



# 1965-67 NOVA & IMPALA

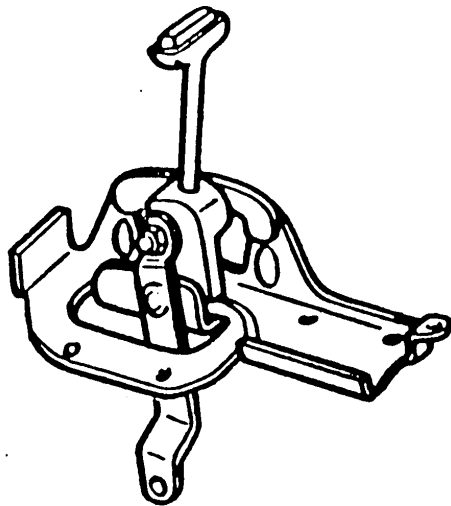
SHIFTER CONVERSION KIT

## TH350 & TH400

- S103 Universal
- S103-1 1965-67 Nova\*

## 4-Speed OD Automatics

- S104 Universal
- S104-1 1965-67 Nova\*
- S104-2 1966-67 Impala\*
- S104-3 1965 Impala\*

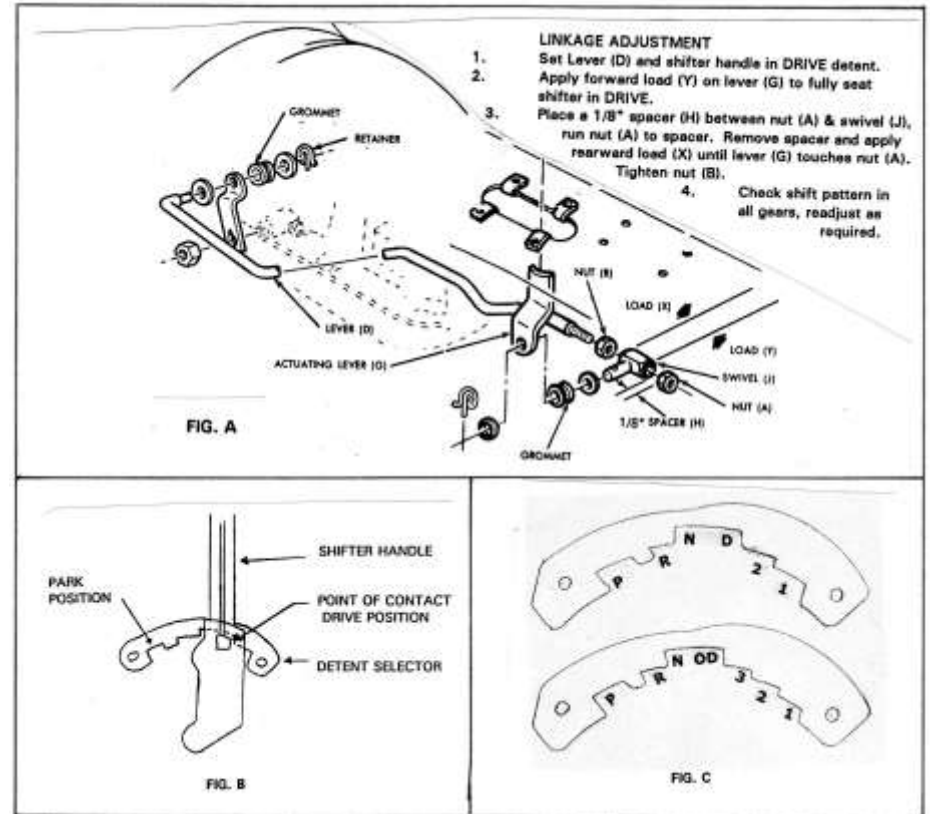


\* KITS Include Console Lens Indicators

[www.SHIFTWORKS.com](http://www.SHIFTWORKS.com)

## Conversion Instructions

1. **Remove** the console, being careful to not damage the wire harness.
2. **Replace** the Detent Selector with the one supplied in your kit.
3. Ensure vehicle is chocked and cannot roll or move before proceeding to step 4.
4. **Install** Lever (D) on the transmission. The Lever should point UP, and when in DRIVE should point almost straight up.
5. With the transmission and the shift lever in the DRIVE position, **adjust** the linkage as shown in Fig. A.
6. The rod linkage may need to be reformed or bent to clear the large case of a new transmission. *This is normal.* We have replacement linkages if needed.
7. **Adjust** the back-up/neutral safety switch. We recommend you purchase Switch #S500 from [www.shiftworks.com](http://www.shiftworks.com) for best results.
8. **Install** the lens or lens adaptor.



© 1995-2018 SHIFTWORKS®