

1968-81 Corvette TH700-R4 TH200-4R 4L60

SHIFTER CONVERSION KIT

■ 1968-71 ...#SC2401

1972-76 ...#SC2402

□ 1977-81 ...#SC2403



KITS CONVERT THE FACTORY AUTOMATIC SHIFTER TO FUNCTION PROPERLY WITH A NEW OVERDRIVE TRANSMISSION WITH ALL DETENTS AVAILABLE. USE WITH SHIFTWORKS CABLE #K102-29 OR FACTORY CABLE GM#3958079 (68-76) OR GM#357746 (77-81). KITS INCLUDE NEW DETENT, CABLE INSTALLATION HARDWARE, INDICATOR PLATE, AND INSTRUCTIONS.

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SHIFTER CONVERSION

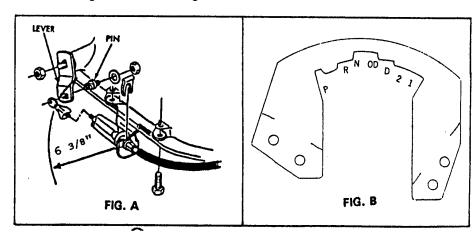
- 1. Read all these instructions before beginning.
- 2. Remove console and shifter from car, be careful with the wiring.
- 3. The factory detent must be removed from the shifter and replaced with the SHIFTWORKS® detent. The factory spot welds can be removed by drilling. Scribe it to mark its relation to the base.
- 4. The new SHIFTWORKS® detent has marks scribed on it to help locate it on the base. Compare it to yours before removing the original.
- 5. Bolt or weld the detent in place after making sure the shift lever engages (and does not bind) in all gears.

CABLE INSTALLATION

- 1. Install pan bracket and lever on transmission.
- 2. Install cable on shifter. Use Shiftworks Cable #K102-29.
- 3. Place shifter and transmission selector in OverDrive, and engage Emergency Brake.
- 4. Measure distance from rearward face of pan bracket to center of cable attachment pin. This dimension should be about 6 3/8". If not, loosen pin nut and move pin accordingly. Retighten pin nut. The end of the cable should fit freely on the pin.
- 5. You should now be in adjustment.
- 6. If adjustment is not satisfactory, readjust pin to suit.

CONSOLE LENS INDICATOR

- 1968-71: Replace metal indicator from console with adhesive backed polycarbonate indicator.
- 1972-82: Remove factory lens from console and apply new SHIFTWORKS[®] adaptor to the lens. The white letters have special ink to allow the light to shine through.



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