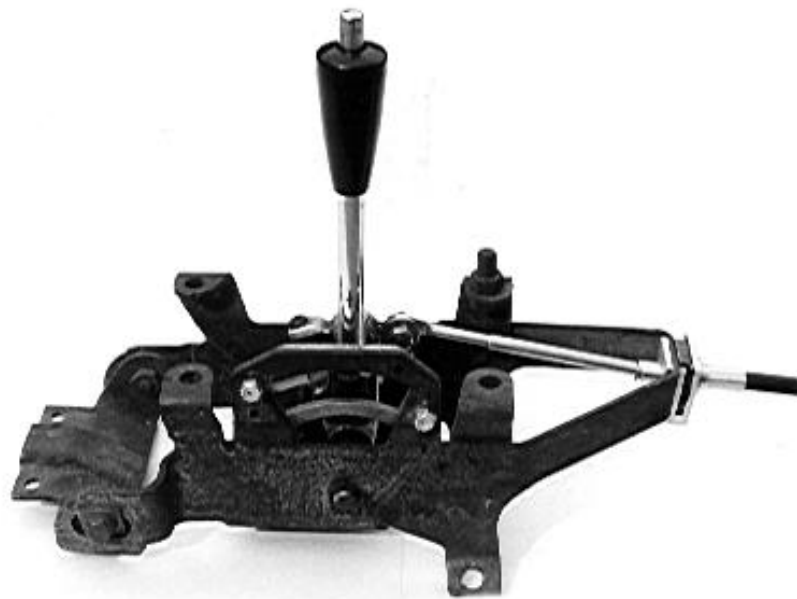


SHIFTWORKS®

SHIFTER CONVERSION KIT 1966-67 GTO & LeMans

New Cable Required

- SC2101....TH350/TH400
- SC2121....4-Speed OD(4L80E)



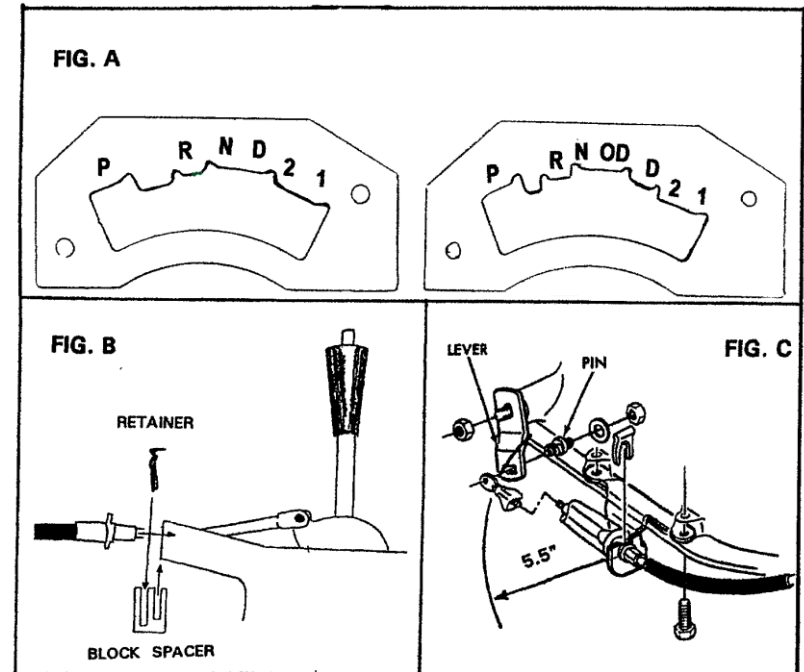
WWW.SHIFTWORKS.COM

SHIFTER CONVERSION

1. Remove the console. Take care with the wire harness.
2. Disconnect the old cable and remove the shifter from the car.
3. The shifter chrome handle must be removed in order to replace the detent. The handle pivots on a shaft retained by a 'C' clip.
4. Once the handle is off, remove the factory rivets and replace the detent with the SHIFTWORKS detent supplied in your kit (Fig. A).

CABLE INSTALLATION

5. Slip the aluminum block spacer onto the shifter base and thread the cable through both the spacer and the shifter base (Fig. B). Install the horseshoe clip and connect the cable to the handle.
6. SHIFTWORKS cable #K100-30 or GM cable #3956765 can be purchased separately from GM, your supplier, or from SHIFTWORKS.
7. Install the control cable bracket and lever on the Transmission (Fig. C), and install the control cable. 4L80E will have extra levers for different Range Select Shafts used by GM.
8. With the transmission and the shifter lever both in the **DRIVE** position, and the emergency brake on, adjust the distance from the cable pin to the cable mount bracket at the Transmission to **5.50** inches (In Overdrive to 5.75 inches).
9. Tighten the pin nut. You should now be in adjustment. Readjust to suit.
10. Adjust the Neutral Safety Switch and reinstall the console.



© 1991-2021 SHIFTWORKS®