



# Hot PinStripe Efx™



## GENERAL

### DESCRIPTION

Hot PinStripe Efx™ are high performance striping colors providing exceptional coverage, gloss and clearcoat compatibility with trouble-free application and excellent brushability. They deliver superior results in solid and metallic colors.

The products referenced herein may not be available for sale in your market. Please consult your distributor for product availability.



## MIXING

### COMPONENTS

HHM-6501™ White	HHM-6515™ Teal
HHM-6502™ Medium Gray	HHM-6516™ Blazer Blue
HHM-6503™ Black	HHM-6517™ Fathom Blue
HHM-6504™ Primrose Yellow	HHM-6518™ Tan
HHM-6505™ Chrome Yellow	HHM-6519™ Silver Metallic
HHM-6506™ Imitation Gold	HHM-6520™ Gold Metallic
HHM-6507™ Orange	HHM-6521™ Brown
HHM-6508™ Royal Red	HHM-6522™ Tinting Clear
HHM-6509™ Maroon	HHM-6523™ Teal Tease
HHM-6510™ Quintessential Purple	HHM-6524™ Light Blue
HHM-6511™ Magenta	HHM-6525™ Majestic Purple
HHM-6512™ Pro Purple	HHM-6526™ Zenon Purple
HHM-6513™ Lime Sherbert	HHM-6527™ Fire Red
HHM-6514™ Emerald Green	

### MIX RATIO

Hot PinStripe Efx™ Colors must be activated. Activate only what you intend to use.

### LOW VOC - METALLIC COLORS

Component	Volume
Hot PinStripe Efx™ color	2
15309S™ Activator	1
LE1275S™ Reducer	10%

### LOW VOC - SOLID COLORS

Component	Volume
Hot PinStripe Efx™ color	2.5
15309S™ Activator	1

### NATIONAL RULE

Component	Volume
Hot PinStripe Efx™ color	3
12305S™ Activator	1

### ADDITIVES

Accelerator:	Not recommended
Fish Eye Eliminator:	Not recommended
Flex Additive:	Not recommended
Retarder:	Not recommended



**Tips for Success**

Hot PinStripe Efx™ may be mixed together to create custom colors

**POT LIFE**

2-3 hours at 70° F (21° C) when activated

**TINTING**

Colors can be mixed to create custom colors. Solid colors can be mixed with metallics.



**APPLICATION**

**SUBSTRATES**

Properly prepped OEM finishes (if not clearing over Hot PinStripe Efx™)  
 Properly sanded and prepped OEM finishes (if clearing over Hot PinStripe Efx™)  
 Properly sanded and prepped Hot Hues™ Custom Finish Basecoat Colors

**SURFACE PREPARATION**

Clean OEM surfaces with Cromax® Final Kleen wax and grease remover or allow basecoat to dry 15-30 minutes prior to striping. For overall clear over an OEM or clearcoated surface, sand with 1000 grit before striping.

**APPLICATION**

Apply using pinstriping sword brushes and lettering quills. If not being cleared, product should be striped on dark, gloss surface for full effect. Flash 5-10 minutes between coats.

**CLEAN UP**

Clean brushes immediately after use with Cromax® 105™, then oil brushes with brush oil or Neatsfoot oil to preserve hair. Note: Clean brushes thoroughly with Cromax® 105™ before each use.



**DRY TIMES**

**AIR DRY**

70°F (21°C) activated	15-20 minutes
Flash before clearcoat	15-20 minutes



**PHYSICAL PROPERTIES**

All Values Ready To Spray

	<b>Metallic 2:1:10%</b>	<b>Solid 2.5:1</b>
Max. VOC (LE):	287 g/L (2.4 lbs./gal)	313 g/L (2.6 lbs./gal)
Max. VOC (AP):	247 g/L (2.1 lbs./gal)	291 g/L (2.4 lbs./gal)
Avg. Gallon Weight:	1186 g/L (9.89 lbs./gal)	1188 g/L (9.91 lbs./gal)
Avg. Weight % Volatiles:	34.2%	30.0%
Avg. Weight % Water:	0.0%	0.0%
Avg. Weight % Exempt Solvent:	13.4%	5.5%
Avg. Volume % Water:	0.0%	0.0%
Avg. Volume % Exempt Solvent:	14.2%	7.1%

	<b>National Rule 3:1</b>
Max. VOC (LE):	396 g/L (3.3 lbs./gal)
Max. VOC (AP):	394 g/L (3.3 lbs./gal)
Avg. Gallon Weight:	1170 (9.76 lbs./gal)
Avg. Weight % Volatiles:	34.0%
Avg. Weight % Water:	0.0%
Avg. Weight % Exempt Solvent:	0.2%
Avg. Volume % Water:	0.0%
Avg. Volume % Exempt Solvent:	0.3%

Flash Point: See MSDS/SDS



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## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

**Revised: February 2015**

In the United States:  
**1.855.6.AXALTA**  
**axalta.us**

In Canada:  
**1.800.668.6945**  
**axalta.ca**

