

Instruction Manual

PAPERLESS RECORDER COMMUNICATION FUNCTION (RS-485 MODBUS/Ethernet)

TYPE: PHL

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1. COMMUNICATION FUNCTIONS

1.1 General

• This equipment provides a communication function (optional) using an RS-485 interface and also a communication function (optional) using an Ethernet interface.

1.2 Overview of MODBUS slave communication function (RS-485 interface)

See Chapter 2 through Chapter 8 for the method for use of MODBUS slave communication function in detail.

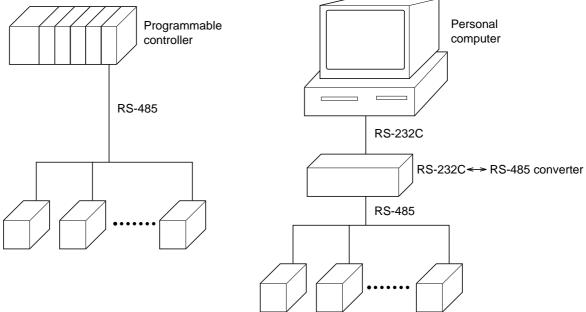
- The MODBUS slave communication function permits exchange of data with host computer, programmable controller, graphic display panel, etc.
- The communication system consists of master station and slave stations. Up to 31 slave stations (PHL) can be connected per master station.

Note that, because the master station can communicate with only one slave station at a time, a party to communicate with must be specified by the "MODBUS Station No." set at each slave station.

- In order that the master station and slave station can communicate, the format of the transmit/receive data must coincide. For the PHL, the format of the communication data is determined by the MODBUS protocol.
- Please use an RS-232C ⇔ RS-485 converter in case of designating a personal computer or other devices which have an RS-232C interface as a master station.

 $[RS-232C \Leftrightarrow RS-485 \text{ converter}]$ (recommended article)

Type: K3SC-10 (isolated type)/ OMRON Corporation.



Caution:

When using the RS-232C \Leftrightarrow RS-485 converter, pay attention to cable connection between the converter and master station. If the cable is not connected correctly, the master station and slave station cannot communicate. In addition, be careful about communication settings such as baud rate and parity set for the converter.

1.3 Overview of Ethernet communication functions

See Chapter 10 and Chapter 11 for the method for use of Ethernet communication functions in detail.

- The following functions are available as Ethernet communication functions.
 - (1) FTP server function

Permits take-out of files from the compact flash of the paperless recorder, using personal computer's browser (Internet Explorer) or DOS prompt.

(2) Web server function

Permits check of measured values and event information recorded in the paperless recorder, using personal computer's browser (Internet Explorer).

(3) E-mail send function

Permits E-mail transmission in a fixed period and also on occurrence of an alarm.

(4) MODBUS TCP/IP function

Permits exchange of data with host computer, programmable controller, graphic display panel, etc. by MODBUS TCP/IP communication.

2.1 Communication Specifications

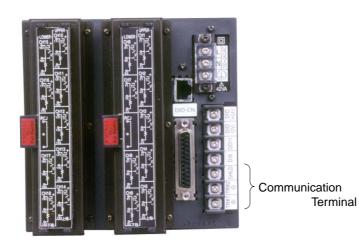
Item	Specification			
Electrical specification	Based on EIA RS-4	Based on EIA RS-485		
Transmission system	2-wire, semi-duplic	ate		
Synchronizing system	Start-stop synchrone	ous system		
Connection format	1: N			
Number connectable units	Up to 31 units			
Transmission distance	500 m max. (total extension distance)			
Transmission speed	9600, 19200 bps			
Data format	Data length 8 bits			
	Stop bit 1 bit			
	Parity none, even, odd (selectable			
Transmission code	HEX value (MODBUS RTU mode)			
Error detection	CRC-16			
Isolation	Functional isolation between transmission circuit and ground (withstand voltage: 500V AC)			

MARNING

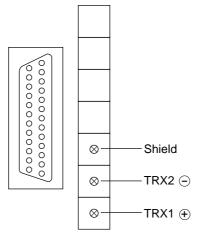
For avoiding electric shock and malfunctions, do not turn on the power supply untill all wiring have been completed.

3.1 Communication Terminal Allocation

Signal name	
TRX2⊝	
$TRX1 \oplus$	



Communication Terminal



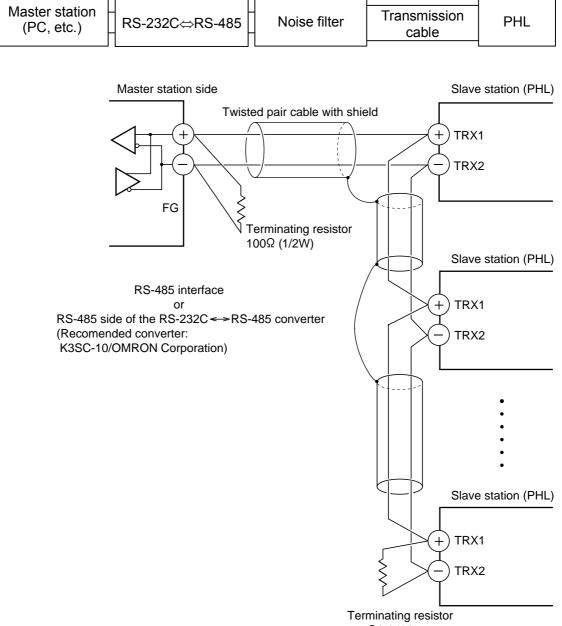
3.2 Wiring

Use twisted pair cables with shield.

Recommended eable: UL2464, UL2448, etc.

- The total extension length of the cable is up to 500 m. A master station and up to 31 units of the PHL can be connected per line.
- Both ends of the cable should be terminate with terminating resistors 100 Ω (1/2W).
- The shield wire of the cable should be grounded at one place on the master station unit side.
- If the PHL is to be installed where the level of noise applied to the PHL may exceed 1000 V, it is recommended to install a noise filter in the master station side as below.

Recommended noise filter: ZRAC2203-11/TDK



4. SETTING OF COMMUNICATION CONDITION

In order that the master station and instrument (PHL) can correctly communicate, following settings are required.

- All communication condition settings of the master station are the same as those of instruments (PHL).
- All instruments (PHL) connected on a line are set to "MODBUS Station No." which are different from each other. (Any "MODBUS Station No." is not shared by more than one instrument.)

4.1 Set Items

The parameters to be set are shown in the following table. Set them by operating the front panel keys.

Item	Value at delivery	Setting range	Remarks
Station No.	1	0 to 255 (0: communication function stop)	Set a different value to each station.
Transmission speed	19200 bps	9600bps, 19200bps	
Parity setting	Odd	None: None parity Odd: Odd parity Even: Even parity	Set the same communi- cation condition to the master station and all
Data length	8 bit	Fixed (can not be changed)	stave stations.
Stop bit 1 bit		Fixed (can not be changed)	

4.2 Setting Operation Method

The following example shows how to set the communication conditions. Example: Selecting an even parity and "STno=10 and 9600bps" on a station.

Display	Meanings
Trend display	Operation state (Trend display)
Menu	Press the [SEL] key to display the Menu screen.
Parameter setting	Press the [ENT] key to the Parameter setting screen.
Basic setting	Press the [ENT] key to the Basic setting screen.
MODBUS Station NO	Press the $[\lor]$ key six times to select MODBUS Station NO. (When the key pressed more than six times, use the $[\land]$ key to back)
Numeric value entering screen	Press the [ENT] key to display the Numeric value entering screen.
<010>	Use [<], [>], [\land], or [\lor] key to change the numeric value to 10.
MODBUS Station NO	Press the [ENT] key to confirm the MODBUS Station NO.
MODBUS baud rate	Press the $[\lor]$ key to select the MODBUS baud rate.
Baud rate selection screen	Press the [ENT] key to display the Baud rate selection screen.
9600	Press the $[\wedge]$ key to select "9600".
MODBUS baud rate	Press the [ENT] key to confirm the baud rate.
MODBUS parity	Press the $[\lor]$ key to select the MODBUS parity.
Parity bit selection screen	Press the [ENT] key to display the Parity bit selection screen.
Even	Press the $[\lor]$ key to select "Even".
MODBUS parity	Press [ENT] key to confirm the parity bit.
Selection screen for saving the settings	Press the [DISP] key to display a screen asking you want to save the setting.
Confirmation screen for saving the settings	Press the [ENT] key to save the setting. (The confirmation screen appears.)
Trend display	The Trend screen appears.
-	Turn off the power.
Trend display	Turn on the power once again to complete the setting.
	Trend display Menu Parameter setting Basic setting MODBUS Station NO Numeric value entering screen <010> MODBUS Station NO MODBUS baud rate Baud rate selection screen 9600 MODBUS baud rate Baud rate selection screen 9600 MODBUS parity Parity bit selection screen Even MODBUS parity Selection screen for saving the settings Confirmation screen for saving the settings

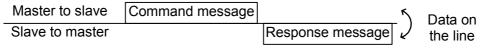
5. MODBUS COMMUNICATION PROTOCOL

5.1 General

The communication system by the MODBUS protocol is that the communication is always started from the master station and a slave station responds to the received message.

Transmission procedures is as shown below.

- 1) The master station sends a command message to a slave station.
- 2) The slave station checks that the station No. in the received message matches with the own station No. or not.
- 3) If matched, the slave station executes the command and sends back the response message.
- 4) If mismatched, the slave station leaves the command message and wait for the next command message.
 - a) In case when the station No. in the received command message matches with the own slave station No.



b) In case when the station No. in the received command message mismatches with the own slave station No.

Master to slave	Command message		5	Data on
Slave to master		(Not respond)	2	the line

5) To assure safety, provide a structure where the response message is checked and retry is made three (3) times or more if no response is made or an error occurs.

The master station can individually communicate with any one of slave stations connected on the same line upon setting the station No. in the command message.

5.2 Composition of Message

Command message and response message consist of 4 fields ; Station No., Function code, Data and Error check code. And these are send in this order.

Station No. (1 byte)	
Function code (1 byte)	
Data (2 to 133 bytes)	
Error check code (CRC-16) (2 bytes)	

Fig. 5-1 Composition of message

In the following, each field is explained.

(1) Station No

Station No. is the number specifiing a slave station. The command message is received and operated only by the slave station whose station No. matches with the No. set in the parameter "MODBUS Station No." For details of setting the parameter "MODBUS Station No.", refer to chapter 4.

(2) Function code

This is a code to designate the function executed at a slave station. For details, refer to section 5.4.

(3) Data

Data are the data required for executing function codes. The composition of data varies with function codes. For details, refer to chapter 6.

A register number is assigned to each data in the recorder. For reading/writing

the data by communication, designate the register number.

Note that the register number transmitted on message is expressed as its relative address.

The relative address is calculated by the following expression.

$$\boxed{\text{Relative address}} = \left(\text{The lower 4 digits of the } \boxed{\text{register number}} \right) - 1$$

For example, when the resister number designated by a function code is 40003,

Relative address = (lower 4 digits of 40003) - 1

is used on the message.

(1) Error check code

This is the code to detect message errors (change in bit) in the signal transmission. On the MODUBUS protocol (RTU mode), CRC-16 (Cycric Redundancy Check) is applied. For CRC calculation method, refer to section 5.5.

5.3 Response of Slave Station

(1) Response for normal command

To a relevant message, the slave station creates and sends back a response message which corresponds to the command message. The composition of message in this case is the same as in section 5.2. Contents of the data field depend on the function code. For details, refer to Chapter 6.

(2) Response for abnormal command

If contents of a command message have an abnormality (for example, non-actual function code is designated) other than transmission error, the slave station does not execute that command but creates and sends back a response message at error detection.

The composition of response message at error detection is as shown in Fig. 5-2 The value used for function code field is function code of command message plus $80_{\rm H}$.

Table 5-1 gives error codes.

Station No.
Function code $+$ 80 _H
Error code
Error check (CRC-16)

Fig. 5-2 Response message at error detection

Table 5-1 Error Code

Error code	Contents	Description		
01H	Illegal function code	Non-actual function code is designated.		
		Check for the function code.		
02H	Illegal data address	A relative address of a resister number to which the		
		designated function code can not be used.		
03H	Illegal data number	Because the designation of number is too much,		
		the area where resister numbers do not exist is		
		designated.		

(3) No response

Under any of the following items, the slave station takes no action of the command message and sends back no response.

- A station number transmitted in the command message differs from the station number specified to the slave station.
- A error check code is not matched, or a transmission error (parity error, etc.) is detected.
- The time interval between the composition data of the message becomes longer than the time corresponding to 24 bits. (Refer to section 5.6 Transmission Control Procedure)
- Station No. of a slave station is set to 0.

5.4 Function Code

According to MODBUS protocol, register numbers are assigned by function codes.

Each function code acts on specific register number.

This correspondence is shown in Table5-2, and the message length by function is shown in Table5-3.

Function code		$ \clubsuit $	Resister No.			
No.	Function	Object		No. Contents		ts
03 _H	Read-out (continuously)	Holding register		4xxxx	Read-out/write-in	word data
04_{H}	Read-out (continuously)	Input register		3xxxx	Read-out	word data
10_{H}	Write-in (continuously)	Holding register		4xxxx	Read-out/write-in	word data

Table5-2 Correspondence between function codes and objective address

Table5-3	Function	code and	message	length
----------	----------	----------	---------	--------

[Unit: byte]

		Number of	Command message		Response message	
Function code	Contents	designatable data	Minimum	Ť		Maximum
03 _H	Read-out of word data	64 words	8	8	7	133
04_{H}	Read-out of word data (read-out only)	64 words	8	8	7	133
10 _H	Write-in of continuous word data	64 words	11	137	8	8

5.5 Calculation of Error Check Code (CRC-16)

CRC-16 is the 2-byte (16-bits) error check code. From the top of the message (station No.) to the end of the data field are calculated.

The slave station calculates the CRC of the received message, and does not respond if the calculated CRC is different from the contents of the received CRC code.

Fig. 5-3 shows the flow of the CRC-16 calculation system.

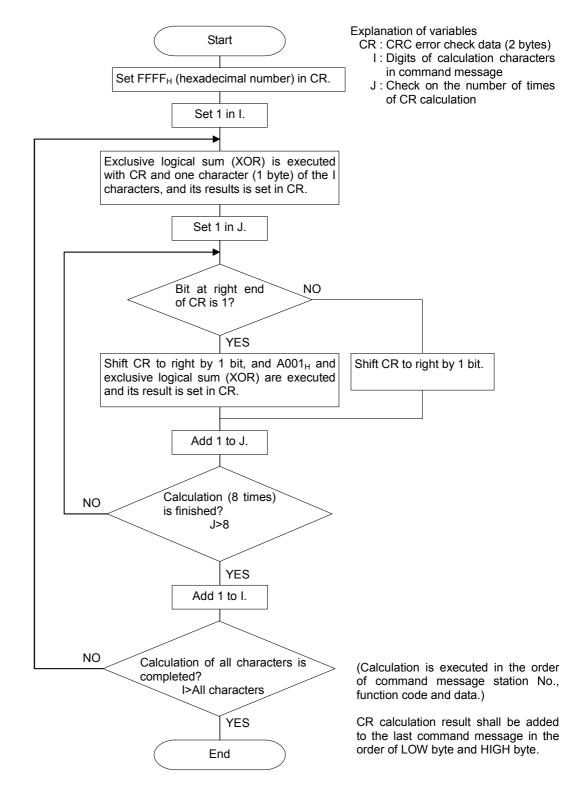


Fig. 5-3 Flow of CRC-16 calculation

5.6 Transmission Control Procedure

(1) Transmission procedure of master station

The master station must proceed to a communication upon conforming to the following items.

- (1-1) Before sending a command message, provide 48 bits time or more vacant status.
- (1-2) For sending, the interval between bytes of a command message is below 24 bits time.
- (1-3) Within 24 bits time after sending a command message, the receiving status is posted.
- (1-4) Provide 48 bits time or more vacant status between the end of response message reception and beginning of next command message sending [same as in (1-1)].
- (1-5) For ensuring the safety, make a confirmation of the response message and make an arrangement so as to provide 3 or more retries in case of no response, error occurrence, etc.
- Note) The above definition is for most unfavorable value. For ensuring the safety, it's recommended the program of the master to work with safety factors of 2 to 3. Concretely, it is advised to arrange the program for 9600 bps with 10 ms or more for vacant status (1-1), and within 1 ms for byte interval (1-2) and changeover from sending to receiving (1-3).

(2) Description

- 1) Detection of the message frame
 - Since the communication system uses the 2-wire RS-485 interface, there may be 2 statuses on a line below.
 - (a) Vacant status (no data on line)
 - (b) Communication status (data is existing)

Instruments connected on the line are initially at a receiving status and monitoring the line. When 24 bits time or more vacant status has appeared on the line, the end of preceding frame is assumed and, within following 24 bits time, a receiving status is posted. When data appears on the line, instruments receive it while 24 bits time or more vacant status is detected again, and the end of that frame is assumed. I.e., data which appeared on the line from the first 24 bits time or more vacant status to the next 24 bits time or more vacant status is fetched as one frame.

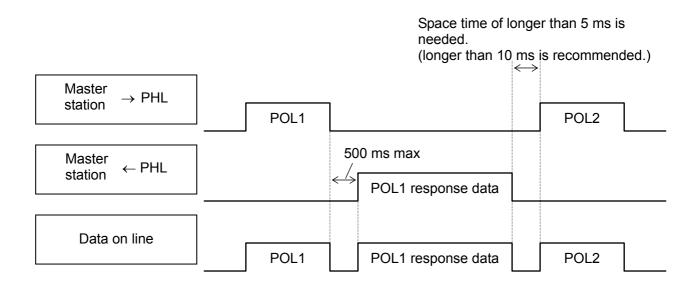
Therefore, one frame (command message) must be sent upon confirming the following.

- (1-1) 48 bits time or more vacant status precedes the command message sending.
- (1-2) Interval between bytes of 1 command message is smaller than 24 bits time.
- 2) Response of this instrument (PHL)

After a frame detection (24 bits time or more vacant status), this instrument carries out processing with that frame as a command message. If the command message is destined to the own station, a response message is returned. Its processing time is 300 to 500 ms (depends on contents of command message).

After sending a command message, therefore, the master station must observe the following

(1-3) Receiving status is posted within 24 bits time after sending a command message.



5.7 FIX Processing (Cautions in data write)

The instrument is provided inside with a non-volatile memory (F-ROM) for holding the setting parameters. Data written in the non-volatile memory is not lost even if turning off the power. To hold parameters that were written in the internal memory via communication after turning off the power, the FIX process is effective. It allows parameters to be written in nonvolatile memory. Fig.5-4 shows the FIX procedure.

Cautions:

- Write in the non-volatile memory takes approximately 2 seconds.
- While writing, do not turn off the power of the PHL. Otherwise, the data in the non-volatile memory will be destroyed, whereby the PHL could not be used any longer.
- Don't change parameters on the front panel when performing the FIX procedure, or memory error may result.
- The non-volatile memory (F-ROM) is a device where the number of write-in times is limited. The guaranteed number of write-in times of the non-volatile memory used on the instrument is 100,000 minimum. Therefore, limit the times of change of parameter setting to absolute minimum. Refrain from carrying out the FIX processing periodically for example or while such is not absolutely required.

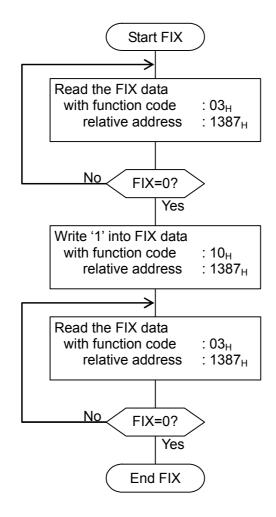


Fig.5-4 FIX procedure

6. DETAILS OF MESSAGE

6.1 Read-out of Word Data [Function code: 03_H]

Function code	Max. word number read-out in one message	Relative data address	Register No.	Kind of data
03 _H	03 _H 64 words		40001 to 44999	Storage enable data
05H	04 words	$1387_{\rm H}$ to $176F_{\rm H}$	45000 to 46000	Storage disable data

(1) Message composition

<u>Command message composition (byte)</u> <u>Response message composition (byte)</u>

Station No.		
Function code		
Read-out start	Upper	
No.	Lawar	
(relative address)	Lower	
Read-out word	Upper	1 4 40 64
number	Lower	} 1 to 64
CRC data	Lower	
	Upper	

Station No.		
Function code		
Read-out byte n	umber	Read-out word number×2
Contents of the	Upper	
first word data	Lower	
Contents of the	Upper	
next word data	Lower	
~		~
Contents of the last word	Upper	
data	Lower	
CRC data	Lower	
UNC uala	Upper	

Arrangement of read-out word data *

MSB	LSB
Upper byte of contents of the first word	data
Lower byte of contents of the first word	data
Upper byte of contents of the next word	data
Lower byte of contents of the next word	data
~	~
Upper byte of contents of the last word	data
Lower byte of contents of the last word	data

(2) Function explanations

Word data of continuous word numbers from the read-out start No. can be read. Read-out word data are transmitted from the slave station in the order of upper and lower bytes.

(3) Message transmission (example)

Reading range start and range end in Channel 1 from No. 2 station is shown below. Relative address of range start in Channel 1: $001B_H$ (Register No.40028), Data number: 02_H

Command message composition (byte)			
Station No.		02 _H	
Function code	03 _H		
Read-out start No.	Upper	00 _H	
(relative address)	Lower	1В _Н	
Read-out word	Upper	00 _H	
number	Lower	02 _H	
CRC data	Lower	B4 _H	
	Upper	3F _H	

Response message composition (byte)

Station No.		02 _H
Function code	Function code	
Read-out byte nu	Imber	04 _H
Contents of the	Upper	00 _H
first word data	Lower	00 _H
Contents of the	Upper	0F _H
next word data	Lower	A0 _H
CRC data	Lower	CC _H
	Upper	BB _H

* Meaning of data to be read Channel 1 Range start $00\ 00_{\rm H} = 0$ (contents of the first word data) Channel 1 Range end $0F\ A0_{\rm H} = 4000$ (contents of the next word data)

Where the unit is °C with decimal point position set at 1, Channel 1 Range start = 0.0°C

Channel 1 Range end = 400.0°C

Point For "Point" decimal point, refer to Section 7.1

6.2 Read-out of Read-out Only Word Data [Function code: 04_H]

Function code	Max. word number read-out in one message	Relative data address	Register No.
$04_{\rm H}$	64 words	$0000_{\rm H}$ to $07 {\rm CF_{H}}$	30001 to 32000

(1) Message composition

Command messag	e compos	sition (byte)			
Station No.					
Function code					
Read-out start No.	Upper				
(relative address)	Lower				
Read-out word	Upper				
number	Lower	} 1 to 64			
CRC data	Lower				
CRC dala	Upper				
·					

Response message composition (byte)

Station No. Function code Read-out byte number Upper Contents of the first word data Lower Upper Contents of the next word data Lower Contents of Upper the last word Lower data Lower CRC data Upper

Read-out word number×2

* Arrangement of read-out word data

ſ	MSB LSB	_
	Upper byte of contents of the first word data	
	Lower byte of contents of the first word data]
	Upper byte of contents of the next word data	
	Lower byte of contents of the next word data]
~		~
	Upper byte of contents of the last word data]
	Lower byte of contents of the last word data	

(2) Function explanations

Word data of continuous word numbers from the read-out start No. can be read. Read-out word data are transmitted from the slave station in the order of upper and lower bytes.

(3) Message transmission (example)

Reading measured values in Channel 2 from No. 1 station is shown below. Relative address of measured value in Channel 2: 0065_H (Register No.30102),

Data number: $01_{\rm H}$

Command message composition (byte)				
Station No.	01 _H			
Function code	04 _H			
Read-out start No.	Upper	00 _H		
(relative address)	Lower	65 _Н		
Read-out word	Upper	00 _H		
number	Lower	01 _H		
CRC data	Lower	21 _H		
	Upper	D5 _H		

* Meaning of data to be read $01 \ 4F_{\rm H} = 335$ Channel 2 Measured value (contents of the first word data)

Response message composition (byte)

Station No.		01 _H
Function code		04 _H
Read-out byte nu	Read-out byte number	
Contents of the	Upper	01 _H
first word data	Lower	4F _H
CRC data	Lower	F9 _H
	Upper	54 _H

Where the unit is °C with decimal point position set at 1 Channel 2 Measured value = 33.5° C

For "Point" decimal point, refer to Section 7.1. >Point>

6.3 Write-in of Continuous Word Data [Function code: 10_H]

Function code	Max. word number write-in in one message	Relative data address	Register No.	Kind of data
10 _H	64 words	0000 _H to 1386 _H 1387 _H to 176F _H	40001 to 44999 45000 to 46000	Storage enable data Storage disable data

(1) Message composition

Command messa	ige comp	osition (byte)	Response message	e compositi	on (byte)
Station No.			Station No.		
Function code			Function code		
Write-in start No.	Upper		Write-in start No.	Upper	
(relative address)	Lower		(relative address)	Lower	
Write-in word	Upper	1 40 64	Write-in word	Upper	
number	Lower	} 1 to 64	number	Lower	
Write-in byte num	hor	Write-in word number×2	CRC data	Lower	
white-in byte hun				Upper	
First write-in	Upper				
word data	Lower				
Next write-in	Upper				
word data	Lower				
~	~	- 			
Last write-in	Upper				
word data	Lower				
CRC data	Lower				
	Upper	J			

* Arrangement of write-in word data

MSB LSB
Upper byte of contents of the first word data
Lower byte of contents of the first word data
Upper byte of contents of the next word data
Lower byte of contents of the next word data
~
Upper byte of contents of the last word data
Lower byte of contents of the last word data

(2) Function explanation

Word data of continuous word number is written from write-in start address. Write-in word data are transmitted from master station in the order of upper and lower bytes.

(3) Message transmission (example)

Writing Subtract channel = channel 2, PV shift = 20.0°C, and PV gain = 110.0% in Channel 1 of No. 1 station is shown below. Subtract channel = 0002H (= 2D : channel 2) PV shift = 00C8H (= 200D) Input filter = 044CH (= 1100D)

Relative address of Subtract channel in Channel 1: 0014_H (Register No.40021), Data number: 03_H

Command message composition (byte)						
Station No.	01 _H					
Function code	10 _Н					
Write-in start No.	Upper	00 _H				
(relative address)	Lower	14 _H				
Write-in word	Upper	00 _H				
number	Lower	03 _H				
Write-in byte numb	06 _H					
First write-in	Upper	00 _H				
word data	Lower	02 _H				
Next write-in	Upper	00 _H				
word data	Lower	C8 _H				
Last write-in	Upper	04 _H				
word data	Lower	4C _H				
CRC data	Lower	5D _H				
	Upper	CB _H				

Response message composition (byte)						
Station No.		01 _H				
Function code	10 _Н					
Write-in start No.	Upper	00 _H				
(relative address)	Lower	14 _H				
Write-in word	Upper	00 _H				
number	Lower	03 _H				
CRC data	Lower	41 _H				
	Upper	CD _H				

Since the transmission data can not include a decimal point, data of 110.0 is >Point> transmitted as "1100".

For transmission format of each data, refer to the address map (Chapter7)

If the write-in command message is sent to any slave station during the Caution FIX process, response is not returned from it.

7. ADDRESS MAP AND DATA FORMAT

7.1 Data Format

7.1.1 Transmission data format

The MODBUS protocol used in this instrument (PHL) is RTU (Remote Terminal Unit) mode. Transmitted data is "numeric value" and not "ASCII code".

7.1.2 Control of decimal point

A decimal point is not included on the transmission data.

Align decimal point for data that have decimal point (decimal point is eliminated in transmission, and added in receiving).

7.1.3 Data with input error

When input error (Over, Under, Burnout or Error) occurs in display data, read data from measured values are as follows.

Display data	Read data
Over	32767
Under	-32767
Bunout	-32768
Error	-32768

Detection of input error during communication can be performed at address 30131 = Channel status.

7.1.4 Range of write-in data

When data is written in each parameter, the write-in data should be kept within the setting range. PHL accepts the write-in data beyond the range. However, be careful since the PHL performance will not be guaranteed.

7.2 Address Map

For detailed contents about individual parameter function or setting range, refer to the operation manual.

Data typeLong: long dataThe data of this address is manipulated in unit of word. 1 data/2 addressWord: word dataThe data of this address is manipulated in unit of word. 1 data/1 addressByte: byte dataThe data of this address is manipulated in unit of byte. A maximum of 2 data/1 addressBit:Bit dataThe data of this address is manipulated in unit of bit. A maximum of 16 data/1 address

7.2.1 Word data [read-out / write-in] : Function code [03H, 10H]

Register	Data	Manager			Dead and data / Write in data active range	Demenia
No.	type	Memory co	Sintents		Read-out data / Write-in data setting range	Remarks
4XXXX						
	Byte			1st, 2nd characters	Set Tag 1 (8 characters) by the ASCII code.	
	Byte		TT 1	3rd, 4th characters		
40003			Tag 1	5th, 6th characters		
40004				7th, 8th characters		
40005				1st, 2nd characters	Set Tag 2 (8 characters) by the ASCII code.	
40006			Tog 2	3rd, 4th characters		
40007			Tag 2	5th, 6th characters		
40008				7th, 8th characters		
40009			Color		1 to 14 (Please refer to Table 1.)	
40010			Input type		0 to 33 (Please refer to Table 2.)	
	Word		Input filter		0 to 900 (0 to 900 sec)	
	Word		Unit		0 to 167 (Please refer to Table 3.)	
40013			Scaling		0: OFF, 1: ON	
40014			Masuring s		-1000 to 5500 (Please refer to Table 4.)	
40015		-	Masuring e		-1000 to 5500 (Please refer to Table 4.)	
40016		-	Engineerin		-32767 to 32767	
	Word	-	Engineerin		-32767 to 32767	
40018		-	Decimal po		0 to 4 (Please refer to Table 5.)	
40019		-	Square roo	ter	0: OFF, 1: ON	
40020	Word	4	Logarithm	ic display	0: OFF, 1: ON	
40021	Word		Subtract ch	nannel	0 to 30 (0: Subtract OFF, 1 to 30: channel 1 to 30)	
40022	Word		PV shift		-32767 to 32767	
40023	Word	Channel 1	PV gain		0 to 32767 (0.00 to 327.67%)	
40024		setting				Reserve
	Word	(64				Reserve
40026		words)	Recording		0: With record, 1: Display only	
	Word		Recording		0: Min-Max rec., 1: Point record, 2: Average rec.	
40028			Range star		-32767 to 32767 (Please refer to Table 6.)	
40029			Range end		-32767 to 32767 (Please refer to Table 6.)	
40030						Reserve
40031						Reserve
40032						Reserve
40033						Reserve
40034						Reserve
40035		4				Reserve
40036		4	Fvalue call		0: OFF, 1: ON	
40037		4	Totalize ca		0: OFF, 1: Totalizer, 2: Counter, 3: Timer	
40038				1st, 2nd characters	Set Totalize Tag (8 characters) by the ASCII code.	
40039		4	Totalize	3rd, 4th characters		
40040			tag	5th, 6th characters		
40041				7th, 8th characters		
40042		-	Totalize ur Totalize cu		0 to 167 (Please refer to Table 3.) -32767 to 32767 (Please refer to Table 6.)	
40043		-	Totalize cu		1 to 32767	
40044		-	Totalize sc Totalize ty		0 to 6 (Please refer to Table 7.)	
40045		-	External in		0 to 129 (Please refer to Table 7.)	
40046		-	Totalize ba			
		-			0: /s, 1: /min, 2: /h, 3: /day 0: OFF, 1: ON	
40048		-	Reset oper			
40049	Word		Totalize re	set input	0 to 130 (Please refer to Table 9.)	

Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
40050	Word			Reserve
to				Reserve
40065	Word	Channel 2 setting	Same allocation as in Channel 1	
to 40129	Word	Channel 3 setting	Same allocation as in Channel 1	
4012)	word			
40193	Word	Channel 4 setting	Same allocation as in Channel 1	
to				
40257	Word	Channel 5 setting	Same allocation as in Channel 1	
40321	Word	Channel 6 setting	Same allocation as in Channel 1	
40521	word			
40385	Word	Channel 7 setting	Same allocation as in Channel 1	
to				
40449	Word	Channel 8 setting	Same allocation as in Channel 1	
40513	Word	Channel 9 setting	Same allocation as in Channel 1	
to	Word	Chamber 9 Secting		
40577	Word	Channel 10 setting	Same allocation as in Channel 1	
to				
40641 to	Word	Channel 11 setting	Same allocation as in Channel 1	
40705	Word	Channel 12 setting	Same allocation as in Channel 1	
to	u	chamier 12 beamig		
40769	Word	Channel 13 setting	Same allocation as in Channel 1	
to	XX7 1			
40833 to	Word	Channel 14 setting	Same allocation as in Channel 1	
40897	Word	Channel 15 setting	Same allocation as in Channel 1	
to				
40961	Word	Channel 16 setting	Same allocation as in Channel 1	
to 41025	Word	Channel 17 setting	Same allocation as in Channel 1	
41023 to	word		Same anocation as in Channel 1	
41089	Word	Channel 18 setting	Same allocation as in Channel 1	
to				
41153	Word	Channel 19 setting	Same allocation as in Channel 1	
to 41217	Word	Channel 20 setting	Same allocation as in Channel 1	
+1217	word		bane anotation as in channel 1	
41281	Word	Channel 21 setting	Same allocation as in Channel 1	
to			a	
41345	Word	Channel 22 setting	Same allocation as in Channel 1	
to 41409	Word	Channel 23 setting	Same allocation as in Channel 1	
to	word	Chamier 25 Setting	Sunte unocurion us in chaimer i	
41473	Word	Channel 24 setting	Same allocation as in Channel 1	
to	XX 7 1	Changel 25 antique	General Leading of Change 1.1	
41537 to	word	Channel 25 setting	Same allocation as in Channel 1	
41601	Word	Channel 26 setting	Same allocation as in Channel 1	
to				
41665	Word	Channel 27 setting	Same allocation as in Channel 1	
to 41729	Word	Channel 28 setting	Same allocation as in Channel 1	
41/29 to	word	Chalinei 20 Settilig	Same anotation as in Channel 1	
	Word	Channel 29 setting	Same allocation as in Channel 1	
41793	r	i č	1	
41793 to 41857		Channel 30 setting	Same allocation as in Channel 1	

Register No.	Data type	Memory contents			Read-out data / Write-in data setting range	Remarks
41921	Word			Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41922	Word		Alarm	Set point	-32767 to 32767 (Please refer to Table 6.)	
41923	Word		No.1			Reserve
41924				DO relay No.	0 to 28 (0: None, 1 to 28: DO1 to 28)	
				Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41926			Alarm	Set point	-32767 to 32767 (Please refer to Table 6.)	
41927	Word	Channel 1 alarm	No.2			Reserve
41928		setting		DO relay No.	0 to 28 (0: None, 1 to 28: DO1 to 28)	
41929	Word	(16		Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41930		words)	Alarm No.3	Set point	-32767 to 32767 (Please refer to Table 6.)	
41931		-	10.5	DO alla Na	0.4. 20. (0. No 1.4. 20. DO1.4. 20)	Reserve
41932				DO relay No.	0 to 28 (0: None, 1 to 28: DO1 to 28)	
41933		-	. 1	Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41934 41935		-	Alarm No.4	Set point	-32767 to 32767 (Please refer to Table 6.)	Deserve
		_	110.4	DO relass Na	$0 \pm 22 (0; N_{\rm eff} = 1 \pm 22; DO1 \pm 22)$	Reserve
41936 41937	Word	Channel 2	alarm cotti	DO relay No.	0 to 28 (0: None, 1 to 28: DO1 to 28) Same allocation as in Channel 1	
41937 to	word	Channel 2	alarm setu	ng		
41953	Word	Channel 3	alarm setti	ng	Same allocation as in Channel 1	
to						
41969	Word	Channel 4	alarm setti	ng	Same allocation as in Channel 1	
to 41985	Word	Channel 5	alarma aatti		Same allocation as in Channel 1	
41985 to	word	Channel 5 alarm setting			Same allocation as in Channel 1	
42001	Word	Channel 6 alarm setting			Same allocation as in Channel 1	
to						
42017	Word	Channel 7 alarm setting			Same allocation as in Channel 1	
to	W. a. l				Comparing the second se	
42033 to	Word	Channel 8 alarm setting			Same allocation as in Channel 1	
42049	Word	Channel 9 alarm setting			Same allocation as in Channel 1	
to						
42049	Word	Channel 9	alarm setti	ng	Same allocation as in Channel 1	
to 42065	Word	Channel 10) alarm sat	ting	Same allocation as in Channel 1	
42003 to		Channel I	J alarm set	ting		
42081		Channel 11 alarm setting			Same allocation as in Channel 1	
to						
42097	Word	Channel 12 alarm setting			Same allocation as in Channel 1	
42113	Word	Channel 13 alarm setting			Same allocation as in Channel 1	
42113	word		s alalili set	ting		
42129	Word	Channel 14 alarm setting			Same allocation as in Channel 1	
to						
42145	Word	Channel 15 alarm setting			Same allocation as in Channel 1	
42161	Word	Channel 10	6 alarm set	ting	Same allocation as in Channel 1	
42101 to	,,,,,,		s unurin set			
42177	Word	Channel 17 alarm setting			Same allocation as in Channel 1	
to						
42193	Word	Channel 18 alarm setting			Same allocation as in Channel 1	
to 42209	Word	Channel 19) alarm set	ting	Same allocation as in Channel 1	
42209	,,,,,,		, anarin set			
42225	Word	Channel 20) alarm set	ting	Same allocation as in Channel 1	
to						
42241	Word	Channel 21	I alarm set	ting	Same allocation as in Channel 1	
to 42257	Word	Channel 22	2 alarm set	ting	Same allocation as in Channel 1	
42237 to	1101 u		- ului ili sel			
42273	Word	Channel 23	3 alarm set	ting	Same allocation as in Channel 1	
to						

Register No.	Data type	Memory c	ontents		Read-out data / Write-in data setting range	Remarks
42289		Channel 24 alarm setting			Same allocation as in Channel 1	
to				-		
42305	Word	Channel 2	5 alarm setti	ng	Same allocation as in Channel 1	
to 42321 to	Word	Channel 2	6 alarm setti	ng	Same allocation as in Channel 1	
42337	Word	Channel 2	7 alarm setti	ng	Same allocation as in Channel 1	
to 42353	Word	Channel 2	8 alarm setti	ng	Same allocation as in Channel 1	
to 42369	Word	Channel 2	9 alarm setti	ng	Same allocation as in Channel 1	
to 42385	Word	Channel 3	0 alarm setti	ng	Same allocation as in Channel 1	
to 42401	Word					Reserve
to	_					Reserve
42425				1st, 2nd characters	Set Display name (16 characters) by the ASCII code.	
42426 42427		-		3rd, 4th characters 5th, 6th characters		
42427 42428			Display	7th, 8th characters		
42429		4	name	9th, 10th characters		
42430		4		11th, 12th characters		
42431				13th, 14th characters		
42432		Display		15th, 16th characters		
42433		group 1 setting	Display No		0: None, 1 to 30: ch1 to 30	
42434		(18	Display No		0: None, 1 to 30: ch1 to 30	
42435		words)	Display No		0: None, 1 to 30: ch1 to 30	
42436		worus)	Display No		0: None, 1 to 30: ch1 to 30	
42437			Display No		0: None, 1 to 30: ch1 to 30	
42438			Display No		0: None, 1 to 30: ch1 to 30	
42439		_	Display No		0: None, 1 to 30: ch1 to 30	
42440		_	Display No		0: None, 1 to 30: ch1 to 30	
42441 42442		-	Display No Display No		0: None, 1 to 30: ch1 to 30 0: None, 1 to 30: ch1 to 30	
42442		Display or	oup 2 setting		Same allocation as Display group 1	
+2++5	word	Display gi	oup 2 setting	5	Same anotation as Display group 1	
42461 to	Word	Display gr	oup 3 setting	2	Same allocation as Display group 1	
42479	Word	Display gr	oup 4 setting	g	Same allocation as Display group 1	
to						
42497	Word					Reserve
42498		Display	Trend direct		0: Vertical, 1: Horizontal	
42499		group 1	Channel in		0: CH No.disp., 1: Tag No.disp., 2: Unit Disp.	
42500		setting2	Scale displ	ay	0: OFF, 1: ON	
		(5 words)	Distant:		1 += 20	Reserve
42502			Display div		1 to 20 Same allocation as Diaplay group 1	
42503 to	word		oup 2 setting	·	Same allocation as Display group 1	
42508 to	Word	Display group 3 setting2		g2	Same allocation as Display group 1	
	Word	Display group 4 setting2		g2	Same allocation as Display group 1	
42518	Word	Display				Reserve
42519		group 1				Reserve
42520		setting3				Reserve
42521			Analog me	ter	0: Bar graph, 1: Analog meter	
42522			oup 2 setting		Same allocation as Display group 1	1
to						1
42526	Word	Display gr	oup 3 setting	g2	Same allocation as Display group 1	
to 42530	Word	Display gr	oup 4 setting	<u>32</u>	Same allocation as Display group 1	
to						
42534	Word					Reserve
to						Reserve

No. 1	Data type	Memory c	ontents		Read-out data / Write-in data setting range	Remarks
42541		Memory contents				Remarks
	Word	Totalize ba			0 to 1439 (0 to 1439min = 00:00 to 23:59)	
42542	Word	Totalize cycle			0 to 9 (Please refer to Table 10.)	
42543		Weekly base day			0 to 6 (Please refer to Table 11.)	
42544		Monthly b			1 to 31 (1 to 31day)	
42545	Word	Dayly (tim	ne) start tin	ne	0 to 1439 (0 to 1439min = 00:00 to 23:59)	
42546		Dayly (tim	e) stop tin		0 to 1439 (0 to 1439min = 00:00 to 23:59)	
42547	Word	External in			0 to 129 (Please refer to Table 8.)	
42548	Word	H-P, L-P ti			1 to 32767 (1 to 32767min)	
42549		AVG time			1 to 32767 (1 to 32767min)	
42550	Word	SUM time	r cycle		1 to 32767 (1 to 32767min)	
42551			Formula1	1st calculation	(Please refer to Table 12.)	
42552				argument1		
42553				argument2		
42554			Formula1	2nd calculation		
42555				argument1		
42556		Math		argument2		
42557		Math CH 19	Formula1	3rd calculation		
42558		setting		argument1		
42559		(36		argument2		
42560		words)	Formula2	1st calculation		
42561		worusj		argument1		
42562	Word			argument2		
to						
42584			Formula4	3rd calculation		
42585				argument1		
42586				argument2		
42587	Word	Math chan	nel 20 settin	g	Same allocation as Channel 19	
to						
42623	Word	Math chan	nel 21 settin	g	Same allocation as Channel 19	
to						
42659	Word	Math chan	nel 22 settin	g	Same allocation as Channel 19	
to						
42695	Word	Math chan	nel 23 settin	g	Same allocation as Channel 19	
to						
42731	Word	Math channel 24 setting			Same allocation as Channel 19	
to						
42767	Word	Math chan	nel 25 settin	g	Same allocation as Channel 19	
to						
42803	Word	Math channel 26 setting		g	Same allocation as Channel 19	
to						
42839	Word	Math channel 27 setting		g	Same allocation as Channel 19	
to						
	Word	Math chan	nel 28 settin	g	Same allocation as Channel 19	
to			1.6.2			
	Word	Math chan	nel 29 settin	g	Same allocation as Channel 19	
to			1.0.0			
42947	Word	Math chan	nel 30 settin	g	Same allocation as Channel 19	
to						
42983	Word	Constant1		Value	-32767 to 32767 (Please refer to Table 13.)	
42984				Dicimal point	0 to 4	
to				· r · · ··		
	Word	Constant2	0	Value	-32767 to 32767 (Please refer to Table 13.)	
	Word			Dicimal point	0 to 4	
	Word					Reserve
to	-					Reserve
43032	Word	Time settin	ng	Time set request	1: Time set request.(Automatically clear)	
43033		Time settin		Year	1 to 99 (2001 to 2099year)	Attention:
43034			-	Month	1 to 12 (1 to 12month)	— Don't change the
43035		1		Day	1 to 31 (1 to 31day)	time absolutely
43036		1		Hour	0 to 23 (0 to 23hour)	- during recording
		1		Minute	0 to 59 (0 to 59minute)	and totalizing.
43037						Deserve
43037						Reserve
43037 43038 43039	Word					Reserve Reserve

Register No.	Data type	Memory c	Memory contents		Read-out data / Write-in data setting range	Remarks
43041	Word					Reserve
		LCD light			0 to 60 (0: ON all the time, 1 to 60: 1 to 60min)	
		File divisi			0 to 4 (Please refer to Table 15.)	
		Memory f			0 to 28 (0: None, 1 to 28: DO1 to 28)	
		Record da	ta format		0: Ascii, 1: Binary	
				Target temperture	-32767 to 32767 (-3276.7 to 3276.7°C)	
				Z value	-32767 to 32767 (-3276.7 to 3276.7°C)	
		FValue cal	lculation	Decimal point	0 to 4 (Please refer to Table 16.)	
43049						Reserve
43050				Reset temperature	-32767 to 32767 (-3276.7 to 3276.7°C)	
		Battery ala			0 to 28 (0: None, 1 to 28: DO1 to 28)	
43052		Data form			0 to 4 (Please refer to Table 17.)	
43053		File overw			0: OFF, 1: ON	
43054			ompression		0: 1/1, 1: 1/10, 2: 1/30, 3: 1/60	
		Select lang			0: English, 1: French	
43056		Alarm hys			0 to 10000 (0.00 to 100.00%)	
		Alarm late			0: OFF, 1: ON	
			Station No.		0 to 255 (0: Communication OFF)	
		MODBUS			0: 9600bps, 1: 19200bps	
43060		MODBUS			0: None, 1: Odd, 2: Even	
			tion passwor		0 to 9999	
			er password		0 to 9999	
		Record pa			0 to 9999	
43064		Security m	node		0: Password, 1: Logon	
43065						Reserve
43066						Reserve
		Trend back			0: White, 1: Black	
43068	Word	Historical	back color		0: White, 1: Black	
to			-			Reserve
43081		Message	Messege	1st, 2nd characters	Set Message (32 characters) by the ASCII code.	
43082		No.1		3rd, 4th characters		
43083		setting		5th, 6th characters		
43084		(22		7th, 8th characters		
43085		Words)		9th, 10th characters		
43086	Byte			11th, 12th characters		
43087				13th, 14th characters		
43088				15th, 16th characters		
43089				17th, 18th characters		
43090				19th, 20th characters		
43091				21th, 22th characters		
43092				23th, 24th characters		
43093				25th, 26th characters		
43094				27th, 28th characters		
43095		1		29th, 30th characters		
43096		1		31th, 32th characters		
43097		1				Reserve
43098		1				Reserve
43099		4	Messege ti		0 to 2 (Please refer to Table 18.)	
43100		4		ming argument 1		
43101		4	Messege ti	ming argument 2		
43102		+				Reserve
43103	Word	Messege N	No.2 setting		Same allocation as Message No. 1	
to	*** *	-	1.0			
43125	Word	Messege N	No.3 setting		Same allocation as Message No. 1	
	1	-	T 4			
to	XX 7 1	Messege N	No.4 setting		Same allocation as Message No. 1	
	Word					
to 43147 to						
to 43147	Word Word		No.5 setting		Same allocation as Message No. 1	
to 43147 to 43169 to	Word	Messege N				
to 43147 to 43169		Messege N	No.5 setting		Same allocation as Message No. 1 Same allocation as Message No. 1	
to 43147 to 43169 to 43191 to	Word Word	Messege N Messege N				

Register	Data	Memory contents		Read-out data / Write-in data setting range	Remarks
No. 43235	type Word	-		Same allocation as Message No. 1	
43233 to	word	Messege No.8 setting		Same anocation as message No. 1	
	Word	Messege No.9 setting		Same allocation as Message No. 1	
to				~	
	Word	Messege No.10 setting		Same allocation as Message No. 1	
43301	Byte		1st, 2nd characters	Set original unit (7 characters) by the ASCII code.	
43302		-	3rd, 4th characters	bet offginde unit (7 endedeters) by the Albert edde.	
43303			5th, 6th characters		
43304		Original unit 1 setting	7th, characters		
43305		_			Reserve
43306 43307	Byte Byte	-			Reserve Reserve
43307		Original unit 2 setting		Same allocation as Original unit 1	Keserve
to	Bjæ				
43315	Byte	Original unit 3 setting		Same allocation as Original unit 1	
to					
43322	Byte	Original unit 4 setting		Same allocation as Original unit 1	
to					
43329	Byte	Original unit 5 setting		Same allocation as Original unit 1	
to					
43336	Byte	Original unit 6 setting		Same allocation as Original unit 1	
to					
43343	Byte	Original unit 7 setting		Same allocation as Original unit 1	
to					
43350	Byte	Original unit 8 setting		Same allocation as Original unit 1	
to					
43357	Byte	Original unit 9 setting		Same allocation as Original unit 1	
to					
43364	Byte	Original unit 10 setting		Same allocation as Original unit 1	
to					
43371	Byte	Original unit 11 setting		Same allocation as Original unit 1	
to					
43378	Byte	Original unit 12 setting		Same allocation as Original unit 1	
to					
43385	Word				Reserve
to					Reserve
43496		DI 1 function		0 to 5 (Please refer to Table 19.)	
43497 43498	Word	DI 2 function		0 to 5	
43498		DI 3 function DI 4 function		0 to 5 0 to 5	
43500		DI 5 function		0 to 5	<u> </u>
	Word	DI 6 function		0 to 5	
43502	Word	DI 7 function		0 to 5	
	Word	DI 8 function		0 to 5	
43504		DI 9 function		0 to 5	
43505 43506		DI 10 function		0 to 5 0: OFF, 1: ON	
	Word	RCJ ON/OFF		0.011, 1.01	Reserve
	Word				Reserve
	Word				Reserve
	Word	Front communication		0: OFF, 1: ON	
43511		Rec.start adjust OFF		0: OFF, 1: ON	De meter site
43512 to	Word				Do not write Do not write

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
44001	Byte		1st, 2nd characters		Do not write
44002	Byte]	3rd, 4th characters		Do not write
44003	Byte]	5th, 6th characters		Do not write
44004	Byte]	7th, 8th characters		Do not write
44005	Byte]	9th, 10th characters		Do not write
44006	Byte		11th, 12th characters		Do not write
44007	Byte]	13th, 14th characters		Do not write
44008	Byte	PILC data	15th, 16th characters		Do not write
44009	Byte	PILC data	17th, 18th characters		Do not write
44010	Byte		19th, 20th characters		Do not write
44011	Byte]	21th, 22th characters		Do not write
44012	Byte]	23th, 24th characters		Do not write
44013	Byte		25th, 26th characters		Do not write
44014	Byte]	27th, 28th characters		Do not write
44015	Byte		29th, 30th characters		Do not write
44016	Byte]	31th, 32th characters		Do not write
44017	Byte		1st, 2nd characters		Do not write
44018	Byte]	3rd, 4th characters		Do not write
44019	Byte]	5th, 6th characters		Do not write
44020	Byte	Serial number	7th, 8th characters		Do not write
44021			9th, 10th characters		Do not write
44022	Byte		11th, 12th characters		Do not write
44023	Byte		13th, 14th characters		Do not write
44024			15th, 16th characters		Do not write
44025	Word				Do not write
to					Do not write

Following register No. 45000 to 45500 will not be recorded in the main unit.

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
45000	Word	Register data request		1: Register data (Automatically clear)	
45001	Word				Reserve
45002	Word	Fvalue calculation rese	et request	1: Fvalue reset (Automatically clear)	
45003	Word	Prohibiting the writing to the memory card		0: Writing permission, 1: Writing prohibition	
45004	Bit	Recorder control		(Please refer to Table 20.)	
45005	Bit	Message request		(Please refer to Table 21.)	
45006	Word	Totalize reset request		1: Totalize reset (Automatically clear)	
45007	Word	Alarm latch clear request		1: Alarm latch clear (Automatically clear)	
45008	Word	·			Do not write
to					Do not write
45051		Totalize reset request	Channel 1 to 16	(Please refer to Table 22.)	
45052	Bit	of each channel	Channel 17 to 30		
45053	Word				Reserve
to	Word				Reserve
45061	Word	Communication input 1 : M01		-32767 to 32767	
45062	Word	Communication input	2 : M02	-32767 to 32767	
45063	Word	Communication input		-32767 to 32767	
45064	Word	Communication input	4 : M04	-32767 to 32767	
45065	Word	Communication input		-32767 to 32767	
45066	Word	Communication input 6 : M06		-32767 to 32767	
45067	Word	Communication input 7 : M07		-32767 to 32767	
45068	Word	Communication input 8 : M08		-32767 to 32767	
45069	Word	Communication input 9 : M09		-32767 to 32767	
45070	Word	Communication input	0 : M10	-32767 to 32767	
45071	Word	Communication input	1 : M11	-32767 to 32767	
45072	Word	Communication input	2 : M12	-32767 to 32767	
to					Do not write

The following addresses	are recorded i	n the n	nain unit.

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
45501	Word				Reserve
45502	Word	E-mail function		0: OFF, 1. ON	
45503	Word			0: OFF, 1: ON	
45504	Word	FTP access control		0: OFF, 1: ON	
	Word	Web server function		0: OFF, 1: ON	
45506					Reserve
	Word				Reserve
45508		MODBUS TCP/IP fun		0: OFF, 1. ON	_
45509		IP address	1st number	0 to 255	
45510			2nd number	0 to 255	
	Word		3rd number	0 to 255	-
	Word		4th number	0 to 255	
	Word	Subnet mask	1st number	0 to 255	
45514 45515			2nd number	0 to 255	
45515			3rd number	0 to 255	
	Word	Default actoryou	4th number 1st number	0 to 255 0 to 255	
45517 45518		Default gateway	2nd number	0 to 255	
45518			3rd number	0 to 255	+
45520			4th number	0 to 255	+
	Word	SMTP IP address	1st number	0 to 255	+
	Word	SIVITE IF address	2nd number	0 to 255	-
45523			3rd number	0 to 255	
45524			4th number	0 to 255	-
45525		Sender's mall address	1st, 2nd characters	Set address (64 characters) by the ASCII code.	
45526		Schuer S man address	3rd, 4th characters	Set address (04 characters) by the ASCH code.	
45527			5th, 6th characters		
45528			7th, 8th characters		
45529			9th, 10th characters		
45530			11th, 12th characters		
45531			13th, 14th characters		
45532			15th, 16th characters		
45533			17th, 18th characters		
45534			19th, 20th characters		
45535			21th, 22th characters		
45536	~		23th, 24th characters		
45537			25th, 26th characters		
45538			27th, 28th characters		
45539			29th, 30th characters		
45540	Byte		31th, 32th characters		
45541			33th, 34th characters		
45542			35th, 36th characters		
45543			37th, 38th characters		
45544			39th, 40th characters		
45545			41th, 42th characters		
45546			43th, 44th characters		
45547			45th, 46th characters		
45548			47th, 48th characters		4
45549			49th, 50th characters		4
45550			51th, 52th characters		_
45551			53th, 54th characters		
45552			55th, 56th characters		
45553			57th, 58th characters		
45554			59th, 60th characters		
45555			61th, 62th characters		
45556			63th, 64th characters		
45557		Sender's mail name	1st, 2nd characters	Set name (32 characters) by the ASCII code.	
45558 45559			3rd, 4th characters		
	Byte	1	5th, 6th characters		1

Register No.	Data type	Memory	contents		Read-out data / Write-in data setting range	Remarks
45560				7th, 8th characters		
45561				9th, 10th characters		
45562				11th, 12th characters		
45563				13th, 14th characters		
45564				15th, 16th characters		
45565				17th, 18th characters		
45566				19th, 20th characters		
45567 45568				21th, 22th characters 23th, 24th characters		
45569				25th, 26th characters		
45570				27th, 28th characters		
45571		_		29th, 30th characters		
45572				31th, 32th characters		
45573		Receiver	's mail	1st, 2nd characters	Set address (64 characters) by the ASCII code.	
45574			address 1	3rd, 4th characters		
45575				5th, 6th characters		
45576	Byte			7th, 8th characters		
45577	Byte			9th, 10th characters		
45578				11th, 12th characters		
45579				13th, 14th characters		
45580				15th, 16th characters		
45581		_		17th, 18th characters		
45582				19th, 20th characters		
45583		_		21th, 22th characters		
45584				23th, 24th characters 25th, 26th characters		
45585 45586				27th, 28th characters		
45587				29th, 30th characters		
45588				31th, 32th characters		
45589				33th, 34th characters		
45590				35th, 36th characters		
45591				37th, 38th characters		
45592				39th, 40th characters		
45593				41th, 42th characters		
45594				43th, 44th characters		
45595				45th, 46th characters		
45596				47th, 48th characters		
45597				49th, 50th characters		
45598		_		51th, 52th characters		
45599				53th, 54th characters		
45600		_		55th, 56th characters		
45601 45602				57th, 58th characters 59th, 60th characters		
45603				61th, 62th characters		
45604				63th, 64th characters		
45605		Receiver	's mail addres		Same allocation as Receiver's mail address 1	1
+5005 to	2,00			~ -		1
45637	Byte	Receiver	's mail addres	s 3	Same allocation as Receiver's mail address 1	
to						
45669	Byte	Receiver	's mail addres	s 4	Same allocation as Receiver's mail address 1	
to						
45701	Byte	Receiver's mail address 5		s 5	Same allocation as Receiver's mail address 1	
to						
45733	Byte	Receiver	Receiver's mail address 6		Same allocation as Receiver's mail address 1	
to					~	
45765	Byte	Receiver	's mail addres	s 7	Same allocation as Receiver's mail address 1	
to	D i	D ·		0		
45797	Byte	Receiver	's mail addres	s 8	Same allocation as Receiver's mail address 1	-
to	Went					Dener
45829	word					Reserve
to 45901	Bute	User1	User name	1st, 2nd characters	Set name (16 characters) by the ASCII code.	Reserve
	Byte	setting	User name	3rd, 4th characters	Set name (10 characters) by the ASCH code.	+
		Sound	1	s.a, ini characters		

Register No.	Data type				Read-out data / Write-in data setting range	Remarks
45904		7th, 8th characters				
45905				9th, 10th characters		
45906				11th, 12th characters		
45907				13th, 14th characters		
45908			D 1	15th, 16th characters		
45909			Password	1st, 2nd characters	Set name (8 characters) by the ASCII code.	
45910				3rd, 4th characters		
45911				5th, 6th characters		
45912	Byte			7th, 8th characters		
45913			User level		0: Administrator, 1: Engineer, 2: Operator, 3: Guest	2
45914		11 0				Reserve
45915	Byte	User 2 set	tting		Same allocation as User 1	
to 45929	Durta	Ligar 2 gas	Hina		Same allocation as User 1	
43929 to	Буш	User 3 set	ung			
45943	Bute	User 4 set	tting		Same allocation as User 1	_
43943	Бую	0301 4 50	ung			
45957	Byte	User 5 set	Hino		Same allocation as User 1	
43937 to	Dyte		unig			
45971	Byte	User 6 set	tting		Same allocation as User 1	
439/1 to	Byte	0.501 0.50	5			
45985	Byte	User 7 set	tting		Same allocation as User 1	
43983 to	2910	0.501 / 30				
45999	Byte	User 8 set	tting		Same allocation as User 1	
to	Dyte	0.501 0.50	ung			
46013	Word					Reserve
to	word					Reserve
46101	Byte	E-mail	Title	1st, 2nd characters	Set title (32 characters) by the ASCII code.	iteserve
46102		trigger 1	THE	3rd, 4th characters	Set the (52 characters) by the riseri code.	
46103		setting		5th, 6th characters		
46104		betting		7th, 8th characters		
46105				9th, 10th characters		
46106				11th, 12th characters		
46107				13th, 14th characters		
46108				15th, 16th characters		
46109				17th, 18th characters		
46110				19th, 20th characters		
46111				21th, 22th characters		
46112				23th, 24th characters		
46113				25th, 26th characters		
46114				27th, 28th characters		
46115				29th, 30th characters		
46116				31th, 32th characters		
46117			Text 1	1st, 2nd characters	Set text 1 (32 characters) by the ASCII code.	
46118	Byte			3rd, 4th characters		
46119				5th, 6th characters		
46120				7th, 8th characters		
46121				9th, 10th characters		
46122				11th, 12th characters		
46123	Byte			13th, 14th characters		
46124				15th, 16th characters		
46125				17th, 18th characters		
46126	Byte			19th, 20th characters		
46127	Byte			21th, 22th characters		
46128	Byte			23th, 24th characters		
46129				25th, 26th characters		
46130	Byte			27th, 28th characters		
46131				29th, 30th characters		
46132				31th, 32th characters		
46133			Text 2	1st, 2nd characters	Set text 2 (32 characters) by the ASCII code.	
46134				3rd, 4th characters		
46135				5th, 6th characters		
	Byte	1		7th, 8th characters		
46136 46137				9th, 10th characters		

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
46138			11th, 12th characters		
46139	Byte		13th, 14th characters		
46140	Byte		15th, 16th characters		
46141	Byte		17th, 18th characters		
46142	Byte		19th, 20th characters		
46143	Byte		21th, 22th characters		
46144	Byte		23th, 24th characters		
46145			25th, 26th characters		
46146			27th, 28th characters		
46147			29th, 30th characters		
46148			31th, 32th characters		
46149		Trigger		(Please refer to Table 23.)	
46150			timing argument 1		
46151	Word	Trigger	timing argument 2		
46152	Word		e affixation	0: OFF, 1: ON	
46153	Word	Receive	r's mail address No.	(Please refer to Table 24.)	
46154					Reserve
46155		E-mail trigger 2 setting		Same allocation as E-mail trigger 1	
to					
46209	Byte	E-mail trigger 3 setting		Same allocation as E-mail trigger 1	
to			0		
46263	Bvte	E-mail trigger 4 set	ting	Same allocation as E-mail trigger 1	
to			0		
46317	Bvte	E-mail trigger 5 set	ting	Same allocation as E-mail trigger 1	
to					
46371	Bvte	E-mail trigger 6 set	ting	Same allocation as E-mail trigger 1	
to			0		
46425	Byte	E-mail trigger 7 set	ting	Same allocation as E-mail trigger 1	
to			0		
46479	Byte	E-mail trigger 8 set	ting	Same allocation as E-mail trigger 1	
to			0		
46533	Bvte	E-mail trigger 9 setting		Same allocation as E-mail trigger 1	
to					
46587	Bvte	E-mail trigger 10 se	etting	Same allocation as E-mail trigger 1	
to					
46641	Word				Reserve
to					Reserve
	Word	Final address			Reserve

Register No.	Data type	Memory contents		Read-out data	Remarks
3xxxx					
30001		System information		(Please refer to Table 25.)	
30002					Reserve
30003		DO information	DO 1 to 16	(Please refer to Table 26.)	
30004			DO 17 to 28		
30005					Reserve
30006	Bit	DI information		(Please refer to Table 27.)	
to					Reserve
30086	Word	Memory cord utilizati	on	0 to 1000 (0.00 to 100.0%, 100.0% = Memory Full)	
to					Reserve
30093			Channel 1 to 4	(Please refer to Table 28.)	
30094		-	Channel 5 to 8		
30095			Channel 9 to 12		
30096		Channel Alarm	Channel 13 to 16		
30097		information	Channel 17 to 20		
30098		-	Channel 21 to 24		
30099		-	Channel 25 to 28		
30100 30101			Channel 29 to 30	20767 to 20767 (No docimal maint)	
		4	Channel 1 Channel 2	-32767 to 32767 (No decimal point)	
30102 30103		4	Channel 2 Channel 3	-32767 to 32767 (No decimal point) -32767 to 32767 (No decimal point)	
	word	Measured value	Channel 3	-32/07 to $32/07$ (No decimal point)	
to 30129	Word	4	Channel 29	-32767 to 32767 (No decimal point)	
30129		-	Channel 29 Channel 30	-32767 to 32767 (No decimal point) -32767 to 32767 (No decimal point)	
30130			Channel 1	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
30131		-	Channel 2	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
30132		Channel status	Channel 3	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
50133 to	word	Chaimer status	Channel 5	0. Normai, 1. Burnout, 2. Over, 5. Onder, 4. Error	
30160	Word		Channel 30	0: Normal, 1: Burnout, 2: Over, 3: Under, 4: Error	
30160		Totalizing value	Channel 1	-999999999 to 999999999 (No decimal point)	
30162		Totalizing value	Channel 1		
30163			Channel 2	–9999999999 to 999999999 (No decimal point)	
30164			Channel 2		
to	Long				
30219	Long		Channel 30	-9999999999 to 999999999 (No decimal point)	
30220			Channel 30		
30221	e e	Totalizing start time	Channel 1	Greenwich Time	
30222			Channel 1		
30223			Channel 2	Greenwich Time	
30224			Channel 2		
to					1
30279	Long		Channel 30	Greenwich Time	1
30280			Channel 30		1
30281	Long	Totalizing end time	Channel 1	Greenwich Time	
30282		-	Channel 1		
30283	Long		Channel 2	Greenwich Time	
30284	Long		Channel 2		
to					
30339			Channel 30	Greenwich Time	
30340			Channel 30		
30341		Previous totalized	Channel 1	-9999999999 to 999999999 (No decimal point)	
30342		value	Channel 1		
30343			Channel 2	-9999999999 to 999999999 (No decimal point)	
30344	Long		Channel 2		
to					
30399			Channel 30	-9999999999 to 999999999 (No decimal point)	
30400			Channel 30		
30401		Previous totalized	Channel 1	Greenwich Time	
30402		start time	Channel 1		ļ
30403			Channel 2	Greenwich Time	ļ
30404	Long		Channel 2		
to					

7.2.2 Word data [read-out only] : Function code [04H]

Register No.	Data type	Memory contents		Read-out data	Remarks
30459	Long		Channel 30	Greenwich Time	
30460	Long		Channel 30		
30461	Long	Previous totalized	Channel 1	Greenwich Time	
30462	Long	end time	Channel 1		
30463	Long		Channel 2	Greenwich Time	
30464	Long		Channel 2		
to					
30519	Long		Channel 30	Greenwich Time	
30520	Long		Channel 30		
30521	Word				Reserve
to					Reserve
32000	Word	Final address			Reserve

Notes) The area marked (Do not write) is a system area. Do not write in there.

7.3 Additional Explanation of Address Map

Table 1 Channel color code

Data	color
1	Red
2	Blue
3	Violet
4	Green
5	Sky blue
6	Yellow
7	Gray
8	Indigo
9	Dark red
10	Purple
11	Deep green
12	Pale blue
13	Yellowish green
14	Silver

Table 2 Input type code

Data	Input type		Initial decimal point
0	Skip	Skip	0
1	K-Type TC		
2	E-Type TC		
3	J-Type TC		
4	T-Type TC		
5	R-Type TC		
6	S-Type TC	Thermocouple	1
7	B-Type TC	Thermocoupie	1
8	N-Type TC		
9	W-Type TC		
10	L-Type TC		
11	U-Type TC		
12	PN-Type TC		
20	Pt100		
21	JPt100		
22	Ni100	Resistance bulb	1
23	Pt50		
24	Cu50		
30	50mV		2
31	500mV	DC voltage	1
32	1-5V	DC voltage	3
33	0-5V		

Note) When position of decimal point varies with input type, initialize it.

Table 3 Unit code

Data	Unit	Data	Unit	Data	Unit	Data	Unit	Data	Unit
0	°C	18	t/min	36	mPa	54	mm2	72	ppm
1	°F	19	kg/min	37	Ра	55	cm2	73	ppmNH3
2	%RH	20	g/min	38	kPa	56	m2	74	ppmSO2
3	vol%	21	m3/min	39	MPa	57	g	75	ppmH2S
4		22	l/min	40		58	kg	76	ppmCO
5		23		41		59	t	77	ppmO2
6	t/d	24	t/s	42	mm	60	g/cm3	78	ppmNOx
7	kg/d	25	kg/s	43	cm	61	kg/cm3	79	ppb
8	g/d	26	g/s	44	m	62	g/m3	80	pН
9	m3/d	27	m3/s	45		63	kg/m3	81	mol
10	l/d	28	1/s	46		64		82	%
11		29		47		65		83	%H2
12	t/h	30	mbar	48	ml	66	g/1	84	%CO2
13	kg/h	31	bar	49	L	67	kg/l	85	%He
14	g/h	32	N/mm2	50	kl	68	g/ml	86	%Ar
15	m3/h	33	N/m2	51	mm3	69		87	%O2
16	l/h	34		52	cm3	70		88	%NaC
17		35		53	m3	71		89	%CO

Data	Unit	Data	Unit	Data	Unit	Data	Unit	Data	Unit
90	mN	108	us	126	Var	144	uSv/h	162	*Unit 7
91	Ν	109	ms	127	kVar	145	mSv/h	163	*Unit 8
92	N·m	110	S	128	uS/cm	146	nGy/h	164	*Unit 9
93	J	111	min	129	uF	147	uGy/h	165	*Unit 10
94	kJ	112	h	130	F	148	um	166	*Unit 11
95		113	day	131	С	149		167	*Unit 12
96	mm/s	114	mV	132	mH	150	Pa·s		
97	mm/min	115	V	133	Н	151	mPa∙s		
98	mm/h	116	kV	134	m ohm	152			
99	m/s	117	uA	135	ohm	153			
100	m/min	118	mA	136	k ohm	154			
101	m/h	119	А	137	M ohm	155			
102	rps	120	Hz	138	lx	156	*Unit 1		
103	rpm	121	dB	139	cd	157	*Unit 2		
104	rph	122	W	140	lm	158	*Unit 3		
105	m/s2	123	kW	141	cd/m2	159	*Unit 4		
106	rad/s	124	VA	142		160	*Unit 5		
107	km/h	125	kVA	143		161	*Unit 6		

*The unit that was made in Unit 1 to 12: Original unit definition is selected.

Table 4 Measuring start, Measuring end setting limit

Input type	Measuring start, Measuring end limit
50mV	-1000 to 5500 (-10.00 to 55.00mV)
500mV	-100 to 5500 (-10.0 to 550.0mV)
1 to 5V	500 to 5500 (0.500 to 5.500V)
0 to 5V	-100 to 5500 (-0.100 to 5.500V)

Table 5 Decimal point code

Decimal point data	Setting data
0	-32767 to 32767
1	-3276.7 to 3276.7
2	-327.67 to 327.67
3	-32.767 to 32.767
4	-3.2767 to 3.2767

Table 6 Data setting limit

• With Fvalue calculation OFF

Input type TC, Pt

	°C (Centigrade)	°F (Fahrenheit)
	Range start, Range end	Range start, Range end
	Alarm No.1 to 4 set point	Alarm No.1 to 4 set point
	Totalize cut value	Totalize cut value
K-Type TC	-2300 to 14000 (-230.0 to 1400.0°C)	-3820 to 25520 (-382.0 to 2552.0°F)
E-Type TC	-2300 to 8300 (-230.0 to 830.0°C)	-3820 to 15260 (-382.0 to 1526.0°F)
J-Type TC	-2300 to 11300 (-230.0 ot 1130.0°C)	-3820 to 20660 (-382.0 to 2066.0°F)
T-Type TC	-2300 to 4300 (-230.0 to 430.0°C)	-3820 to 8060 (-382.0 to 806.0°F)
R-Type TC	-300 to 17900 (-30.0 to 1790.0°C)	-220 to 32540 (-22.0 to 3254.0°F)
S-Type TC	-300 to 17900 (-30.0 to 1790.0°C)	-220 to 32540 (-22.0 to 3254.0°F)
B-Type TC	3700 to 17900 (370.0 to 1790.0°C)	6980 to 32540 (698.0 to 3254.0°F)
N-Type TC	-300 to 13300 (-30.0 to 1330.0°C)	-220 to 24260 (-22.0 to 2426.0°F)
W-Type TC	-300 ot 17900 (-30.0 ot 1790.0°C)	-220 to 32540 (-22.0 to 3254.0°F)
L-Type TC	-2300 to 9300 (-230.0 to 930.0°C)	-3820 to 17060 (-382.0 to 1706.0°F)
U-Type TC	-2300 to 4300 (-230.0 to 430.0°C)	-3820 to 8060 (-382.0 to 806.0°F)
PN-Type TC	-300 to 13300 (-30.0 to 1330.0°C)	-220 to 24260 (-22.0 to 2426.0°F)
Pt100	-2300 to 6300 (-230.0 to 630.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)
JPt100	-2300 to 6300 (-230.0 to 630.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)
Ni100	-900 to 2100 (-90.0 to 210.0°C)	-1300 to 4100 (-130.0 to 410.0°F)
Pt50	-2300 to 6300 (-230.0 to 630.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)
Cu50	-800 to 2300 (-80.0 to 230.0°C)	-3820 to 11660 (-382.0 to 1166.0°F)

• Input type Volt

	Scaling OFF	Scaling ON
	Range start, Range end	Range start, Range end
	Alarm No.1 to 4 set point	Alarm No.1 to 4 set point
	Totalize cut value	Totalize cut value
50mV	-1000 to 5500 (-10.00 to 55.00mV)	
500mV	-100 to 5500 (-10.0 to 550.0mV)	-32767 to 32767 (Please refer to Table 5.)
1 to 5V	500 to 5500 (0.500 to 5.500V)	-32/0/ to 32/0/ (Flease feler to fable 5.)
0 to 5V	-100 to 5500 (-0.100 to 5.500V)	

• With Fvalue calculation ON

	Range start, Range end Alarm No.1 to 4 set point Totalize cut value
All type	-32767 to 32767 (Please refer to Table 14.)

Table 7 Totalize type code

Data	Totalize type
0	Periodic
1	Daily
2	Weekly
3	Monthly
4	Annual
5	Daily (Time set)
6	External

Data	Input	Data	Input
0	DI 1	10	CH 1 Alarm No.1
1	DI 2	11	CH 1 Alarm No.2
2	DI 3	12	CH 1 Alarm No.3
3	DI 4	13	CH 1 Alarm No.4
4	DI 5	14	CH 2 Alarm No.1
5	DI 6		•
6	DI 7	126	CH30 Alarm No.1
7	DI 8	127	CH30 Alarm No.2
8	DI 9	128	CH30 Alarm No.3
9	DI 10	129	CH30 Alarm No.4

Table 8 Totalize input and External input code

Table 9 Totalize reset input code

Data	Input	Data	Input
0	None	11	CH 1 Alarm No.1
1	DI 1	12	CH 1 Alarm No.2
2	DI 2	13	CH 1 Alarm No.3
3	DI 3	14	CH 1 Alarm No.4
4	DI 4	15	CH 2 Alarm No.1
5	DI 5		:
6	DI 6		:
7	DI 7	127	CH30 Alarm No.1
8	DI 8	128	CH30 Alarm No.2
9	DI 9	129	CH30 Alarm No.3
10	DI 10	130	CH30 Alarm No.4

Table 10 Totalize cycle code

Data	Totalize type
0	10min
1	20min
2	30min
3	1hour
4	2hour
5	3hour
6	4hour
7	6hour
8	12our
9	24hour

Table 11 Weekly base day code

Data	Weekly base day
0	Sunday
1	Monday
2	Tuesday
3	Wednesday
4	Thursday
5	Friday
6	Saturday

Table 12 Formula code

calculation data = four rules calculation data + function data * 256

Data	Function data
0	None
1	ABS
2	POW
3	SQR
4	LOG
5	LN
6	EXP
7	RH
8	MAX
9	MIN
10	H-P
11	L-P
12	AVG
13	SUM

Data Four rules calculation data	
0 Formula end	
1	+ (Please set it to the 1st calculation.)
2	-
3	*
4	/

Argument 1, 2 data = argument type * 256 + data number

Data	Argument type	Data number limit
0	Input channel	0 to 29 (Channel 1 to 30 : C01 to C30)
1	Totalizer input	0 to 29 (Channel totalizer 1 to 30 : T01 to T30)
2	Digital input	0 to 9 (DI1 to 10 : D01 to D10)
3	Communication input	0 to 11(Communication input 1 to 12 : M01 to M12)
4	Constant	0 to 19 (Constant 1 to 20 : K01 to K20)
5	Temporary data	0 to 2 (Temporary data 1 to 3 : B01 to B03)

When setting "POW (C01, T02)*K03" in Formula 1 of Channel 19, set the following data.

Address	Data	Display	Breakdown
42551	513	(+)POW	Four rules calc. data : "+" (1) + Function data : "POW"(2 * 256)
42552	0	C01	Argument type : Input channel(0 * 256) + Data number : 1 (0)
42553	257	T02	Argument type : Totalizer input(1 * 256) + Data number : 2 (1)
42554	3	*	Four rules calc. data : "*" (3) + Function data : none (0 * 256)
42555	1026	K03	Argument type : Constant(4 * 256) + Data number : 3 (2)
42556	0	(none)	
42557	0	(End)	
42558	0	(none)	
42559	0	(none)	

Table 13 Constant data

Decimal point data	Constant data
0	-32767 to 32767
1	-3276.7 to 3276.7
2	-327.67 to 327.67
3	-32.767 to 32.767
4	-3.2767 to 3.2767

Table 14 Refreshment cycle code

Data	Refreshment cycle
0	1sec
1	2sec
2	3sec
3	5sec
4	10sec
5	20sec
6	30sec
7	1min
8	2min
9	3min
10	5min
11	10min
12	20min
13	30min
14	1hour
15	2hour
16	3hour
17	4hour
18	6hour
19	12hour

Table 15 File division cycle code

Data	File division cycle
0	No division
1	1 hour
2	1 day
3	1 week
4	1 month

Table 16 FValue calculation decimal point code

Decimal point data	FValue calculation ON channel data
0	-32767 to 32767
1	-3276.7 to 3276.7
2	-327.67 to 327.67
3	-32.767 to 32.767
4	- 3.2767 to 3.2767

Table 17 Date format code

Data	Data format
0	2005/10/28
1	28/10/2005
2	28-Oct-5
3	10/28/2005
4	Oct-28-05

Table 18 Message timing data

Message timing argument 1 and 2 have a significant difference according to the contents of Message timing.

Data	Message timing	argument 1	argument 2
0	None	None	None
1	DI ON	0 to 9 (DI1 to 10)	None
2	DI OFF	0 to 9 (DI1 to 10)	None
3	Alarm start	0 to 29 (channel 1 to 30)	0 to 3 (Alarm No.1 to 4)
4	Alarm cancel	0 to 29 (channel 1 to 30)	0 to 3 (Alarm No.1 to 4)

Table 19 DI function code

Data	DI function
0	Function invalid
1	Rec start/Rec stop
2	Fvalue calc. reset
3	Totalize start/stop
4	Totalize reset
5	LCD ON

Table 20 Recorder control

Bit	Contents	Write data
0	Record start/stop	0: Record stop, 1: Record start
1	Reserve	
2	Totalize start/stop	0: Totalize stop, 1: Totalize start
3	LCD Lighting	0: No change, 1: LCD Lighting
4	Reserve	
5	Reserve	
6	Reserve	
7	Reserve	
8	Reserve	
9	Reserve	
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 21 Message request

Bit	Contents	Write data
0	Message No.1 request	0: No change, 1: Message request
1	Message No.2 request	0: No change, 1: Message request
2	Message No.3 request	0: No change, 1: Message request
3	Message No.4 request	0: No change, 1: Message request
4	Message No.5 request	0: No change, 1: Message request
5	Message No.6request	0: No change, 1: Message request
6	Message No.7request	0: No change, 1: Message request
7	Message No.8request	0: No change, 1: Message request
8	Message No.9request	0: No change, 1: Message request
9	Message No.10request	0: No change, 1: Message request
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 22 Totalize reset request of each channel

Bit	Address 45051	Address 45052
0	Channel 1	Channel 17
1	Channel 2	Channel 18
2	Channel 3	Channel 19
3	Channel 4	Channel 20
4	Channel 5	Channel 21
5	Channel 6	Channel 22
6	Channel 7	Channel 23
7	Channel 8	Channel 24
8	Channel 9	Channel 25
9	Channel 10	Channel 26
10	Channel 11	Channel 27
11	Channel 12	Channel 28
12	Channel 13	Channel 29
13	Channel 14	Channel 30
14	Channel 15	Reserve
15	Channel 16	Reserve

Write data 0: No change, 1: Totalize reset request

Table 23 Trigger timing data

Triggaer timing argument 1 and 2 have a significant difference according to the contents of Trigger timing.

Data	Trigger timing	Argument 1	Argument 2
0	None	None	None
1	DI ON	0 to 9 (DI 1 to 10)	None
2	DI OFF	0 to 9 (DI 1 to 10)	None
3	Alarm ON	0 to 29 (Channel 1 to 30)	0 to 3 (Alarm No. 1 to 4)
4	Alarm OFF	0 to 29 (Channel 1 to 30)	0 to 3 (Alarm No. 1 to 4)
5	Warning	0 to 3 0: Alarm ON (All ch) 1: All warning 2: No battery 3: CF full	None
6	Timer cycle	0 to 6 0: 1 hour 1: 2 hour 2: 3 hour 3: 4 hour 4: 6 hour 5: 12 hour 6: 1 day	0 to 23 (Base time 0:00 to 23:00)

Table 24 Receiver's mail address No.

Bit	Contnets	Data
0	E-mail address No. 1	0: No receive; 1: Address to receive
1	E-mail address No. 2	0: No receive; 1: Address to receive
2	E-mail address No. 3	0: No receive; 1: Address to receive
3	E-mail address No. 4	0: No receive; 1: Address to receive
4	E-mail address No. 5	0: No receive; 1: Address to receive
5	E-mail address No. 6	0: No receive; 1: Address to receive
6	E-mail address No. 7	0: No receive; 1: Address to receive
7	E-mail address No. 8	0: No receive; 1: Address to receive
8	Reserve	
9	Reserve	
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table25 System information

Bit	Contents	Read data
0	Recording status	0: Stop, 1: Recording
1	CF card capacity	0: Capacity available, 1: No capacity
2	Channel alarming status	0: OFF, 1: ON
3	Reserve	
4	Reserve	
5	LCD state	0: ON, 1: OFF
6	Reserve	
7	Totalizing condition	0: Stop, 1: Totalizing
8	Battery condition	0: Provided, 1: Not provided
9	Reserve	
10	CF information	0: No, 1: Yes
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table26 DO information

Bit	Address 30003		Address 30004	
ы	Contents	Read data	Contents	Read data
	0 DO 1 information	0: OFF, 1: ON	DO 17 information	0: OFF, 1: ON
	1 DO 2 information	0: OFF, 1: ON	DO 18 information	0: OFF, 1: ON
	2 DO 3 information	0: OFF, 1: ON	DO 19 information	0: OFF, 1: ON
	3 DO 4 information	0: OFF, 1: ON	DO 20 information	0: OFF, 1: ON
	4 DO 5 information	0: OFF, 1: ON	DO 21 information	0: OFF, 1: ON
	5 DO 6 information	0: OFF, 1: ON	DO 22 information	0: OFF, 1: ON
	6 DO 7 information	0: OFF, 1: ON	DO 23 information	0: OFF, 1: ON
	7 DO 8 information	0: OFF, 1: ON	DO 24 information	0: OFF, 1: ON
	8 DO 9 information	0: OFF, 1: ON	DO 25 information	0: OFF, 1: ON
	9 DO 10 information	0: OFF, 1: ON	DO 26 information	0: OFF, 1: ON
1	0 DO 11 information	0: OFF, 1: ON	DO 27 information	0: OFF, 1: ON
1	1 DO 12 information	0: OFF, 1: ON	DO 28 information	0: OFF, 1: ON
1	2 DO 13 information	0: OFF, 1: ON	Reserve	
1	3 DO 14 information	0: OFF, 1: ON	Reserve	
1	4 DO 15 information	0: OFF, 1: ON	Reserve	
1	5 DO 16 information	0: OFF, 1: ON	Reserve	

Table27 DI information

Bit	Contonto	Read data
	Contents	
0	DI 1 information	0: OFF, 1: ON
1	DI 2 information	0: OFF, 1: ON
2	DI 3 information	0: OFF, 1: ON
3	DI 4 information	0: OFF, 1: ON
4	DI 5 information	0: OFF, 1: ON
5	DI 6 information	0: OFF, 1: ON
6	DI 7 information	0: OFF, 1: ON
7	DI 8 information	0: OFF, 1: ON
8	DI 9 information	0: OFF, 1: ON
9	DI 10 information	0: OFF, 1: ON
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table28 Channel Alarm information

All data	0: Alarm	OFF,	1: Alarm	ON
----------	----------	------	----------	----

Bit	Address 300	93	Address 300	94	Address 3009	95	Address 3009	96
0	Channel 1	Alarm No.1	Channel 5	Alarm No.1	Channel 9	Alarm No.1	Channel 13	Alarm No.1
1		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
2		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
3		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
4	Channel 2	Alarm No.1	Channel 6	Alarm No.1	Channel 10	Alarm No.1	Channel 14	Alarm No.1
5		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
6		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
7		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
8	Channel 3	Alarm No.1	Channel 7	Alarm No.1	Channel 11	Alarm No.1	Channel 15	Alarm No.1
9		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
10		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
11		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
12	Channel 4	Alarm No.1	Channel 8	Alarm No.1	Channel 12	Alarm No.1	Channel 16	Alarm No.1
13		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
14		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
15		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4

Bit	Address 3009	97	Address 3009	98	Address 3009	99	Address 3010	00
0	Channel 17	Alarm No.1	Channel 21	Alarm No.1	Channel 25	Alarm No.1	Channel 29	Alarm No.1
1		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
2		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
3		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
4	Channel 18	Alarm No.1	Channel 22	Alarm No.1	Channel 26	Alarm No.1	Channel 30	Alarm No.1
5		Alarm No.2		Alarm No.2		Alarm No.2		Alarm No.2
6		Alarm No.3		Alarm No.3		Alarm No.3		Alarm No.3
7		Alarm No.4		Alarm No.4		Alarm No.4		Alarm No.4
8	Channel 19	Alarm No.1	Channel 23	Alarm No.1	Channel 27	Alarm No.1	Reserve	
9		Alarm No.2		Alarm No.2		Alarm No.2	Reserve	
10		Alarm No.3		Alarm No.3		Alarm No.3	Reserve	
11		Alarm No.4		Alarm No.4		Alarm No.4	Reserve	
12	Channel 20	Alarm No.1	Channel 24	Alarm No.1	Channel 28	Alarm No.1	Reserve	
13		Alarm No.2		Alarm No.2		Alarm No.2	Reserve	
14		Alarm No.3		Alarm No.3		Alarm No.3	Reserve	
15		Alarm No.4		Alarm No.4		Alarm No.4	Reserve	

8. SAMPLE PROGRAM

This section concerns data read-out/write-in sample program by GW-BASIC*1 which operated on Windows 98^{*1} MS-DOS^{*1} PROMPT.

Note that the program shown here is for reference for you to create a program and not for guaranteeing all actions. Before executing the program, make sure of the communication conditions in the following procedure.

- Communication speed (baud rate), data length, stop bits and parity bit: Set in this program. Match the conditions with this instrument.
 - *1: GW-BASIC, Windows 98 and MS-DOS are the registered trademarks of Microsoft Corporation.

(a) Example of data read-out

Operation : allows measured values in Channel 1 to 9 to be read out at a time. (Continuous word read-out from read-out only area) Used function code : 04H

Read-out start register No. : 30101 : 9 Read-out word number 1000 '-----1010 ' READ CONTINUOUS WORDS SAMPLE PROGRAM 1020 '------1030 ' 1040 ' 1050 ' 1060 CLS 1070 DIM CC(255) 1080 ' 1100 '----- Send data setting -----1110 CC(1)=&H01 'Station No. = 1 1120 CC(2)=&H04 'Function code = 04H 1130 CC(3)=&H00 'Upper byte of relative address(0064H) of resister No.30101 'Lower byte of relative address(0064H) of resister No.30101 1140 CC(4)=&H64 'Upper byte of read-out word number(0009H) 1150 CC(5) = & H001160 CC(6)=&H09 'Lower byte of read-out word number(0009H) 1170 COUNT=6 1200 ' 1210 '----- CRC code calculation of send data ------1220 GOSUB 3020 'Lower byte of CRC calculation result -> Upper byte in message 1230 CC(7)=CRC.L 1240 CC(8)=CRC.H 'Upper byte of CRC calculation result -> Lower byte in message 1250 COUNT=COUNT+2 1300 ' 1310 '----- Send data -----1320 PRINT "Sending data > "; 1330 OPEN "COM1:9600,0,8,1" AS #1 '9600bps, Odd parity, Data Length=8, Stop bit=1 1340 FOR I=1 TO COUNT 1350 PRINT #1, CHR\$(CC(I)); 'Writing in transmission port 1360 PRINT RIGHT\$("0"+HEX\$(CC(I)),2);" "; 'Displaying on screen 1370 NEXT I 1380 ' 1390 FOR I=O TO 300000 :NEXT I 'Interval time 1500 ' 1510 '----- Data receive -----1520 PRINT 1530 LENGTH=LOC(1) 'Number of data in receiving buffer 1540 IF LENGTH=0 THEN PRINT "No answer" :END 1550 PRINT "Receiving data < "; 1560 FOR I=1 TO LENGTH 1570 X\$=INPUT\$(1,#1) 'Taking data from receiving buffer 1580 CC(I)=ASC(X\$) 'Digitizing and storing PRINT RIGHT\$("0"+HEX\$(CC(I)),2);" "; 'Displaying on screen 1590 1600 NEXT I 1610 CLOSE #1 1620 COUNT=LENGTH-2 1630 GOSUB 3020 'GOSUB *CRC.CALC 1700 ' 1710 '----- Transmission error check -----1720 PRINT 1730 CRC.L\$=RIGHT\$("0"+HEX\$(CRC.L),2)

```
1740 CRC.H$=RIGHT$ ("0"+HEX$ (CRC.H),2)
1750 PRINT "CRC calculation = ";CRC.L$;" ";CRC.H$
1760 IF CC(LENGTH-1)<>CRC.L THEN GOTO 1790 'GOTO *ER.MESSAGE
1770 IF CC(LENGTH) <> CRC.H THEN GOTO 1790 'GOTO *ER.MESSAGE
                                      'GOTO *PRT.RESULT
1780 GOTO 1920
1790 '*ER.MESSAGE
1800 PRINT "Communication error"
1810 END
1900 '
1910 '----- Display of result -----
1920 '*PRT.RESULT
1930 ' In case of decimal point position = 1 and unit = mV
1940 PRINT
1950 CH1$=HEX$(CC(4))+RIGHT$("0"+HEX$(CC(5)),2)
                                                '2byte -> 1word
1960 CH2$=HEX$(CC(6))+RIGHT$("0"+HEX$(CC(7)),2)
                                                '2byte -> 1word
1970 CH3$=HEX$(CC(8))+RIGHT$("0"+HEX$(CC(9)),2) '2byte -> 1word
1980 CH4$=HEX$(CC(10))+RIGHT$("0"+HEX$(CC(11)),2) '2byte -> 1word
1990 CH5$=HEX$(CC(12))+RIGHT$("0"+HEX$(CC(13)),2) '2byte -> 1word
2000 CH6$=HEX$(CC(14))+RIGHT$("0"+HEX$(CC(15)),2) '2byte -> 1word
2010 CH7$=HEX$(CC(16))+RIGHT$("0"+HEX$(CC(17)),2) '2byte -> 1word
2020 CH8$=HEX$(CC(18))+RIGHT$("0"+HEX$(CC(19)),2)
                                                '2byte -> 1word
2030 CH9$=HEX$(CC(20))+RIGHT$("0"+HEX$(CC(21)),2) '2byte -> 1word
2040 PRINT "CH1 =";VAL("&H"+CH1$)/10;"mV"
                                               '1 place of decimal
2050 PRINT "CH2 =";VAL("&H"+CH2$)/10;"mV"
                                               '1 place of decimal
2060 PRINT "CH3 =";VAL("&H"+CH3$)/10;"mV"
                                               '1 place of decimal
2070 PRINT "CH4 =";VAL("&H"+CH4$)/10;"mV"
                                               '1 place of decimal
                                               '1 place of decimal
2080 PRINT "CH5 =";VAL("&H"+CH5$)/10;"mV"
2090 PRINT "CH6 =";VAL("&H"+CH6$)/10;"mV"
                                               '1 place of decimal
2100 PRINT "CH7 =";VAL("&H"+CH7$)/10;"mV"
                                               '1 place of decimal
2110 PRINT "CH8 =";VAL("&H"+CH8$)/10;"mV"
                                               '1 place of decimal
2120 PRINT "CH9 =";VAL("&H"+CH9$)/10;"mV"
                                               '1 place of decimal
2130 END
3000 '
3010 '----- CRC calculation ------
3020 '*CRC.CALC
                      'For contents, refer to CRC calculation flow chart
3030 CR=&HFFFF
3040 FOR I=1 TO COUNT
3050 CR=CR XOR CC(I)
3060 FOR J=1 TO 8
3070
     CT=CR AND &H1
     IF CR<0 THEN CH=1 ELSE CH=0:GOTO 3100
3080
3090
      CR=CR AND &H7FFF
       '*CRC.CALC.10
3100
3110
     CR=INT(CR/2)
3120 IF CH=1 THEN CR=CR OR &H4000
3130
     IF CT=1 THEN CR=CR XOR &HA001
3140 NEXT J
3150 NEXT I
                                           'Lower byte of CRC calculation
3160 CRC.L=CR AND &HFF
3170 CRC.H=((CR AND &HFF00)/256 AND &HFF)
                                             'Upper byte of CRC calculation
3180 RETURN
```

(b) Data write-in example

Operation : allows alarm latch in Station No. 1 to be released via communication.

(Word write-in) Used function code : 10H Write-in start register No. : 45007 Write-in word number :1 Write-in data : 1 (Alarm latch clear) 1000 '-----1010 ' WRITE CONTINUOUS WORDS SAMPLE PROGRAM 1020 '-----1030 ' 1040 ' 1050 ' 1060 CLS 1070 DIM CC(255) 1080 ' 1100 '----- Send data setting ------1110 CC(1)=&H01 'Station No. = 1 1120 CC(2)=&H10 'Function code = 10H 1130 CC(3)=&H13 'Upper byte of relative address(138EH) of resister No.45007 'Lower byte of relative address(138EH) of resister No.45007 1140 CC(4)=&H8E 'Upper byte of write-in word number(0001H) 1150 CC(5)=&H00 'Lower byte of write-in word number(0001H) 1160 CC(6)=&H01 'Write-in word number * 2 1170 CC(7) = & H021180 CC(8)=&H00 'Upper byte of write-in data(0001H) 1190 CC(9)=&H01 'Lower byte of write-in data(0001H) 1200 COUNT=9 1210 '----- CRC code calculation of send data ------1220 GOSUB 3020 1230 CC(10)=CRC.L 'Lower byte of CRC calculation result -> Upper byte in message 1240 CC(11)=CRC.H 'Upper byte of CRC calculation result -> Lower byte in message 1250 COUNT=COUNT+2 1300 ' 1310 '----- Send data -----1320 PRINT "Sending data > "; 1330 OPEN "COM1:9600,0,8,1" AS #1 '9600bps, Odd parity, Data Length=8, Stop bit=1 1340 FOR I=1 TO COUNT 1350 PRINT #1, CHR\$(CC(I)); 'Writing in transmission port 1360 PRINT RIGHT\$("0"+HEX\$(CC(I)),2);" "; 'Displaying on screen 1370 NEXT I 1380 ' 1390 FOR I=O TO 300000 :NEXT I 'Interval time 1500 ' 1510 '----- Data receive -----1520 PRINT 1530 LENGTH=LOC(1) 'Number of data in receiving buffer 1540 IF LENGTH=0 THEN PRINT "No answer" :END 1550 PRINT "Receiving data < "; 1560 FOR I=1 TO LENGTH 1570 X\$=INPUT\$(1,#1) 'Taking data from receiving buffer 1580 CC(I)=ASC(X\$) 'Digitizing and storing 1590 PRINT RIGHT\$("0"+HEX\$(CC(I)),2);" "; 'Displaying on screen 1600 NEXT I 1610 CLOSE #1 1620 COUNT=LENGTH-2

1630 GOSUB 3020 'GOSUB *CRC.CALC 1700 ' 1710 '----- Transmission error check -----1720 PRINT 1730 CRC.L\$=RIGHT\$("0"+HEX\$(CRC.L),2) 1740 CRC.H\$=RIGHT\$("0"+HEX\$(CRC.H),2) 1750 PRINT "CRC calculation = ";CRC.L\$;" ";CRC.H\$ 1760 IF CC(LENGTH-1)<>CRC.L THEN GOTO 1790 'GOTO *ER.MESSAGE 1770 IF CC(LENGTH) <> CRC.H THEN GOTO 1790 'GOTO *ER.MESSAGE 1780 GOTO 1920 'GOTO *PRT.RESULT 1790 '*ER.MESSAGE 1800 PRINT "Communication error" 1810 END 1900 ' 1910 '----- Display of result -----1920 '*PRT.RESULT 1930 PRINT 1940 PRINT "Completion of alarm latch clear" 1950 END 3000 ' 3010 '----- CRC calculation -----3020 '*CRC.CALC 'For contents, refer to CRC calculation flow chart 3030 CR=&HFFFF 3040 FOR I=1 TO COUNT 3050 CR=CR XOR CC(I) 3060 FOR J=1 TO 8 CT=CR AND &H1 3070 IF CR<0 THEN CH=1 ELSE CH=0:GOTO 3100 3080 CR=CR AND &H7FFF 3090 3100 '*CRC.CALC.10 3110 CR=INT(CR/2) 3120 IF CH=1 THEN CR=CR OR &H4000 3130 IF CT=1 THEN CR=CR XOR &HA001 3140 NEXT J 3150 NEXT I 3160 CRC.L=CR AND &HFF 'Lower byte of CRC calculation 3170 CRC.H=((CR AND &HFF00)/256 AND &HFF) 'Upper byte of CRC calculation 3180 RETURN

9. ETHERNET COMMUNICATION FUNCTIONS

FTP server function, web server function, E-mail send function and MODBUS TCP/IP function can be used for Ethernet communication.

Setting of IP address, etc. is essential for connection of a paperless recorder to Ethernet. Be sure to consult with the system manager of your company.

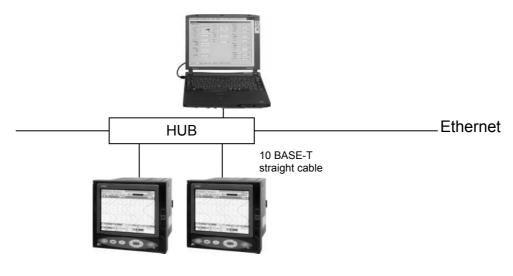
9.1 LAN port specification

Item	Specification 10BASE-T
Transmission rate	10 Mbps
Transmission method	Base band
Maximum network length or maximum node interval	500 m (cascade in 4 stages)
Maximum segment length	100 m (between node and hub)
Cable for connection	UTP (twisted-pair cable without shield) 22-26 AWG
Protocol	TCP/IP

9.2 Connection to the terminal



9.3 Connection



Node to hub distance:Up to 100 mMaximum number of nodes per network:100 nodesRecommended cable:10 BASE-T twisted-pair cable, Category 5

9.4 Setting Ethernet communicating conditions

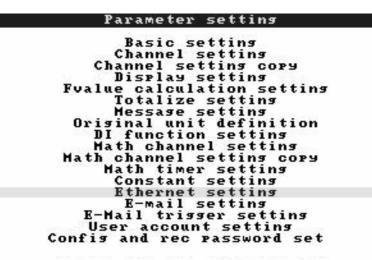
• Set IP address, subnet mask and default gateway for connection of the paperless recorder to Ethernet. (Consult with the system manager of your company for the values to be set.)

e e			
Item	Value at delivery	Setting range	Remarks
IP address	192.168. 1. 1	0 to 255 for each digit	Turn ON the power again after
Sugnet mask	255.255.255. 0	0 to 255 for each digit	setting change.
Default gateway	0. 0. 0. 0	0 to 255 for each digit	

Communicating conditions setting items

9.5 Ethernet communicating conditions setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.



(2) Move the cursor to "IP address", and set an IP address.

Etherne	t setting	
IP address	:192.168. 1.	3
Subnet mask	:255.255.255.	0
Default gateway	:192.168. 1.	2
FTP server function	:OFF	
FTP access control	:OFF	
Web server function	OFF	
E-mail function	OFF	
MODBUS TCP/IP	OFF	

(3) Move the cursor to "Subnet mask", and set a subnet mask.

(4) Move the cursor to "Default gateway", and set a default gateway.

10. FTP SERVER FUNCTION

10.1 Description of FTP server function

- This function permits take-out of record files from the compact flash of the recorder, using browser or DOS prompt.
- This function permits take-out of record data from the internal memory of the recorder, using browzer or DOS prompt.
- This function permits deletion of record files from the compact flash of the recorder, using browser or DOS prompt. (Users of Administrator, Engineer and Operator level can be deleted.)
- This function permits changing names of record files recorded on the compact flash of the recorder, using browser or DOS prompt. (Users of Administrator, Engineer and Operator level can be changed.)
- Use Internet Explorer made by Microsoft as the personal computer's browser.
- Up to eight (8) user names and passwords may be set for those who are permitted to log in the FTP server.
- If the FTP server access verify function is OFF, log-in to the FTP server is permitted with common user name "ftp" (without password).
- When log-in or log-off to/from the FTP server is executed, the subject information is displayed on the Ethernet communication log screen.
- The FTP server permits log-in by one user only at a time.
- Record data in the internal memory of recorder becomes binary format regardless of "Record data format" setting in the main body.
- The folder configuration of FTP server is shown below.

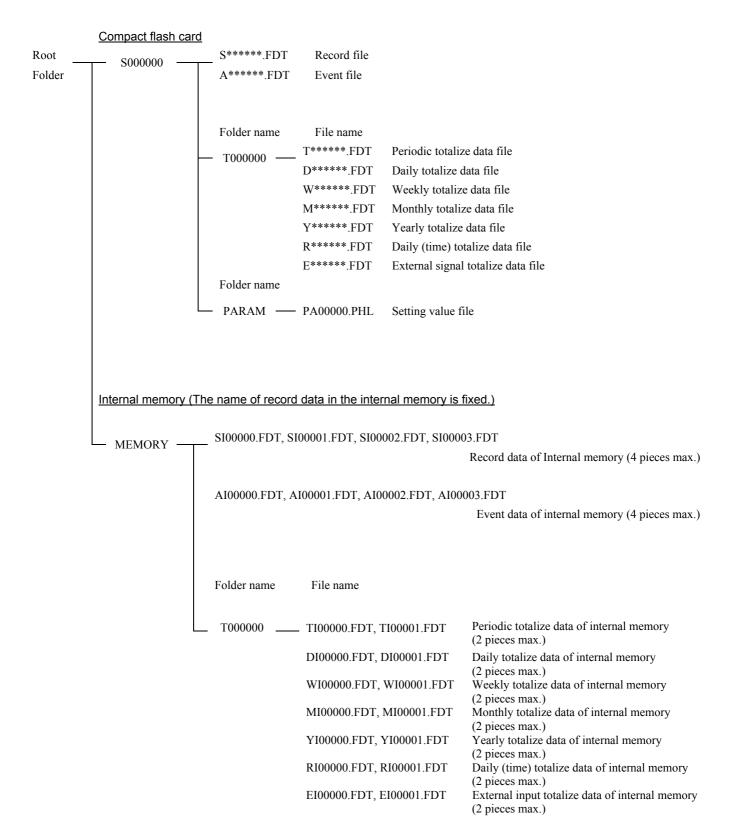
[Caution]

- The communication automatically disconnects, if no FTP communication request is made for 10 minutes.
- The display motion of the paperless recorder may slow down when taking out a file of large size.
- While the compact flash of the paperless recorder is accessed by FTP communication, do not take out the compact flash.

Furthermore, when the FTP server function is used, inhibit access to the compact flash in the "Memory card abstract" screen, before taking out the compact flash.

- Do not delete or change the name of a file while the file is being recorded or integrated.
- Attributes of all files in the FTP server are displayed as read-only as hidden files.
- If the Ethernet communication is shut down while the FTP server is in log-in status, log-in is not permitted until the communication is automatically disconnected ten (10) minutes later.

FTP server folder configuration



10.2 Setting FTP server function

- Execute setting of FTP server function and of access verification, for using the FTP server function. Furthermore, set names and passwords of those who use the FTP server function.
- FTP server function setting items

Item	Value at delivery	Setting range	Remarks
FTP server function	OFF	ON, OFF	Turn ON the power again
FTP access control	OFF	ON, OFF	after setting is changed.

• User name setting items

Item	Value at delivery	Setting range	Remarks
User 1 to 8 name	(Blank)	Up to 16 letters may be set.	
User 1 to 8 password	(Blank)	Up to 8 letters may be set.	
User 1 to 8 level	Administrator	Administrator, Engineer,	
		Operator, Guest	

10.3 FTP server function setting operation

• FTP server function setting

(1) Execute setting of the FTP server function first of all. Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

IP address	:192.168. 1.	3
Subnet mask	:255.255.255.	Ø
Default gateway	:192.168. 1.	2
FTP server function	:OFF	
FTP access control	:OFF	
Heb server function	:OFF	
E-mail function	:OFF	
HODBUS TCP/IP	:OFF	

- (2) Move the cursor to "FTP server function", and select FTP server function ON/OFF. The FTP server function can be used, if ON is set.
- (3) Move the cursor to "FTP access control", and select FTP server verify function ON/OFF. No password is required at the time of log-in to the FTP server, if OFF is set.

• User name setting

(1) Set user names and passwords. Select "User account setting" from the "Parameter setting" menu screen, and press the [ENT] key.

		User	account	setting
User	1	name	: U	SER01
User	2	name		
User	3	name		
User	4	name		
User	5	name		
User	ē	name		
User	7	name		
User	8	name		

(2) Move the cursor to the user to be set, and press the [ENT] key.

		User	1	account	setting
User	name	-		:051	ERØ1
Passw	ord			:001	L
User	leve	1		: adr	ministrator

- (3) Set a user name using up to 16 letters.
- (4) Set a password using up to 8 letters.
- (5) Select a user access level out of "Administrator," "Engineer," "Operator," and "Guest." If "Guest" was selected, file deletion is not permitted, although log-in to the FTP server is permitted.

10.4 FTP server operation

- Connect the FTP server to the paperless recorder from the browser, by performing operation in the sequence indicated below.
- (1) Start Internet Explorer from a personal computer on Ethernet.
- (2) Enter the IP address of the paperless recorder in the address column in the following manner.
 FTP: //(recorder's IP address)
 Enter FTP: //192.168.1.2 in case the IP address of the paperless recorder is 192.168.1.2.
- (3) The screen that requests entry of user name and password appears. Enter a user name and password.
- (4) The "S000000" and "MEMORY" directories are displayed on the browser.Select the "S000000" folder to display the recorded files in the compact flash.Select the "MEMORY" folder to display the recorded data in the internal memory.
- (5) The files recorded in the browser are displayed.
- (6) Select a desired file and copy it to an arbitrary folder in the personal computer.
- (7) If the compact flash was selected, you can delete the recorded files. Select a desired file and delete it.

11. WEB SERVER FUNCTION

11.1 Description of web server function

- The web server function permits monitoring of measured values and event log in the paperless recorder using personal computer's browser.
- Use Internet Explorer made by Microsoft as the personal computer's browser.
- [Caution] Monitoring from cell phone's browser is not permitted. If connection to recorder's web server is made from a cell phone, the recorder may halt in the worst case. Do not attempt to monitor data in the paperless recorder from a cell phone.
 - An error may arise depending on the circumstances of the communication, as the period of update of the browser is 10 seconds.
 - The screen of the PC is displayed again, if the update button of the browser is pressed in such a case.
 - The characters may not be displayed normally depending on the setting of the browser.

11.2 Setting web server function

- Set the web server function for permitting its use.
- Set items

Item	Value at delivery	Setting range	Remarks
Web server function	OFF	ON, OFF	Turn ON the power again after setting is changed.

11.3 Web server function setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

IP address	:192.168. 1.	3
Subnet mask	:255.255.255.	0
Default gateway	:192.168. 1.	2
FTP server function	:OFF	
FTP access control	OFF	
Web server function	OFF	
E-mail function	OFF	
HODBUS TCP/IP	OFF	

(2) Move the cursor to "Web server function", and select web server function ON/OFF. Use of the web server function is permitted if ON is set.

11.4 Web server operation

- Connect the web server to the paperless recorder from the personal computer's browser, by performing operation in the sequence indicated below.
- (1) Start Internet Explorer from a personal computer on Ethernet.
- (2) Enter the IP address of the paperless recorder in the address column in the following manner. http://(recorder's IP address)

Enter http: //192.168.1.2 in case the IP address of the paperless recorder is 192.168.1.2.

(3) The paperless recorder monitor screen is displayed on the browser.

11.5 Web monitor screen

- Connect to the web server of the paperless recorder, and the following screen appears.
- (1) Web monitor menu screen

PARERLESS RECORDER PHL - Microsoft Internet Explorer	- 🗆 🗙
File Edit View Favorites Tools Help	R.
🕞 Back 🗸 🕥 👻 😰 🏠 🔎 Search 🕂 Favorites 💓 M	edia 🎇
Address Address http://10.55.126.14/	Links »
	4
PARERLESS RECORDER PHL	
Web monitor	
Measured value monitor channel 1 to 9	
Measured value monitor channel 10 to 18	
Measured value monitor channel 19 to 30	
Totalize value monitor channel 1 to 9	
Totalize value monitor channel 10 to 18	
Totalize value monitor channel 19 to 30	
Event summary monitor	
Version 1.00	
	T
E Cocal intranet	11.

(2) PV display screen

🗿 PAI	RERLESS REC	ORDER - M	licrosoft Interne	et Explorer								
 	<u>E</u> dit ⊻iew	F <u>a</u> vorite	s <u>T</u> ools <u>H</u> elp									1
<⇒ E	Back 👻 🔿	· 🗵 🔮	삶 🛛 🔕 Search	🛓 Favorites	History	🖏 - 🎒						
A <u>d</u> dre	ess 🙋 http:/	/10.55.126.	16/PVDISP1.SHT							•	∂°60	Links :
PV display (channel 1 to 9)												
	DA	TE	Nov-30-07	20:14:54	Reco	rd status	Reco	rdin	g			
	PD	LC	PHL21B12	-E11EY	Totali	ze status	Total	lizing	3			
	SN	ю.	A6M2209T			capacity	0%					
					Mai	n status	None	e				-1
-						Value		A	ları	n 12	34	
	CH 1		Tag 01 Tag 2	-01	4	.13E2 mV		1	2	3	4	
	CH 2		Tag 02 Tag 2	-02	:	261.6 mV		1	2	3	4	
ſ	CH 3		Tag 03 Tag 2	-03	:	113.5 mV		1	2	3	4	
[CH 4		Tag 04 Tag 2	-04	:	109.0 mV		1	2	3	4	Ī
ſ	CH 5		Tag 05 Tag 2	-05	-	299.6 mV		1	2	3	4	Ī
[CH 6		Tag 06 Tag 2	-06	:	292.9 mV		1	2	3	4	Ī
[CH 7		Tag 07 Tag 2	-07		284 SEC		1	2	3	4	Ī
[CH 8		Tag 08 Tag 2	-08		103.9 mV		1	2	3	4	Ī
	CH 9		Tag 09 Tag 2	-09		Over		1	2	3	4	Ī
– ≸]Dor	ne							0) Int	ernet		

(3) Totalize display screen

_	PARERLESS RECORDER - Microsoft Internet Explorer								
-			🖉 Search 🖓 Favorites 🎲 History	B- 3		1920A			
1	Address 🖉 http://10.55.126.16/TOTAL1.SHT								
		Tot	alize display (c	hannel 1 to	9)				
		100	anze ursping (e		~)				
		DATE	Nov-30-07 20:15:34	Record status R	ecording				
		PILC	PHL21B12-E11EY	Totalize status T	otalizing				
		SNO.	A6M2209T	Data capacity 0	%				
				Main status N	lone				
			Total	Start time	End time				
C	CH 1	STAG 01	1.7 ppmCO	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
C	CH 2	STAG 02	69.8 rps	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
	СН 3	STAG 03	0.3 SEC	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
	CH 4	STAG 04	0.0 m/s2	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
	СН 5	STAG 05	0.0 uGy/h	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
	CH 6	STAG 06	0.0 dB	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
	CH 7	STAG 07							
0	CH 8	STAG 08	0	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
	сн 9	STAG 09	0.00 m/min	Nov-30-07 20:14:45	Nov-30-07 20:15:34				
-						7			
, 🔊 Done					🔮 Internet	//.			

(4) Event Summary display screen

Memory Monitor - Microso	ft Internet Explorer		_ 🗆 ×
File Edit View Favorites	Tools Help		A.
🕞 Back 🔹 🕥 🖌 💌 🥻	🖞 🏠 🔎 Search 👷 Favorites 🜒 Media	🕲 🖉 · 🍃 🔜	
Address 🖉 http://10.55.126.14	HEVENT.SHT	💌 🏓 Go	Links »
			<u> </u>
	Event Summary		
TIME	DATA		
2005/12/20 14:01:16	ALM OFF CH30-4L		
2005/12/20 14:01:14	ALM ON CH1 -1H		
2005/12/20 14:00:50	ALM OFF CH1 -2L		
2005/12/20 14:00:00	ALM ON CH1 -2L		
2005/12/20 14:00:00	ALM OFF CH1 -1H		
2005/12/20 14:00:00	ALM ON CH30-4L		
2005/12/20 13:01:16	ALM OFF CH30-4L		
2005/12/20 13:01:13	ALM ON CH1 -1H		
2005/12/20 13:00:50	ALM OFF CH1 -2L		
2005/12/20 13:00:00	ALM ON CH1 -2L		
2005/12/20 13:00:00	ALM OFF CH1 -1H		
2005/12/20 13:00:00	ALM ON CH30-4L		
2005/12/20 12:01:16	ALM OFF CH30-4L		
2005/12/20 12:01:13	ALM ON CH1 -1H		
2005/12/20 12:00:50	ALM OFF CH1 -2L		
2005/12/20 12:00:00			
	ALM OFF CH1 -1H		
2005/12/20 12:00:00			
	ALM OFF CH30-4L		
2005/12/20 11:01:13			
2005/12/20 11:00:50	ALM OFF CH1 -2L		-
Done		Local intranet	

12. E-MAIL SEND FUNCTION

12.1 Description of E-mail send function

- E-mails can be transmitted from the paperless recorder. (Receipt of E-mails is not permitted.)
- E-mails can be transmitted in any of the states indicated below.
 - (1) An alarm arose or was cancelled.
 - (2) An external input (DI) was ON or OFF.
 - (3) Any error occurred to the main unit. (Battery end or compact flash full occurred, if an alarm of an arbitrary channel arose.)
 - (4) Once every fixed period (The period may be selected out of 1 hour, 2 hours, 3 hours, 4 hours, 6 hours, 12 hours and 24 hours.)
- Up to eight (8) addresses can be registered for transmission of E-mails.
- Measured values of each channel can be attached to each E-mail.
- E-mail transmission test can be conducted in the E-mail trigger setting screen.

[Caution]

- Up to sixteen (16) E-mail send requests can be transmitted continuously, but not more than 16. No transmission will be implemented if the number of E-mail send requests exceeds 16. Therefore, make setting so that E-mail send requests will not occur continuously.
- For sending E-mails, it is necessary to register the paperless recorder in the mail server. Consult with the system manager of your company, for registration to the mail server.
- If E-mail send fails, the E-mail send requests are cancelled.
- Even if E-mail is sent, there is a possibility where the E-mail does not reach the destination because of incorrect address, etc.
- If two or more E-mail addresses are set as send destinations in the E-mail trigger setting, the error message is not recorded on the communication log unless all the attempts to send E-mails fail.

12.2 Setting E-mail function

- Set E-mail send/receive addresses and E-mail send trigger, for permitting use of the E-mail function. (Consult with the system manager of your company, for the values to be set.)
- E-mail function set items

Item	Value at delivery	Setting range	Remarks
E-mail function	OFF	ON, OFF	Turn ON the power again after setting change.

Item	Value at delivery	Setting range	Remarks
SMPT IP address	0. 0. 0. 0	0 to 255 for each digit	
Sender's mail address	(Blank)	Up to 64 letters may be set.	
Sebder's mail name	(Blank)	Up to 32 letters may be set.	
Receiver's mail addree	(Blank)	Up to 64 letters may be set.	
1 to 8			

• E-mail send/receive address set items

• E-mail send trigger set items

Item	Value at delivery	Setting range	Remarks
Trigger timing	None	None, DI ON, DI OFF,	
		Alarm ON, Alarm OFF,	
		Warning, Timer cycle	
DI No.	DI 1	DI 1 to 10	Trigger timing = DI ON, DI OFF
Alarm Channel	Channel 1	Channel 1 to 30	Trigger timing = Alarm ON, OFF
Alarm No.	1	1 to 4	
Warning type	Alarm ON (All ch)	Alarm ON (All ch),	Trigger timing = Warning
		All warning, No battery,	
		CF full	
Time cycle	1 hour	1, 2, 3, 4, 6, 12 hour, 1 day	Trigger timing = Timer cycle
Time base (hour)	0	0 to 23	
Title	(Blank)	Up to 32 letters may be set.	
Text 1	(Blank)	Up to 32 letters may be set.	
Text 2	(Blank)	Up to 32 letters may be set.	
PV value affixation	OFF	ON, OFF	
Receiver's add No.	None	Receiver's address	
		No. 1, 2, 3, 4, 5, 6, 7, 8	

12.3 E-mail function setting operation

• Setting E-mail function

(1) Set the E-mail function first of all. Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

Ethernet	t setting	
IP address Subnet mask Default sateway FTP server function FTP access control Web server function E-mail function MODBUS TCP/IP	:192.168. 1. :255.255.255. :192.168. 1. :OFF :OFF :OFF :OFF :OFF :OFF	3 0 2

(2) Move the cursor to "E-mail function", and select E-mail function ON/OFF. The E-mail send function can be used, if ON is set.

• Setting E-mail send/receive addresses

(1) Select "E-mail setting" from the "Parameter setting" menu screen, and press the [ENT] key.

		E-mai	il setting		
		address	:192.168.	1.	2
		s mail			
Add		∶ttest@bjd.	ne.jp		
Name		:ttest			
Recei	ve:	r's mail			
		:m-test@bjd	l.ne.jp		
Add	2	:			
Add					
Add	4	:			
Add	45				
	ĕ				
Add	ž	-			
6 d d	ģ.				
Huu	•				

- (2) Move the cursor to "SMTP IP address", and set the IP address of the mail server.
- (3) Move the cursor to "Sender's mail Add", and set the sender's mail address.
- (4) Move the cursor to "Sender's mail Name", and set the sender's name.
- (5) Move the cursor to "Receiver's mail Add", and set up to eight (8) receivers' mail addresses.

• Setting E-mail send trigger

(1) Select "E-mail trigger setting" from the "Parameter setting" menu screen, and press the [ENT] key.

E-Mail trigger 2 setting E-Mail trigger 3 setting E-Mail trigger 4 setting E-Mail trigger 5 setting E-Mail trigger 6 setting E-Mail trigger 7 setting E-Mail trigger 8 setting E-Mail trigger 9 setting E-Mail trigger 10 setting	E-Mail trigger 3 setting E-Mail trigger 4 setting E-Mail trigger 5 setting E-Mail trigger 6 setting
E-Mail trigger 4 setting E-Mail trigger 5 setting E-Mail trigger 6 setting E-Mail trigger 7 setting E-Mail trigger 8 setting E-Mail trigger 9 setting	E-Mail trigger 4 setting E-Mail trigger 5 setting E-Mail trigger 6 setting
E-Mail trigger 5 setting E-Mail trigger 6 setting E-Mail trigger 7 setting E-Mail trigger 8 setting E-Mail trigger 9 setting	E-Mail trigger 5 setting E-Mail trigger 6 setting
E-Mail trigger 6 setting E-Mail trigger 7 setting E-Mail trigger 8 setting E-Mail trigger 9 setting	E-Mail trisser 6 settins
E-Mail trigger 8 setting E-Mail trigger 9 setting	
E-Mail trisser 9 settins	E-Mail trigger 7 setting
E-Mail trigger 9 setting E-Mail trigger 10 setting	E-Mail trisser 8 settins
E-Mail trisser 10 settins	E-Mail trisser 9 settins
	E-Mail trisser 10 settins

(2) Up to ten (10) patterns of E-mail send timing may be set. Select a send timing to be selected, and press the [ENT] key.

E-Mail triss	ver 1 setting
Trigger timing	Alarm ON
Alarm Channel	Channel 1
Alarm No.	: 1
Title :ALARM ON	
Text 1 :	
Text 2 :	
PV value affixation	: ON
Receiver's add No.	:1 4 6 8
Mail send test	Hit [ENT] key

(3) Move the cursor to "Trigger timing", and select an E-mail send timing.



Select one of the followings as an E-mail send timing.

When a timing is selected, particulars set items are displayed for each timing type. Set these items also.

1) DI ON, DI OFF

E-mails can be sent by DI ON/OFF.

When DI ON/OFF timing is selected, set items for the DI No. to be used are displayed. Set the DI No. to be used for judgment.

2) Alarm ON, Alarm OFF

E-mails can be sent by the alarm occur/cancel information.

When alarm ON/OFF timing is selected, set items for the channel No. and alarm No. to be used are displayed. Set the channel No. and alarm No. to be used for judgment.

3) Warning

E-mails can be sent by warning occur information.

When warning is selected, set items for the warning information to be used are displayed. Set the warning information to be used for judgment.

4) Timer cycle

E-mails can be sent in a fixed period.

When timer cycle is selected, set items for the send period and reference time are displayed. Set the Email send period and reference time.

- (4) Move the cursor to "Title", and set the E-mail title.
- (5) Move the cursor to "Text 1", "Text 2", and set a comment of two (2) lines to be described in the E-mail.
- (6) Move the cursor to "PV value affixation", and set whether to indicate measured values of all the channels in the E-mail. All the channels can be indicated , ON is set.
- (7) Move the cursor to "Receiver's add No.", and select an address No. to receive the E-mail. The E-mail is sent to each address No. for which ON was set.
- (8) An E-mail send test can be conducted by moving the cursor to "Mail sent test" and by then pressing the [ENT] key.

12.4 E-mail send test operation

- Conduct an E-mail send test with the paperless recorder, by performing operation in the sequence indicated below.
- (1) Select "E-mail trigger setting" from the "Parameter setting" menu screen, and press the [ENT] key.
- (2) Select an E-mail trigger setting No. to conduct a send test, and then press the [ENT] key.
- (3) Move the cursor to "Mail send test", and then press the [ENT] key.

12.5 E-mail send contents

• The paperless recorder sends an E-mail with following contents.

From: LY-E04 Date: Wednesday, April 03, 2002 8:00 PM	Sender's mail name
To: m-test2; m-test8 Subject: Timer cycle	Mail title
2002/ 4/ 3 20:00:00 Operational report ← 1hour ← PVON ←	Mail text 1
CH1 = 862.6mH CH2 = 862.5mm/s CH3 = 862.5mV CH4 = 862.5mV CH5 = 6.270V CH6 = 6.270V CH7 = 6.270V CH8 = 6.270V CH9 = 6.270V	PV value

13. MODBUS TCP/IP FUNCTION

13.1 Description of MODBUS TCP/IP function

• The MODBUS TCP/IP protocol permits use of MODBUS protocol (MODBUS RTU), which is used with RS-485 interface, on an Ethernet interface.

* See Chapter 5 through Chapter 7 for MODBUS protocol (MODBUS RTU) of RS-485 interface.

- MODBUS TCP/IP communication is executed through port 502.
- The MODBUS TCP/IP function permits read/write of set values from/to the paperless recorder.

13.2 Setting MODBUS TCP/IP function

- Make MODBUS TCP/IP function setting to permit the use of MODBUS TCP/IP function.
- Specify station No. to evaluate the device with which communication is to be carried out.
- Set items

Item	Factory default	Setting range	Remarks
MODBUS TCP/IP	OFF	ON, OFF	Turn on the power after the setting is changed.
MODBUS Station NO.	1	0 to 255	Communication is not carried out if 0 is selected.

13.3 MODBUS TCP/IP function setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

Etherne	t setting		
IP address Subnet mask Default sateway FTP server function FTP access control Web server function E-mail function MODBUS TCP/IP	:192.168. 1. :255.255.255. :192.168. 1. :OFF :OFF :OFF :OFF :OFF	3 9 2	

- (2) Move the cursor to "MODBUS TCP/IP", and select MODBUS TCP/IP function ON/OFF. The MODBUS TCP/IP function can be used, if ON is set.
- (3) Select "Basic setting" on the Parameter setting" menu screen, and press the [ENT] key.
- (4) Move the cursor to "MODBUS Station No." and select a desired station No. If RS-485 interface is used to carry out MODBUS master communication, select a No. different from that of slave devices.

13.4 MODBUS TCP/IP communication protocol

- The MODBUS TCP/IP communication protocol permits use of MODBUS protocol, which is used with RS-485 interface, on the same interface.
 * See Chapter 5 through Chapter 7 for MODBUS protocol (MODBUS RTU) of RS-485 interface.
- MODBUS TCP/IP communication is executed through port 502.
- A message used by the MODBUS TCP/IP communication protocol is what is produced by deleting two bytes of error check code MODBUS TCP/IP from a message used by MODBUS RTU and by adding a 6-byte header. A MODBUS RTU message can be converted to a message for MODBUS TCP/IP as indicated below.

MODBUS RTU message	Data section	CRC	
		$\overline{\mathbf{U}}$	_
MODBUS TCP/IP message	Header	Data section	

• The header of a MODBUS TCP/IP message is composed of transfer ID, protocol ID and total number of bytes of the data section.

Byte No.	0	1	2	3	4	5
Data content	Transaction	n Identifier	Protocol	Identifier	Length Uni	t Identifier

Data meaning:

U	
Transaction Identifier:	Identification of a MODBUS Request/Response transaction.
Protocol Identifier:	Set 0 for MODBUS TCP/IP.
Length Unit Identifier:	Number of bytes of data part

 Conversion of what is shown in Chapter 6.2 (3) Message transmission (example) into a MODBUS TCP/IP message, for instance, can be accomplished as described below.
 For reading the measured value of channel 2 from station No. 1: Relative address of channel 2 measured value: 0065H (register No. 30102), number of data: 01H

Composition of command message (bytes) MODBUS RTU message (bytes)

	Station No.	01H	
Data	Function code		04H
section	Read start No.	More significant	00H
	(relative address)	Less significant	65H
	Number of read	More significant	00H
	data	Less significant	01H
CRC	CRC data	More significant	21H
CKC	CKC data	Less significant	D5H

MODBUS TCP/IP message (bytes)

	Transfer ID	More significant	00H
Header	Transfer ID	Less significant	00H
	Protocol ID	More significant	00H
	FIOLOCOLID	Less significant	00H
	Number of bytes	More significant	00H
	Number of bytes	Less significant	06H
	Station No.		01H
Data	Function code		04H
section	Read start No.	More significant	00H
	(relative address)	Less significant	65H
	Number of read	More significant	00H
	data	Less significant	01H

Composition of response message (bytes) MODBUS RTU message (bytes)

Station No.

Γ

8				
Header	Transfer ID	More significant	00H	
		Less significant	00H	
	Protocol ID	More significant	00H	
		Less significant	00H	
	Number of bytes	More significant	00H	
		Less significant	05H	
	Station No.		01H	
Data	Function code		04H	
section	Number of bytes of read data		02H	
	Contents of first	More significant	01H	
	word data	Less significant	4FH	

MODBUS TCP/IP message (bytes)

Data	Function code	04H	
section	Number of bytes of read data		02H
	Contents of first	More significant	01H
	word data	Less significant	4FH
CRC	CRC data	More significant	F9H
		Less significant	54H

• The following error code is returned on occurrence of a communication error.

01H

Error code	Content	Explanation
01H	Illegal function code	Non-actual function code is designated.
		Check for the function code.
02H	Illegal data address	A relative address of a resister number to which the designated function code
		can not be used.
03H	Illegal data number	Because the designation of number is too much, the area where resister
		numbers do not exist is designated.
04H	Device error	Communication with slave equipment failed. Check the communication
		specification for the slave equipment.

14. TROUBLESHOOTING

If the communication is unavailable, check the following items.

Case of RS-485 MODBUS communication

- Whether the power is turned ON again after communication setup change.
- Whether all devices related to communication are turned on.
- Whether connections are correct.
- Whether the number of connected instruments and connection distance are as specified.
- □ Whether communication conditions coincide between the master station (host computer) and slave stations (PHL).
 - \Box Transmission speed : \Box 9600bps
 - □ 19200bps
 - Data length : 8 bits
 - : 1 bit Stop bit : \Box odd
 - \Box Parity
- \Box even \Box none
- Whether send/receive signal timing conforms to Section 5.4 in this manual.
- Whether the station No. designated as send destination by the master station coincides with the station No. of the connected PHL.
- □ Whether more than one instrument connected on the same transmission line shares the same station No.
- \Box Whether the station No. of instruments is set at other than 0. If it is 0, the communication function does not work.
- \Box Whether the 12th digit of type cord of this Recorder is R or W?

$$(PHL \square \overset{R}{W} \square \square)$$

Case of Ethernet communication (common to FTP, web, E-mail and MODBUS TCP/IP)

- Whether the power is turned ON again after communication setup change. \square
- Whether all devices related to communication are turned ON
- \square Whether connections are correct.
- Whether the number of connected instruments and connection distance are as specified.
- □ Whether conditions for communication are correct.
 - \Box IP address
 - \Box Subnet mask
 - \Box Default gateway
- \Box Whether the 12th digit of type code of this Recorder is E or W?

$$(PHL \square \square \square \square \square \square \square \square \square \overset{E}{W} \square \square \square)$$

Case of FTP server function

- \square Whether the user name, the password, and the user level are correct?
- \square Whether a compact flash has been inserted to the main unit.

Case of E-mail send function

- □ Whether conditions for communication are correct.
 - □ SMTP address
 - □ Sender's mail address
 - □ Receiver's mail address
- □ Whether E-mail send conditions are correct.

Case of MODBUS TCP/IP communication function

- □ Whether the station No. designated as send destination by the master station coincides with the station No. of this Recorder been connected.
- □ Whether the station No. of this Recorder is set other than 0. If it is 0, the communication function does not work.

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