

SAV Plus™ Control Valve

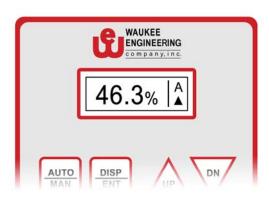




Web Server

SAV PlusTM is a heavy-duty position control valve that maintains a valve's position based on a desired % output set point. It is designed to work in applications where the control of a process variable (PV) is accomplished using an independent sensor. Perfect for controlling Dew-point, Carbon Potential, etc.

SAV $Plus^{TM}$ incorporates a standard Waukee Flo- $Meter^{TM}$ scaled to the application requirements and an electronic control valve that modulates flow based on an external signal from a control system. The external signal can be 4-20mA or may be delivered using digital communications.



LCD display provides easy-toread indication of the valve

Features & Benefits

- Large LCD display provides vital information such as Valve position, Alarms, and diagnostic messages
- Simple and intuitive programming menus
- Field programmable engineering units
- Standard Modbus TCP for easy integration with control systems
- Manual actuation of valve possible
- · Easy to install
- Built-in Web Server for remote access to device
- Calibration in state-of-art ISO/IEC 17025:2005 accredited laboratory



Applications

- Annealing
- Sintering
- Neutral hardening
- Carburizing
- Additive gas or air for endothermic generators
- Nitriding and much more



Data Logging

For applications requiring electronic measurement of flow rate, upgrade to our *Valve-Tronic Plus™* control valve *which* includes a flow sensor. control valve which includes a flow sensor. includes a flow sensor.



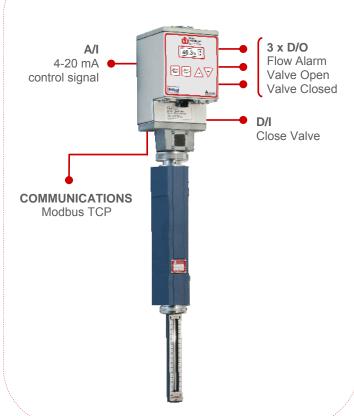
SAV Plus TM Control Valve

Web Server Features

- Remote access to the device via web browser, no special software required
- · Intuitive web interface
- Several access levels with passwords
- Access up-to-the-minute information on the valve position, current mode, errors and many more
- Easy setup of parameters
- Built-in event log viewer for troubleshooting
- Logs export to CVS format
- Save, upload, back up and restore configuration files
- Option to upload configuration files to multiple units



Control Diagram



Specifications

Power requirements: 500mA @ 24 VDC ±10%

Digital Input: 1 Input, 24 VDC (programmable)

Digital Output: 3 Outputs, 24 VDC, 1.0A max (programmable)

Setpoint Input Signal: Isolated 4-20mA

Air (70°F; 14.7 PSIA / 21°C; 1 bar) Model S: 4-100 CFH (0-3 m³/hr) Model M: 10-1500 CFH (0-42 m³/hr) Model L: 150-18,000 CFH (4-510 m³/hr)

Liquid

Model SF: 0.2-25 GPH (0.75-95 l/hr)

Turndown Ratio: Model S: 10:1

Model M: 12.5:1 Model L: 15:1

Accuracy: VDE/VDI 3513 sh.2, q_G=50%

Model S/SF: 5% 4% Model M: Model L:

Max Operating Temperature: Ambient: 140°F (60°C)

200°F (93°C) Media:

Max Pressure: 100 PSIG (7 bar)

Max Operating Pressure: Model S/SF: 90 PSIG

Model M: 75, 90 PSIG Model L: 5, 10, 30, 75 PSIG

(1/3, 0.7, 2, 5 bar)

Pressure Drop: ≤ 2" W.C. (5 mbar)

Recommended Diff. Pressure: ≥ 0.5 PSI; 14" W.C. (35 mbar)





USA

CHINA