Temposonics®

Magnetostrictive Linear-Position Sensors

R-Series Models RP and RH

EtherNet/IP™ Industrial Ethernet Interface

Data Sheet



Document Part Number 551253 Revision C



Model RP Profile-style position sensor

FEATURES

- Linear, Absolute Measurement
- **LEDs For Sensor Diagnostics**
- Superior Accuracy, Resolution down to 1 um
- Non-Contact Sensing Technology
- Linearity Less Than 0.01 %
- Repeatability Within 0.001 %
- Direct EtherNet/IP™ Interface, Position + Velocity

BENEFITS

- Rugged Industrial Sensor
- Position + Velocity Measurements For Up to 20 Magnets

APPLICATIONS

- **■** Continuous Operation In Harsh Industrial Conditions
- **High Pressure Conditions**
- For Accurate, Simultaneous Multi-Position and Velocity Measurements

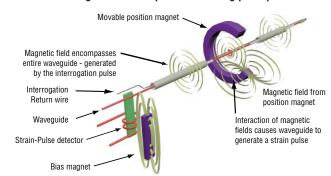
TYPICAL INDUSTRIES

- **Factory Automation**
- Fluid Power
- Plastic Injection and Blow Molding
- Material Handling and Packaging



EtherNet/IP™ is a trademark used under license by ODVA. ODVA CONFORMANT™ is a certification mark of ODVA.

Time-based Magnetostrictive position sensing principle



Benefits of Magnetostriction

Temposonics® linear-position sensors use the time-based magnetostrictive position sensing principle developed by MTS Sensors. Within the sensing element, a sonic-strain pulse is induced in a specially designed magnetostrictive waveguide by the momentary interaction of two magnetic fields. One field comes from a movable permanent magnet that passes along the outside of the sensor. The other field comes from an "interrogation" current pulse applied along the waveguide. The resulting strain pulse travels at sonic speed along the waveguide and is detected at the head of the sensing element.

The position of the magnet is determined with high precision and speed by accurately measuring the elapsed time between the application of the interrogation pulse and the arrival of the resulting strain pulse with a high-speed counter. The elapsed time measurement is directly proportional to the position of the permanent magnet and is an absolute value. Therefore, the sensor's output signal corresponds to absolute position, instead of incremental, and never requires recalibration or re-homing after a power loss. Absolute, non-contact sensing eliminates wear, and guarantees the best durability and output repeatability.

Product Overview and Specifications

Product overview

Temposonics® R-Series EtherNet/IP™ sensors represent MTS Sensors' development and product offering in networked position feedback. EtherNet/IP™ systems require only a single point of connection for both configuration and control, because EtherNet/IP™ supports both I/O (or implicit) messages—those that typically contain time-critical control data-and explicit messages-those in which the data field carries both protocol information and instructions for service performance. And, as a producer-consumer network that supports multiple communication hierarchies and message prioritization. EtherNet/IP™ provides more efficient use of bandwidth than a device network based on a source-destination model. EtherNet/IP™ systems can be configured to operate either in a master/slave or distributed control architecture using peer-to-peer communication.

Product specifications

Parameters	Specifications	Parameters	Specifications
OUTPUT		ENVIRONMENTAL	
Measured output variables:	Simultaneous multi-position and velocity measurements up to 20 magnets.	Operating conditions:	Operating temperature: -40 °C (-40 °F) to +75 °C (+167 °F)
Resolution:	1 to 1000 μm selectable		Humidity: 90 % no condensation Temperature coefficient: < 15 ppm/ °C
Cycle time:	1.0 ms up to 2000 mm 2.0 ms up to 4800 mm, 4.0 ms up to 7600 mm stroke length	EMC test:	Electromagnetic emission: EN 61000-6-4 Electromagnetic immunity:
Linearity:	$<$ ± 0.01% full stroke (minimum ± 50 μ m)		EN 61000-6-2 CE qualified
Repeatability:	$<\pm~0.001\%$ full stroke (minimum $\pm~2.5~\mu m)$	Shock rating:	100 g (single hit)/IEC standard 60068-2-27(survivability)
Hysteresis:	< 4 μm	Vibration rating:	15 g / 10 to 2000 Hz / IEC standard 60068-2-6
Outputs:	Interface: EtherNet/IP™		(excluding resonance frequencies)
	Data transmission rate max: 100 Mbit/s	WIRING	
Stroke length:	Range (Profile style): 25 mm to 5080 mm (1 in. to 200 in.) Range (Rod style):	Connection type:	D56 option: Two female 4-pin (M12-D) plus one 4-pin male (M8) connector
	25 mm to 7620 mm (1 in. to 300 in.)	PROFILE STYLE S	ENSOR (MODEL RP)
ELECTRONICS		Sensor	Aloneirone baneiron with diamentic LED display
Operating voltage:	+24 Vdc nominal: -15% or +20%* Polarity protection: up to -30 Vdc	electronics housing:	Aluminum housing with diagnostic LED display (LEDs located beside connectors)
	Over voltage protection: up to 36 Vdc Current drain: 110 mA typical	Ingress protection:	IP 65**
	(Note: Due to variations in cable length and topology	Sensor extrusion:	Aluminum (Temposonics® profile style)
	as well as inrush current draw on power up, MTS Sensors recommends that 1 amp per sensor be available on the power supply used.)	Mounting:	Any orientation. Adjustable mounting feet or T-slot nut (M5 threads) in bottom groove

Magnet types:

Sensor

housing: Ingress

electronics

protection:

ROD STYLE SENSOR (MODEL RH)

IP 67**

Dielectric withstand voltage:

500 Vdc (DC ground to machine ground)

Captive-sliding magnet or U-magnet

(LEDs located beside connectors)

Aluminum housing with diagnostic LED display

⁽UL61010-1), or Class 2 rating according to the National Electrical Code (USA) / Canadian Electrical Code.

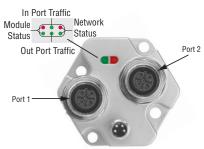
^{**} The IP rating is not part of the UL Recognition.

^{*} UL Recognition requires an approved power supply with energy limitation

Sensor rod: 1.4306 (AISI 304L) 350 bar static, 690 bar peak **Operating** pressure: (5000 psi static, 10,000 psi peak) Any orientation. Threaded flange M18 x 1.5 or Mounting: 3/4 - 16 UNF-3A mounting torque: 45 N-m (33 ft. - lbs.) Magnet types: Ring magnet, U-magnet, or magnet float

Enhanced monitoring and diagnostics

SENSOR STATUS AND DIAGNOSTIC DISPLAY



Integrated green and red diagnostic LEDs are located beside the sensor's connectors as shown in 'Figure 1', the LEDs provide basic visual monitoring for normal sensor operation and troubleshooting. These diagnostic display LEDs indicate four modes as described in 'Table 1. Diagnostic display indicator modes'

Figure 1. R-Series sensor Integrated diagnostic LEDs

EtherNet	Port 1 (INLE	Т)
Green Green Red	On: Flickering: On:	Ethernet connection established Data activity Magnet not detected or wrong quantity of magnets
EtherNet	Port 2 (OUTL	.ET)
Green Green	On: Flickering:	Ethernet connection established Data activity
Network S	tatus	
Green Green Red Red	On: Flashing: On: Flashing:	At least one connection established No connection established Unrecoverable fault detected Recoverable fault detected
Module St	atus	
Green Green Red	On: Flashing: Flashing:	IP address configured IP address not configured Duplicate IP address detected

Table 1. Diagnostic display indicator modes

EtherNet/IP™ interface

EtherNet/IP™ is an Industrial Ethernet implementation of the Common Industrial Protocol (CIP), managed by the Open DeviceNet Vendors Association (ODVA), which defines communication services for automation. Ethernet/IP™ uses standard IEEE 802.3 technology at both the Physical Layer and Data Layers for compatibility with other applications and protocols. The protocol is also compliant with IEC 61158-2 for the physical layer and IEC 61784-1, -2 for measurement and control profiles. The MTS Sensors R-Series EtherNet/IP™ sensor last passed the ODVA EtherNet/IP™ Conformance Test in September of 2015 (Composite Conformance Test CT12).

Note:

Go to www.mtssensors.com to download latest EDS file.

This Ethernet/IPTM device also offers Device-Level-Ring (DLR) capability to directly connect devices to a ring topology without the use of external switches. DLR provides device-level network re-routing and failure point identification to improve reliability and network recovery time.

The ODVA DLR Conformance Test was also completed in September of 2015.

Operation modes and output

N101 Single and Multi-magnet position and velocity:

Up to 20 simultaneous magnet measurements are possible when using multiple magnets. The minimum allowed distance between magnets is 75 mm (3 in.) to maintain proper sensor output (see 'Figure 2').

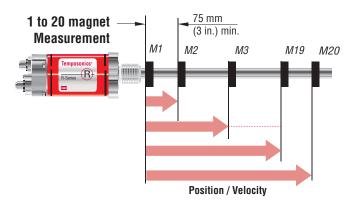


Figure 2. Single to multi-magnet output diagram

Model RP profile-style sensor dimension references

MODEL RP, PROFILE-STYLE SENSOR WITH CAPTIVE-SLIDING MAGNET

Drawing is for reference only, contact applications engineering for tolerance specific information.

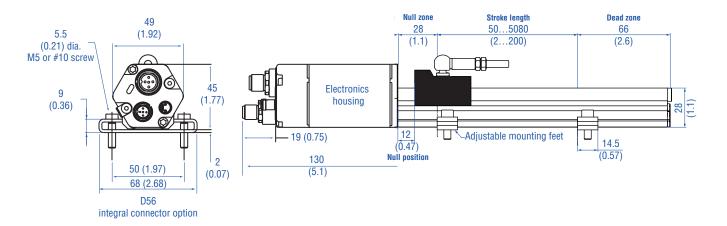


Figure 3. R-Series Model RP Profile-style sensor dimension reference (Shown with the **D56** connector option)

MODEL RP, PROFILE-STYLE SENSOR WITH OPEN-RING MAGNET

Drawing is for reference only, contact applications engineering for tolerance specific information.

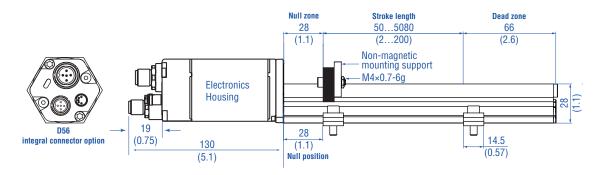


Figure 4. R-Series Model RP Profile-style sensor dimension reference (Shown with the **D56** connector option)

Controlling design dimensions are in millimeters and measurements in () are in inches

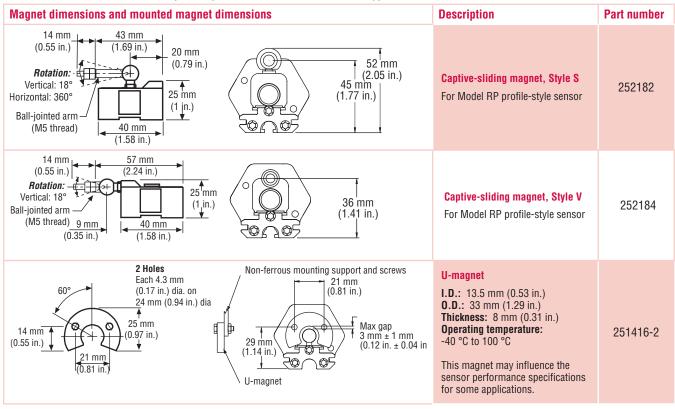
Standard magnet selections (Model RP)

SELECTION OF POSITION MAGNETS

A choice of two magnet mounting configurations are available with the profile-style sensor; A 'captive-sliding' magnet, Styles S or V or an U-magnet. Captive-sliding magnets utilize slide bearings of special material that reduce friction, and if required, help mitigate dirt build up. The slide bearings are designed to operate dry, requiring no external lubrication or maintenance.

The U-magnet mounts on the moving machine part and travels just above the sensor's profile extrusion. The U-magnet requires a minimum distance away from ferrous metals to allow proper sensor output. It must be mounted using non-ferrous screws and a non-ferrous support bracket, or utilize a non-ferrous spacer of at least 5 mm (0.2 in.) thickness.

POSITION MAGNET SELECTIONS (Drawing dimensions are for reference only)



Model RP Profile-Style Sensor Sensor Mounting Reference

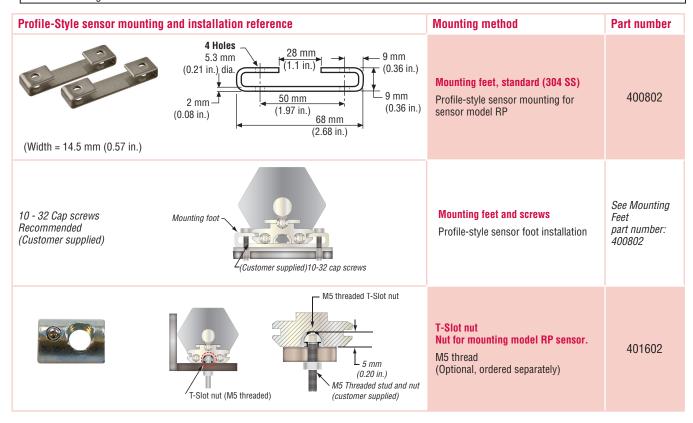
Sensor mounting

Model RP profile-style sensor mounting flexible installation in any position!

Temposonics[®] Model RP profile-style sensors offer two basic mounting methods; side grooves for use with mounting feet or a bottom groove that accepts special T-Slot nuts. Both the mounting feet and T-Slot nuts can be positioned along the sensor extrusion to best secure the sensor for each particular application.

Notes:

- 1. Model RP sensors include two mounting feet (part no. 400802) for sensors stroke lengths up to 1250 mm (50 in.)
- 2. One additional mounting foot is included for stroke lengths over 1250 mm (50 in.) and for each additional 500 mm (20 in.), thereafter.
- 3. MTS Sensors recommends using 10-32 cap screws *(customer supplied)* at a maximum torque of 44 in. lbs. when fastening mounting feet.



Model RH rod-style sensor dimension reference

The Temposonics® R-Series rod-style sensor (Model RH) offers modular construction, flexible mounting configurations, and easy installation. The Model RH sensor is designed for mounting in applications where high pressure conditions exist (5000 psi continuous, 10,000 psi spike) such as inside hydraulic cylinders. The Model RH sensor (see 'Figure 5') may also be mounted externally in many applications.

Stroke-dependent Dead Zones:					
Stroke length:	Dead zone:				
25 mm (1 in.) - 5000 mm (197 in.)	63.5 mm (2.5 in.)				
5005 mm (197 in.) - 7620 mm (300 in.)	66 mm (2.6 in.)				

MODEL RH, ROD-STYLE SENSOR WITH RING MAGNET (MAGNET ORDERED SEPARATELY)

Drawing is for reference only, contact applications engineering for tolerance specific information.

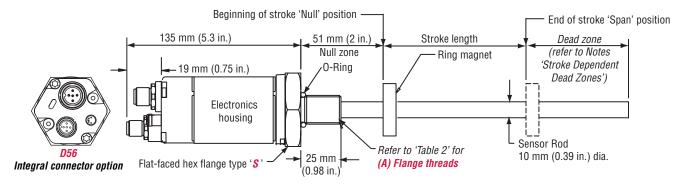


Figure 5. Model RH Rod-style sensor dimension reference (shown with **D56** integral connector options)

MODEL RH, ROD-STYLE SENSOR WITH RING MAGNET (MAGNET ORDERED SEPARATELY)

Drawing is for reference only, contact applications engineering for tolerance specific information.

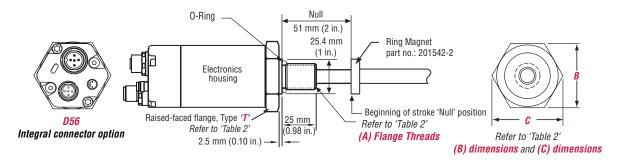


Figure 6. Model RH Rod-style sensor dimension reference (Shown with the **D56** integral cable connection type option)

Housing style Flange type	Description	(A) Flange threads	(B) Dimensions	(C) Dimensions
T	US customary threads with raised-face flange	3/4" - 16 UNF-3A	1.75 in.	2 in.
S	US customary threads with flat-faced flange	3/4" - 16 UNF-3A	1.75 in.	2 in.
M	Metric threads with flat-faced flange	M18 x 1.5	46 mm	53 mm

Table 2. Model RH Rod-style sensor housing style and flange type references

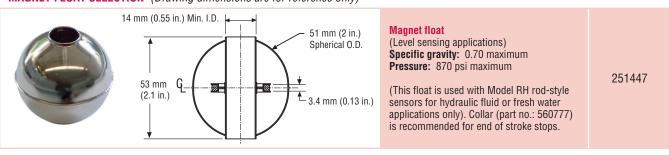
Standard magnet selections (Model RH)

Magnets must be ordered separately with Model RH position sensors. The standard ring magnet (part number 201542-2) is suitable for most applications.

POSITION MAGNET SELECTIONS (Magnet must be ordered separately) (Drawing dimensions are for reference only)

Magnet and magnet dimensions	Description	Part number
4 Holes Each 4.3 mm (0.17 in.) dia. 90° apart on 24 mm (0.94 in.) dia.	Standard ring magnet I.D.: 13.5 mm (0.53 in.) O.D.: 33 mm (1.3 in.) Thickness: 8 mm (0.3 in.) Operating temperature: -40 °C to 100 °C	201542-2
74 Holes Each 4.3 mm (0.17 in.) dia. 90° apart on 24 mm (0.94 in.) dia.	Magnet spacer (Non-ferrous, use with ring magnet Part number: 201542-2) I.D.: 14 mm (0.56 in.) O.D.: 32 mm (1.25 in.) Thickness: 3.2 mm (0.125 in.)	400633
25.4 mm (1 in.) 13.5 mm (0.53 in.)	Ring magnet I.D.: 13.5 mm (0.53 in.) O.D.: 25.4 mm (1 in.) Thickness: 8 mm (0.3 in.) Operating temperature: -40 °C to 100 °C	400533
2 Holes Each 4.3 mm (0.17 in.) dia. on 24 mm (0.94 in.) dia. 14 mm (0.55 in.) 25 mm (0.97 in.)	U-magnet I.D.: 13.5 mm (0.53 in.) O.D.: 33 mm (1.3 in.) Thickness: 8 mm (0.3 in.) Operating temperature: -40 °C to 100 °C This magnet may influence the sensor performance specifications for some applications.	251416-2

MAGNET FLOAT SELECTION (Drawing dimensions are for reference only)



Model RH Rod-Style sensor mounting

The position magnet requires minimum distances away from ferrous metals to allow proper sensor output. The minimum distance from the front of the magnet to the cylinder end cap is 15 mm (0.6 in.).

The minimum distance from the back of the magnet to the piston head is 3.2 mm (0.125 in.). However, a minimum distance of at least 5 mm (0.197 in.) is preferred for added performance margin. The nonferrous spacer (part no.: 400633) provides this minimum distance when used along with the standard ring magnet (part no.: 201542-2), as shown in 'Figure 7'.

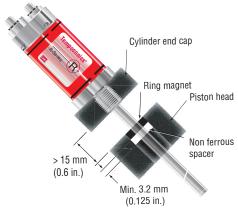


Figure 7. Model RH rod-style mounting

Cylinder installation

When used for direct-stroke measurement in fluid cylinders, the sensor's high pressure, stainless steel rod installs into a bore in the piston head/rod assembly as shown in 'Figure 8'. This method guarantees a long-life and trouble-free operation.

The sensor cartridge can be removed from the flange and rod housing while still installed in the cylinder. This procedure allows quick and easy sensor cartridge replacement without the loss of hydraulic pressure.

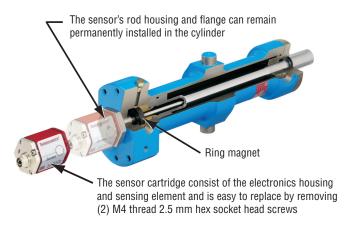
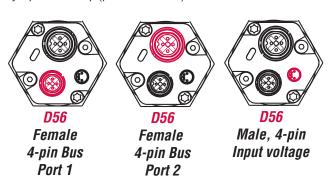


Figure 8. Fluid cylinder installation

Connections and wiring

(D56) BUS CONNECTOR OPTION

D56 connector option for 'daisy chain' topologies. A separate cable is used for the supply voltage. Unused connectors should be covered by a protective cap (part no.: 370537).



BUS CONNECTIONS PORTS 1 AND 2



Female, 4-pin (M12-D) Integral connector pin-out as viewed from the end of the sensor

Pin number	Cable color	Function
1	Yellow	Tx+
2	White	Rx+
3	Orange	Tx-
4	Blue	Rx-

INPUT VOLTAGE



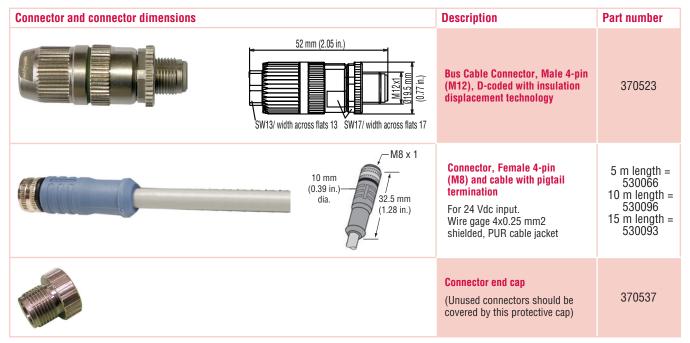
Input voltage, male, 4-pin (M8) integral connector pin-out as viewed from the end of the sensor

Pin number	Cable color	Operating voltage
1	Brown	+24 Vdc (-15/+20%)
2	White	No connection
3	Blue	DC ground (for supply)
4	Black	No connection

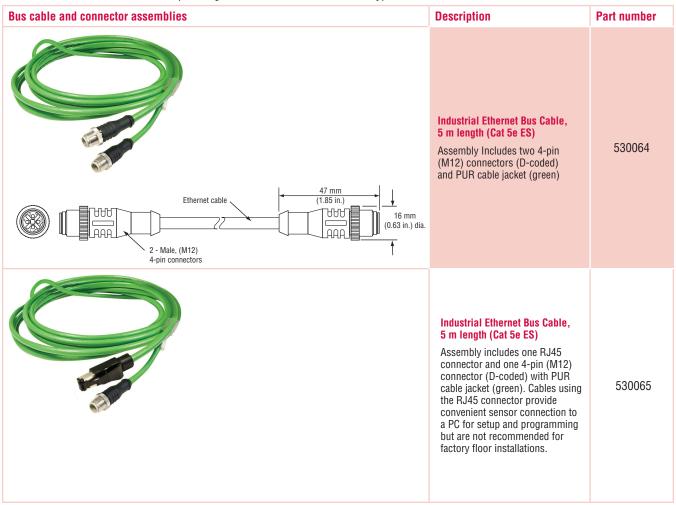
Model RP and RH Sensors

Ordering Information; Connector and Cable Assembly Options

(D56) CABLE CONNECTOR OPTIONS (Drawing dimensions are for reference only)



BUS CABLE WITH CONNECTORS (Drawing dimensions are for reference only)



Model RP and RH Sensors Ordering Information

		R				D	5	6	1	N	1	0	1				
		1 2 3	4 5	6 7	8		10	11	12	13	14	15	16		17	18	19
RP	=	SENSOR MODEL Profile style RH	= Hydraulic	rod style										=	R		1-2
		HOUSING STYLE Model RP profile-style sensor (includes	one magnet):										_	=			3
S	=	Captive-sliding magnet with ball joint ${f V}$ at top (part no. 252182)	= Captive-s joint at fr				M =	U-mag	jnet (part n	o. 2514	16-2)						
		Model RH rod-style sensor (magnet(s) r	nust be ordere	ed separa	tely):												
T	=	US customary threads, raised-faced lange and pressure tube, standard	fluoroelas sensor el	stomer se ectronics	als for th housing	е	B =	pressu	r cartridge ire tube, sti) mm (72 ir	roke len		ge or					
S	=	US customary threads, flat-faced flange and pressure tube, standard	= Same as fluoroelas sensor el	stomer se	als for th				,	,,							
M	=	Metric threads, flat-faced flange and V pressure tube, standard	= Same as fluoroelas sensor el	option "M stomer se	l", except als for th												
		STROKE LENGTH —								- =							4-8
-		M = Millimeters (Encode in 5 mm increments)														
		U = Inches and tenths	Stroke Leng	<u></u>													
_		(Encode in 0.1 in. increments)	1. Profile-st 2. Rod-style														
		CONNECTION TYPE										= [D	5	6	g	9-11
		Integral connector:															
D56	j	= Two 4-pin female (M12-D), plus one	: 4-pin male (N	,										ı			40
1	=	+24 Vdc (-15% or +20%)												=	ш		12
		OUTPUT									= [N	1	0	1	13	3-16
N10)1	= EtherNet/IP™, position and velocity, n	naximum 20 m	nagnets							_				_		
		NUMBER OF MAGNETS -										= [Z			1	7-19
Z _		or multi-position measurement only (Order . = Number of magnets for output N		•	parately)												



DECLARATION OF CONFORMITY

Declaration of	Conformity (DOC) Ref	erence Information		
File Number:	10872.05	Part	1 of 1	Year Last Issued:	2015
Length of Validit	ty:	Vendor for continues with ODV	or the ODVA technology(ies s to fulfill its user responsibil	med entity (i) remains an ODVA Lice) defined by the above specification(s ities as defined in its Terms of Usage for the Product(s) remains identical to nformity.	s); (ii) e Agreement

ODVA Licensed V	endor to Whom this DOC Has Been Issued		
Entity Name:	MTS Systems Corporation	Vendor ID:	116

Overview of Compliant Product(s) C (The list of product(s) covered by this DOC be		
Networks(s) Supported:	EtherNet/IP™	
CIP Device Profile Supported:	Encoder	
Classification of Declaration:	Single Product	

rademark(s) Approved for Use in the Labeling and lool or variations of logo marks allowed pursuant to ODVA Brand St Logo Marks	Promotion of the Products Named Herein andards+Identity Guidelines. No abbreviation of word marks allowed. Word Marks
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CONFORMANT	ODVA CONFORMANT™
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EtherNet/IP	EtherNet/IP™

This Declaration of Conformity, and approval of the use of ODVA's trademarks as shown above, has been granted by ODVA, Inc. based on its determination that the Product(s) identified herein fulfill(s) ODVA's standards for compliance with ODVA's specifications listed below at the ODVA composite Conformance Test (CT) level shown in parentheses:

The EtherNet/IP™ Specification (CT 12)

This Declaration of Conformity is issued on September 30, 2015 on behalf of ODVA by:

Katherine Voss, Executive Director

Katherine A Vos

The list of product(s) covered by this DOC begins on page 2.

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CIP Identity for Product(s) Covered Under this Declaration of Conformity (per CIP Identity Object)			
No.	Vendor Product Code (attribute 3)	Vendor Product Revision (attribute 4)	Vendor Product Name (attribute 7)
1	3	1.005	MTS Linear Encoder



Declaration of Conformity

File No.: 10872.05

Part 1 of 1 - page 2 of 2

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