



FINISHING



1. Use Rubber Wheels to trim edges and cut excess.

Rubber Wheel 304-F
Item # 4304-01 ea.



2. Round the edges of the TCS Pink Grinding Wheels with a truing stone. Use these wheels for major reduction and to begin creating anatomy. Use continuous movement, high speed with moderate pressure.

Pink Grinding Wheels
Item # 4205-01 (100 box)



3. Use a carbide bur to adjust and fit on model.

Carbide Bur
Item # 50C25-01 ea.



4. Use a small mounted Pink Grinding Wheel to remove thickness in smaller areas and to continue creating anatomy.



5. Round the edges of the Brown Rubber Wheel with a truing stone. Use between 1 and 2 wheels to smoothen the entire surface of the partial, including the edges. Use continuous movement, high speed with moderate pressure

Using the Brown Rubber Wheels is KEY to achieving a high shine in the polishing stage.

Rubber Wheels #723
Item # 4203-01 ea. (100 box)



6. Use a Robinson's Brush to highlight areas that need to be smoother.

POLISHING



1. Separate your pumicing and polishing in sections.



2. For pumicing use Polycril and a TCS Turbo Buff. Soak the Turbo Buff in water prior to use. Mix Polycril with water until it reaches a muddy consistency. Apply the Polycril to the partial every 2 seconds for about 1 minute per section. Use continuous movement, high speed with moderate pressure.

Polycril [Item # 4298-01 lb.](#)
Turbo Buff [Item # 4208/01 ea.](#)



3. Use a TCS Rag Buff and Brown Tripoli. Apply enough Tripoli to the rag buff until it turns brown. Place a bowl of water near your station.



Dip the partial in water and press firmly onto the rag buff for 2 seconds. Repeat this process for about 1 minute per section.

Rag Buff
[Item # 4207-01 ea.](#)
Brown Tripoli
[Item # 4206-01 2lbs](#)



4. Use a different TCS Rag Buff and Blue High Shine polishing paste. Apply enough high shine paste to the rag buff until it turns blue.



Dip the partial in water once (at the beginning only). At high speed and light pressure press firmly onto the rag buff for 2 seconds. Repeat this process for about 1 minute per section. Use continuous movement, high speed with moderate pressure

Rag Buff [Item # 4207-01.](#)
Blue High Shine
[Item # 4215-01 6.7oz](#)

