

SHIFTWORKS®

1984-88 Monte Carlo
1984-87 El Camino

CONVERSION KIT

- SC2483** TH350 / TH400
- SC2484** TH700-R4 / TH200-4R
- SC2484E** ... 4L60E / 4L70E
- SC2485** 4L80E / 4L85E
- SC2486** 6L80E / 6L90E



1. Remove the **cable mount** from the side of the shifter and replace with the one supplied. (**For 6-speed conversions, skip step #2**)



2. Remove factory detent from shifter housing and install your new Shiftworks detent using the supplied 10-24 x 3/4" machine screws and lock nuts.



3. Install **cable bracket** and **shift lever** onto transmission. Put the cable pin in the *center* of the shift lever adjustment slot to start.



4. With **both** the *transmission* and the *shifter* in the same gear position, connect the included **cable** and adjust it using the threaded-on cable bulkheads.
* Note: 3-speed trans set up in DRIVE, 4-speed trans set up in OVERDRIVE, 6-speed trans set up in NEUTRAL.
* In these positions, the distance from the pin to the pan bracket face should be approx. 6 1/8" inches, or 5 7/8" for 6L80E's.
5. Make **final adjustments** by moving the *pin* in the shift lever slot and/or twisting the *bulkheads* on the cable.