



1968-81 Corvette
TH700-R4 TH200-4R 4L60
SHIFTER CONVERSION KIT

- 1968-71 ...#SC2401
- 1972-76 ...#SC2402
- 1977-81 ...#SC2403



KITS CONVERT THE FACTORY AUTOMATIC SHIFTER TO FUNCTION PROPERLY WITH A NEW OVERDRIVE TRANSMISSION WITH ALL DETENTS AVAILABLE. USE WITH SHIFTWORKS CABLE #K102-29 OR FACTORY CABLE GM#3958079 (68-76) OR GM#357746 (77-81). KITS INCLUDE NEW DETENT, CABLE INSTALLATION HARDWARE, INDICATOR PLATE, AND INSTRUCTIONS.

SHIFTER CONVERSION

1. Read all these instructions before beginning.
2. Remove console and shifter from car, be careful with the wiring.
3. The factory detent must be removed from the shifter and replaced with the SHIFTWORKS® detent. The factory spot welds can be removed by drilling. Scribe it to mark its relation to the base.
4. The new SHIFTWORKS® detent has marks scribed on it to help locate it on the base. Compare it to yours before removing the original.
5. Bolt or weld the detent in place after making sure the shift lever engages (and does not bind) in all gears.

CABLE INSTALLATION

1. Install pan bracket and lever on transmission.
2. Install cable on shifter. Use Shiftworks Cable #K102-29.
3. Place shifter and transmission selector in OverDrive, and engage Emergency Brake.
4. Measure distance from rearward face of pan bracket to center of cable attachment pin. This dimension should be about 6 3/8". If not, loosen pin nut and move pin accordingly. Retighten pin nut. The end of the cable should fit freely on the pin.
5. You should now be in adjustment.
6. If adjustment is not satisfactory, readjust pin to suit.

CONSOLE LENS INDICATOR

- 1968-71: Replace metal indicator from console with adhesive backed polycarbonate indicator.
- 1972-82: Remove factory lens from console and apply new SHIFTWORKS® adaptor to the lens. The white letters have special ink to allow the light to shine through.

