

1968-72 BUICK

SHIFTER CONVERSION KIT

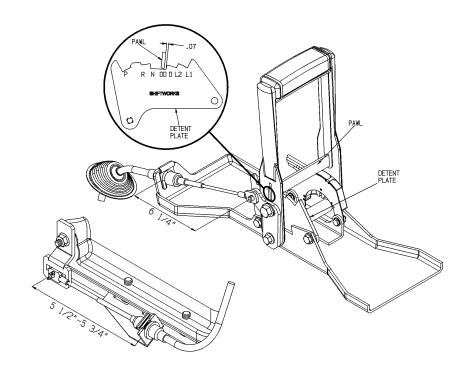
**SC207-2** 

**4-Speed OD Automatics** 



KITS TO CONVERT THE FACTORY CONSOLE SHIFTER
TO OverDrive OPERATION WITH ALL DETENTS AVAILABLE.

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- 1. Replace factory detent with SHIFTWORKS detent.
- 2. Install new SHIFTWORKS #K100 Cable.
- 3. Place shift lever in OverDrive, and engage Emergency Brake.
- 4. Install Pan Bracket and Lever on the Transmission.
- 5. Manually place transmission Lever in OverDrive.
- 6. Clip Cable into the pan bracket and Measure distance from rearward face of attachment bracket to center of cable attachment pin on the Lever. This **Dimension A 5.75.** If not, loosen pin nut and move pin accordingly. Retighten pin nut. The end of the cable should fit freely on the pin. Reinstall clip.
- 7. You should now be in adjustment.
- 8. Move shifter thru the gears and watch where the stops are. Adjust pin in Lever as required.

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