



### FINISHING



**1.** Use Rubber Wheels to trim edges and cut excess.

Rubber Wheel 304-F  
Item # 4304-01 ea.



**2.** Use a carbide bur at low speed for major reduction to adjust and fit the model.

Carbide Bur  
Item # 50C25-01 ea



**3.** Round the edges of the Pink Grinding Wheels with a truing stone. Use these wheels for major reduction and to begin creating anatomy. Use continuous movement, low speed, and moderate pressure.

Pink Grinding Wheels  
Item # 4205-01 (100 box)



**4.** Round the edges of the Brown Rubber Wheel with a truing stone. Use between 1 and 2 wheels to smoothen the entire surface of the partial, including the edges. Use continuous movement, low speed with moderate pressure

**Using the Brown Rubber Wheels is KEY to achieving a high shine in the polishing stage.**

Rubber Wheels #723  
Item # 4303-01 ea. (100 box)



**5.** Use a Robinson's Brush to highlight areas that need to be smoother. Use low speed. **Note:** high speed will damage the surface.

## POLISHING



**1.** Separate your pumicing and polishing in sections.



**2.** For pumicing use Polycril and a TCS Turbo Buff. Soak the Turbo Buff in water prior to use. Mix Polycril with water until it reaches a muddy consistency. Apply the Polycril to the partial every 2 seconds for about 1 minute per section. Use continuous movement, low speed with moderate pressure.

Polycril [Item # 4298-01 1 lb.](#)  
Turbo Buff [Item # 4208/01 ea.](#)

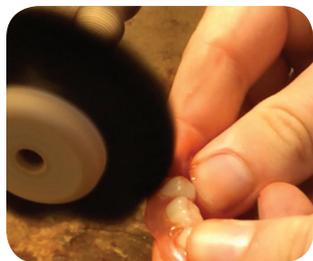


**3.** Use a TCS Rag Buff and iShine. Apply enough iShine to the rag buff until it turns reddish-brown. Place a bowl of water near your station.



Dip the partial in water and on low speed press firmly onto the rag buff for 2 seconds. Repeat this process for about 30 seconds per section.

Rag Buff [Item # 4207-01 ea.](#)  
iShine [Item # 4220-01 ea.](#)



**4.** Use a B-20 Brush. Place a bowl of water near your station.



Dip the partial in water and on high speed press firmly onto brush. Repeat this process for about 30 seconds per section.

Rag Buff [Item # 4207-01 ea.](#)  
Blue High Shine  
[Item # 4215-01 6.7 oz](#)



**5.** Repeat step 3 and 4 about 2 times.

