

Flue gas analyzer

testo 330i



Measurement location-independent operation and Bluetooth measurement value display via Smartphone/tablet and testo 330i App

Non-paper documentation and report creation directly on site with the testo 330i App

Reliable flue gas probe attachment with the testoFix probe mount

Robust, completely sealed plastic housing for use in tough conditions



The testo 330i is the combination of proven technology and revolutionary handling. The basis of the flue gas analyzer is the measurement technology of the proven predecessor testo 330 LL, with these outstanding features:

- Longlife sensors with up to 6 years' lifetime, exchangeable by the user
- TÜV-tested according to 1. BImSchV (VDI 4206) and EN 50379, Parts 1-3
- Integrated gas and draught zeroing without probe removal
- Measuring range extension up to 30,000 ppm CO through automatic fresh air dilution

The operation of the measuring instrument and the display of the measurement values take place by Bluetooth via the testo 330i App on your Smartphone/tablet. This means you always have all relevant values at your fingertips right where you need them. After finishing the measurement, you can insert comments or photos of the plant into your report, and send it to your customer or your office by e-mail. Today's way to measure flue gas.

Technical data

testo 330i

testo 330i flue gas analyzer with Longlife gas sensors and integrated draught and gas zeroing, 3 slots, incl. H₂-compensated CO sensor, O₂ sensor, rechargeable battery and calibration protocol



Order no. 0632 3000 71

testo 330i basic set

testo 330i with H ₂ -compensated CO sensor	0632 3000 71
Modular flue gas probe with hose (650 mm)	0600 9780
Combustion air temperature probe (190 mm)	0600 9787
International mains unit	0554 1096
testoFix probe mount	0554 3006
Instrument case for testo 330i, probes and accessories	0516 3302

Order no. 0563 3000 70

General technical data

Compatibility	requires iOS 7.1 or newer / Android 4.3 or newer requires mobile end device with Bluetooth 4.0
Storage temperature	-20 to +50 °C
Operating temperature	-5 to +45 °C
Power supply	Rech. batt. block 3.7 V / 2.6 Ah Mains unit 6 V / 1.2 A (optional)
Memory	500000 readings
Weight	720 g (excluding battery)
Dimensions	270 x 160 x 57 mm
Warranty	Instrument/probe/gas sensors O ₂ , CO: 48 months Gas sensor NO: 24 months Thermocouple and rech. battery: 12 months

testo 330i advanced set

testo 330i with H ₂ -compensated CO sensor	0632 3000 71
Modular flue gas probe with hose (650 mm)	0600 9780
Combustion air temperature probe (190 mm)	0600 9787
International mains unit	0554 1096
testoFix probe mount	0554 3006
testo 330i BLUETOOTH®/IRDA printer	0554 0621
Instrument case for testo 330i, probes and accessories	0516 3302

Order no. 0563 3000 71

Measurement parameter	Measuring range	Accuracy (± 1 digit)	Resolution
Temperature (dependent on the thermocouple in the flue gas probe)	-40 to +1200 °C	±0.5 °C (0.0 - +100.0 °C) ±0.5 % of m.v. (remaining meas. range)	±0.1 °C (-40 - +999.9 °C) ±1 °C (remaining meas. range)
Draught measurement	-9.99 to +40 hPa	±0.02 hPa or ± 5 % of m.v. (-0.50 to +0.60 hPa) ±0.03 hPa (+0.61 to +3.00 hPa) ±1.5 % of m.v. (+3.01 to +40.00 hPa) (the greater value applies)	0.01 hPa
Pressure measurement	0 to 300 hPa	±0.5 hPa (0.0 to +50.0 hPa) ±1 % of m.v. (+50.1 to +100.0 hPa) ±1.5 % of m.v. (remaining meas. range)	0.1 hPa
O₂ measurement	0 to 21 vol. %	±0.2 vol. %	0.1 vol. %
CO measurement (not H₂-compensated)	0 to 4000 ppm	±20 ppm or ±10 % of m.v. (0 to 400 ppm) ±5 % of m.v. (401 to 2000 ppm) ±10 % of m.v. (2001 to 4000 ppm)	1 ppm
CO measurement (not H₂-compensated) with activated measuring range extension	0 to 15000 ppm	±200 ppm or ±20 % of m.v. (0 to 15000 ppm)	1 ppm
CO measurement (H₂-compensated)	0 to 8000 ppm	±10 ppm or ±10 % of m.v. (0 to 200 ppm) ±20 ppm or ±5 % of m.v. (201 to 2000 ppm) ±10 % of m.v. (2001 to 8000 ppm)	1 ppm
CO measurement (H₂-compensated) with activated measuring range extension	0 to 30000 ppm	±200 ppm or ±20 % of m.v. (0 to 30000 ppm)	1 ppm
Efficiency testing (Eta)	0 to 120 %		0.1 %
Flue gas loss	0 to 99.9 %		0.1 %
CO₂ determination (Calculation from O₂)	Display area 0 to CO ₂ max	±0.2 vol. %	0.1 vol. %
Option: NO measurement:	0 to 3000 ppm	±5 ppm (0 to 100 ppm) ±5 % of m.v. (101 to 2000 ppm) ±10 % of m.v. (2001 to 3000 ppm)	1 ppm

Ordering data

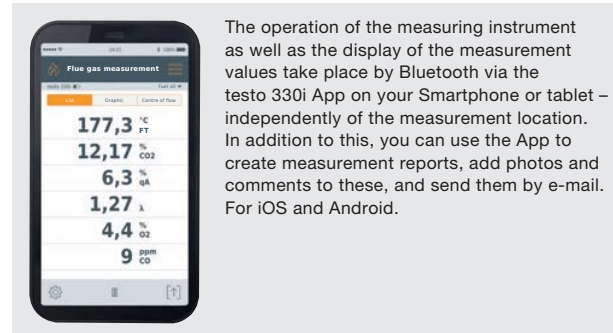
testoFix probe mount

Newly developed: Securely fixes the probe and the measuring instrument to the plant.



testo 330i App

The App turns your Smartphone/tablet into the display of the testo 330i.



Measuring instrument

	Order no.
testo 330i flue gas analyzer with Longlife gas sensors and integrated draught and gas zeroing, 3 slots, incl. H ₂ -compensated CO sensor, O ₂ sensor, rechargeable battery and calibration protocol	0632 3000 71
testo 330i flue gas analyzer with Longlife gas sensors and integrated draught and gas zeroing, 3 slots, incl. O ₂ /CO sensor, rechargeable battery and calibration protocol	0632 3000 70
testo 330i flue gas analyzer with Longlife gas sensors and integrated draught and gas zeroing, 3 slots, incl. CO/NO sensor, rechargeable battery and calibration protocol	0632 3000 72
testo 330i flue gas analyzer with Longlife gas sensors and integrated draught and gas zeroing, 3 slots, incl. H ₂ -compensated CO sensor, NO sensor, rechargeable battery and calibration protocol	0632 3000 73

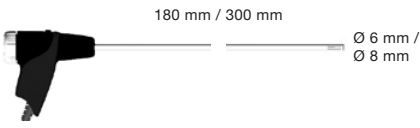
Spare gas sensors

	Order no.
O ₂ sensor	0393 0002
CO sensor, without H ₂ -compensation, 0 to 4000 ppm	0393 0051
CO sensor, H ₂ -compensated, 0 to 8000 ppm	0393 0101
NO sensor 0 to 3000 ppm	0393 0151
Retrofit NO sensor, 0 to 3000 ppm	0554 2151

Accessories

	Order no.
testoFix probe mount for flue gas probes with 8 mm diameter	0554 3006
Smoke tester incl. oil and soot papers for measuring soot in flue gas, excl. cone (order no. 0554 9010)	0554 0307
Hose connection set with adapter for separate gas pressure measurement	0554 1203
Differential temperature set consisting of 2 Velcro probes and temperature adapter	0554 1208
International mains unit, 100-240 V AC / 6.3 V DC; for mains operation or battery charging in the instrument	0554 1096
Spare rechargeable battery 2600 mA	0515 0107
Charger for spare rechargeable battery	0554 1103
testo 330i BLUETOOTH®-/IRDA printer, incl. 1 roll of thermal paper, rech. battery and mains unit	0554 0621
Spare thermal paper for printer, permanent ink	0554 0568
Adhesive envelopes for storing printout, 50 off	0554 0116
Spare dirt filter for probe handle, modular probe; 10 pcs.	0554 3385
Instrument case for testo 330i, probes and accessories (520 x 130 x 400 mm, WxHxD)	0516 3302
Instrument case for testo 330i, probes and accessories (520 x 210 x 400 mm, WxHxD)	0516 3303
ISO calibration certificate flue gas	0520 0003
USB connection cable, instrument-PC, testo 330i / 330-1/-2 LL / testo 335	0449 0047

Probes

Modular flue gas probes		Order no.	
Modular flue gas probe incl. cone for fixing; thermocouple NiCr-Ni; hose 650 mm; dirt filter; length 180 mm; Ø 8 mm; Tmax. 500 °C; TÜV-tested		0600 9780	
Modular flue gas probe incl. cone for fixing; thermocouple NiCr-Ni; hose 650 mm; dirt filter; length 300 mm; Ø 8 mm; Tmax. 500 °C; TÜV-tested		0600 9781	
Modular flue gas probe incl. cone for fixing; thermocouple NiCr-Ni; hose 650 mm; dirt filter; length 180 mm; Ø 6 mm; Tmax. 500 °C		0600 9782	
Modular flue gas probe incl. cone for fixing; thermocouple NiCr-Ni; hose 650 mm; dirt filter; length 300 mm; Ø 6 mm; Tmax. 500 °C		0600 9783	
Other probes		Order no.	
Dual wall clearance probe for O ₂ air input measurement		0632 1260	
Multi-hole probe shaft, length 180 mm, Ø 8 mm, for CO mean value calculation		0554 5763	
Multi-hole probe shaft, length 300 mm, Ø 8 mm, for CO mean value calculation		0554 5762	
Probe shaft, length 180 mm, Ø 8 mm, Tmax. +500 °C		0554 9760	
Probe shaft, length 300 mm, Ø 8 mm, Tmax. +500 °C		0554 9761	
Probe shaft, length 335 mm, Ø 8 mm, Tmax. +1000 °C		0554 8764	
Modular solid fuel set with sintered filter and condensate trap		0600 9765	
Combustion air temperature probe		Order no.	
Combustion air temperature probe, immersion depth 190 mm		0600 9787	
Combustion air temperature probe, immersion depth 60 mm		0600 9797	

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Subject to change, including technical modifications, without notice.

Distributor:

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