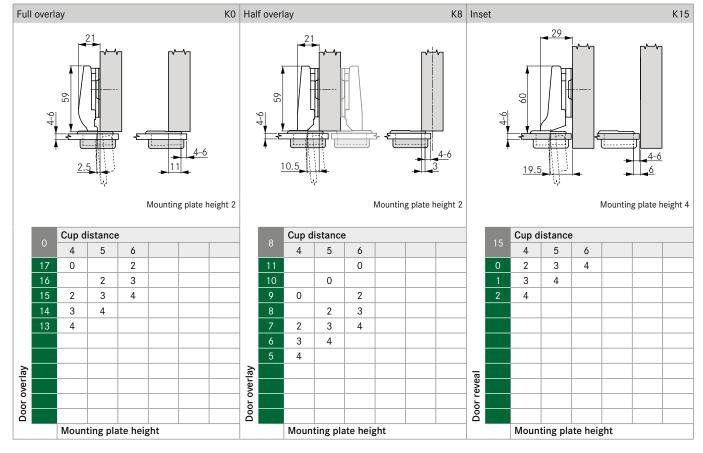
]	Designation	Item No.	

Nexis Slide-on mounting plates	270
Accessories	274

Soft-close Pin	290
Technical information	276

Assembly aids	358

All dimensions in millimetres



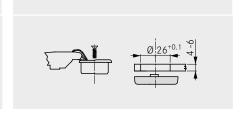
### **NOTE**

Hinge dimensions and reveal calculation with factory setting.

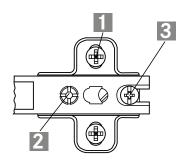
### **DRILLING PATTERNS**

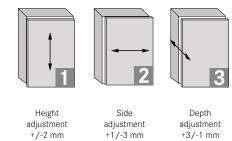
# 39

## 26\*0.1



### Mounting plates





All adjustments can be carried out independently of each other.

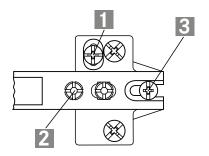
### **ORDER INFORMATION**

### CROSS MOUNTING PLATE, 2-POINT FIXING

For screw fixing		37/32	Height	Item No.
Steel, nickel-plated	A CONTRACTOR	37 Ø 3.5	0	F062073298
Fixing with wood screws     Fixing distance 37 mm	5 0 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	5 0 2 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	2	<b>F062</b> 073 <b>299</b>
Hole spacing 32 mm		4	<b>F062</b> 073 <b>300</b>	
Zamak, nickel-plated     Fixing with wood screws     Fixing distance 37 mm     Hole spacing 32 mm		37	8	F063073351

### CROSS MOUNTING PLATE, 2-POINT FIXING

With pre-assembled Euro screws	37/32	Height	Item No.
Steel, nickel-plated	37	0	F062073316
Fixing with pre-assembled     Euro screws     Fixing distance 37 mm		2	F062073317
Hole spacing 32 mm	9.5 ø 6.3x13.5	4	F062073318
<ul> <li>Zamak, nickel-plated</li> <li>Fixing with pre-assembled Euro screws</li> <li>Fixing distance 37 mm</li> <li>Hole spacing 32 mm</li> </ul>	37 5 10 26.3x13.5	8	F063073366









Height adjustment +/-2 mm

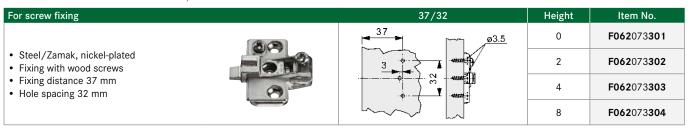
Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

### **ORDER INFORMATION**

### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING



### 2-PART CROSS MOUNTING PLATE, 3-POINT FIXING

For Euro screws	37/32	Height	Item No.
	37	0	<b>F062</b> 073 <b>307</b>
Steel/Zamak, nickel-plated	3 0 3.5	2	F062073308
Fixing with Euro screws     Fixing distance 37 mm     Hole spacing 32 mm	25 September 1	4	F062073309
	<b>T</b>	8	F062073310
	5 -	18	F062073311

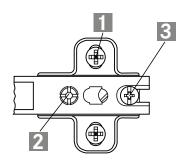
### 2-PART COMPACT PLATE, 3-POINT FIXING

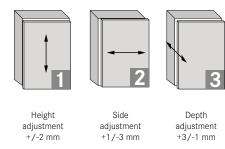
For screw fixing		37/32	Height	Item No.
Steel / Tamak nickel-plated		37 8.5	0	<b>F063</b> 073 <b>340</b>
<ul> <li>Steel/Zamak, nickel-plated</li> <li>Fixing with wood screws</li> <li>Fixing distance 37 mm</li> </ul>	33.0	2	<b>F063</b> 073 <b>342</b>	
Hole spacing 32 mm	pacing 32 mm		4	<b>F063</b> 073 <b>344</b>

### 2-PART COMPACT PLATE, 3-POINT FIXING

For Euro screws	37/32	Height	Item No.
Steel/Zamak, nickel-plated	37 8.5	0	<b>F063</b> 073 <b>360</b>
Steel/2amak, nickel-plated     Fixing with Euro screws     Fixing distance 37 mm     Hole spacing 32 mm		2	F063073361
	5	4	<b>F063</b> 073 <b>362</b>

### Mounting plates





All adjustments can be carried out independently of each other.

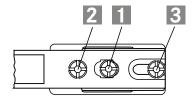
### **ORDER INFORMATION**

1-PART CROSS MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM

For screw fixing	28/32	Height	Item No.
Steel, nickel-plated     Fixing with wood screws     Fixing distance 20 mms	03.5	0	<b>F062</b> 073 <b>296</b>
Fixing distance 28 mm     Hole spacing 32 mm     Height adjustment via slot	T C C C C C C C C C C C C C C C C C C C	4	<b>F062</b> 073 <b>297</b>

### 1-PART CROSS MOUNTING PLATE, 2-POINT FIXING, FIXING DISTANCE 28 MM

With pre-assembled Euro screws	28/32	Height	Item No.
Steel, nickel-plated     Fixing with pre-assembled	28 14 03.5	0	F062073313
Euro screws • Fixing distance 28 mm		2	F062073314
Hole spacing 32 mm     Height adjustment via slot	5 10 06 3x13.5	4	F062073315









Height adjustment +/-2 mm

Side adjustment +1/-3 mm

Depth adjustment +3/-1 mm

All adjustments can be carried out independently of each other.

### **ORDER INFORMATION**

### 1D LINEAR MOUNTING PLATE, 2-POINT FIXING

For screw fixing		Height	Item No.
	ø 3.5	0	<b>F063</b> 073 <b>336</b>
Steel/Zamak, nickel-plated     Fixing with wood screws     Height adjustment	13.5	2	<b>F063</b> 073 <b>337</b>
		4	F063073338

Accessories

### **COVER CAPS**

	Designation	Cranking	Imprinted/Embossed	Item No.
	Hinge arm cover cap, steel, long, nickel-plated, not imprinted	0	On request	<b>F069</b> 073 <b>548</b>
	Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
	Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>
	Hinge arm cover cap, plastic, black, Soft-close compatible	-	-	<b>F069</b> 073 <b>534</b>
8	Slide-on hinge cup cover cap, steel, nickel-plated, not imprinted	-	-	<b>F069</b> 073 <b>687</b>

### **OPENING ANGLE REDUCTION CLIPS**

	Designation		Item No.
(3)	85° opening angle reduction clip for 110° standard door hinge. Prevents the door from colliding with kitchen unit fronts or walls (when fitted at corners). Plastic, black		<b>F069</b> 135 <b>032</b>
	120° opening angle reduction clip for 170° wide-angle hinge. Prevents inset doors from colliding with the cabinet. Plastic, black		F069073402

### **FIXING SCREWS**

	Designation			Item No.
		L = 10.5		F146073979
	Euro screw, nickel-plated, ∅ 6.3 mm	L = 13.5		<b>F069</b> 135 <b>297</b>
	Countersunk wood screw, nickel-plated, Ø 3.5 mm	L = 15	15 15	F146073 <b>97</b> 6
(A)	Steel housing fixing screw for aluminium frame hinge, nickel-plated. M 3 x 6 screw	L = 6	6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	<b>F069</b> 073 <b>405</b>

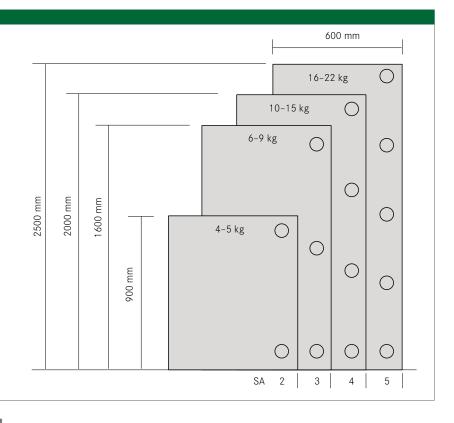
### **Technical information**

### NUMBER OF HINGES PER DOOR

## Description This is determined by the door height, door weight, quality of the material

and the fixing of the cup and mounting plate. The load and height data refer to 600 mm standard door widths.

Hinges with Ø 26 mm housings have been tested with a door width of 450 mm. In case of doubt, the number of hinges should be determined with a trial fitting.



### DOOR REVEAL AND MINIMUM REVEAL

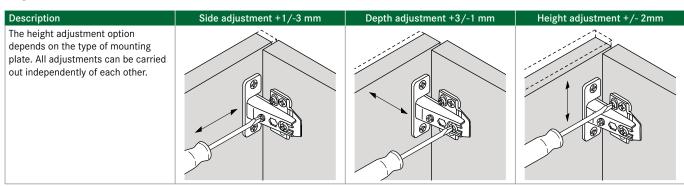
Description

The reveal is the distance between two doors or between the door and the cabinet side wall.

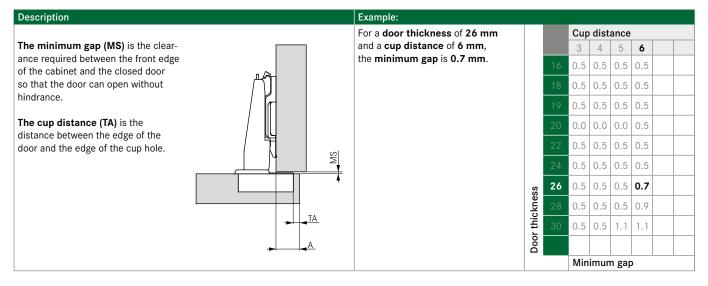
The minimum reveal (F) is the clearance required between two doors or between door and side wall so that the door can open without hindrance.

Minimum reveal table								Achievable reveal with inset door								
The width of reveal required depends			Cup	dist	ance	,		The table shows the achievable reveal			Cup	dist	ance			
on the thickness of the door.			3	4	5	6		width for inset doors, depending on			3	4	5	6		
	the cup distance and mounting plate				2		4									
Example: For a 18 mm thick door and a		18	0.2	0.2	0.2	0.2		height.		1	2		4			
cup distance of 6 mm the reveal required is 0.2 mm.		19	0.3	0.3	0.3	0.3		Example: For a cup distance of 4 mm and		2		4				
		20	0.4	0.4	0.4	0.4		a mounting plate height of 4 mm								
Important Reveals were calculated for doors	2	22	0.7	0.7	0.7	0.7		the reveal is 2 mm.								
with a radius of 1 mm! Hinge dimen-	SS	24	1.0	1.0	1.0	1.0										
sions and reveal calculation with factory setting.	thickness	26	1.4	1.4	1.4	1.4			reveal							
Ma management a trial fitting		28	1.9	1.9	1.9	1.9										
We recommend a trial fitting.	g. 30 3.8 2.9 2.6 2.5	Door														
			Min	imur	n rev	eal (	F)				Μοι	ıntin	g pla	te he	ight	

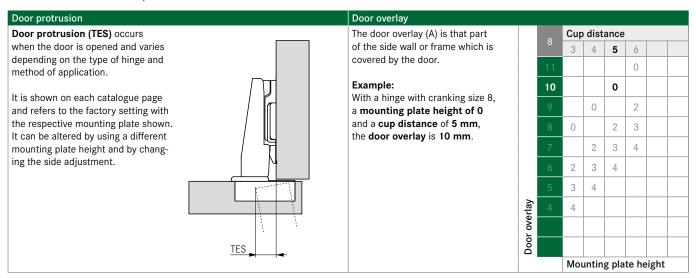
### **ADJUSTMENTS**



### MINIMUM GAP - CUP DISTANCE



### DOOR PROTRUSION / DOOR OVERLAY



### Technical information

### OPTIONS FOR CHANGING THE DOOR OVERLAY

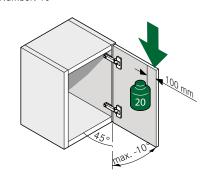
By selecting the cranking		By using a mounting plate with a different height
Full overlay (cranking 0)		Full overlay
The door overlay (A) is the cup overlay (TAS/factory setting) plus the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TAS A	Hinge with 0 cranking and mounting plate height 0
Half overlay (cranking 8)		Half overlay
The door overlay (A) is the cup overlay (TAS/factory setting) plus the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TAS TA	Hinge with 0 cranking and mounting plate height 8
Inset (cranking 15)		Inset
There is no door overlay.  The reveal (F) between the cabinet side wall and the door depends on the mounting plate height (MH) and the cup distance (TA).  The dimensions are shown in a table on the respective catalogue page.	TES TA	Hinge with 0 cranking and mounting plate height 18

### **TEST CRITERIA FOR HINGES**

### Functional test

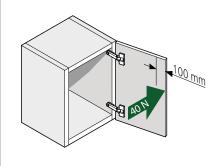
**Static load - vertical** Additional load: 20 kg Opening angle: max. -10°

Number: 10



### Static load – horizontal

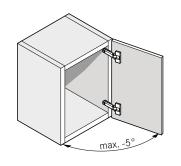
Force: 40 N Number: 10



### **Endurance test**

Opening angle: max. -5°

Open and close movements: 100,000

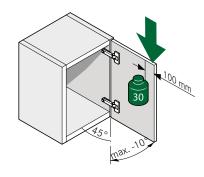


### Overload testing

### Vertical

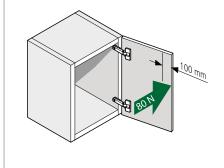
Additional load: 30 kg Opening angle: max. -10°

Number: 10



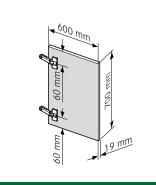
### Horizontal Force: 80 N

Number: 10



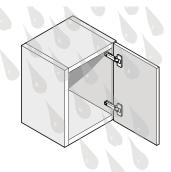
### Test door

Weight approx. 5.2 kg



### Salt spray and humidity test

Based on DIN ISO 9227 and DIN 6270-2





NEXIS SOFT-CLOSE

This unique hinge damping system gently slows down the movement and closes the furniture door softly and quietly. Convenient, quiet and can be retrofitted.





Comfort is a question of technology: Soft-close – the unique damping system for furniture doors sets the standard.

Soft-close can be inserted securely and without tools into the hinges of the various hinge series, either straight away or at a later date. Quick, reliable and completely tool-free. The movement is gently slowed down and the furniture door closes softly and quietly — a perfect balance of form and function. The number of Soft-close dampers per door depends on its size and weight.

## **SOFT-CLOSE FOR NEXIS**

Damping system suitable for retrofitting to all Nexis hinge systems.

Product designation	Application	Page
Soft-close Impresso	Nexis Impresso hinges (95°, 100°, 110° and 125°)	282
Soft-close Click-on	Nexis Click-on and Slide-on hinges (95°, 100°, 110° and 125°)	284
170° Soft-close	Nexis wide-angle hinges 170°	286
Soft-close Mirro	Nexis Click-on Mirro hinges	288
Soft-close Pin	Pneumatic damper for doors	290

Assembly aids	358
---------------	-----

## **SOFT-CLOSE IMPRESSO**

For Nexis Impresso 95°, 100°, 110° and 125° hinges



- Tool-free installlation can also be retrofitted
- No additional drilling of the cabinet or door
- Damping levels can be individually adjusted
- Damping system to be used with hinges from the Nexis Impresso series

### **ORDER INFORMATION**

Soft-close Impresso set	Item No.
<ul> <li>1 set includes:</li> <li>1 Soft-close adapter for Nexis Impresso hinges</li> <li>1 Soft-close damper</li> <li>2 cover caps</li> </ul>	<b>F069</b> 073 <b>728</b>

Soft-close Impresso adapter	Item No.
Soft-close Impresso adapter for Nexis Impresso hinges	<b>F069</b> 073 <b>726</b>

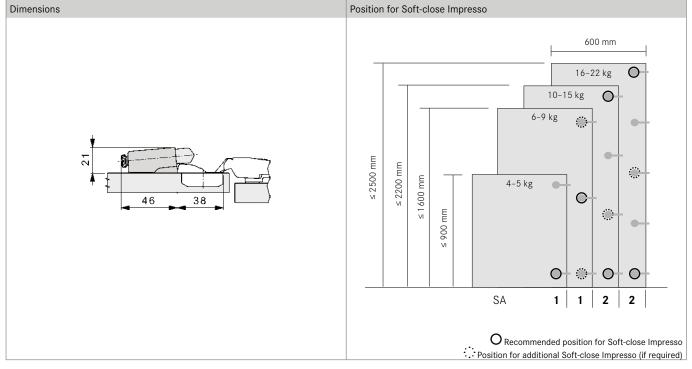
Soft-close damper		Item No.
Soft-close damper for Soft-close Impresso adapter	Table 1	F069073 <b>701</b>

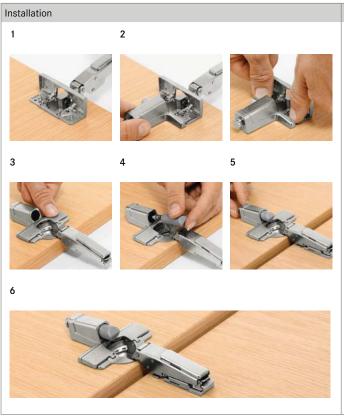
### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	<b>F069</b> 073 <b>669</b>

Nexis Impresso	125

All dimensions in millimetres





### Soft-close Impresso - quick and easy to fit

- 1 Remove door from cabinet and open hinge cup cover.
- 2 Place Soft-close Impresso adapter level onto both matching parts in the hinge cup, ensure proper fit and press down firmly.
- 3 Close hinge cup cover and press down fully. Adapter must make full contact with the door.
- 4 Fully insert damper into the adapter opening, with the flat side facing downwards.
- 5 Re-hang the door and, if required, adjust the damping level via the adjustment screw.
- 6 If not already in place, fit the short hinge arm cover cap (supplied with the set).

### **NOTES**

When fitting GRASS furniture hardware, the installation instructions supplied with the applicable sales literature must be observed in detail, otherwise the company cannot accept liability.

If you require further information relating to installation and assembly, please contact one of our factories directly.

We thank you for your understanding.

### **LEGEND**

SA Number of hinges

## **SOFT-CLOSE CLICK-ON**

For Nexis Click-on and Slide-on 95°, 100°, 110° and 125° hinges



- Tool-free installlation can also be retrofitted
- No additional drilling of the cabinet or door
- Damping levels can be individually adjusted
- Damping system to be used with hinges from the Nexis Click-on and Nexis Slide-on series

### **ORDER INFORMATION**

Soft-close Click-on set	Item No.
set includes:     1 Soft-close adapter with pre-assembled Soft-close damper for Nexis Click-on and Nexis Slide-on hinges     1 hinge cup cover cap     2 cover caps	<b>F069</b> 073 <b>714</b>

Soft-close adapter	Item No.
Soft-close adapter incl. pre-assembled Soft-close damper for Nexis Click-on and Nexis Slide-on hinges	F069073 <b>715</b>

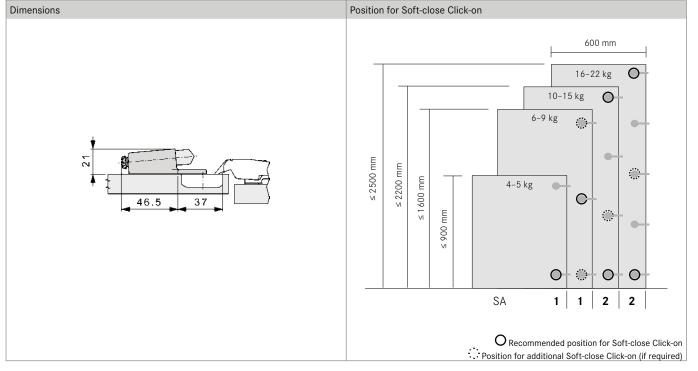
### **COVER CAPS**

Designation	Cranking	Imprinted/Embossed	Item No.
Hinge arm cover cap, steel, short, nickel-plated, not imprinted, Soft-close compatible	0	On request	<b>F069</b> 073 <b>570</b>
Hinge arm cover cap, steel, open, nickel-plated, not imprinted, Soft-close compatible	8/15	On request	F069073669

Designation	Item No.		Designation	Item No.
Hinge cup cover cap, steel, nickel-plated, not imprinted	<b>F069</b> 073 <b>687</b>			

Nexis Click-on	167		

All dimensions in millimetres





### Soft-close Click-on - quick and easy to fit

- 1 Hinges with 0 cranking: remove hinge arm cover cap (if fitted).
- 2 Insert Soft-close Click-on adapter, engaging the two small hooks at a slight angle in the recesses underneath the hinge cup.
- 3 Press down both sides of the adapter simultaneously, until it engages with an audible click.
- 4 If required, fit short hinge arm cover cap (supplied with the set).
- 5 If required, the adjustment screw can be used to finely adjust the Soft-close Click-on to different opening angles and cranking.
- 6 The cover cap (supplied with the set) for hinges without Soft-close Click-on or Slide-on is used to ensure a uniform appearance.

### NOTES

When fitting GRASS furniture hardware, the installation instructions supplied with the applicable sales literature must be observed in detail, otherwise the company cannot accept liability.

If you require further information relating to installation and assembly, please contact one of our factories directly.

We thank you for your understanding.

### **LEGEND**

SA Number of hinges

## 170° SOFT-CLOSE

For Nexis wide-angle hinges 170°



- For Nexis Impresso, Nexis Click-on and Nexis Slide-on 170° wide-angle hinges
- Tool-free installlation can also be retrofitted
- No additional drilling of the cabinet or door
- Damping levels can be individually adjusted

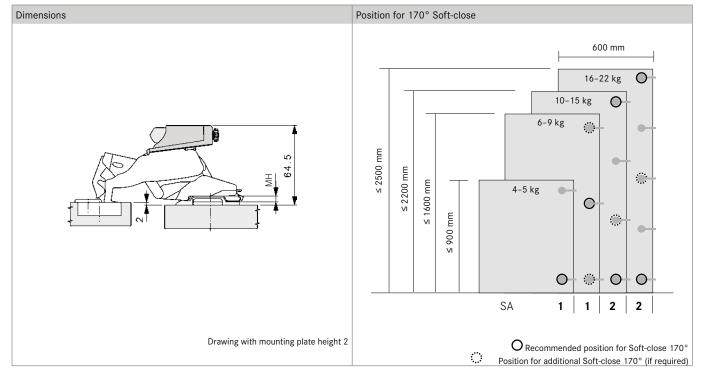
### **ORDER INFORMATION**

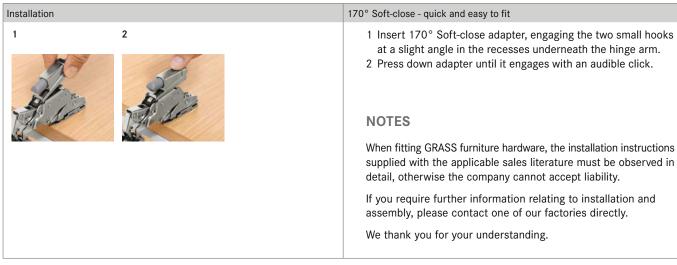
170° Soft-close	Item No.
Soft-close adapter for Nexis Impresso, Nexis Click-on and Nexis Slide-on 170° wide-angle hinge with pre-assembled Soft-close damper	F069073 <b>729</b>

Nexis Impresso	125
Nexic Click-on	167

Nexis Slide-on	231	

All dimensions in millimetres



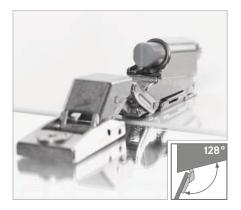


### **LEGEND**

MH Mounting plate height SA Number of hinges

## **SOFT-CLOSE MIRRO**

For Nexis Click-on Mirro hinges



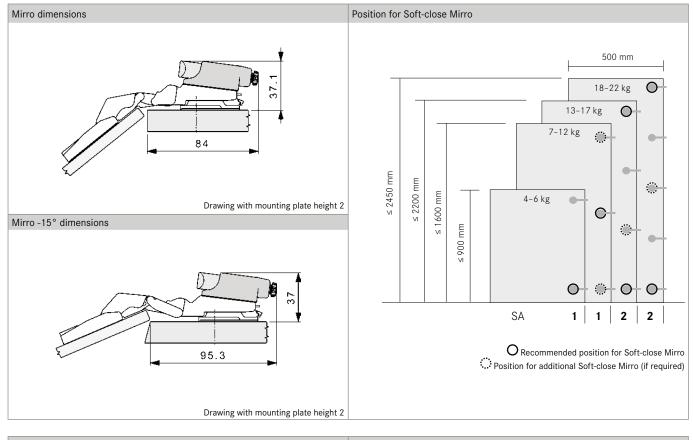
- For Nexis Click-on Mirro and Mirro -15° hinges
- Tool-free installlation can also be retrofitted
- No additional drilling of the cabinet
- Damping levels can be individually adjusted

### **ORDER INFORMATION**

Soft-close Mirro	Item No.
Soft-close adapter with pre-assembled Soft-close damper for Nexis Click-on Mirro and Mirro -15° hinges	<b>F069</b> 073 <b>711</b>

Nexis Slide-on	231
Nexis Click-on Mirro 07/-15	214

All dimensions in millimetres



#### Installation

2





#### Soft-close Mirro - quick and easy to fit

- 1 Insert Soft-close Mirro adapter engaging the hook into the recess underneath the hinge arm.
- 2 Push the adapter back until it engages with an audible click.

#### **NOTES**

When fitting GRASS furniture hardware, the installation instructions supplied with the applicable sales literature must be observed in detail, otherwise the company cannot accept liability.

If you require further information relating to installation and assembly, please contact one of our factories directly.

We thank you for your understanding.

#### **LEGEND**

SA Number of hinges

# **SOFT-CLOSE PIN**

## Pneumatic damper for doors



- Suitable for all door sizes, shapes and materials
- Can also be retrofitted
- For insertion into a drill hole or for fitting with adapter plate

Soft-close Pin	For drilling	Item No.
<ul> <li>Hole drilled into cabinet front edge</li> <li>For perfect appearance</li> <li>Housing: plastic, anthracite</li> <li>Piston: light grey</li> </ul>	10 <sup>-62</sup> 1.0	<b>F069</b> 066 <b>528</b>

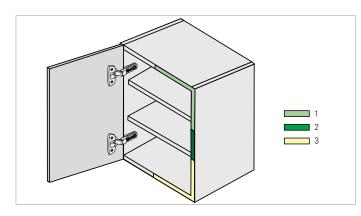
Adapter plate for line hole drilling	For Euro screws	Item No.
<ul> <li>Suitable for hole spacing 28 mm and 37 mm</li> <li>Fixing with Euro screws (6.3 x 13.5)</li> <li>Plastic, light grey</li> </ul>	32	F069063 <b>310</b>

Frame adapter plate	For screw fixing	Item No.
<ul> <li>For quick retrofit installation</li> <li>Fixing with wood screws (3.5 x 13)</li> <li>Plastic, light grey</li> </ul>	9.5	F069073697

Linear adapter plate	For screw fixing	Item No.
<ul> <li>Design solution – also in conjunction with inset doors</li> <li>Fixing with wood screws (3.5 x 13)</li> <li>Plastic, light grey</li> </ul>	32 17	F069073696

Nexis Impresso	125
Nexis Click-on	167

Nexis Slide-on	231
Special hinges	307



- Possible damper positions when fitting to a standard door:
  - 1 good position
  - 2 optimum position
  - 3 possible position
- For larger doors we recommend the installation of an additional damper.

#### **ORDER INFORMATION**

Drilling jig for adapter plates and drill-in damper		Item No.
<ul> <li>The GRASS drilling jig for Soft-close can be used for drilling all adapter plate versions and the drill-in damper</li> <li>Note: Drill bits are not supplied!</li> </ul>	0 10mm / min. 60mm BT	F14609547 <b>0</b>

Pilot drill bit	Item No.
• Ø 3.5 mm	F146035692

Pilot drill bit with stop ring	Item No.
• Ø 10 mm	F146038823

#### **LEGEND**

BT Drilling depth





**NEXIS** TIPMATIC

Tipmatic opens handle-free furniture doors elegantly and conveniently. Available as the Tipmatic Pin or as the high-quality Tipmatic Plus solution.

Opening furniture doors mechanically: gently tapping the handle-free door is enough – it then opens as if by magic.

The architecture of modern furniture appeals with large surfaces, streamlined design and refreshing simplicity of form. Minimalism and understated elegance are the trends of our time. It follows that furniture designers are increasingly focusing on movement systems without handles or grip recesses. Tipmatic offers optimum design options for enhancing the appearance and design of these items of furniture. Tipmatic – the convenient design solution for hinged doors.

Tipmatic and Tipmatic Plus – the exclusive solution for handle-free furniture doors.

**Tipmatic Plus** consists of a combination of the hold-closed unit and the ejector element. It is not necessary to insert special hinges with a special opening spring. Fitting Tipmatic Plus to hinges is easy – retrofitting is also possible.

**Tipmatic** comprises two elements: the pin-shaped Tipmatic Pin and the magnetic counterpart in the door. The Tipmatic Pin is almost fully concealed.

## **TIPMATIC FOR NEXIS**

The mechanical opening system for handle-free furniture doors. Gently tapping the door is enough – furniture doors then open as if by magic.

Product designation	Application	Page
Tipmatic Plus Impresso set	Nexis Impresso hinges without self-closing mechanism	294
Tipmatic Plus Click-on	Nexis Click-on hinges without self-closing mechanism	296
170° Tipmatic Plus	170° wide-angle hinges without self-closing mechanism	298
Tipmatic Plus Mirro	Nexis Click-on Mirro and Mirro -15° hinges without self-closing mechanism	300
Tipmatic Pin	Handle-free wood/aluminium frame doors and glass/mirror doors	302

Assembly aids	304
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# **TIPMATIC PLUS IMPRESSO**

For Nexis Impresso hinges without self-closing mechanism

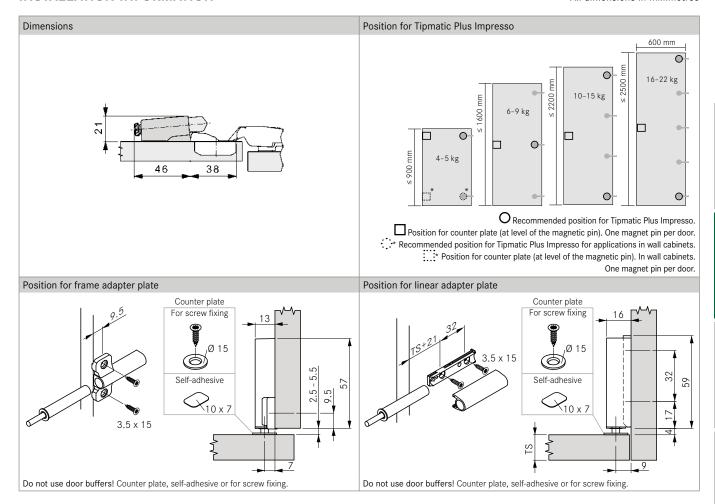


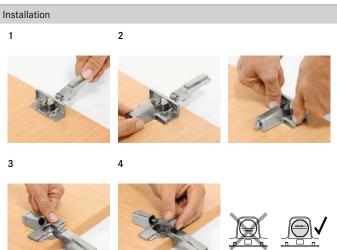
- Doors open by gently tapping the front, in a wide opening angle
- Compatible with hinges from the Nexis Impresso series without self-closing mechanism
- Can also be retrofitted thanks to easy installation

Tipmatic Plus Impresso set	Item No.
set includes:         1 Tipmatic Plus Impresso adapter         1 Tipmatic Plus ejector         1 counter plate, self-adhesive         1 counter plate for screw fixing, inc. screw         1 magnetic pin	F069135014
Tipmatic Plus Impresso adapter	Item No.
Tipmatic Plus Impresso adapter for Nexis Impresso hinges	F069135013
Tipmatic Plus ejector	Item No.
Tipmatic Plus ejector for Tipmatic Plus Impresso adapter	<b>F069</b> 135 <b>060</b>
Linear adapter plate for magnetic pin	Item No.
<ul> <li>Design solution, also in conjunction with inset doors</li> <li>Fixing with wood screws (Ø 3.5 x 13 mm)</li> </ul>	<b>F069</b> 073 <b>696</b>
Frame adapter plate for magnetic pin	Item No.
<ul> <li>For quick retrofit installation</li> <li>Fixing with wood screws (Ø 3.5 x 13 mm)</li> </ul>	<b>F069</b> 073 <b>697</b>
Magnetic pin and counter plates	Item No.
1 set includes:  1 magnetic pin 1 counter plate, self-adhesive 1 counter plate for screw fixing, inc. screw	<b>F069</b> 135 <b>396</b>

Nexis Impresso	125		

All dimensions in millimetres







#### Tipmatic Plus Impresso - quick and easy to fit

- 1 Remove door from the cabinet, take off hinge arm cover cap (if fitted) and open the hinge cup cover.
- 2 Place Tipmatic Plus Impresso adapter level onto both matching parts in the hinge cup, ensure proper fit and press down firmly.
- 3 Close hinge cup cover and press down fully.

  Adapter must make full contact with the door.
- 4 Fully insert Tipmatic Plus ejector into the adapter opening, with
- the flat side facing downwards.
- 5 Clip the door back on to the mounting plates, adjust the front gap, replace hinge arm cover cap (if available).

#### **NOTES**

Tipmatic Plus Impresso is only suitable for hinges without self-closing mechanism.

For framed doors we recommend Tipmatic Plus Click-on.

Before attaching the self-adhesive plate, ensure that the surface is clean and free from grease.

GRASS does not give any warranty if Tipmatic Plus is used with a different hold-closed system. When fitting GRASS furniture hardware, the installation instructions supplied with the applicable sales literature must be observed in detail, otherwise the company cannot accept liability. If you require further information relating to installation and assembly, please contact one of our factories directly. We thank you for understanding.

# **TIPMATIC PLUS CLICK-ON**

For Nexis Click-on hinges without self-closing mechanism

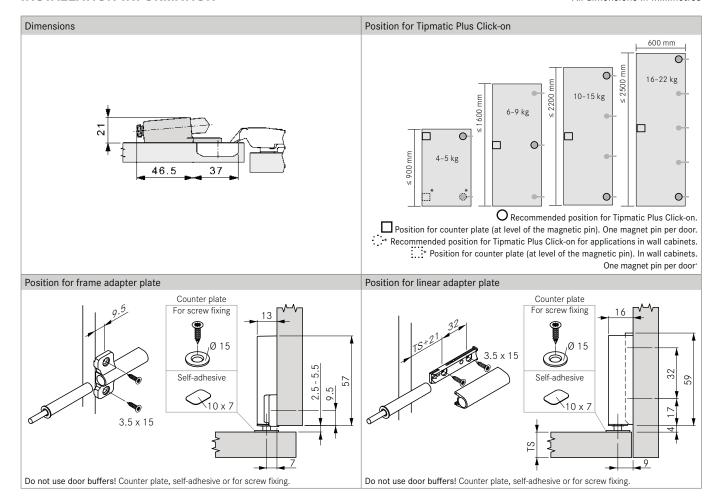


- Doors open by gently tapping the front, in a wide opening angle
- Compatible with hinges from the Nexis Click-on series without self-closing mechanism
- Can also be retrofitted thanks to easy installation

Tipmatic Plus Click-on set	Item No.
1 set includes:  1 Tipmatic Plus Click-on adapter  1 Tipmatic Plus ejector  1 counter plate, self-adhesive  1 counter plate for screw fixing, inc. screw  1 magnetic pin	F069073 <b>752</b>
Tipmatic Plus Click-on adapter	Item No.
Tipmatic Plus Click-on adapter for Nexis Click-on hinges	F069073 <b>751</b>
Tipmatic Plus ejector	Item No.
Tipmatic Plus ejector for Tipmatic Plus Click-on adapter	<b>F069</b> 135 <b>060</b>
Linear adapter plate for magnetic pin	Item No.
Design solution, also in conjunction with inset doors     Fixing with wood screws (Ø 3.5 x 13 mm)	<b>F069</b> 073 <b>696</b>
Frame adapter plate for magnetic pin	Item No.
For quick retrofit installation     Fixing with wood screws (Ø 3.5 x 13 mm)	<b>F069</b> 073 <b>697</b>
Magnetic pin and counter plates	Item No.
1 set includes:  1 magnetic pin 1 counter plate, self-adhesive 1 counter plate for screw fixing, inc. screw	<b>F069</b> 135 <b>396</b>

Nexis Click-on	167	
Nexis Slide-on	231	

All dimensions in millimetres

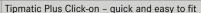












- 1 Remove hinge arm cover cap (if fitted).
- 2 Insert Tipmatic Plus Click-on adapter, engaging the two small hooks at a slight angle in the recesses underneath the hinge cup.
- 3 Press down both sides of the adapter simultaneously, until it engages with an audible click.
- 4 Fully insert Tipmatic Plus ejector into the adapter opening, with the flat side facing downwards.
- 5 Adjust the front gap, replace hinge arm cover cap (if available).









#### **NOTES**

Tipmatic Plus Click-on is only suitable for hinges without self-closing mechanism.

Before attaching the self-adhesive plate, ensure that the surface is clean and free from grease.

GRASS does not give any warranty if Tipmatic Plus is used with a different hold-closed system.

When fitting GRASS furniture hardware, the installation instructions supplied with the applicable sales literature must be observed in detail, otherwise the company cannot accept liability. If you require further information relating to installation and assembly, please contact one of our factories directly. Thank you for your understanding.

# 170° TIPMATIC PLUS

## For 170° wide-angle hinges without self-closing mechanism



- Doors open by gently tapping the front, in a wide opening angle
- For 170° Nexis Impresso wide-angle hinges without self-closing mechanism
- For 170°Nexis Click-on wide-angle hinges without self-closing mechanism
- Can also be retrofitted thanks to easy installation

170° Tipmatic Plus set	Item No.
set includes:     1 170° Tipmatic Plus adapter     1 Tipmatic Plus ejector     1 counter plate, self-adhesive     1 counter plate for screw fixing, inc. screw     1 magnetic pin	<b>F069</b> 135 <b>019</b>

Tipmatic Plus Click-on adapter	Item No.
170° Tipmatic Plus adapter for Nexis Impresso and 170° Nexis Click-on wide-angle hinges	<b>F069</b> 135 <b>017</b>

Tipmatic Plus ejector	Item No.
Tipmatic Plus ejector for 170° Tipmatic Plus adapter	<b>F069</b> 135 <b>060</b>

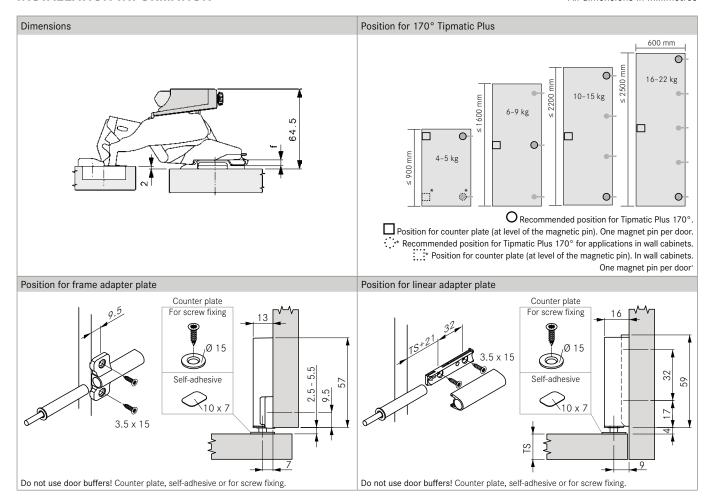
Linear adapter plate for magnetic pin	Item No.
<ul> <li>Design solution, also in conjunction with inset doors</li> <li>Fixing with wood screws (Ø 3.5 x 13 mm)</li> </ul>	<b>F069</b> 073 <b>696</b>

Frame adapter plate for magnetic pin	Item No.
<ul> <li>For quick retrofit installation</li> <li>Fixing with wood screws (Ø 3.5 x 13 mm)</li> </ul>	<b>F069</b> 073 <b>697</b>

Magnetic pin and counter plates	Item No.
<ul> <li>1 set includes:</li> <li>1 magnetic pin</li> <li>1 counter plate, self-adhesive</li> <li>1 counter plate for screw fixing, inc. screw</li> </ul>	<b>F069</b> 135 <b>396</b>

Nexis Impresso 65	134	Nexis Slide-on 65	240
Nexis Click-on 65	176		

All dimensions in millimetres





#### 170° Tipmatic Plus- quick and easy to fit

- 1 Fully insert Tipmatic Plus ejector into the adapter opening, with the flat side facing downwards. Insert adapter, engaging the two small hooks at a slight angle in the recesses underneath the hinge arm.
- 2 Press down the Tipmatic Plus  $170^{\circ}$  adapter until it engages with an audible click.

#### **NOTES**

170° Tipmatic Plus is only suitable for hinges without self-closing mechanism.

Before attaching the self-adhesive plate, ensure that the surface is clean and free from grease.

GRASS does not give any warranty if Tipmatic Plus is used with a different hold-closed system.

When fitting GRASS furniture hardware, the installation instructions supplied with the applicable sales literature must be observed in detail, otherwise the company cannot accept liability. If you require further information relating to installation and assembly, please contact one of our factories directly.

Thank you for your understanding.

# **TIPMATIC PLUS MIRRO**

## For Nexis Click-on Mirro hinges without self-closing mechanism



- Doors open by gently tapping the front, in a wide opening angle
- For Nexis Mirro and Nexis Mirro -15° hinges without self-closing mechanism
- Can also be retrofitted thanks to easy installation

ORDER INFORMATION	
Tipmatic Plus Mirro set	Item No.
<ul> <li>1 set includes:</li> <li>1 Tipmatic Plus Mirro adapter</li> <li>1 Tipmatic Plus ejector</li> <li>1 counter plate, self-adhesive</li> <li>1 magnetic pin</li> </ul>	<b>F069</b> 073 <b>746</b>
Tipmatic Plus Mirro adapter	Item No.
Tipmatic Plus Mirro adapter for Nexis Click-on Mirro hinges	F069135 <b>304</b>

Tipmatic Plus ejector	Item No.
Tipmatic Plus ejector for Tipmatic Plus Mirro adapter	<b>F069</b> 135 <b>060</b>

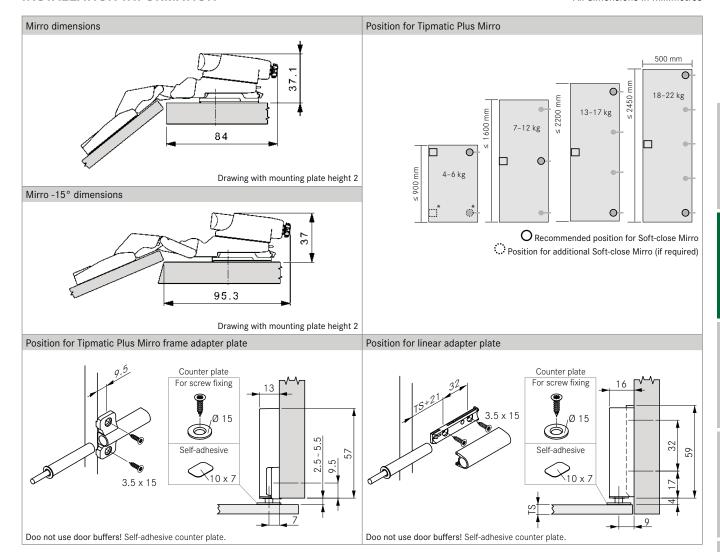
Linear adapter plate for magnetic pin	Item No.
<ul> <li>Design solution, also in conjunction with inset doors</li> <li>Fixing with wood screws (Ø 3.5 x 13 mm)</li> </ul>	<b>F069</b> 073 <b>696</b>

Frame adapter plate for magnetic pin	Item No.
<ul> <li>For quick retrofit installation</li> <li>Fixing with wood screws (Ø 3.5 x 13 mm)</li> </ul>	<b>F069</b> 073 <b>697</b>

Magnetic pin and counter plate	Item No.
<ul> <li>1 set includes:</li> <li>1 magnetic pin</li> <li>1 counter plate, self-adhesive</li> <li>1 counter plate for screw fixing, inc. screw</li> </ul>	<b>F069</b> 135 <b>396</b>

Nexis Click-on 07 Mirro	212	
Nexis Click-on 07/-15° Mirro	214	

All dimensions in millimetres





1





2





#### Tipmatic Plus Mirro - quick and easy to fit

- 1 Fully insert Tipmatic Plus ejector into the adapter opening, with the flat side facing downwards.
  Insert adapter, engaging the two small hooks at a slight angle in the recesses underneath the hinge arm.
- 2 Push the Tipmatic Plus Mirro adapter back until it engages with an audible click.

#### NOTES

Tipmatic Plus Mirro is only suitable for hinges without self-closing mechanism.

Before attaching the self-adhesive plate, ensure that the surface is clean and free from grease.

GRASS does not give any warranty if Tipmatic Plus is used with a different hold-closed system. When fitting GRASS furniture hardware, the installation instructions supplied with the applicable sales literature must be observed in detail, otherwise the company cannot accept liability. If you require further information relating to installation and assembly, please contact one of our factories directly. We thank you for your understanding.

# **TIPMATIC**

### For handle-free wood/aluminium frame doors and glass/mirror doors



- Doors open to a convenient opening angle by gently tapping the front
- All hinges without self-closing mechanism can be used
- Wide catching range of magnet ensures reliable door closing
- The front gap can be adjusted between 2.5 and 5.5 mm using the integrated, self-locking and toolless depth adjustment
- Installation in the front edge of the cabinet or using an adapter plate

Tipmatic Pin	For drilling	Item No.
Hole edge cover 1 mm     Hole drilled into cabinet front edge     Plastic RAL 7036, platinum grey     Includes self-adhesive plate, screw-on plate and screw	min. 60	<b>F069</b> 135 <b>396</b>

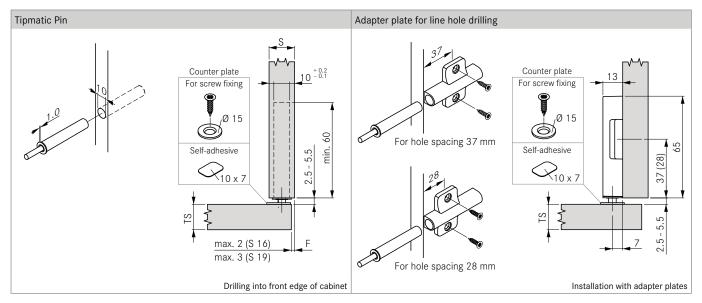
Adapter plate for line hole drilling	For screw fixing	Item No.
<ul> <li>Suitable for 28 and 37 mm hole spacing</li> <li>Fixing with special Euro screws (Ø 6.3 x 13.5 mm) or chipboard screws (Ø 3.5 x 13)</li> <li>Plastic RAL 7035, light grey</li> </ul>	37 (28) Ø 3,5 x 13 Ø 6,3x13,5	<b>F069</b> 063 <b>310</b>

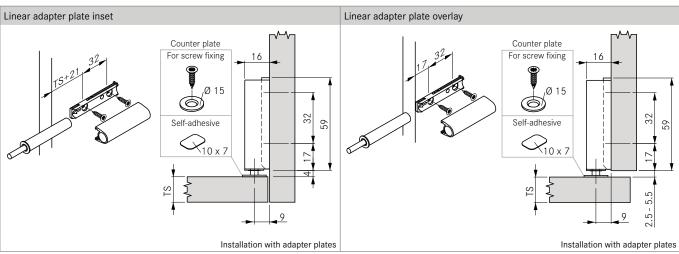
Frame adapter plate	For screw fixing	Item No.
<ul> <li>For quick retrofit installation</li> <li>Fixing with chipboard screws (Ø 3.5 x 13 mm)</li> <li>Plastic RAL 7035, light grey</li> </ul>	9.5 0 3.5 x 13	<b>F069</b> 073 <b>697</b>

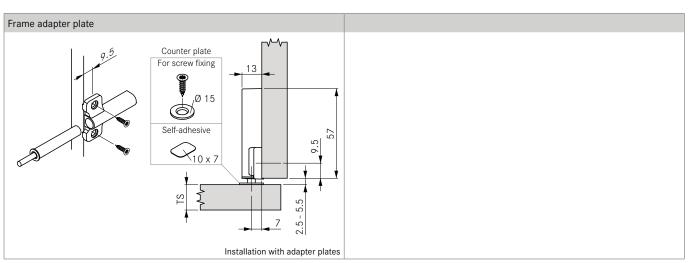
Linear adapter plate	For screw fixing		ltem No.
<ul> <li>Design solution – also in conjunction with inset doors</li> <li>Fixing with chipboard screws (Ø 3.5 x 13 mm)</li> <li>Plastic RAL 7035, light grey</li> </ul>	17 32	Ø 3.5 x 13	<b>F069</b> 073 <b>696</b>

Nexis Impresso	125	Nexis Slide-on	231
Nexis Click-on	167	Assembly aid	304

#### PLANNING AND INSTALLATION INSTRUCTIONS







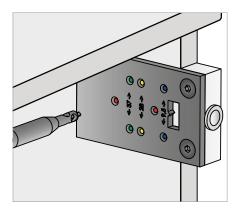
#### **LEGEND**

F Reveal

S Cabinet side wall

TS Door thickness

# **TIPMATIC** Installation jigs



Drilling jig for adapter plates and Tipmatic Pin		Item No.
<ul> <li>The GRASS drilling jig can be used for all types of adapter plates and for the Tipmatic Pin</li> <li>Note: Drill bits are not supplied!</li> </ul>	Ø 10mm / min. 60mm BT	<b>F146</b> 095 <b>470</b>

Pilot drill bit	Item No.
• Ø 3.5 mm	F146035692

Pilot drill bit with stop ring	Item No.
• Ø 10 mm	F146038 <b>823</b>

Tipmatic	302

ASSEMBLY AIDS

All dimensions in millimetres

# Position in the top corner opposite the hinge in the base cabinet Position in the bottom corner opposite the hinge in the wall cabinet General advice regarding the installation position: The Tipmatic element is installed opposite the hinge, either by inserting it into a hole in the front edge of the cabinet or with adapter plates, which are available in different versions.

#### **LEGEND**

BT Drilling depth
EB Dust panel

FSA Front gap adjustment

KOB Worktop

KV Front edge of cabinet SK Drawer



#### SPECIAL HINGES

From flap hinges and mini-hinges to glass door hinges for direct mounting on the cabinet side wall.



## **SPECIAL** HINGES

Hinges for special applications.
Where individual solutions are needed.

Opening angle		Product description	Full Overlay	Half Overlay	Inset	Page
90°		Flap hinge Flap thicknesses up to 20 mm Cup hole 35 mm J-dimensional adjustment		-	-	308
90°		Mini-hinge A 90/E 90  • Direct mounting on cabinet side wall  • Cup diameter 26 mm  • Ideal for doors with narrow frames				310
92°	<b>3</b>	Glass door hinge A 90GL/E 90GL  Direct mounting on cabinet side wall  Cup diameter 26 mm  Ideal for display cabinets	-			312
180°	7	<ul> <li>180° glass door hinge</li> <li>For glass thicknesses from 4 to 6 mm</li> <li>Direct mounting on cabinet side wall</li> <li>Fixing to the door without drilling</li> </ul>	-	-		314
210°	Tour.	Glass door hinge +30/-30  • For glass thicknesses from 5 to 6 mm  • Universal application for cabinet angles from +30° to -30°  • Fixing to the door without drilling		-	-	316

# **FLAP HINGE**

90° hinge with 35 mm cup



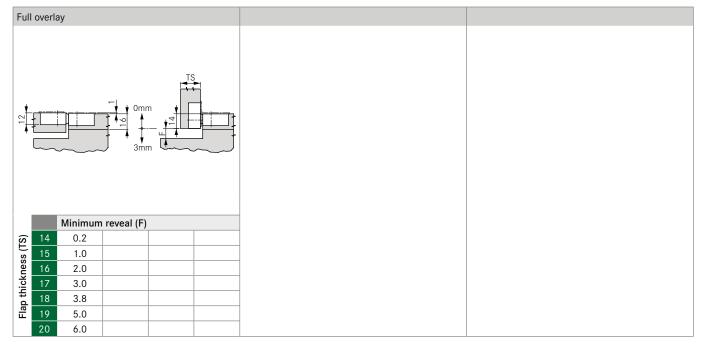
- $90^{\circ}$  opening angle
- For flap thicknesses up to 20 mm
- Cup edge cover
- Base and flap part are supplied unassembled
- Base and flap part have the same drilling dimensions
- 3-dimensional adjustment
- Sturdy design

#### **ORDER INFORMATION**

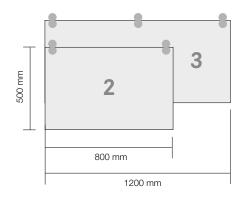
Door overlay		Material		Item No.	
		Cup	Arm	Screw fixing	
Full overlay		Zamak, nickel-plated	Zamak, nickel-plated	<b>F078</b> 073 <b>799</b>	

Installation technology 354

All dimensions in millimetres



#### **NUMBER OF HINGES**

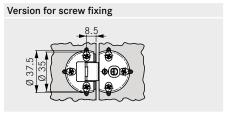


#### **NOTES**

Fixing of flap and base parts with cylinder head screws (Ø 3 x 13 mm) (screws not supplied).

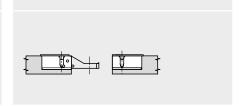
Hinge dimensions and reveal calculation with factory setting.

#### **DRILLING PATTERNS**



# 1mm 1mm 1mm 1mm

#### **CUP DIMENSIONS**



# MINI-HINGE A 90/E 90 90° hinge with 26 mm cup

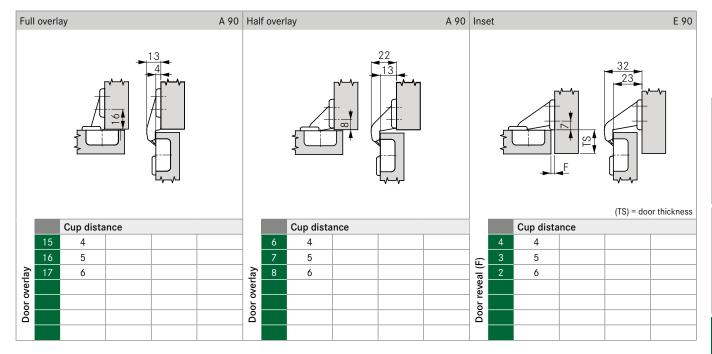


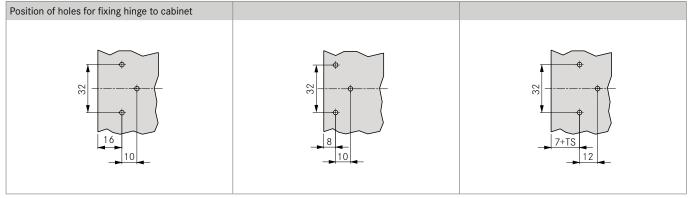
- 90° opening angle
- With Ø 26 mm cup hole, ideal for doors with narrow frames
- One-piece hinge
- 3-point fixing on cabinet is possible
- Height adjustment by means of slots

Door overlay			Mate	Material		ı No.
Door overlay			Cup	Arm	Screw fixing	
Full overlay		0 0	Steel, nickel-plated	Zamak, nickel-plated	<b>F078</b> 073 <b>814</b>	
Half overlay			Steel, nickel-plated	Zamak, nickel-plated	<b>F078</b> 073 <b>813</b>	
Inset			Steel, nickel-plated	Zamak, nickel-plated	<b>F078</b> 073 <b>812</b>	

Installation technology	354

All dimensions in millimetres

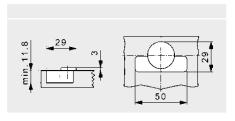




#### DRILLING PATTERNS

# Version for screw fixing

#### CUP DIMENSIONS



# GLASS DOOR HINGE A 90GL/E 90GL

With direct mounting on cabinet sidewall



- 92° opening angle
- One-piece glass door hinge
- Ideal for display cabinets
- 3-point fixing on cabinet is possible
- Height adjustment by means of slots

#### **ORDER INFORMATION**

Door overlay		nuariau		Material		Item No.	
			Cup	Arm			
Half overlay			Plastic, black	Zamak, nickel-plated	<b>F078</b> 073 <b>786</b>		
Inset			Plastic, black	Zamak, nickel-plated	<b>F078</b> 073 <b>787</b>		

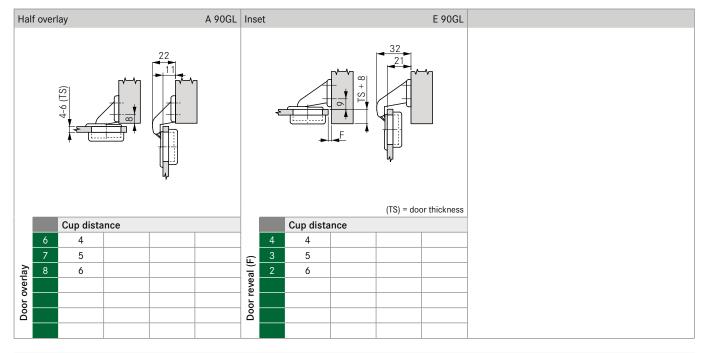
#### **DECORATIVE COVER CAPS**

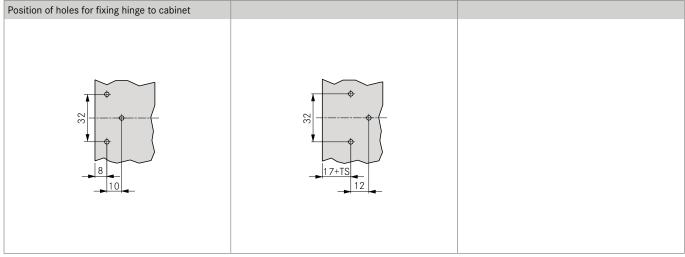
	Designation	Item No.
	Nickel velour	F069073420
	Nickel polished, eroded	F069073421
	Brass polished, eroded	F069073422
	Brass velour	<b>F069</b> 073 <b>423</b>
	Silver RAL 9006	F069073410
	Black	F069073424

	Designation	Item No.
	Nickel velour	F069073425
	Stainless steel	F069073426
	Nickel polished, eroded	F069073414
	Brass polished, eroded	<b>F069</b> 073 <b>427</b>
	Silver RAL 9006	F069073417
	Black	F069073428
	Chrome finish	F069073419

Installation technology	354

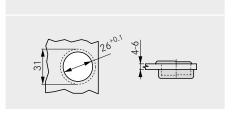
All dimensions in millimetres



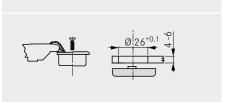


#### **DRILLING PATTERNS**

# 39



#### **CUP DIMENSIONS**



# **GLASS DOOR HINGE**

180° with direct mounting on cabinet sidewall



- 180° opening angle
- Particularly flat design
- Fixing to the door without drilling
- For glass thicknesses from 4 to 6 mm

#### **ORDER INFORMATION**

Deer socialist		Position	Material		ltem No.		
Door overlay			FUSILIUII	Cup	Arm		
Inset		2		Zamak, nickel- plated	Zamak, nickel- plated	<b>F078</b> 073 <b>792</b>	

 $<sup>^{\</sup>mbox{\tiny 1}}$  Left at the top / right at the bottom

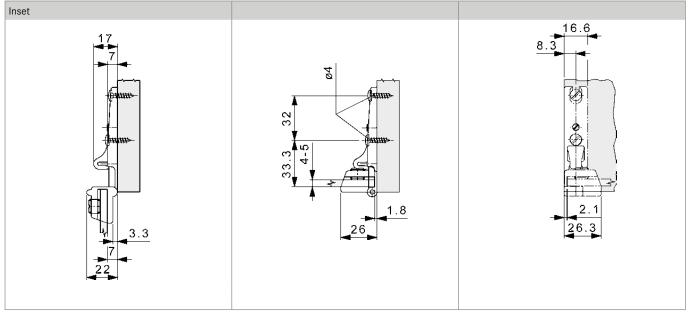
#### **PULL**

	Designation	Item No.
6	Zamak, nickel-plated, fixing with self-adhesive pad	<b>F069</b> 073 <b>457</b>

Installation technology	354

 $<sup>^{\</sup>rm 2}$  Left at the top / right at the bottom

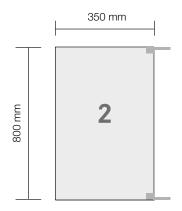
All dimensions in millimetres



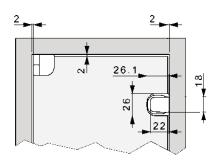




#### **NUMBER OF HINGES**



#### **PULL POSITION**



#### **INSTALLATION INSTRUCTIONS**

Attach double-sided adhesive pad at the glass corners. Remove foil. Insert the glass door into the fitted hinge with the side with the adhesive pad facing outwards. Tighten clamping screw.

Density: 2.5 kg/dm³ = 4.2 kg with 6 mm glass thickness

#### **INSTALLING THE PULL**

Decide the pull position, attach double-sided adhesive pad. Remove foil. Insert glass door into the pull with the adhesive pad facing outwards.

Tighten clamping screw (max. 2 Nm).

# **GLASS DOOR HINGE**

+30° to -30° variable angle glass and mirror door hinge



- 210° opening angle
- Universal application for cabinet angles from +30° to -30°
- Fixing to the door without drilling
- · Ideal for small doors
- For glass thicknesses from 5 to 6 mm

#### **ORDER INFORMATION**

Door overlay			Position -	Material		Item No.	
			Position	Cup	Arm		
				Zamak, nickel- plated	Zamak, nickel- plated	<b>F078</b> 073 <b>783</b>	
Full overlay		2		Zamak, nickel- plated	Zamak, nickel- plated	<b>F078</b> 073 <b>785</b>	

 $<sup>^{\</sup>mbox{\tiny 1}}$  Left at the top / right at the bottom

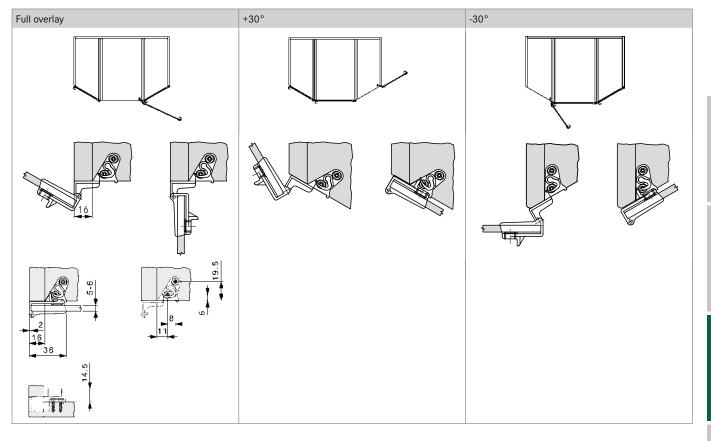
#### **PULL**

	Designation	Item No.
6	Zamak, nickel-plated, fixing with self-adhesive pad	<b>F069</b> 073 <b>457</b>

Installation technology	354

 $<sup>^{\</sup>rm 2}$  Left at the top / right at the bottom

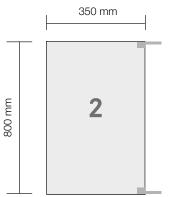
All dimensions in millimetres

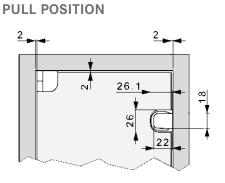






#### **NUMBER OF HINGES**





#### **INSTALLATION INSTRUCTIONS**

Attach adhesive pad to the glass corners. Insert the glass door into the fitted hinge with the side with the adhesive pad facing outwards. Tighten clamping screw.

Density:  $2.5 \text{ kg/dm}^3 = 4.2 \text{ kg}$ with 6 mm glass thickness

#### **INSTALLING THE PULL**

Decide the pull position, attach double-sided adhesive pad. Remove foil. Insert glass door into the pull with the adhesive pad facing outwards.

Tighten clamping screw (max. 2 Nm).



**SINGLE-JOINT** HINGES

Functional movement systems for furniture in offices and public buildings.



#### Reduced to the essentials.

For us, that means focusing on quality, design and function. Our range of hinges for furniture in offices and public buildings is the best example of that. We offer the ideal single-joint hinge for all applications. Its high-quality materials, excellent workmanship and top quality are just as important to us as its aesthetic design and reliable operation. Try it for yourself.

# **SINGLE-JOINT** HINGES

Single-joint hinges for continuous or individual cabinet construction and for concealed applications. Flexible. Functional. Decorative.

Opening angle		Product description	Full Overlay	Half Overlay	Inset	Twin application	Page
270° 180°	(b)	Single-joint hinge MB-6010  • Extremely narrow reveals (3 mm)  • Tool-free clip fitting of door  • Direct reveal and height adjustment				-	320
230° 180°	(b)	<ul> <li>Single-joint hinge MB-6010</li> <li>Narrow reveals (6/12.5 mm)</li> <li>Tool-free clip fitting of door</li> <li>Direct reveal and height adjustment</li> </ul>			-		322
270°	(b)	<ul> <li>Single-joint hinge MB-8010</li> <li>Narrow reveals (4 mm)</li> <li>Tool-free clip fitting of door</li> <li>Direct reveal and height adjustment</li> </ul>		-	-	-	324
230° 180°		Single-joint hinge MB-8010  Reveals (8/13.5 mm)  Tool-free clip fitting of door  Direct reveal and height adjustment	-		-		326
270°	Per	Single-joint hinge MB-8320  Reveals (4/8 mm)  Tool-free clip fitting of door  Height adjustment via a cam		-	-	-	328

Soft-close Pin  • Pneumatic damper	330
Technical information	332
Installation technology	354

# **SINGLE-JOINT HINGE MB-6010**

#### For very narrow reveals



- 270 $^{\circ}$  / 180 $^{\circ}$  opening angle
- Reveal 3 mm
- Tool-free clip fitting of door
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment ±2 mm via slots
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups have to be ordered separately

#### **ORDER INFORMATION**

#### HINGE ARM

Door overlay		Designation	Material	Item No.
Full overlay (19 mm cabinet side) Reveal 3 mm		MB-6310	Zamak, nickel-plated	F150000009
Full overlay (16 mm cabinet side) Reveal 3 mm		MB-6210	Zamak, nickel-plated	F150000008
Inset Reveal 3 mm		MB-6110	Zamak, nickel-plated	F150000007

#### HINGE CUP

	Screw fixing	Press fitting
Hinge cup - suitable for all MB hinge types	F150000006	F150000021

#### **ACCESSORIES**

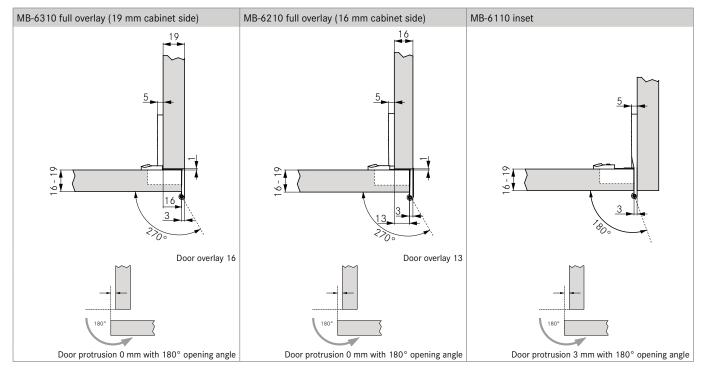
	Designation	Material	Item No.
	Decorative cover cap for use as glass door hinge. For 5 to 6 mm glass thicknesses. Set complete with plastic underlay and connecting screws.	Zamak, nickel-plated	F150000018
- F	Clothes protector, prevents soiling and damage through trapping.  To be used with all single-joint hinges.	Plastic	F150000017
de el	Opening angle reduction clip, approx. 90°, for all single-joint hinges, except inset applications	-	F150000019
A SE	Opening angle reduction clip, approx. 110°, for all single-joint hinges, except inset applications	-	F150000020
mmm1}	Euro collar screws, nickel-plated, Ø 6.3 x 10.5 mm	-	F150145235
	Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm	-	<b>F150</b> 145 <b>234</b>

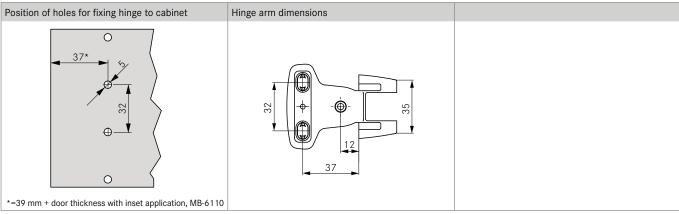
Soft-close Pin	330
Technical information	332

Installation technology	354



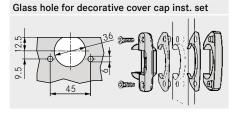
All dimensions in millimetres



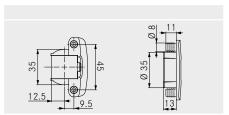


#### **DRILLING PATTERNS**

# Version for screw fixing Version for press fitting



#### **CUP DIMENSIONS**



# **SINGLE-JOINT HINGE MB-6010**

#### For narrow reveals



- $\bullet$  230° / 180° opening angle
- Reveal 6/12.5 mm
- Tool-free clip fitting of door
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment ±2 mm via slots
- Visible joint
- Supplied with black cover caps, neutral
- For a twin fitting for one hinge arm, 2 cups are required
- Hinge arms and cups have to be ordered separately

#### **ORDER INFORMATION**

#### HINGE ARM

Door overlay		Designation	Material	Item No.	
Full overlay (19 mm cabinet side) Reveal 6 mm		MB-6810	Zamak, nickel-plated	F150000012	
Half overlay Reveal 12.5 mm		MB-6510	Zamak, nickel-plated	F150000010	
Twin fitting Reveal 6 mm		MB-6610	Zamak, nickel-plated	F150000011	

#### HINGE CUP

	Screw fixing	Press fitting
Hinge cup - suitable for all MB hinge types	F150000006	F150000021

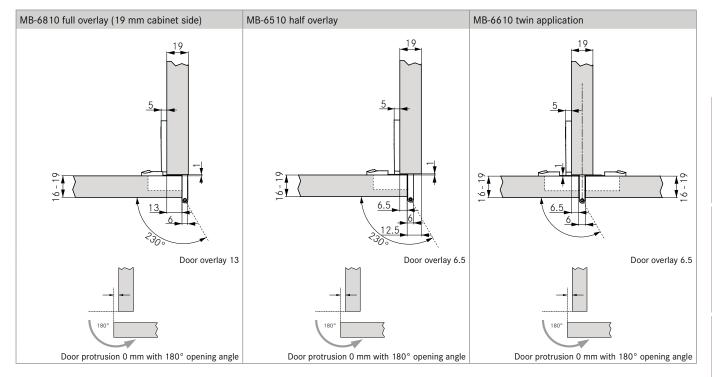
#### **ACCESSORIES**

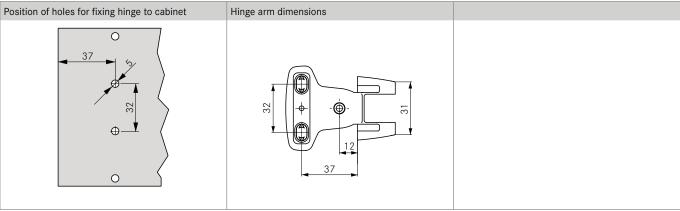
	Designation	Material	Item No.
	Decorative cover cap for use as glass door hinge. For 5 to 6 mm glass thicknesses. Set complete with plastic underlay and connecting screws.	Zamak, nickel-plated	F150000018
B F	Clothes protector, prevents soiling and damage through trapping.  To be used with all single-joint hinges.	Plastic	F150000017
de F	Opening angle reduction clip, approx. 90°, for all single-joint hinges, except inset applications	-	F150000019
AL FE	Opening angle reduction clip, approx. 110°, for all single-joint hinges, except inset applications	-	F150000020
	Euro collar screws, nickel-plated, Ø 6.3 x 10.5 mm	-	<b>F150</b> 145 <b>235</b>
	Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm	-	<b>F150</b> 145 <b>234</b>

Soft-close Pin	330
Technical information	332

Installation technology	354

All dimensions in millimetres



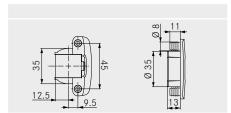


#### **DRILLING PATTERNS**

# Version for screw fixing Version for press fitting Version for press fitting

# Glass hole for decorative cover cap inst. set

#### **CUP DIMENSIONS**



# **SINGLE-JOINT HINGE MB-8010**

For narrow reveals, suitable for heavy doors



- 270° opening angle
- Reveal 4 mm
- Tool-free clip fitting of door
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment ±2 mm via slots
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups have to be ordered separately

#### **ORDER INFORMATION**

#### HINGE ARM

Door overlay		Designation	Material	Item No.	
Full overlay (19 mm cabinet side) Reveal 4 mm		MB-8310	Zamak, nickel-plated	F150000014	
Full overlay (16 mm cabinet side) Reveal 4 mm		MB-8210	Zamak, nickel-plated	F150000013	

#### HINGE CUP

	Screw fixing	Press fitting
Hinge cup - suitable for all MB hinge types	F150000006	F150000021

#### **ACCESSORIES**

	Designation	Material	Item No.
	Decorative cover cap for use as glass door hinge. For 5 to 6 mm glass thicknesses. Set complete with plastic underlay and connecting screws.	Zamak, nickel-plated	F150000018
Barrier .	Clothes protector, prevents soiling and damage through trapping.  To be used with all single-joint hinges.	Plastic	F150000017
4	Opening angle reduction clip, approx. 90°, for all single-joint hinges, except inset applications	-	F150000019
A STATE OF THE PARTY OF THE PAR	Opening angle reduction clip, approx. 110°, for all single-joint hinges, except inset applications	-	F150000020
	Euro collar screws, nickel-plated, Ø 6.3 x 10.5 mm	-	F150145235
	Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm	-	<b>F150</b> 145 <b>234</b>

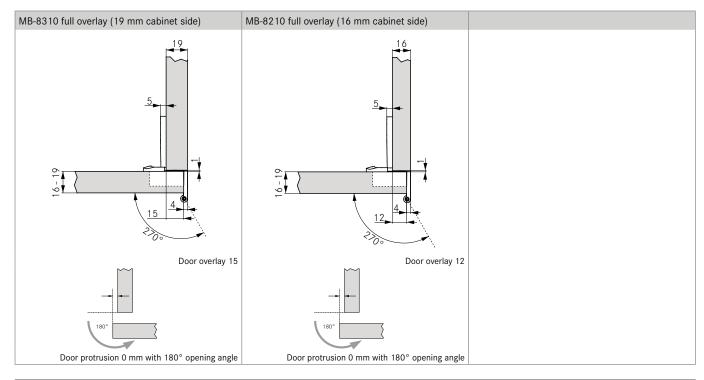
Soft-close Pin	330
Technical information	332

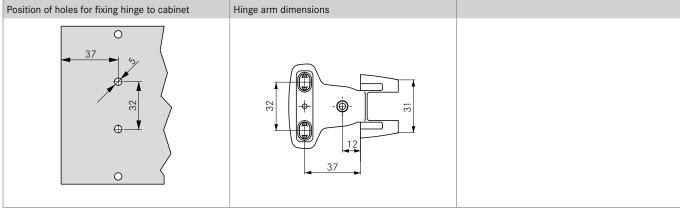
Installation technology	354



#### **INSTALLATION INFORMATION**

All dimensions in millimetres



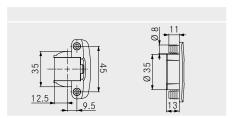


#### **DRILLING PATTERNS**

# Version for screw fixing Version for press fitting Version for press fitting

# Glass hole for decorative cover cap inst. set

#### **CUP DIMENSIONS**



# **SINGLE-JOINT HINGE MB-8010**

Suitable for heavy doors



- 230°/180° opening angle
- Reveal 8/13.5 mm
- Tool-free clip fitting of door
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment ±2 mm via slots
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups have to be ordered separately
- For a twin application for one hinge arm, 2 cups are required

#### **ORDER INFORMATION**

#### HINGE ARM

Door overlay		Designation	Material	Item	No.
Half overlay (19 mm cabinet side) Reveal 13.5 mm	W.	MB-8510	Zamak, nickel-plated	F150000015	
Twin application (19 mm cabinet side) Reveal 8 mm		MB-8610	Zamak, nickel-plated	F150000016	

#### HINGE CUP

	Screw fixing	Press fitting
Hinge cup - suitable for all MB hinge types	F150000006	F150000021

#### **ACCESSORIES**

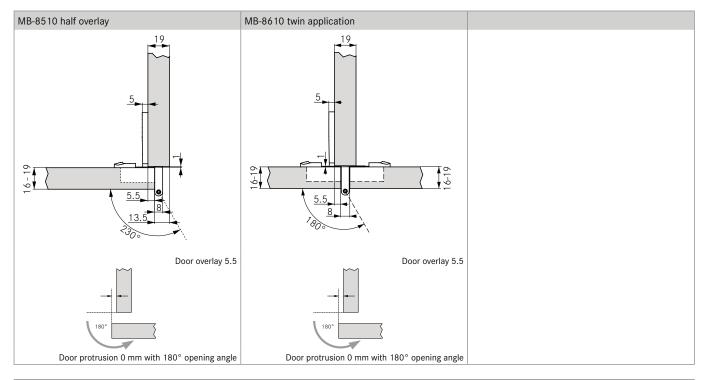
	Designation	Material	Item No.
	Decorative cover cap for use as glass door hinge. For 5 to 6 mm glass thicknesses. Set complete with plastic underlay and connecting screws.	Zamak, nickel-plated	F150000018
P E	Clothes protector, prevents soiling and damage through trapping.  To be used with all single-joint hinges.	Plastic	F150000017
de F	Opening angle reduction clip, approx. 90°, for all single-joint hinges, except inset applications	-	F150000019
A TE	Opening angle reduction clip, approx. 110°, for all single-joint hinges, except inset applications	-	F150000020
	Euro collar screws, nickel-plated, Ø 6.3 x 10.5 mm	-	<b>F150</b> 145 <b>235</b>
mmm[}	Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm	-	<b>F150</b> 145 <b>234</b>

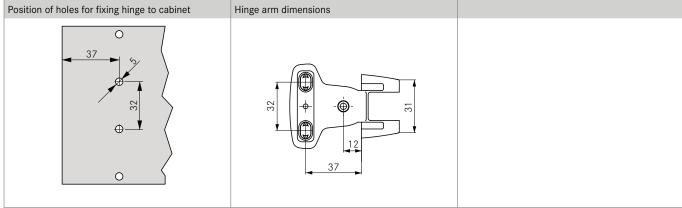
Soft-close Pin	330
Technical information	332

Installation technology	354

#### **INSTALLATION INFORMATION**

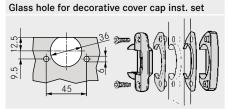
All dimensions in millimetres



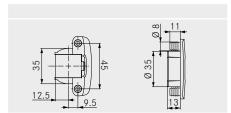


#### **DRILLING PATTERNS**

# Version for screw fixing Version for press fitting Version for press fitting



#### **CUP DIMENSIONS**



# SINGLE-JOINT HINGE MB-8320

## With direct height adjustment



- 270 $^{\circ}$  opening angle
- Reveal 4 mm
- Tool-free clip fitting of door
- Cup edge cover
- Side adjustment -2 mm
- Height adjustment ±2 mm via cam
- Visible joint
- Supplied with black cover caps, neutral
- Hinge arms and cups have to be ordered separately

#### **ORDER INFORMATION**

#### HINGE ARM

Door overlay		Designation	Material	Item	ı No.
Full overlay (19 mm cabinet side) Reveal 4 mm		MB-8320	Zamak, nickel-plated	<b>F150</b> 145 <b>167</b>	

#### HINGE CUP

	Screw fixing	Press fitting
Hinge cup – suitable for all MB hinge types	F150000006	F150000021

#### **ACCESSORIES**

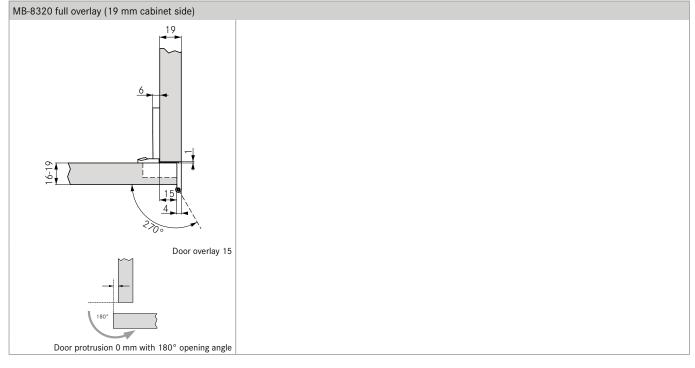
	Designation	Material	Item No.
	Decorative cover cap for use as glass door hinge. For 5 to 6 mm glass thicknesses. Set complete with plastic underlay and connecting screws.	Zamak, nickel-plated	F150000018
3	Clothes protector, prevents soiling and damage through trapping.  To be used with all single-joint hinges.	Plastic	F150000017
4	Opening angle reduction clip, approx. 90°, for all single-joint hinges, except inset applications	-	F150000019
4	Opening angle reduction clip, approx. 110°, for all single-joint hinges, except inset applications	-	F150000020
	Euro collar screws, nickel-plated, Ø 6.3 x 10.5 mm	-	<b>F150</b> 145 <b>235</b>
<i>amm</i> []	Euro collar screws, nickel-plated, Ø 6.3 x 13.5 mm	-	<b>F150</b> 145 <b>234</b>

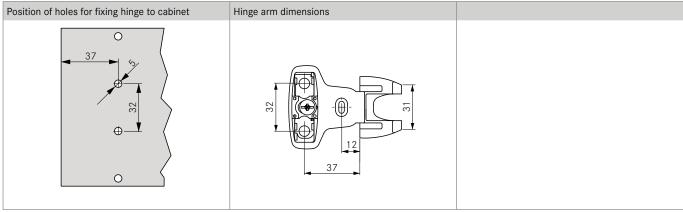
Soft-close Pin	330
Technical information	332

Installation technology	354	

#### **INSTALLATION INFORMATION**

All dimensions in millimetres



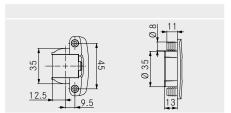


#### **DRILLING PATTERNS**

# Version for screw fixing Version for press fitting Version for press fitting

# Glass hole for decorative cover cap inst. set

#### **CUP DIMENSIONS**



## **SOFT-CLOSE PIN**

## Pneumatic damper for doors with single-joint hinges



- Suitable for all door sizes, shapes and materials
- Can also be retrofitted
- For insertion into a drill hole or for fitting with adapter plate

Soft-close Pin	Fitting into a drill hole	Item No.
<ul> <li>Hole drilled into cabinet front edge</li> <li>For perfect appearance</li> <li>Housing: plastic, anthracite</li> <li>Piston: light grey</li> </ul>	min. 60	F069066528

Adapter plate for line hole drilling	Euro screws	Item No.
<ul> <li>Suitable for hole spacing 28 mm and 37 mm</li> <li>Fixing with Euro screws (6.3 x 13.5)</li> <li>Plastic, light grey</li> </ul>	32	F069063 <b>310</b>

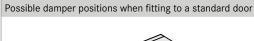
Pin adapter Tipmatic Plus	Screw fixing	Item No.
<ul> <li>For quick retrofit installation</li> <li>Fixing with wood screws (3.5 x 13)</li> <li>Plastic, light grey</li> </ul>	9.5	<b>F069</b> 073 <b>697</b>

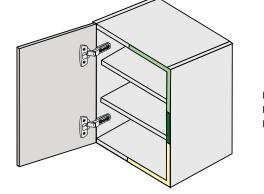
Pin linear adapter Tipmatic Plus	Screw fixing	Item No.
<ul> <li>Design solution – also in conjunction with inset doors</li> <li>Fixing with wood screws (3.5 x 13)</li> <li>Plastic, light grey</li> </ul>	32 17	<b>F069</b> 073 <b>696</b>

Soft-close Pin drilling jig	359

#### **INSTALLATION INFORMATION**

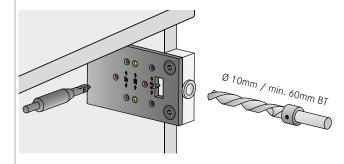
All dimensions in millimetres





- 1 good position
- 2 optimum position
- 3 possible position
- For larger doors we recommend the installation of an additional damper.

#### Drilling jig for adapter plates and drill-in damper



The GRASS drilling jig for Soft-close can be used for drilling all adapter plate versions and the drill-in damper

Note: Drill bits are not supplied!

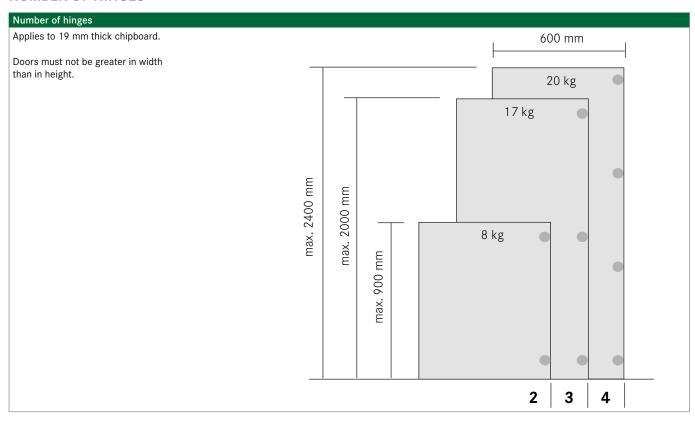
#### **LEGEND**

BT Drilling depth

# SINGLE-JOINT HINGES

Technical information

#### **NUMBER OF HINGES**



#### MOUNTING/DISMOUNTING

### Installation Simply press in -

Simply press in – cabinet and door are now firmly attached to each other.



#### Dismounting

The hinge connection can be released with a twist of a flat blade. This means that unintentional dismounting is not possible.



#### **ARM FIXING**

#### Screws for arm fixing

2 Euro collar screws (6.3 x 10.5 mm or 6.3 x 13.5 mm)

1 chipboard screw 3.5 x 13 mm, Pozidriv size 2 This screw must be fitted for safety reasons.



#### **ADJUSTMENTS**

#### Side adjustment MB-6010, MB-8010

With this screw, the reveal can be directly adjusted.

Adjustment range -2 mm.



#### Height adjustment MB-6010, MB-8010

Adjustment via slots by breaking out the two pins below the Euro screws. Adjustment range +/-2 mm. Following adjustment, set 3rd screw.



#### Side adjustment MB-8320

With this screw, the reveal can be directly adjusted.

Adjustment range -2 mm.



#### Direct height adjustment MB-8320

Adjustment via screw. Adjustment range +/-2 mm. Release 3rd screw before adjustment; re-tighten following the adjustment.





From shelf supports, connecting screws, door buffers through to corner connectors – everything necessary for cabinet making.



Small components with a big effect.

	Product description	Page
	Connecting shelf supports, shelf supports	336
	Mitre joint fasteners, front panel adjuster, door buffers	338
	Eccentric connector FixoGRASS 9200	340
	Cabinet suspension fitting SH-25	342
	Cabinet suspension fitting SH-40	344
	Cabinet suspension fitting SH-62	346
	Cabinet suspension fitting SH-63	348
	Cabinet suspension fitting SH-64	350
[20 20 10 20 10 20 10 10 10 10 10 10 10 10 10 10 10 10 10	Suspension rails	352

Installation technology

354

Shelf supports



- Connecting shelf support FixoGRASS 9000
- Avoids possible buckling of cabinet side wall
- For heavily loaded shelves
- For shelves with a minimum thickness of 19 mm
- Clip prevents fitting from working loose

Designation			Material	Item No.
Shelf support for fixing with wood screws (length 13 mm, Ø 3.5 mm)	6		Zamak, nickel- plated	F148043 <b>028</b>
Shelf support for fixing with Euro screws (length 13 mm, Ø 6.2 mm) BT- drilling depth			Zamak, nickel- plated	F148043 <b>036</b>
Shelf support with steel pin Ø 3 mm BT- drilling depth		500	Zamak, nickel- plated	F148045392
Shelf support with steel pin Ø 5 mm BT- drilling depth			Zamak, nickel- plated	<b>F148</b> 045 <b>314</b>
Housing		0 10 0 8	Plastic, white	F148043 <b>056</b>
Expanding pin (for housing)		7 9.5 32	Steel, zink-plated	F148043 <b>053</b>

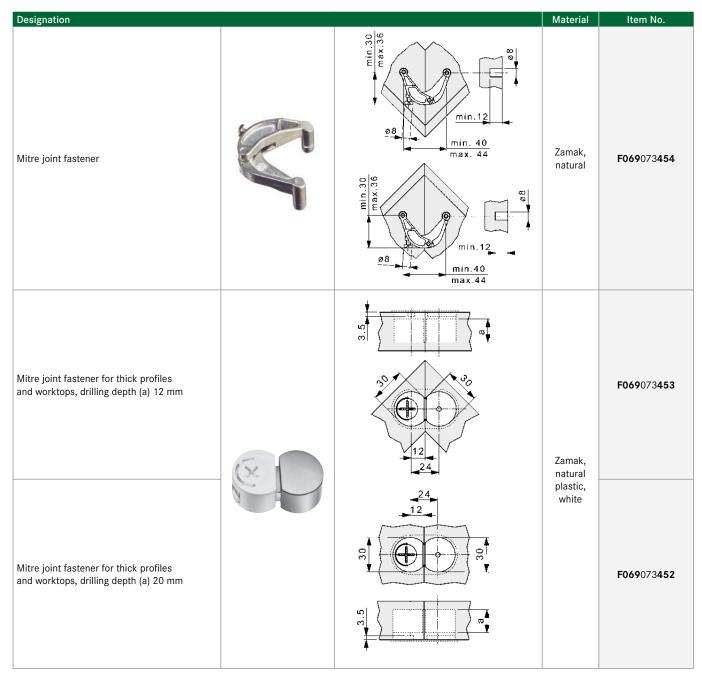
Designation			Material	Item No.
Shelf support		8 2.75	Zamak, nickel- plated	<b>F069</b> 073 <b>459</b>
Shelf support		Ø 10	Zamak, nickel- plated	<b>F069</b> 073 <b>460</b>
Shelf support		8	Zamak, nickel- plated	<b>F069</b> 073 <b>464</b>
Shelf support		2 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	Zamak, nickel- plated	<b>F069</b> 073 <b>463</b>
Shelf support		910 95 9 6 8 6 8 7 8 32 3.7	Zamak, nickel- plated	F069073461
Euro screw, Ø 6.3 x 10.5 mm	A8844.A	21 11 (a) 1	nickel- plated	F146073979
Euro screw, Ø 6.3 x 13 mm	ALL PARTY OF THE P			<b>F069</b> 135 <b>297</b>
Countersunk wood screw, Ø 3.5 x 15 mm		15 07	nickel- plated	F146073 <b>97</b> 6

Installation technology	354

Mitre joint fasteners, front panel adjuster, door buffers









Designation		Material	Item No.
Front panel adjuster (Fixing with screw M4)	12.5	Plastic, black	F069073 <b>381</b>
Door buffer Ø 7 mm (D), H 1.5 mm	øD.	Plastic,	F146073835
Door buffer Ø 10 mm (D), H 3 mm	¥ !!!!	parent	F146073836

Installation technology	354

Eccentric connector FixoGRASS 9200



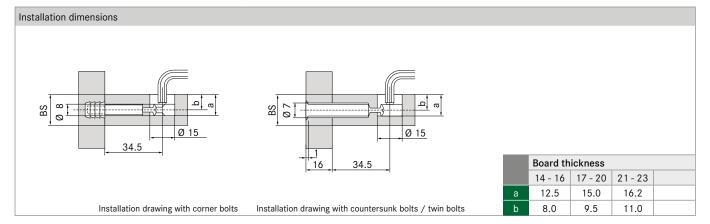
- For connecting side walls with worktops, base panels or shelves
- Small but sturdy connection fitting
- A range of steel bolts for different application options
- Easy to fit
- Eccentric installation with SW5 Allen key

Designation			Material	Item No.
Eccentric for board thickness 14 - 16 mm			Zamak,	F148043000
Eccentric for board thickness 17 - 20 mm			nickel-	F148043007
Eccentric for board thickness 21 - 23 mm			plated	F148043015
Corner bolt for fixing with Euro thread Ø 6 mm		05/981	Steel, zink-plated	F148044883
Corner bolt for fixing with dowel Ø 8 mm/M5	*	08/1281	Steel, zink-plated	F148044748
Dowel Ø 8 mm/M5			Plastic, white	F071085142
Corner bolt for fixing with dowel Ø 10 mm/M6	*	0 10/12 81	Steel, zink-plated	F148043 <b>024</b>
Dowel Ø 10 mm/M6			Plastic, white	F145083 <b>050</b>
Twin bolts for fitting in Ø 5 mm holes,		BOLH 05 BOLS	Steel,	F148044841
Twin bolts for fitting in Ø 5 mm holes			zink-plated	F148044842

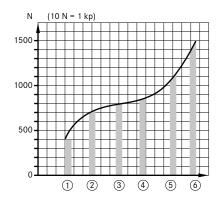
Installation technology	354

#### **INSTALLATION INFORMATION**

All dimensions in millimetres



#### LOAD



- Dowel Ø8/M5 (not glued)
- 2 Dowel Ø8/M5 (glued)
- 3 Euro screw Ø6 x 11
- 4 Dowel Ø10/M6 (not glued)
- 5 Dowel Ø10/M6 (glued)
- 6 Twin pins

#### **NOTES**

The max. loads shown in the diagram are guide values for the axial pull-out resistance (of the bolt on the cabinet side).

The critical factors are the material quality and the diameter of the hole.

In case of doubt, the pull-out resistance should be determined with a trial application.

#### **LEGEND**

BOLH	Bolt sleeve
BOLS	Bolt screw
BS	Shelf thickness
BT	Drilling depth

kp Kilopond N Newton

## **CABINET SUSPENSION FITTING SH-25**

Load capacity 200 kg



- Load capacity up to 200 kg per top cabinet in compliance with DIN 68840
- Made completely of steel
- Bearing arm closed
- Suitable for very heavy loads
- Surface: Nickel-plated or white powder coating
- Visible installation with low space requirements
- For steel rail suspension
- Screw fixing prevents accidental unscrewing

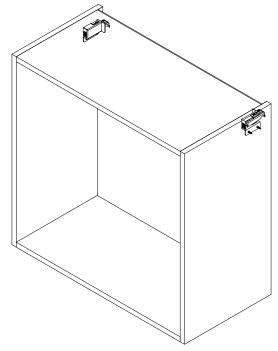
#### One set includes:

- Right-hand version (15x)
- Left-hand version (15x)

#### **ORDER INFORMATION**

Designation	White	Nickel-plated
Cabinet suspension fitting set SH-25 left/right	F155000 <b>003</b>	F155000 <b>00</b> 1

Fixing with chipboard screws only



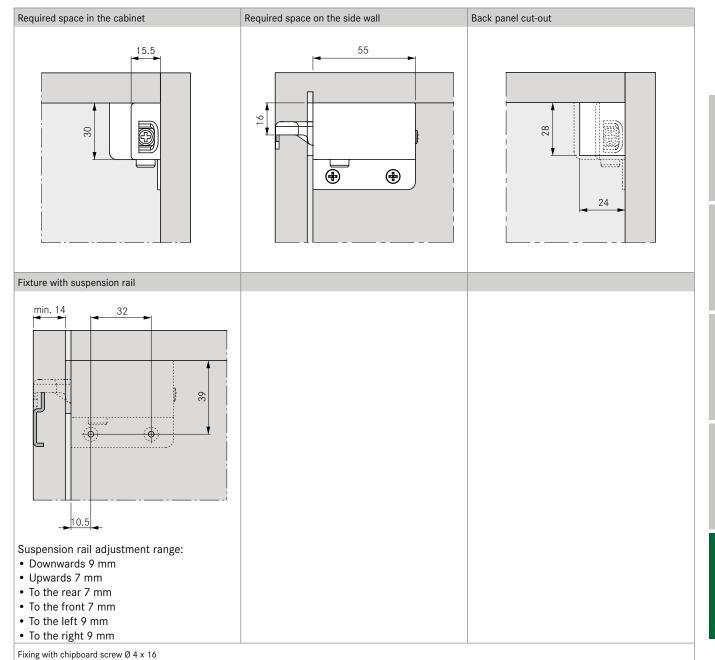
Tiomos	11
Nexis Impresso	125

Nexis Click-on	167
Nexis Slide-on	231

Special hinges	307
Cabinet making accessories	335

#### **ASSEMBLY AND INSTALLATION INSTRUCTIONS**

All dimensions in millimetres



# **CABINET SUSPENSION FITTING SH-40**

Load capacity 130 kg



- Load capacity up to 130 kg per top cabinet in compliance with DIN 68840
- Made completely of steel, anti-corrosion zinc coating
- Suitable for very heavy loads
- Visible installation with low space requirements
- For steel rail, hook and wood rail suspension, with slip guard when suspended with hooks
- Screw fixing prevents accidental unscrewing

- Fast, exact adjustment with cross-recess screwdriver Pozidriv size 2
- Automated installation possible
- Cover caps in two colours

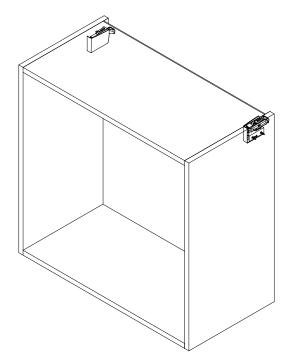
#### One set includes:

- Right-hand version (15x)
- Left-hand version (15x)
- Cover caps white or metallic silver (30x)

#### **ORDER INFORMATION**

Destruction (Control of Control o		Cover caps	
Designation		White	Metallic silver
Cabinet suspension fitting set SH-40 left/right including cover caps		<b>F155</b> 145 <b>202</b>	<b>F155</b> 145 <b>203</b>

Fixture with chipboard screws only



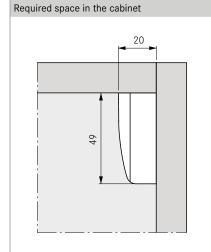
Tiomos	11
Nexis Impresso	125

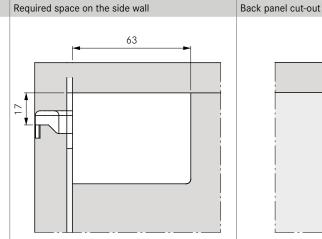
Nexis Click-on	167
Nexis Slide-on	231

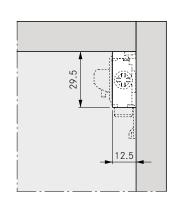
Special hinges	307
Cabinet making accessories	335

#### **ASSEMBLY AND INSTALLATION INSTRUCTIONS**

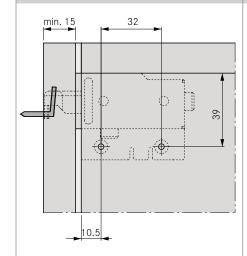
All dimensions in millimetres



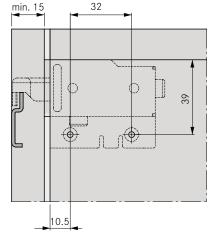




#### Fixture with hooks



Fixture with suspension rail



Note

The cross-recess screwdriver can be positioned at an angle.



Hook adjustment range:

- Downwards 10 mm
- Upwards 8 mm
- To the rear 7 mm
- To the front 7 mm
- To the left 2.5<sup>1</sup> mm
- To the right 2.5<sup>1</sup> mm

1 with hooks Ø 5 mm

Suspension rail adjustment range:

- Downwards 10 mm
- Upwards 8 mm
- To the rear 7 mm
- To the front 7 mm
- To the left 9 mm
- To the right 9 mm

Fixing with chipboard screw Ø 4 x 16

## **CABINET SUSPENSION FITTING SH-62**

Load capacity 130/184 kg - Straight bearing arm



- SH6201: Load capacity up to 130 kg per top cabinet in compliance with DIN EN 15939
- SH6202: Load capacity up to 184 kg per top cabinet in compliance with DIN EN 15939
- · Straight bearing arm
- Concealed installation independent of the top cabinet panel
- If SH-6202 is used, additional fixing on top panel possible
- Suitable for steel rails and wall hooks
- Load distribution on 3 mounting studs and chipboard screws

- Low space requirements of only 16 mm behind the back panel
- Automated installation possible
- Plastic assembly guide to ensure correct positioning of fitting
- · Cover caps for back panel in two colours

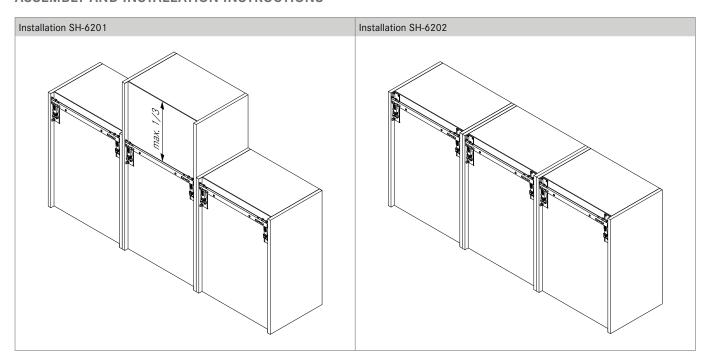
#### One set includes:

- Right-hand version (15x)
- Left-hand version (15x)
- Cover caps white or nickel-plated (60x)

#### **ORDER INFORMATION**

Designation		Cover caps	
Designation		White	Nickel-plated
Cabinet suspension fitting set SH-6201 with short base plate, straight bearing arm, left/right including cover caps		<b>F155</b> 147 <b>979</b>	<b>F155</b> 147 <b>980</b>
Cabinet suspension fitting set SH-6202 with long base plate for additional fixing on the top panel, straight bearing arm, left/right incl. cover caps, transport protection for suspension rail		F155147985	F155147 <b>986</b>

#### ASSEMBLY AND INSTALLATION INSTRUCTIONS



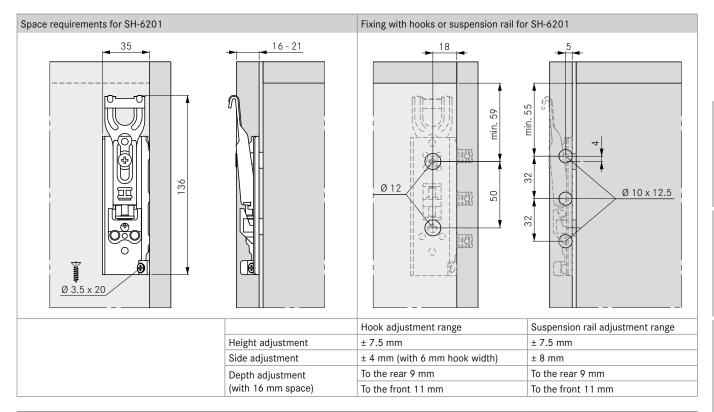
Tiomos	11
Nexis Impresso	125

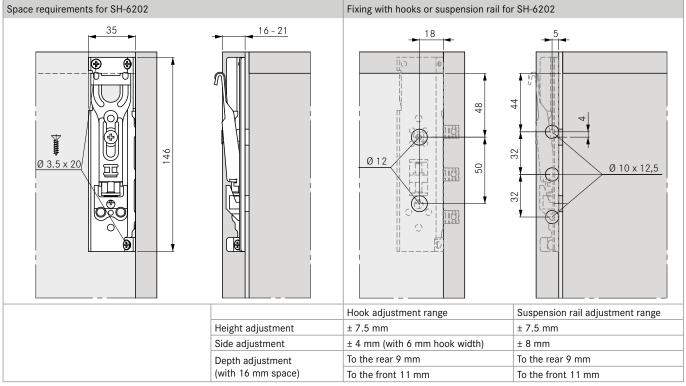
Nexis Click-on	167
Nexis Slide-on	231

Special hinges	307
Cabinet making accessories	335

#### ASSEMBLY AND INSTALLATION INSTRUCTIONS

#### All dimensions in millimetres





## **CABINET SUSPENSION FITTING SH-63**

Load capacity 130/184 kg - Offset bearing arm



- SH6301: Load capacity up to 130 kg per top cabinet in compliance with DIN EN 15939
- SH6302: Load capacity up to 184 kg per top cabinet in compliance with DIN EN 15939
- Offset bearing arm safe clamping with small spaces
- Concealed installation independent of the top cabinet panel
- If SH-6302 is used, additional fixing on top panel possible
- Suitable for steel rails and wall hooks
- Load distribution on 3 mounting studs and chipboard screws

- Low space requirements of only 16 mm behind the back panel
- Automated installation possible
- Plastic assembly guide to ensure correct positioning of fitting
- · Cover caps for back panel in two colours

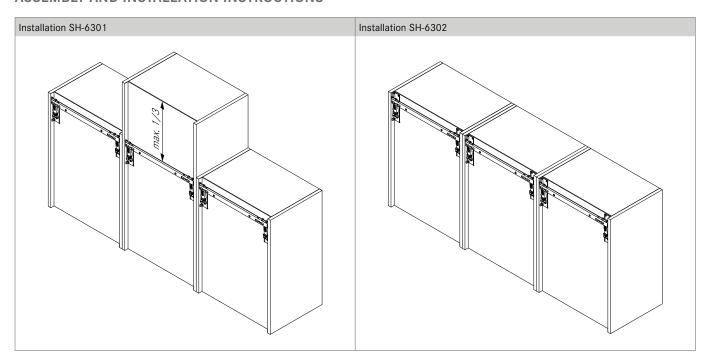
#### One set includes:

- Right-hand version (15x)
- Left-hand version (15x)
- Cover caps white or nickel-plated (60x)

#### **ORDER INFORMATION**

Designation		Cover caps	
Designation	White	Nickel-plated	
Cabinet suspension fitting set SH-6301 with short base plate, offset bearing arm, left/right including cover caps		<b>F155</b> 145 <b>206</b>	<b>F155</b> 145 <b>207</b>
Cabinet suspension fitting set SH-6302 with long base plate for additional fixing on the top panel, offset bearing arm, left/right incl. cover caps, transport protection for suspension rail		F155147983	F155147984

#### ASSEMBLY AND INSTALLATION INSTRUCTIONS



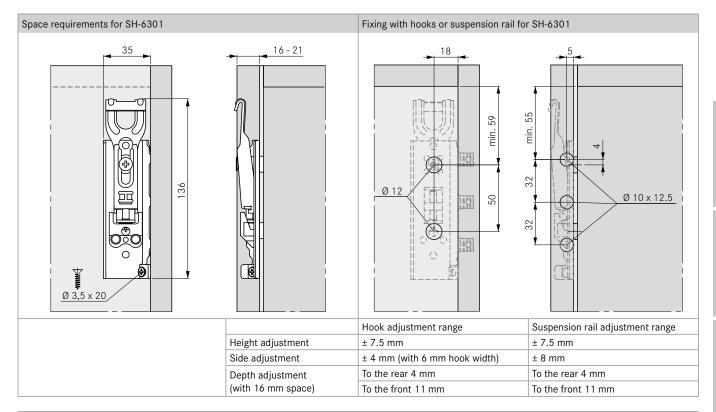
Tiomos	11
Nexis Impresso	125

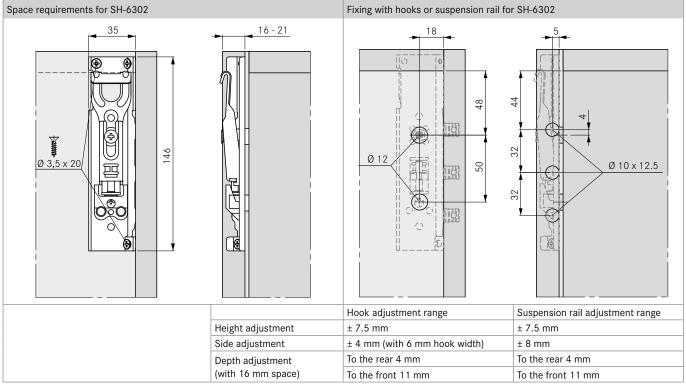
Nexis Click-on	167
Nexis Slide-on	231

Special hinges	307
Cabinet making accessories	335

#### **ASSEMBLY AND INSTALLATION INSTRUCTIONS**

#### All dimensions in millimetres





### **CABINET SUSPENSION FITTING SH-64**

Load capacity 130/184 kg - Offset bearing arm incl. tool-free dislodgement protection



- SH6401: Load capacity up to 130 kg per top cabinet in compliance with DIN EN 15939
- SH6402: Load capacity up to 184 kg per top cabinet in compliance with DIN EN 15939
- Offset bearing arm
- Incl. tool-free dislodgement prevention
- Concealed installation independent of the top cabinet panel
- If SH-6402 is used, additional fixing on top panel possible
- Suitable for GRASS suspension rail and wall hook

- Load distribution on 3 mounting studs and chipboard screws
- Low space requirements of only 16 mm behind the back panel
- Automated installation possible
- Plastic assembly guide to ensure correct positioning of fitting
- · Cover caps for back panel in two colours

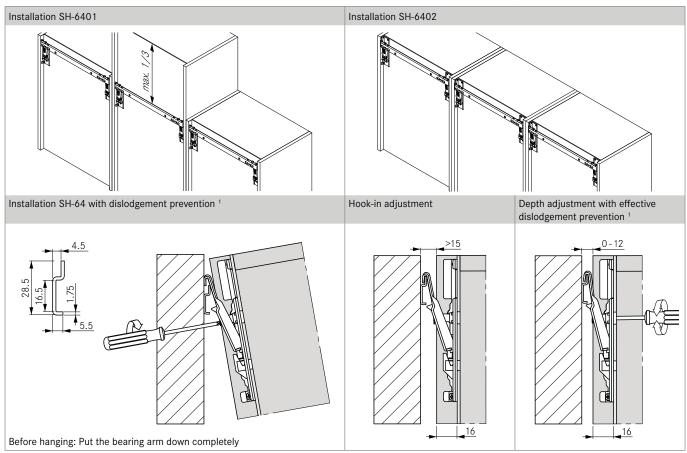
#### One set includes:

- Right-hand version (15x)
- Left-hand version (15x)
- Cover caps white or nickel-plated (60x)

#### **ORDER INFORMATION**

Designation		Cover caps	
Designation	White	Nickel-plated	
Cabinet suspension fitting set SH-6401 with short base plate with dislodgement prevention, offset bearing arm, left/right incl. cover caps		F155147965	F155147966
Cabinet suspension fitting set SH-6402 with long base plate for additional fixing on the top panel with dislodgement prevention, offset bearing arm, left/right incl. cover caps, transport protection for suspension rail		F155147 <b>967</b>	F155147968

#### ASSEMBLY AND INSTALLATION INSTRUCTIONS

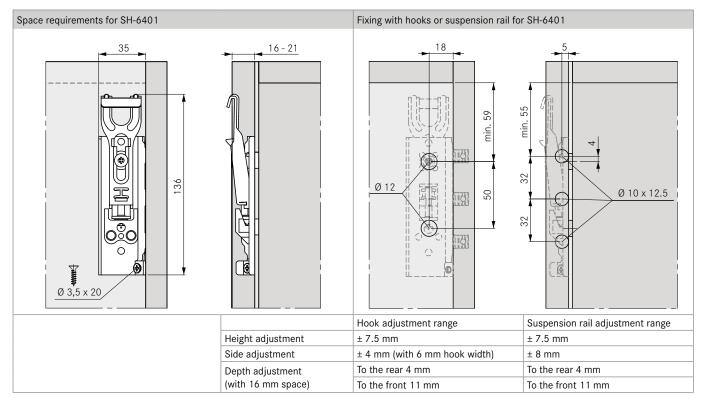


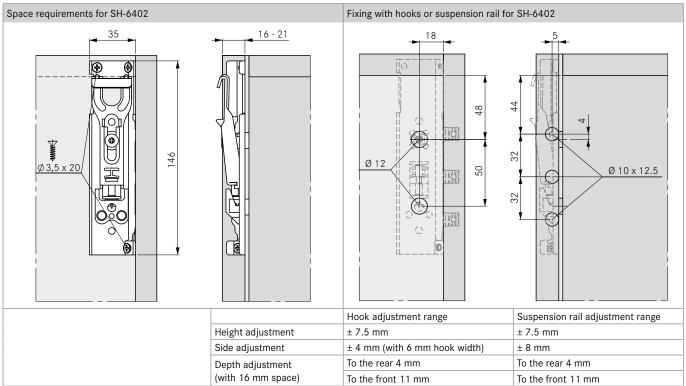
<sup>&</sup>lt;sup>1</sup> When using the GRASS suspension rail

Tiomos	11	Nexis Click-on	167	Special hinges	307
Nexis Impresso	125	Nexis Slide-on	231	Cabinet making accessories	335

#### **ASSEMBLY AND INSTALLATION INSTRUCTIONS**

#### All dimensions in millimetres





# **SUSPENSION RAILS**

For cabinet suspension fittings



- Safe wall fixing
- Surface zinc-coated
- Profile thickness 1.75 mm

#### One set includes:

- Suspension rail type 1 (10x)
- Suspension rail type 2 +3 (30x)

#### **ORDER INFORMATION**

	Length	Item No.
Suspension rail type 1, with round holes and slots for cabinet suspension fittings	2500	<b>F155</b> 146 <b>852</b>
Suspension rail type 2, with slip guard (embossing) for concealed cabinet suspension fittings SH-62, SH-63, SH-64	125	<b>F155</b> 145 <b>208</b>
Suspension rail type 3, with slip guard for visible cabinet suspension fitting SH-25 and SH-40	58	<b>F155</b> 145 <b>209</b>

For fixing use screw with a 13 mm head (5.5  $\times$  60) as well as a suitable masonry dowel. Fixing lengths upon request.

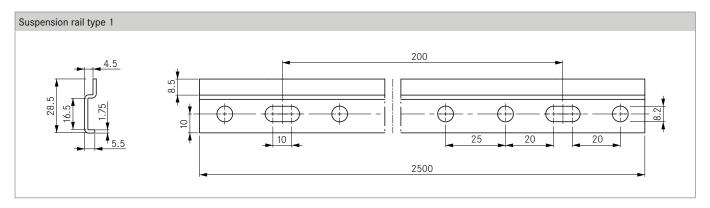
Cabinet suspension fitting SH-25	342
Cabinet suspension fitting SH-40	344

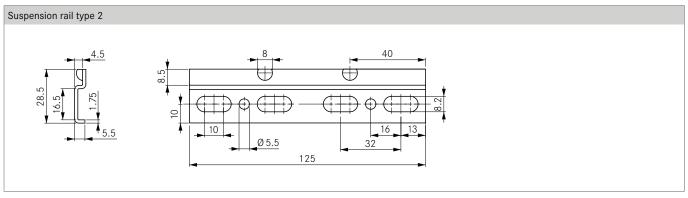
Cabinet suspension fitting SH-62	346
Cabinet suspension fitting SH-63	348

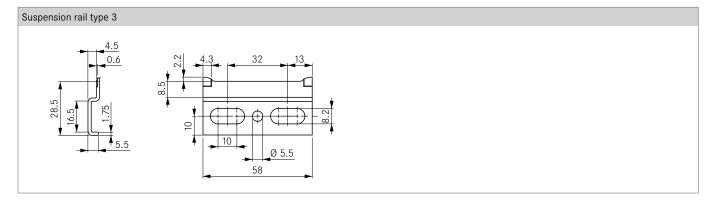
Cabinet suspension fitting SH-64	350

#### **ASSEMBLY AND INSTALLATION INSTRUCTIONS**

#### All dimensions in millimetres







## **TECMATOR RM**

### Ideal for cabinet makers



- Robust and practical construction
- Quick assembly
- 3 spindle drilling head for hinge holes

#### Standard specification

- 3 spindle drilling head
- 1 tool set
- 1 combined stop and ruler, 600 mm
- 2 pivoting stops with clamping lever
- 1 work plate

Pivoting lever, insertion die and drill bits are not included in the standard equipment. Please order separately.

Designation	Voltage	Frequency	Item No.
Tecmator RM, 3 spindle, 45/9.5	1 x 230 V	50 Hz	F146135852
Tecmator RM, 3 spindle, 45/9.5	1 x 110 V	60 Hz	F146135851

Designation	Voltage	Frequency	Item No.
Tecmator RM, 3 spindle, 48/9	1 x 230 V	50 Hz	F146135854
Tecmator RM, 3 spindle, 48/9	1 x 110 V	60 Hz	F146135853

Designation	Voltage	Frequency	Item No.
Tecmator RM, 3 spindle, 42/11	1 x 230 V	50 Hz	F146135856
Tecmator RM, 3 spindle, 42/11	1 x 110 V	60 Hz	F146135855

Designation	Voltage	Frequency	Item No.
Tecmator RM, 3 spindle, 52/5.5	1 x 230 V	50 Hz	F146135858
Tecmator RM, 3 spindle, 52/5.5	1 x 110 V	60 Hz	F146135857

Designation	Voltage	Frequency	Item No.
Tecmator RM, 3 spindle, 48/6	1 x 230 V	50 Hz	F146135860
Tecmator RM, 3 spindle, 48/6	1 x 110 V	60 Hz	F146135859

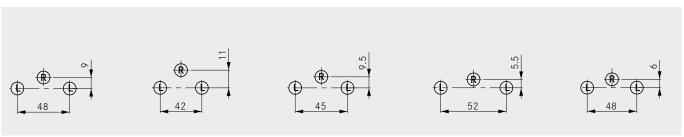
#### DRILL BITS WITH SHANK Ø 10

	Length of drill bit	Ø of drill bit	Left (red)	Right (black)
077000	50	2.7	<b>F146</b> 135 <b>822</b>	<b>F146</b> 135 <b>823</b>
arass		5	F146135824	<b>F146</b> 135 <b>825</b>
	57	8	<b>F146</b> 135 <b>826</b>	<b>F146</b> 135 <b>827</b>
		10	F146135828	<b>F146</b> 135 <b>829</b>
		35	-	<b>F146</b> 135 <b>830</b>

#### **ACCESSORIES**

	Description	Item No.
	Pivoting lever for insertion die	<b>F146</b> 135 <b>861</b>
	Universal insertion die for Nexis and Tiomos 110° and 160° hinges (other dies upon request)	<b>F146</b> 135 <b>821</b>
	Side stop left or right	F146135810
	Extension ruler, 800 mm left	<b>F146</b> 135 <b>831</b>
	Extension ruler, 800 mm right	<b>F146</b> 135 <b>832</b>
A A	Quick-release chuck, left	<b>F146</b> 135 <b>835</b>
	Quick-release chuck, right	<b>F146</b> 135 <b>836</b>

#### **DRILLING TEMPLATE**



## **TECMATOR RP**

### Ideal for cabinet makers, shop fitters and small series manufacturers



- Robust and practical construction
- Easy and trouble-free swapping of the spindle head
- Certified, type-approved design
- Pneumatic two-hand control for fast, safe working
- 6 spindle drilling head for drilling hinge, mounting plate and fixtures and fittings holes
- Useful special accessories offer enhanced machining options for furniture parts

#### Standard specification

- 6 spindle drilling head including drill bit
- 1 insertion die for Nexis and Tiomos hinges
- 1 tool set
- 1 combined stop and ruler, 600 mm
- 2 pivoting stops with clamping lever
- 1 work plate

#### **ORDER INFORMATION**

Designation	Voltage	Frequency	Item No.
Tecmator RP, 6 spindle, 45/9.5	1 x 230 V	50 Hz	F146135840
Tecmator RP, 6 spindle, 45/9.5	1 x 110 V	60 Hz	F146135838
Tecmator RP, 6 spindle, 45/9.5	1 x 220 V	60 Hz	F146135839
Tecmator RP. 6 spindle, 45/9.5	3 x 380 V	50 Hz	F146135841

Designation	Voltage	Frequency	Item No.
Tecmator RP, 6 spindle, 48/9	1 x 230 V	50 Hz	F146135814
Tecmator RP, 6 spindle, 48/9	1 x 110 V	60 Hz	F146135812
Tecmator RP, 6 spindle, 48/9	1 x 220 V	60 Hz	F146135813
Tecmator RP, 6 spindle, 48/9	3 x 380 V	50 Hz	F146135815

Designation	Voltage	Frequency	Item No.
Tecmator RP, 6 spindle, 42/11	1 x 230 V	50 Hz	<b>F146</b> 135 <b>833</b>
Tecmator RP, 6 spindle, 42/11	1 x 110 V	60 Hz	F146135831
Tecmator RP, 6 spindle, 42/11	1 x 220 V	60 Hz	F146135832
Tecmator RP, 6 spindle, 42/11	3 x 380 V	50 Hz	F146135834

Designation	Voltage	Frequency	Item No.
Tecmator RP, 6 spindle, 52/5.5	1 x 230 V	50 Hz	F146135844
Tecmator RP, 6 spindle, 52/5.5	1 x 110 V	60 Hz	F146135842
Tecmator RP, 6 spindle, 52/5.5	1 x 220 V	60 Hz	F146135843
Tecmator RP, 6 spindle, 52/5.5	3 x 380 V	50 Hz	<b>F146</b> 135 <b>845</b>

Designation	Voltage	Frequency	Item No.
Tecmator RP, 6 spindle, 48/6	1 x 230 V	50 Hz	F146135848
Tecmator RP, 6 spindle, 48/6	1 x 110 V	60 Hz	F146135846
Tecmator RP, 6 spindle, 48/6	1 x 220 V	60 Hz	F146135847
Tecmator RP, 6 spindle, 48/6	3 x 380 V	50 Hz	<b>F146</b> 135 <b>849</b>

#### **TECHNICAL DATA**

Connections	
Electrical	1.5 KW
Pneumatic	6 bar 3000 N
Dust extraction	2 x Ø 100 mm

Dimensions	
Width	0.80 m
Depth	0.60 m
Height	0.78 m
Work table	0.60 m x 0.40 m

Weight		
	65 kg	

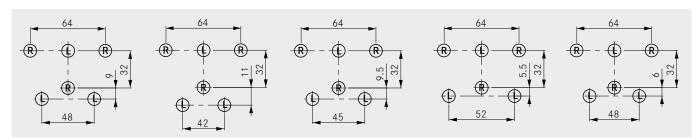
#### DRILL BITS WITH SHANK Ø 10

	Length of drill bit	Ø of drill bit	Left (red)	Right (black)
07.00	50	2.7	<b>F146</b> 135 <b>822</b>	<b>F146</b> 135 <b>823</b>
GRASS		5	<b>F146</b> 135 <b>824</b>	<b>F146</b> 135 <b>825</b>
	57	8	F146135826	<b>F146</b> 135 <b>827</b>
		10	F146135828	<b>F146</b> 135 <b>829</b>
		35	-	<b>F146</b> 135 <b>830</b>

#### **ACCESSORIES**

	Description	Item No.
	7 spindle vertical drilling gear with integrated rig pins for drilling hole series in the 32 mm system (drill bits not supplied)	<b>F146</b> 135 <b>811</b>
	Side stop left or right	<b>F146</b> 135 <b>810</b>
	Extension ruler, 800 mm left	<b>F146</b> 135 <b>831</b>
	Extension ruler, 800 mm right	<b>F146</b> 135 <b>832</b>
	Universal insertion die for Nexis and Tiomos 110° and 160° hinges (other dies upon request)	<b>F146</b> 135 <b>821</b>
A A	Quick-release chuck, left	<b>F146</b> 135 <b>835</b>
	Quick-release chuck, right	<b>F146</b> 135 <b>836</b>

#### **DRILLING TEMPLATE**



#### **ADVANTAGES**

Optimal holding thanks to pneumatic hold-down block



Pneumatic two-hand control for fast, safe working



6 spindle drilling head for drilling holes for hinges, mounting plates and fixtures and fittings



## **HINGE SYSTEMS**

Assembly aids

#### HINGE DRILLING JIG JIG 500



Drilling jig for Nexis and Tiomos hinges with wood screw fastening, pre-assembled dowels or Impresso hinges and for cross mounting plates.

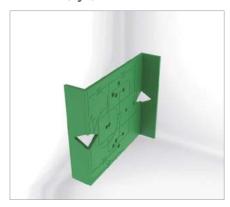
#### 1 set includes:

- Drilling jig (1x)
- Template for cross mounting plates (1x)
- Drilling machine bit (1x)
- Drill bit Ø 35 mm (1x)
- Drill bits Ø 8 mm (2x)



Drilling pattern	Item No.
45/9.5	F146135776
48/9	F146078184
42/11	F146135792
52/5.5	F146135791
48/6	F146135793

#### **MARKING JIG**

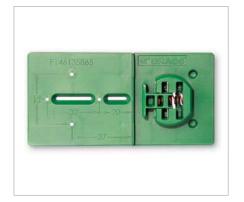


Easy marking and pre-drilling for hinges, mini-hinges, cross and linear mounting plates.

Nexis drilling pattern	Item No.
48/9	F069073384

Tiomos drilling pattern	Item No.
45/9.5	F146135787
48/9	F146135786
42/11	F146135789
52/5.5	F146135788
48/6	F146135790

#### **TIOMOS COMFORT MARKING GAUGE**



- Easy to use
- Cup distance 3 5 mm
- Hinge cup positioning
- Linear mounting plate positioning
- Cross mounting plate positioning

Item No.
F146135865

#### **PUNCHING TOOL FOR NEXIS SOFT-CLOSE**



Place punching tool on the inserted Soft-close Impresso adapter and punch the adapter into place.

Tiomos hinge system	11
Nexis hinge system	123

Soft-close Impresso	282
Drilling and insertion machines	354

F146095590	

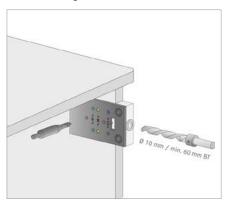
#### **PUNCHING TOOL FOR TIOMOS**



Punching tool for Tiomos linear mounting plates with dowel fixing.

Mounting plate height	Item No.
0/2/3/3.5	F146135774
12	F146135775

#### **DRILLING JIG FOR SOFT-CLOSE PIN**



#### **Application**

You can use the Soft-close Pin drilling jig for all adapter plate and drill-in damper versions.

	Item No.
Drilling jig (without bits)	F146095470
Drill bit Ø 10 mm with	F444000000
stop ring	F146038823

#### DRILL BIT Ø 5 MM WITH STOP RING



Use for pre-drilling holes for Euro screws.

Use for pre-drilling countersunk chipboard

- Ø 5 mm
- with stop ring
- Length 75 mm

screws Ø 3.5 mm.

Item No.
F146092594

#### **PILOT DRILL BIT**



Tiomos hinge system	11	Soft-close Pin	290
Nexis hinge system	123	Drilling and insertion machines	354

Pilot drill bit	F146035692	
Spare drill bit Ø 2.7	F146090561	

Item No.

# **HINGE SYSTEMS**

Assembly aids

#### **SCREWDRIVER**



GRASS cross head screwdriver (Pozidriv No. 2)

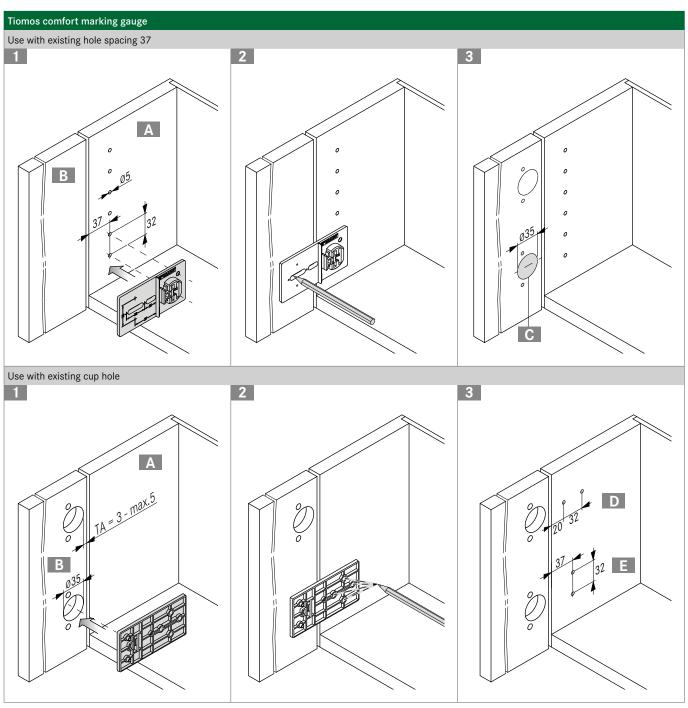
Item No.
F147010256

Tiomos hinge system	11
Nexis hinge system	123

Drilling and insertion machines	354

#### **ASSEMBLY INSTRUCTIONS**

All dimensions in millimetres



#### **LEGEND**

A Cabinet side

B Door

C Cup hole

D Linear mounting plate

E Cross mounting plate
TA Cup distance

F article no. / Article no., old

F Article no.	Article no., old	PU	Page	F Article no.	Article no., old	PU	Page	F Article no.	Article no., old	PU	Pa
F014				F015072 <b>798</b> 236	146.417.61.0815	250	204	F016073064236	404.322.53.0815	250	2
1014				F015072799236	146.717.04.0815	250	206	F016073066225	406.425.53.0015	125	2
<b>014</b> 072 <b>504</b> 225	146.604.35.0015	125	128	F015072800236	146.717.06.0815	250	208	F016073068225	406.425.53.0815	125	2
<b>014</b> 072 <b>506</b> 225	145.604.35.0815	125	128	F015072801213	146.717.06.1515	25	208	F016073069225	406.425.53.1515	125	2
<b>014</b> 072 <b>507</b> 225	146.604.35.1515	125	128	F015072803236	146.017.93.0084	250	210	F016073070236	426.329.55.0015	250	2
<b>014</b> 072 <b>508</b> 225	145.604.35.1515	125	128	F015072804236	146.117.93.0884	250	210	F016073077217	416.765.53.0015	50	2
<b>6014</b> 072 <b>509</b> 225	146.605.35.0015	125	136	F015072805236	146.117.93.1584	250	210	F016073079217	416.765.53.0815	50	2
014072510225	145.605.35.0015	125	136	F015072810236	146.322.54.0015	250	172	F016073084225	412.770.08.0015	125	2
014072511225	146.705.35.0215	125	138	F015072811236	146.322.53.0015	250	172	F016073088225	412.770.00.0015	125	
014072512225	146.705.35.0315	125	140	F015072816236	145.322.53.0015	250	172	F016073090225	412.770.04.0015	125	
	146.605.35.0815	125	136	F015072817236	146.322.54.0815	250	172	F016073095225	412.770.08.0815	125	
	146.705.35.0815	25	142	F015072818236	146.322.53.0815	250	172	F016073096225	414.780.82.0013	125	
	146.605.35.1515	125	136	F015072819236	145.322.53.0815	250	172	F016073098225	414.780.80.0013	125	
	145.605.35.1515	125	136	F015072820225	146.425.53.0015	125	182	F016073099225	414.780.80.0015	125	
	146.705.35.9615	125	150	F015072820225	146.425.53.0815	125	182	F016073100225	474.700.01.0015	125	
	146.622.35.0015	125	130						414.780.84.0015	125	
				F015072823225	146.425.53.1515	125	182	F016073122225			
	145.622.35.0015	125	130	F015072825236	146.329.56.0015	250	174	F016135457225	-	125	
	146.622.35.0815	125	130	F015072827236	146.329.55.0015	250	174	F017			
	145.622.35.0815	125	130	F015072829225	146.429.24.0115	125	196				
	146.629.35.0015	125	132	F015072832236	146.329.55.0815	250	174	<b>F017</b> 139 <b>329</b> 217	-	50	
<b>014</b> 072 <b>526</b> 225	146.729.35.0115	125	146	F015072834225	146.429.14.1015	125	194	F017139330217	-	50	
<b>014</b> 072 <b>527</b> 225	146.629.35.0815	125	132	F015072835225	146.429.53.4515	125	198	F017139331217	-	50	
<b>014</b> 072 <b>528</b> 225	146.729.35.1015	125	144	F015072840217	146.765.54.0015	50	176	F017139332217	-	50	
<b>14</b> 072 <b>529</b> 225	146.729.35.4515	125	148	F015072842217	146.765.53.0015	50	176	<b>F017</b> 139 <b>335</b> 213	-	25	
<b>014</b> 072 <b>530</b> 217	146.765.35.0015	50	134	F015072843217	145.765.53.0015	50	176	F017139336213	_	25	
<b>014</b> 072 <b>5312</b> 17	145.765.35.0015	50	134	F015072844217	146.765.54.0815	50	176	F017139337213	_	25	
014072532217	146.765.35.0815	50	134	F015072845217	146.765.53.0815	50	176	F017139338213	_	25	
<b>014</b> 072 <b>567</b> 225	146.604.35.0815	125	128	F015072846217	145.765.53.0815	50	176	F017139339213	_	25	
TO 1 F				F015072858225	146.700.01.0015	125	202	F017139340213	_	25	Т
F015				F015072861217	298.707.88.0015	50	212	F017139341213	_	25	
<b>015</b> 072 <b>719</b> 236	146.304.56.0015	250	170	F015072862217	298.707.88.9815	50	214	F017139342213	_	25	
	146.304.55.0015	250	170	F015072863217	299.707.88.0015	50	212	F017139343217	_	50	
	145.304.55.0015	250	170	F015072864217	299.707.88.9815	50	214	F017139344217	_	50	т
	146.304.56.0815	250	170	F015072965236	146.717.04.1515	250	206	F017139345217	_	50	
	146.304.55.0815	250	170	1013072703230	140.7 17.04.1313	230	200	F017139346217	_	50	
				F016					_		
	145.304.55.0815	250	170	F04407000004	404 204 52 0015	0.50	004	F017139347213	-	25	
	146.304.56.1515	250	170	F016073008236	404.304.53.0015	250	234	F017139348213	-	25	
	146.304.55.1515	250	170	F016073010236	404.304.54.0015	250	234	<b>F017</b> 139 <b>349</b> 213	-	25	
	145.304.55.1515	250	170	F016073014236	404.304.53.0815	250	234	F017139350213	-	25	
<b>015</b> 072 <b>739</b> 236	146.304.55.9815	250	170	F016073016236	404.304.54.0815	250	234	<b>F017</b> 139 <b>351</b> 213	-	25	
<b>015</b> 072 <b>741</b> 236	146.305.54.0015	250	178	F016073018236	404.304.53.1515	250	234	F017139352213	-	25	
<b>015</b> 072 <b>742</b> 236	146.305.53.0015	250	178	F016073020236	404.304.54.1515	250	234	<b>F017</b> 139 <b>353</b> 217	-	50	
<b>015</b> 072 <b>743</b> 236	145.305.53.0015	250	178	F016073023236	404.304.53.9815	250	234	F017139354217	_	50	
<b>015</b> 072 <b>747</b> 225	146.405.53.0215	125	186	F016073027225	456.405.53.0015	125	254	F017139355217	-	50	
<b>015</b> 072 <b>751</b> 225	146.405.53.0315	125	190	F016073028236	404.305.53.0015	250	242	F017139356217	_	50	
<b>015</b> 072 <b>752</b> 225	145.405.53.0315	125	190	F016073032225	458.405.53.0215	125	246	F017139414217	_	50	
<b>015</b> 072 <b>754</b> 225	146.405.53.0615	125	184	F016073033225	454.405.53.0315	125	248	F017139415217	_	50	Т
01 <b>5</b> 072 <b>757</b> 225	146.405.53.0815	125	192	F016073038225	454.405.53.0815	125	250	F017139416217	_	50	
	146.305.53.0815	250	178	F016073039236	404.305.53.0815	250	242	F017139417217	_	50	
	145.305.53.0815	250	178	F016073044236	404.305.53.1515	250	242	F017139420213	-	25	
	146.305.54.1515	250	178	F016073045236	404.305.54.1515	250	242	F017139420213	_	25	
	146.305.53.1515	250	178	F016073048225	456.405.53.9615	125	252	F017139422213	-	25	
	145.305.53.1515	250	178	F016073049236	406.317.61.0015	250	264	F017139423213	-	25	
	146.405.53.1615	125	188	F016073051236	406.417.61.0815	250	264	F017139424213	-	25	
	146.405.54.9615	125	200	F016073052236	406.417.61.1515	250	264	F017139425213	-	25	
<b>015</b> 072 <b>788</b> 225	146.405.53.9615	125	200	F016073053236	406.617.04.0015	250	266	F017139426213	-	25	
<b>015</b> 072 <b>789</b> 225	145.405.53.9615	125	200	F016073054236	406.717.04.0815	250	266	F017139427213	-	25	
	146.610.53.0015	250	180	F016073055236	406.717.04.1515	250	266	F017139428217	-	50	
015072702226	146 710 52 0015	250	180	E0140720E4224	40/ 017 02 0004	250	260	E017120420217	1	50	

F016073056236 406.017.93.0084 250

**F016**073**058**236 406.117.93.1584 250

**F016**073**062**236 404.322.53.0015 **25**0

**F016**073**0572**36 406.117.93.0884

268

268

268

250

F017139429217

F017139430217 -

**F017**139**432**213 -

F017139433213 -

50

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20

66

F015072793236 146.710.53.0815 250

**F015**072**795**236 146.317.61.0015 250

**F015**072**797**236 146.617.06.0015 250 208

**F015**072**796**236 146.617.04.0015

180

204

206

	I		T			1	T				
F017139434213	-	25	74	F028138122217	-	50	20	F028138388217	-	50	2
017139435213	-	25	24	F028138123217	-	50	20	F028138389217	-	50	2
017139436213	-	25	24	F028138125217	-	50	20	F028138390217	-	50	2
017139437213	-	25	24	F028138126217	-	50	20	F028138391217	-	50	2
017139438217	-	50	28	F028138127217	-	50	20	F028138392217	-	50	2
017139439217	-	50	28	F028138129213	-	25	66	F028138483213	-	25	3
017139440217	-	50	28	F028138130213	-	25	70	F028138519217	-	50	1
<b>017</b> 139 <b>4412</b> 17	-	50	28	F028138131213	-	25	74	F028138520217	-	50	1
<b>017</b> 139 <b>499</b> 217	-	50	17	F028138135213	-	25	24	F028138521217	-	50	1
<b>617</b> 139 <b>500</b> 217	-	50	17	F028138136213	-	25	24	F028138522217	-	50	1
017139501217	-	50	17	F028138137213	-	25	24	F028138523217	-	50	1
<b>017</b> 139 <b>5022</b> 17	-	50	17	F028138138213	-	25	24	F028138524217	-	50	
017139505213	-	25	43	F028138139213	-	25	24	F028138525217	-	50	
<b>017</b> 139 <b>506</b> 213	-	25	47	F028138140213	-	25	24	F028138526217	-	50	
017139507213	-	25	51	F028138141217	-	50	28	F028138529213	-	25	4
<b>017</b> 139 <b>508</b> 213	-	25	55	F028138142217	-	50	28	F028138530213	-	25	4
017139509213	-	25	59	F028138143217	-	50	28	F028138531213	-	25	4
<b>017</b> 139 <b>510</b> 213	-	25	63	F028138144217	-	50	28	F028138532213	-	25	
<b>017</b> 139 <b>511</b> 213	-	25	35	F028138145217	-	50	28	F028138533213	-	25	
<b>017</b> 139 <b>512</b> 213	-	25	39	F028138146217	-	50	28	F028138534213	-	25	-
<b>017</b> 139 <b>513</b> 217	-	50	21	F028138147217	-	50	28	F028138535213	-	25	(
<b>017</b> 139 <b>514</b> 217	-	50	21	F028138148217	-	50	28	F028138536213	-	25	;
<b>017</b> 139 <b>5152</b> 17	-	50	21	F028138154213	-	25	30	F028138545213	-	25	:
<b>017</b> 139 <b>517</b> 213	-	25	67	F028138155213	-	25	30	F028138546213	-	25	;
<b>017</b> 139 <b>518</b> 213	_	25	71	F028138156213	-	25	30	F028138547217	-	50	
<b>017</b> 139 <b>519</b> 213	-	25	75	F028138157213	-	25	30	F028138548217	-	50	
<b>017</b> 139 <b>520</b> 213	_	25	25	F028138337217	-	50	16	F028138549217	-	50	
<b>017</b> 139 <b>521</b> 213	_	25	25	F028138338217	-	50	16	F028138550217	-	50	
017139522213	_	25	25	F028138339217	_	50	16	F028138551217	_	50	
<b>017</b> 139 <b>523</b> 217	_	50	29	F028138340217	_	50	16	F028138552217	_	50	
<b>017</b> 139 <b>524</b> 217	_	50	29	F028138341217	_	50	16	F028138553217	_	50	
<b>017</b> 139 <b>525</b> 217	_	50	29	F028138342217	_	50	16	F028138554217	_	50	
017139526217	_	50	29	F028138343217	_	50	16	F028138555213	_	25	
<b>017</b> 139 <b>5552</b> 17	_	50	21	F028138344217	_	50	16	F028138556213	_	25	
<b>017</b> 139 <b>558</b> 217	_	50	20	F028138347213	_	25	42	F028138557213	_	25	
				F028138348213	_	25	46	F028138561213	_	25	
F022				F028138349213	_	25	50	F028138562213	_	25	
022140090228		150	14	F028138350213	_	25	54	F028138563213	_	25	
022140091228	_	150	14	F028138351213		25	58	F028138564213	_	25	
022140091228	_	150	14	F028138352213		25	62	F028138565213	_	25	
022140092228	_	150	14						_		
022140093226	_	130	14	F028138353213	-	25	34	F028138566213	-	25	
F028				F028138354213	-	25	38	F028138567217	-	50	
			1.0	F028138363213	-	25	34	F028138568217	-	50	1
028138093217	-	50	16	F028138364213	-	25	38	F028138569217	-	50	
028138094217	-	50	16	F028138365217	-	50	20	F028138570217	-	50	
028138095217	-	50	16	F028138366217	-	50	20	F028138571217	-	50	
028138096217	-	50	16	F028138367217	-	50	20	F028138572217	-	50	
<b>028</b> 138 <b>097</b> 217	-	50	16	F028138369217	-	50	20	F028138573217	-	50	
028138098217	-	50	16	F028138370217	-	50	20	F028138574217	-	50	
<b>028</b> 138 <b>099</b> 217	-	50	16	F028138371217	-	50	20	F028138701217	-	50	
<b>028</b> 138 <b>100</b> 217	-	50	16	F028138373213	-	25	66	F028138702217	-	50	
<b>028</b> 138 <b>103</b> 213	-	25	42	F028138374213	-	25	70	F028138703217	-	50	
<b>028</b> 138 <b>104</b> 213	-	25	46	F028138375213	-	25	74	F028138704217	-	50	
<b>028</b> 138 <b>105</b> 213	-	25	50	F028138379213	-	25	24	F028138705217	-	50	
<b>028</b> 138 <b>106</b> 213	-	25	54	F028138380213	-	25	24	F028138706217	-	50	
<b>028</b> 138 <b>107</b> 213	-	25	58	F028138381213	-	25	24	F028138707217	-	50	
<b>028</b> 138 <b>108</b> 213	-	25	62	F028138382213	-	25	24	F028138708217	-	50	
<b>028</b> 138 <b>109</b> 213	-	25	34	F028138383213	-	25	24	F028138711213	-	25	
<b>028</b> 138 <b>110</b> 213	-	25	38	F028138384213	-	25	24	F028138712213	-	25	
<b>028</b> 138 <b>119</b> 213	-	25	34	F028138385217	-	50	28	F028138713213	-	25	
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205	6
207	10
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211	20
213	25
217	50
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225	125
228	150
233	200
236	250
240	500
247	1000
253	2500
256	5000
299	1
401	1
501	1
504	5
513	25
514	30
517	50
523	100
525	125
536	250
540	500
547	1000
551	2000
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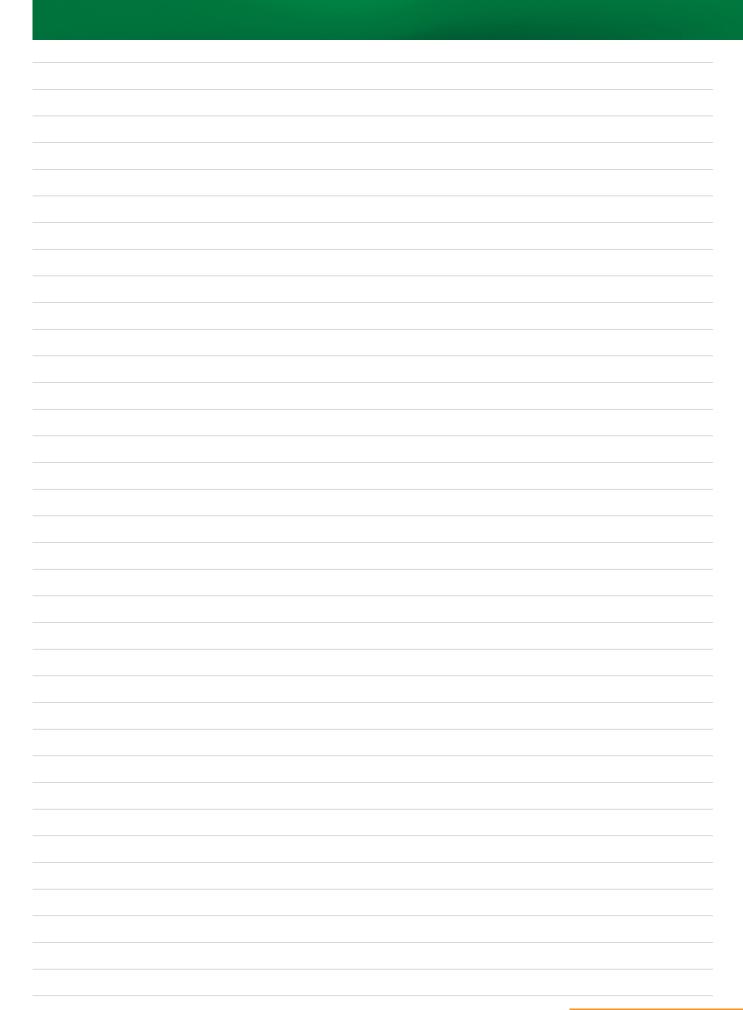
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#### **LEGEND**

PU code	Quantity (units, pair, set)
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123	100
147	1000
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202	2
205	6
207	10
210	15
211	20
213	25
217	50
223	100
225	125
228	150
233	200
236	250
240	500
247	1000
253	2500
256	5000
299	1
401	1
501	1
504	5
513	25
514	30
517	50
523	100
525	125
536	250
540	500
547	1000
551	2000
807	10



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