# SCC Inc.

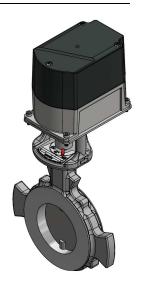
# **Technical Instructions**

Document No. VA-3100

January 23, 2020

# **VA Series**

# VA...VKF1x Valve Actuator Assemblies with VKF1... Butterfly Valves



Description	VAVKF1x valve actuator assemblies include a Siemens SQM actuator reliably mounted to a VKF1 butterfly valve.
Features	<ul> <li>Precision machined components enable a solid shaft coupling</li> <li>Shaft coupling provides a positive connection without actuator or valve shaft damage</li> </ul>
	<ul> <li>VKF1 valve sizes from 1-1/4" to 8"</li> <li>Includes Siemens SQM33, SQM40, SQM45, or SQM5 actuator</li> </ul>
Application	VAVKF1x valve actuator assemblies mount an SQM33, SQM40, SQM45, or SQM5 actuator to a VKF1 butterfly valve. The Siemens VKF1 valve and SQM actuator are rigidly mounted with precisely engineered brackets and couplings to ensure shaft alignment. VKF1 technical instructions (n7673us) provide sizing and additional valve information.

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11

= Swing-through (360° rotation)

= Mechanical stop at closed position

#### **Product Part Numbers**

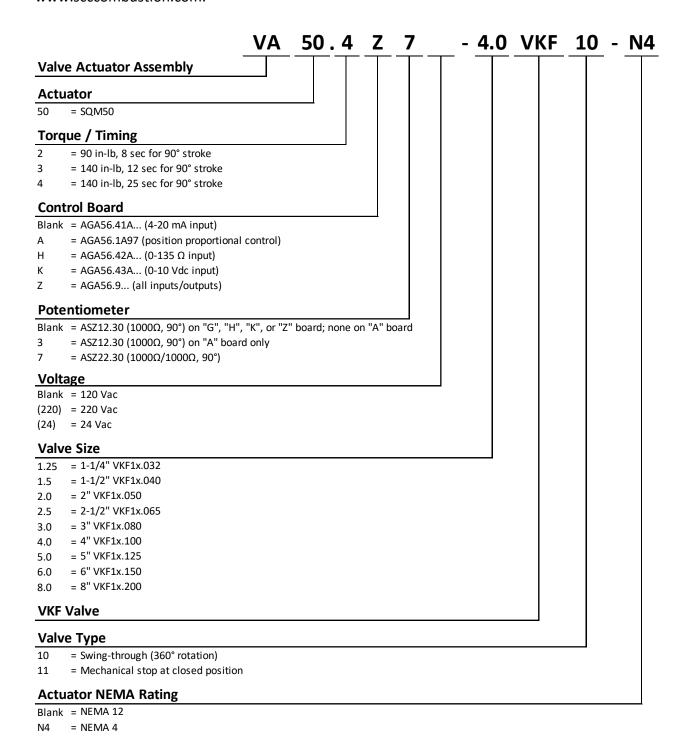
The following chart provides VA...VKF1x assembly part number identification including an SQM33, SQM40, or SQM45 actuator. Technical instructions for SQM33 (n7813), SQM40 (n7817), or SQM45 (n7814) actuators are available at www.scccombustion.com.

	VA	45.2	- 2.0	VKF	10
Valve	e Actuator Assembly				
Actu	ator				
33	= SQM33.550A9 (stepper, 27 in-lb, for use with LMV3)				
33.7	= SQM33.750A9 (stepper, 90 in-lb, for use with LMV3)				
40.11	= SQM40.115R11 (12.5 sec, 135 Ohm/2-10 VDC, high/low f	ire feedback)			
40.14	= SQM40.145A21 (12.5 sec, 4-20 mA/135 Ohm/2-10 VDC)	,			
40.15	= SQM40.155R11 (12.5 sec, 4-20 mA, independent aux swit	ch)			
40.16	= SQM40.165 (12.5 sec, 3-position, high/low fire feedbac				
40.18	= SQM40.185R11 (12.5 sec, 3-position, 3 independent aux				
40.21	= SQM40.215R11 (25 sec, 135 Ohm/2-10 VDC, high/low fire				
40.24	= SQM40.245A21 (25 sec, 4-20 mA/135 Ohm/2-10 VDC)	•			
40.25	= SQM40.255 (25 sec, 4-20 mA, independent aux switch)				
40.26	= SQM40.265 (25 sec, 3-position, high/low fire feedback)				
40.27	= SQM40.275R10 (25 sec, high/low basic version)				
	= SQM40.285R11 (25 sec, 3-position, 3 independent aux sv	vitches)			
45.2	= SQM45.295B9 (stepper, for use with LMV5)				
Volta	age				
Blank	= 120 Vac SQM40 or standard SQM33 or SQM45		_		
(220)	= 220 Vac (not available for SQM33 or SQM45 actuators)				
Valve	e Size				
1.25	= 1-1/4" VKF1x.032				
1.5	= 1-1/2" VKF1x.040				
2.0	= 2" VKF1x.050				
2.5	= 2-1/2" VKF1x.065				
3.0	= 3" VKF1x.080				
4.0	= 4" VKF1x.100				
5.0	= 5" VKF1x.125				
6.0	= 6" VKF1x.150				
8.0	= 8" VKF1x.200				
VKF '	Valve				
Valv	е Туре				
vaiv	е туре				

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### **Product Part Numbers (continued)**

The following chart provides VA...VKF1x assembly part number identification including an SQM50 actuator. Technical instructions for SQM5 (155-517) actuators are available at www.scccombustion.com.



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### Installation

- VKF1... valves can accommodate flow in either direction. The VA...VKF1x assembly may be mounted in either direction for actuator wiring convenience.
- Assembly may be mounted in any position except upside down.
- Valve position indicator shows valve position.

#### **Dimensions**

Dimensions in inches; millimeters in brackets

#### VA33...VKF1x Valve Actuator Assemblies

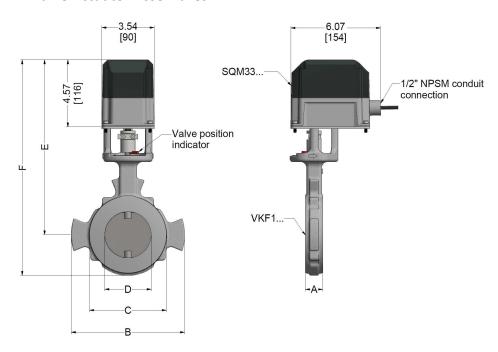


Table 1: VA33...VKF1x Dimensions<sup>1</sup>

Valve Part Number	Valve Size	Α	В	С	D	E	F
VKF1x.032	1-1/4"	1.18 [30]	4.72 [120]	2.83 [72]	1.26 [32]	10.91 [277]	12.34 [313]
VKF1x.040	1-1/2"	1.18 [30]	5.12 [130]	3.21 [81]	1.57 [40]	11.07 [281]	12.69 [322]
VKF1x.050	2"	1.18 [30]	6.10 [155]	3.97 [101]	1.97 [50]	11.26 [286]	13.27 [337]
VKF1x.065	2-1/2"	1.18 [30]	6.50 [165]	4.72 [120]	2.56 [65]	11.56 [294]	14.80 [376]
VKF1x.080	3"	1.18 [30]	7.68 [195]	5.21 [132]	3.15 [80]	11.85 [301]	14.63 [372]
VKF1x.100	4"	1.18 [30]	8.66 [220]	6.30 [160]	3.94 [100]	12.25 [311]	16.03 [407]
VKF1x.125	5"	1.57 [40]	9.84 [250]	7.48 [190]	4.92 [125]	13.72 [348]	18.04 [458]
VKF1x.150 <sup>2</sup>	6"	1.57 [40]	11.81 [300]	8.50 [216]	5.91 [150]	14.22 [361]	19.72 [501]
VKF1x.200	8"	1.57 [40]	13.39 [340]	10.67 [271]	7.87 [200]	15.20 [386]	21.89 [556]

<sup>&</sup>lt;sup>1</sup> Mating flange bolt circles and recommended bolts can be found in VKF1... Technical Instructions n7673us.

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<sup>&</sup>lt;sup>2</sup> Butt-weld flanges and non-standard gaskets must be used when mounting a 6" valve between 8" flanges. See VKF1... Technical Instructions n7673us for more details.

Dimensions in inches; millimeters in brackets

#### VA40...VKF1x Valve Actuator Assemblies

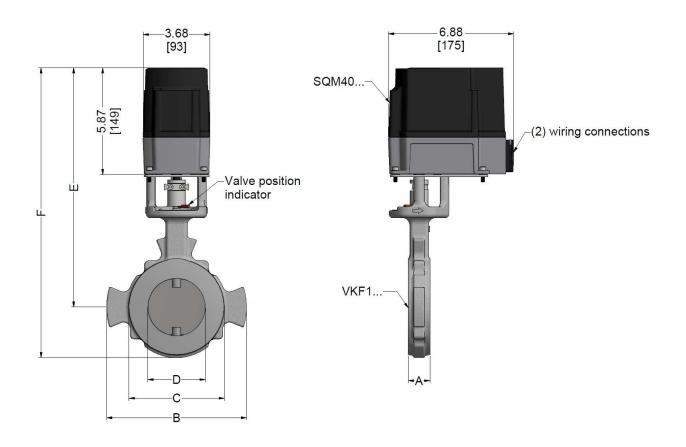


Table 2: VA40...VKF1x Dimensions<sup>1</sup>

Valve Part Number	Valve Size	Α	В	С	D	E	F
VKF1x.032	1-1/4"	1.18 [30]	4.72 [120]	2.83 [72]	1.26 [32]	12.21 [310]	13.64 [346]
VKF1x.040	1-1/2"	1.18 [30]	5.12 [130]	3.21 [81]	1.57 [40]	12.37 [314]	13.99 [355]
VKF1x.050	2"	1.18 [30]	6.10 [155]	3.97 [101]	1.97 [50]	12.56 [319]	14.57 [370]
VKF1x.065	2-1/2"	1.18 [30]	6.50 [165]	4.72 [120]	2.56 [65]	12.86 [327]	16.10 [409]
VKF1x.080	3"	1.18 [30]	7.68 [195]	5.21 [132]	3.15 [80]	13.15 [334]	15.93 [405]
VKF1x.100	4"	1.18 [30]	8.66 [220]	6.30 [160]	3.94 [100]	13.55 [344]	17.33 [440]
VKF1x.125	5"	1.57 [40]	9.84 [250]	7.48 [190]	4.92 [125]	15.02 [382]	19.34 [491]
VKF1x.150 <sup>2</sup>	6"	1.57 [40]	11.81 [300]	8.50 [216]	5.91 [150]	15.52 [394]	21.02 [534]
VKF1x.200	8"	1.57 [40]	13.39 [340]	10.67 [271]	7.87 [200]	16.50 [419]	23.19 [589]

<sup>&</sup>lt;sup>1</sup> Mating flange bolt circles and recommended bolts can be found in VKF1... Technical Instructions n7673us.

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<sup>&</sup>lt;sup>2</sup> Butt-weld flanges and non-standard gaskets must be used when mounting a 6" valve between 8" flanges. See VKF1... Technical Instructions n7673us for more details.

Dimensions in inches; millimeters in brackets

#### VA45...VKF1x Valve Actuator Assemblies

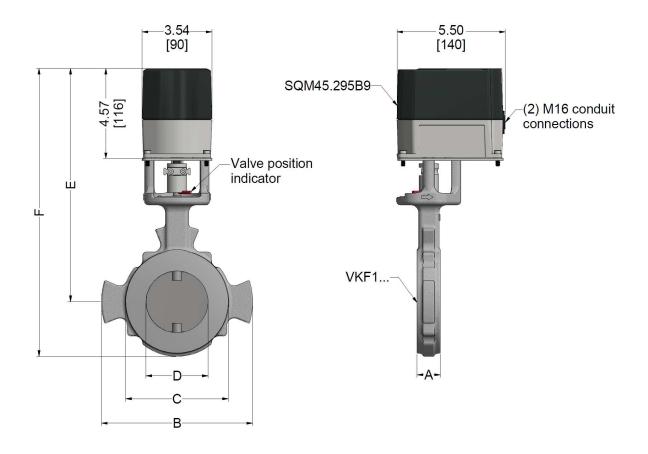


Table 3: VA45...VKF1x Dimensions<sup>1</sup>

Valve Part Number	Valve Size	Α	В	С	D	E	F		
VKF1x.032	1-1/4"	1.18 [30]	4.72 [120]	2.83 [72]	1.26 [32]	10.91 [277]	12.34 [313]		
VKF1x.040	1-1/2"	1.18 [30]	5.12 [130]	3.21 [81]	1.57 [40]	11.07 [281]	12.69 [322]		
VKF1x.050	2"	1.18 [30]	6.10 [155]	3.97 [101]	1.97 [50]	11.26 [286]	13.27 [337]		
VKF1x.065	2-1/2"	1.18 [30]	6.50 [165]	4.72 [120]	2.56 [65]	11.56 [294]	14.80 [376]		
VKF1x.080	3"	1.18 [30]	7.68 [195]	5.21 [132]	3.15 [80]	11.85 [301]	14.63 [372]		
VKF1x.100	4"	1.18 [30]	8.66 [220]	6.30 [160]	3.94 [100]	12.25 [311]	16.03 [407]		
VKF1x.125	5"	1.57 [40]	9.84 [250]	7.48 [190]	4.92 [125]	13.72 [348]	18.04 [458]		
VKF1x.150 <sup>2</sup>	6"	1.57 [40]	11.81 [300]	8.50 [216]	5.91 [150]	14.22 [361]	19.72 [501]		
VKF1x.200	8"	1.57 [40]	13.39 [340]	10.67 [271]	7.87 [200]	15.20 [386]	21.89 [556]		

<sup>&</sup>lt;sup>1</sup> Mating flange bolt circles and recommended bolts can be found in VKF1... Technical Instructions n7673us.

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<sup>&</sup>lt;sup>2</sup> Butt-weld flanges and non-standard gaskets must be used when mounting a 6" valve between 8" flanges. See VKF1... Technical Instructions n7673us for more details.

Dimensions in inches; millimeters in brackets

#### VA50...VKF1x Valve Actuator Assemblies

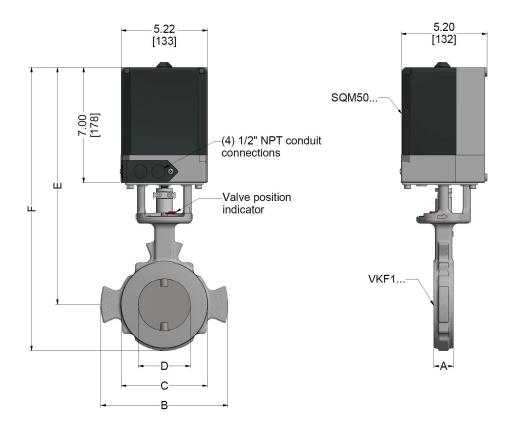


Table 4: VA50...VKF1x Dimensions<sup>1</sup>

Valve Part	Valve	Α	В	С	D	E	F
Number	Size	, ,		,	Ú		•
VKF1x.032	1-1/4"	1.18 [30]	4.72 [120]	2.83 [72]	1.26 [32]	13.34 [310]	14.77 [375]
VKF1x.040	1-1/2"	1.18 [30]	5.12 [130]	3.21 [81]	1.57 [40]	13.50 [314]	15.12 [384]
VKF1x.050	2"	1.18 [30]	6.10 [155]	3.97 [101]	1.97 [50]	13.69 [319]	15.70 [399]
VKF1x.065	2-1/2"	1.18 [30]	6.50 [165]	4.72 [120]	2.56 [65]	13.99 [327]	17.23 [438]
VKF1x.080	3"	1.18 [30]	7.68 [195]	5.21 [132]	3.15 [80]	14.28 [334]	17.06 [433]
VKF1x.100	4"	1.18 [30]	8.66 [220]	6.30 [160]	3.94 [100]	14.68 [344]	18.46 [469]
VKF1x.125	5"	1.57 [40]	9.84 [250]	7.48 [190]	4.92 [125]	16.15 [382]	20.47 [520]
VKF1x.150 <sup>2</sup>	6"	1.57 [40]	11.81 [300]	8.50 [216]	5.91 [150]	16.65 [394]	22.15 [563]
VKF1x.200	8"	1.57 [40]	13.39 [340]	10.67 [271]	7.87 [200]	17.63 [419]	24.32 [618]

<sup>&</sup>lt;sup>1</sup> Mating flange bolt circles and recommended bolts can be found in VKF1... Technical Instructions n7673us.

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<sup>&</sup>lt;sup>2</sup> Butt-weld flanges and non-standard gaskets must be used when mounting a 6" valve between 8" flanges. See VKF1... Technical Instructions n7673us for more details.

Dimensions in inches; millimeters in brackets

#### VA50...VKF1x-N4 Valve Actuator Assemblies

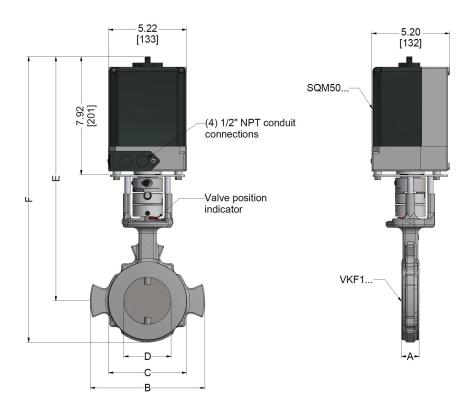


Table 4: VA50...VKF1x-N4 Dimensions<sup>1</sup>

Valve Part Number	Valve Size	Α	В	С	D	E	F
VKF1x.032	1-1/4"	1.18 [30]	4.72 [120]	2.83 [72]	1.26 [32]	15.42 [392]	16.86 [428]
VKF1x.040	1-1/2"	1.18 [30]	5.12 [130]	3.21 [81]	1.57 [40]	15.58 [396]	17.20 [437]
VKF1x.050	2"	1.18 [30]	6.10 [155]	3.97 [101]	1.97 [50]	15.77 [401]	17.78 [452]
VKF1x.065	2-1/2"	1.18 [30]	6.50 [165]	4.72 [120]	2.56 [65]	16.07 [408]	19.32 [491]
VKF1x.080	3"	1.18 [30]	7.68 [195]	5.21 [132]	3.15 [80]	16.36 [416]	19.14 [486]
VKF1x.100	4"	1.18 [30]	8.66 [220]	6.30 [160]	3.94 [100]	16.76 [426]	20.54 [522]
VKF1x.125	5"	1.57 [40]	9.84 [250]	7.48 [190]	4.92 [125]	18.24 [463]	22.55 [573]
VKF1x.150 <sup>2</sup>	6"	1.57 [40]	11.81 [300]	8.50 [216]	5.91 [150]	18.73 [476]	24.24 [616]
VKF1x.200	8"	1.57 [40]	13.39 [340]	10.67 [271]	7.87 [200]	19.71 [501]	26.40 [671]

<sup>&</sup>lt;sup>1</sup> Mating flange bolt circles and recommended bolts can be found in VKF1... Technical Instructions n7673us.

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<sup>&</sup>lt;sup>2</sup> Butt-weld flanges and non-standard gaskets must be used when mounting a 6" valve between 8" flanges. See VKF1... Technical Instructions n7673us for more details.