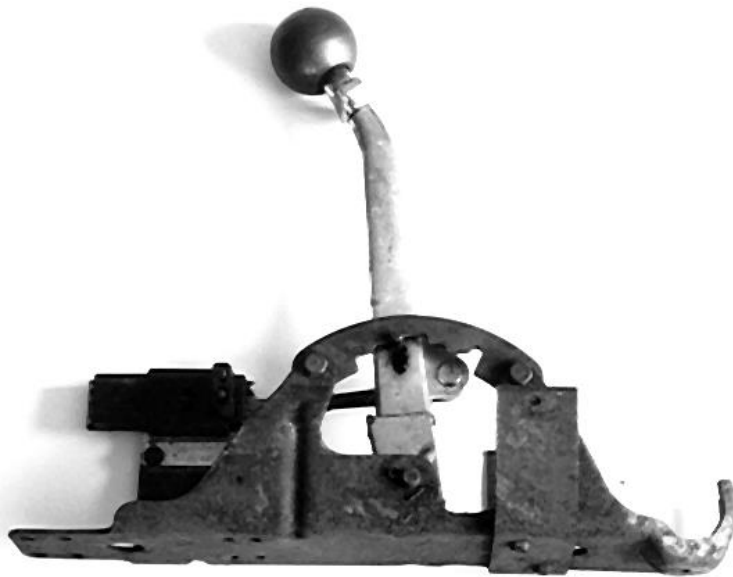


# SHIFTWORKS®

## 1967-72 CUTLASS

SHIFTER CONVERSION KIT  
with Cable

- SC2302...** TH350 / TH400
- SC2312...** 4-Speed OD Automatics
- SC2313...** 4L80E / 4L85E



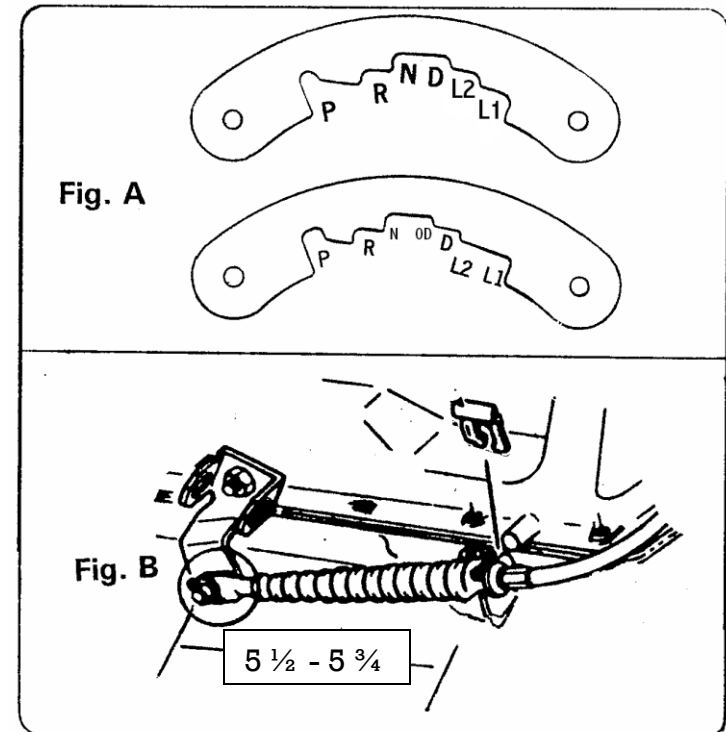
KITS TO CONVERT THE FACTORY CONSOLE SHIFTER TO CABLE OPERATION WITH ALL DETENTS AVAILABLE.

### SHIFTER CONVERSION

1. Remove the console. Take care with the wire harness.
2. Disconnect the old cable and remove the shifter from the car.
3. Unbolt and replace the factory detent with the SHIFTWORKS® detent supplied in your kit (Fig.A).

### CABLE INSTALLATION

4. Use SHIFTWORKS® cable #K100-30, use K100-32 for 4L80E.
5. Install the control cable bracket and lever on the Transmission (Fig.B) and install the control cable.
6. With the transmission and shifter lever both in DRIVE (SC2302), and OVERDRIVE (SC2312) and the emergency brake on, adjust the distance from the cable pin to the cable mount bracket at the transmission to 5 ½ inches (SC2302) and 5 ¾ inches (SC2312).
7. Tighten the pin nut. You should now be in adjustment.
8. Check the shifter travel, and readjust as necessary.



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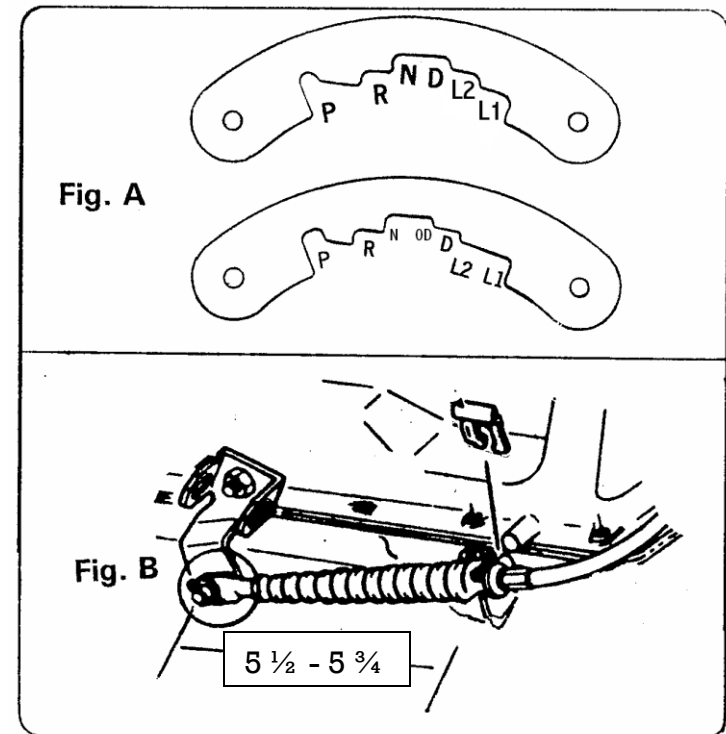
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