

Install:

1. Remove lower shield
2. Spray O2 sensor with liquid wrench or similar, we use zep40 dual force and let soak 30 minutes and then remove.
3. Spray all 4 nuts, two at entrance flange for Crosspipe and two more at Crosspipe exit flange.
4. Loosen nuts at downpipe entrance but do not remove yet.
5. Loosen nuts at midpipe and remove and take springs/studs.
6. Stud removal process, double up two nuts to remove or half inch deep socket also fits over the stud.
7. Remove 13mm bolt that holds bracket near exit of Crosspipe.
8. Remove 2 nuts at entrance flange of Crosspipe that you loosened in step 3 and pull Crosspipe.
9. Reverse order to install, torque 18 to 20 ft/lbs.

Install Tips. Note that bracket attached to stock mounting point and the stock mounting point has room for adjustment as needed if you follow it back upward. Connection at midpipe needs to be done with patience, start with installing studs first, and then add the springs and then add the retaining nuts. If nuts are jammed onto the stock studs before you start you need to separate those nuts with 13mm wrench, trying to force the studs over the springs and get the threading started with nuts already jammed onto the studs is too hard to do.